Ixabepilone development across the breast cancer continuum: a paradigm shift

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Abstract: The epothilone analog ixabepilone exhibits reduced susceptibility to several important tumor survival mechanisms that limit the efficacy of taxanes and anthracyclines. As a single agent, ixabepilone has shown promise in metastatic breast cancer when anthracyclines, taxanes, or capecitabine have failed; and in early-stage breast cancer that is taxane-naïve or has previously received taxanes in the adjuvant or metastatic setting. Compared with capecitabine alone, ixabepilone used in combination with capecitabine in patients previously treated with and resistant to anthracyclines and taxanes produced a 25% reduction in the risk of disease progression. Triple-negative tumors showed particular susceptibility to this doublet. Ixabepilone has also demonstrated efficacy as first-line therapy in combination with targeted agents such as bevacizumab and trastuzumab. Ongoing investigations should provide insight as to how this agent could be integrated into treatment of early-stage disease. In clinical studies, toxicities with ixabepilone were manageable and reversible through dose reduction or delay, even in patients with extensive or heavily-pretreated disease. Thus, ixabepilone represents a useful addition to the therapeutic options available for advanced breast cancer, and it may extend progression-free survival in patients with limited treatment options.

Keywords: ixabepilone, breast cancer, efficacy, metastasis, adjuvant

Introduction

Current treatment strategies for breast cancer depend on disease stage, tumor grade, tumor hormone receptor status, and whether there is over-expression or amplification of the human epidermal growth factor receptor (HER). Because of the availability of numerous agents, patients with breast cancer may receive several different lines of treatment throughout the course of their disease. Once the disease has reached the metastatic stage, therapeutic strategies are chosen because they have the potential to achieve symptom palliation while significantly prolonging progression-free survival (PFS).¹⁻⁷

However, tumors may respond to many available agents by upregulating survival pathways.⁸ These mechanisms can render the tumor resistant to multiple, sometimes unrelated classes of therapy, presenting an enormous clinical challenge. If tumor resistance develops, the disease may eventually progress despite therapy, necessitating use of agents that are believed to have no cross resistance to previously used drugs, or agents that are able to circumvent such resistance.^{9,10} Furthermore, some patients have innate resistance to a particular drug or regimen and may not respond at all.⁹ Because tumors may adapt to anticancer agents, response rates and survival outcomes tend to decrease with each subsequent line of therapy. Given that most patients with recurrent breast cancer have already been exposed to an anthracycline

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(eg, doxorubicin, epirubicin) and a taxane (eg, paclitaxel, docetaxel) in the adjuvant setting, there is a need for therapies that are noncross-resistant with these two classes of cytotoxic agents.

The epothilones comprise a novel class of chemotherapeutic agents that have a low susceptibility to multiple mechanisms of tumor survival that can result in treatment failure.^{11–15} Currently, ixabepilone is the only epothilone to receive approval through the US Food and Drug Administration (FDA) for the treatment of patients with locally advanced or metastatic breast cancer in combination with capecitabine after failure of an anthracycline and a taxane, and as monotherapy after failure of an anthracycline, a taxane, and capecitabine. Similar to taxanes, epothilones like ixabepilone bind to β -tubulin and promote tubulin polymerization and microtubule stabilization, leading to cell cycle arrest and tumor cell apoptosis.¹⁶ However, epothilones may retain activity where taxanes fail, because they bind to β -tubulin in a qualitatively different manner than the taxanes.^{17,18} Importantly, ixabepilone retains activity in tumors that have upregulated their expression of the class III isotype of β -tubulin (β III-tubulin),¹⁹ a condition that has been linked to failure of other microtubule-targeting agents such as taxanes and *vinca* alkaloids.^{20,21} As a class, epothilones also induce apoptosis through multiple pathways that appear to be distinct for this class of agents, including enhancement of caspase-2 activity and p53-mediated activation of the death effector Bax.¹⁵ In contrast, taxanes induce apoptosis mainly through caspase 9 activation.¹⁵

Additionally, in preclinical studies with tumor cell models and xenografts, ixabepilone showed low susceptibility to several important cellular mechanisms that render multiple classes of therapy ineffective, including elevated expression of drug efflux transporter proteins (eg, P-glycoprotein and multiple-resistance protein-1).¹⁵

Clinically, ixabepilone has exhibited single-agent activity against a broad range of tumors, including breast cancer, nonsmall cell lung carcinoma, pancreatic cancer, renal cell cancer, prostate cancer, and lymphoma.¹⁵ Furthermore, as a single agent or in combination with capecitabine, ixabepilone has demonstrated clinical efficacy across the spectrum of breast cancer treatment in a number of studies.^{22–29} This article reviews the clinical evidence that supports the use of ixabepilone in the treatment of various stages of breast cancer.

Ixabepilone in primary untreated breast cancer

Neoadjuvant ixabepilone has been evaluated in primary untreated breast cancer in a phase II trial involving women

with previously untreated, invasive, stage IIA–IIIB breast cancer ($n = 164$).²² Patients with tumors at least 3 cm in diameter were administered an intravenous (IV) infusion of ixabepilone at 40 mg/m² over 3 hours on day 1 of a 21-day cycle for up to 4 cycles prior to surgery. Surgery was followed by anthracycline-based adjuvant chemotherapy, radiotherapy, or tamoxifen, as indicated. A pathologic complete response (pCR) in the breast was achieved in 18% (29/161) of evaluable patients, with a higher response rate (26%; 11/42) in patients with tumors that were negative for the estrogen receptor (ER), progesterone receptor (PgR), and HER2 (ie, the so-called “triple-negative” patients). The pCR rates in the breast and axilla were 11% in all treated patients and 19% in the triple-negative subset.

Interestingly, a retrospective microarray analysis of tissue samples from patients from this study revealed that the triple-negative patients expressed higher levels of β III-tubulin. Moreover, a receiver operating characteristics (ROC) analysis showed that, in the overall population, β III-tubulin expression was predictive of response to ixabepilone.³⁰ These results might partially explain the higher response in patients with triple-negative disease, although further characterization of this phenomenon is needed. In this neoadjuvant study, grade 3 or 4 neutropenia was reported by 13% of patients and grade 3 or 4 neuropathy by 2%.

Although only limited conclusions can be drawn by comparing results from different studies, the pCR rates from this phase II trial compared favorably with those observed in trials of other regimens, which ranged from 3% to 20% (Table 1).^{22,31–35} Trials at several institutions are expanding the investigation of ixabepilone in patients with primary untreated breast cancer. For instance, in an ongoing phase II study, the efficacy and tolerability of neoadjuvant ixabepilone is being compared with paclitaxel when administered after doxorubicin and cyclophosphamide in patients with early breast cancer.³⁶

Ixabepilone trials as an adjuvant therapy

To date, there is no published data to support the use of ixabepilone in the adjuvant setting. A randomized, open-label, phase III trial is underway to evaluate the benefit of a sequential regimen of FEC 100 (5-fluorouracil, epirubicin, and cyclophosphamide) and ixabepilone in the adjuvant treatment of triple-negative or HER2- and PgR-negative node-positive or -negative breast cancer.³⁷ Another ongoing phase III study is comparing single-agent ixabepilone with single-agent paclitaxel administered

Table I Pathologic response rates in single-agent neoadjuvant phase II trials for early breast cancer^{22,31–35}

Reference	Patients, n	Treatment	Dose and schedule	Number of cycles	pCR, %
Baselga et al ²²	161	Ixabepilone	40 mg/m ² IV over 3 hours; every 3 weeks	4	18
Fisher et al ³¹	1523	Doxorubicin/ cyclophosphamide	60 and 600 mg/m ² , respectively; schedule not reported	4	13
Gradishar ³²	33	Docetaxel	100 mg/m ² IV over 1 hour; every 3 weeks	4	3
Buzdar et al ³³	87	Paclitaxel	250 mg/m ² IV over 24 hours; every 3 weeks	4	9
Amat et al ³⁴	80	Docetaxel	100 mg/m ² IV over 1 hour; every 3 weeks	6	20
Estévez et al ³⁵	56	Docetaxel	40 mg/m ² IV over 30 minutes; weekly for 6 weeks of an 8-week cycle	12	16

Abbreviation: pCR, pathologic complete response; IV, intravenous.

after doxorubicin and cyclophosphamide for the adjuvant treatment of triple-negative, early-stage breast cancer.³⁸

Ixabepilone in locally advanced and metastatic disease

Ixabepilone has been evaluated in patients with locally advanced and metastatic breast cancer in a series of phase II trials^{23–27,39,40} (as a single agent [Table 2]^{23–27} and in combination with various cytotoxic and targeted agents) and phase III trials (in combination with capecitabine).^{28,29}

Taxane-naïve patients

Several studies have suggested that ixabepilone has significant antitumor activity in patients who have not received prior taxane therapy but have received prior anthracycline therapy. For example, Denduluri and colleagues evaluated the use of daily ixabepilone as a single agent in patients with metastatic breast cancer who had not received taxanes in the adjuvant or metastatic setting.²³ This study placed no limits on prior therapy. Of the 23 patients enrolled in this study, 70% had received prior chemotherapy, including anthracyclines and/or capecitabine, and 61% of those with hormone receptor-positive disease had been treated with prior hormone therapy. Ixabepilone at 6 mg/m² was administered as a 1-hour IV infusion on the first 5 consecutive days of a 21-day cycle until unacceptable toxic effects or disease progression occurred. Patients received between 2 and 22 treatment cycles (median, 8 cycles); four patients required dose reductions owing to adverse events. Thirteen patients achieved a partial response (PR), giving an objective response rate (ORR) of 57%, with a median duration of response of 5.6 months. Another six patients (26%) achieved stable disease (SD) for 6 weeks or more. Median

time-to-progression (TTP) in all patients was 5.5 months. Of the five patients who received ixabepilone as first-line metastatic therapy, three achieved a PR and one had SD. Of the 12 patients who had received prior anthracyclines, seven had a PR and four had SD. Treatment was generally well tolerated, with most adverse events being mild or moderate in severity. Grade 3 and 4 adverse events included fatigue (13%), nausea (9%), motor neuropathy (4%), and neutropenia (22%).

Roché and associates examined the use of first-line ixabepilone monotherapy at 40 mg/m² as a 3-hour IV infusion on day 1 of a 21-day cycle among 65 patients with metastatic breast cancer pretreated with adjuvant anthracyclines.²⁶ Although patients were receiving first-line treatment for metastatic disease, they had an extensive tumor burden; most had involvement of at least two tumor sites (77%) and/or visceral metastases (85%). Twenty-seven patients achieved a PR, producing an ORR of 41.5%, with a median duration of 8.2 months. SD occurred in 23 patients (35%), 11 of whom were progression free for at least 6 months. In the total study population, median TTP was 4.8 months, and median overall survival (OS) was 22 months. It should be noted that although no patients had received taxanes for metastatic disease, 17% of patients had been exposed to taxanes as part of an adjuvant regimen. No analysis of response based on prior taxane exposure was reported. Treatment-related adverse events were mostly grade 1 or 2 in severity and included alopecia (92%), sensory neuropathy (71%), fatigue (68%), myalgia (65%), and nausea (54%). Hematologic toxicities did not result in treatment discontinuation or death, with only 7 patients requiring a delay in dosing. The main grade 3 and 4 toxicities included sensory neuropathy (20%), neutropenia (58%), and leukopenia (50%).

Table 2 Phase II trials that evaluated single-agent ixabepilone in patients with locally advanced or metastatic breast cancer²³⁻²⁷

Reference	Patient population	Patients, n	Treatment	ORR, %	Median duration of response, months	Median TTP/PFS, months	Median OS, months	Main grade 3 or 4 toxic effects
Denduluri et al ²³	Metastatic breast cancer with no previous exposure to taxanes in the adjuvant or metastatic setting	23	Ixabepilone (6 mg/m ²) as a 1-hour IV infusion on days 1–5 of a 21-day cycle	57	5.6	5.5	Not reported	Fatigue (13%) Nausea (9%) Motor neuropathy (4%) Neutropenia (22%)
Low et al ²⁴	Advanced breast cancer previously treated with taxanes in the neoadjuvant, adjuvant, or metastatic setting	37	Ixabepilone (6 mg/m ²) as a 1-hour IV infusion on days 1–5 of a 21-day cycle	22	3.7	2.5	Not reported	Fatigue (13%) Diarrhea (11%) Neutropenia (35%) Febrile neutropenia (14%) Thrombocytopenia (8%)
Perez et al ²⁵	Advanced breast cancer resistant to anthracyclines, taxanes, and capecitabine	126	Ixabepilone (40 mg/m ²) as a 3-hour IV infusion on day 1 of a 21-day cycle	11.5 ^a 18.3 ^b	5.7	3.1	8.6	Neuropathy (14%) Fatigue/asthenia (14%) Myalgia/arthritis (8%) Stomatitis/mucositis (7%) Neutropenia (54%) Leukopenia (49%)
Roché et al ²⁶	Metastatic breast cancer previously treated with adjuvant anthracyclines (17% had received taxanes as part of an adjuvant regimen)	65	Ixabepilone (40 mg/m ²) as a 3-hour IV infusion on day 1 of a 21-day cycle	41.5	8.2	4.8	22.0	Sensory neuropathy (20%) Myalgia (8%) Vomiting (7%) Infection with grade 3 or 4 Neutropenia (6%) Neutropenia (58%) Leukopenia (50%)
Thomas et al ²⁷	Metastatic breast cancer resistant to taxanes	49	Ixabepilone (40 mg/m ²) as a 3-hour IV infusion on day 1 of a 21-day cycle	12	10.4	2.2	7.9	Fatigue (27%) Sensory neuropathy (12%) Myalgia (10%) Pain (10%) Infection/febrile Neutropenia (10%) Nausea (6%) Vomiting (6%) Neutropenia (53%)

^aEvaluated by an IRR for 113 evaluable patients.^bEvaluated by investigators for all 126 treated patients.**Abbreviations:** ORR, objective response rate; TTP, time-to-progression; PFS, progression-free survival; OS, overall survival.

Although these phase II monotherapy studies involved small sample sizes and did not include a control arm, the observed response rates and survival outcomes with ixabepilone are encouraging for the treatment of patients with prior exposure to anthracyclines, even among those with an extensive tumor burden.

Clinicians will be inclined to ask how ixabepilone performs in comparison to the taxanes, therefore broad comparisons between separate trials suggest that the results with ixabepilone are similar to outcomes achieved in phase III studies that evaluated docetaxel or paclitaxel in patients with advanced breast cancer that has progressed during anthracycline therapy (ORRs, 25% to 59%; TTP/PFS, 3.6 to 19.0 months; OS durations, 11.4 to 34.0 months).^{41–43} In addition, a recent phase II trial suggests that, like paclitaxel, ixabepilone is also effective given on a weekly basis (15 mg/m²) with trastuzumab (2 mg/kg, after a 4 mg/kg loading dose) and carboplatin (area under curve [AUC], 2) as first-line therapy in HER2-positive patients.³⁹ Among 59 treated patients, 44% achieved an objective response; median TTP and OS were 8.2 months and 34.7 months, respectively. These results are comparable to phase III outcomes for the combination of every-3-week paclitaxel and carboplatin plus weekly trastuzumab (ORR, 52%; PFS, 10.7 months; OS, 35.7 months),⁴⁴ even though approximately one-third of patients in the ixabepilone trial had received taxanes in the neoadjuvant or adjuvant setting compared to none in the paclitaxel trial.

Data directly comparing ixabepilone to the taxanes in the first-line setting has only recently become available, when a randomized phase II study evaluated the combination of ixabepilone and bevacizumab at two doses and schedules (ixabepilone 16 mg/m² on days 1, 8, and 15 plus bevacizumab 10 mg/kg every 2 weeks [n = 46] or ixabepilone 40 mg/m² plus bevacizumab 15 mg/kg every 3 weeks [n = 45]) in comparison to paclitaxel (90 mg/m² on days 1, 8, and 15) plus bevacizumab (10 mg/kg every 2 weeks [n = 32]) as first-line therapy for metastatic breast cancer.⁴⁰ Although the numbers of patients in each arm were small, efficacy outcomes for both the weekly (ORR, 50%; 24-week PFS, 75%) and the every-3-week (ORR, 71%; 24-week PFS, 86%) ixabepilone regimens appeared to be at least comparable to those seen with weekly paclitaxel (ORR, 56%; 24-week PFS, 94%) when combined with bevacizumab. Toxicity profiles were also similar, although rates of grade 3/4 neutropenia were higher for every-3-week ixabepilone (55%) than for weekly ixabepilone (11%) or paclitaxel (22%).⁴⁰ Results from an ongoing phase III trial may provide a more definitive comparison of these regimens (CALGB 40502; NCT00785291).

Patients with prior exposure to taxanes

Options for second and subsequent lines of chemotherapy for metastatic breast cancer are especially limited for patients with innate or acquired taxane resistance. Single-agent ixabepilone has proven effective as a second-, third-, or fourth-line option in heavily-pretreated and multidrug-resistant patients. In a registrational study conducted for FDA approval, Perez and coworkers evaluated ixabepilone at 40 mg/m² as a 3-hour IV infusion on day 1 of every 21-day cycle in 126 patients with anthracycline-, taxane-, and/or capecitabine-resistant metastatic breast cancer.²⁵ Patients had baseline disease characteristics that included multiple disease sites and visceral disease affecting the liver and lung. In addition, one-third of patients had triple-negative disease. Despite the poor prognosis of the population as a whole, 11.5% of 113 evaluable patients achieved an independent radiology review (IRR)-assessed objective response, with a median duration of response of 5.7 months. In addition, 50% of patients achieved IRR-assessed SD with median PFS and OS durations of 3.1 months and 8.6 months, respectively. Grade 3 and 4 nonhematologic adverse events included peripheral sensory neuropathy (14%) and fatigue/asthenia (14%). In most instances, neuropathy occurred early on in treatment and was generally reversible with dose reductions within a median time of 5.4 weeks.⁴⁵ Grade 3 or 4 neutropenia and leukopenia occurred in 54% and 49% of patients, respectively, but febrile neutropenia and infection were uncommon (reported in 4 and 3 patients, respectively).²⁵

Low and colleagues determined the efficacy and tolerability of ixabepilone in 37 women with locally advanced or metastatic breast cancer previously treated with taxanes in the neoadjuvant, adjuvant, or metastatic setting.²⁴ At baseline, patients were heavily pretreated, with 43% having received between three and nine prior chemotherapy regimens for metastatic disease and all patients having received at least two cycles of a paclitaxel- or docetaxel-containing regimen. Ixabepilone was administered as a 1-hour IV infusion of 6 mg/m² on the first 5 consecutive days of a 21-day cycle until unacceptable toxic effects or disease progression occurred. One patient achieved a pCR and seven achieved a PR for an ORR of 22%, with median response duration of 3.7 months. Another 35% of patients achieved SD for ≥6 weeks. Interestingly, the SD responses were achieved in patients who had experienced disease progression while receiving taxanes and in patients who had been previously treated with doxorubicin, capecitabine, and a taxane, suggesting that ixabepilone was able to circumvent tumor resistance mechanisms in these patients. In the entire study population, median TTP was

2.5 months. Grade 3 and 4 toxicities included neutropenia (35%), febrile neutropenia (14%), fatigue (14%), diarrhea (11%), nausea/vomiting (5%), myalgia/arthritis (3%), and sensory neuropathy (3%). One patient withdrew from the study because of grade 3 sensory neuropathy, and one patient withdrew because of prolonged grade 2 sensory neuropathy.

Thomas and colleagues investigated the use of ixabepilone in patients with metastatic breast cancer that had progressed during, or within 4 months of taxane therapy (6 months if received in the adjuvant setting).²⁷ In this study, 49 patients were administered ixabepilone at 40 mg/m² as a 3-hour IV infusion on day 1 of a 21-day cycle. Patients were heavily pretreated (86% had received two or more prior chemotherapy regimens) and had a substantial tumor burden (84% had at least two involved disease sites, and 84% had visceral disease). The ORR was 12% (6 PRs), with a median duration of response of 10.4 months. All responders had extensive disease at baseline that had progressed after multiple prior therapies. Forty-one percent of patients achieved SD, with a median TTP of 2.2 months and median OS of 7.9 months. Most adverse events were mild-to-moderate in severity. The most common adverse events of any grade included fatigue (76%), nausea (57%), pain (65%), and sensory neuropathy (all grades, 63%; grade 3, 12%; grade 4, 0%). Sensory neuropathy was largely reversible and responsive to ixabepilone dose reductions.

A combination of ixabepilone plus capecitabine has also been studied in patients with metastatic breast cancer previously treated with anthracyclines or a taxane.^{28,29} Promising efficacy and safety results from a phase I/II trial⁴⁶ led to initiation of a pivotal phase III trial (BMS 046) of ixabepilone (40 mg/m² as a 3-hour IV infusion on day 1 every 21 days) plus capecitabine (2000 mg/m² on days 1 to 14 of a 21-day cycle) compared with capecitabine alone (2500 mg/m² on days 1 to 14 of a 21-day cycle) in 752 patients with locally advanced or metastatic breast cancer that had progressed after treatment with anthracyclines and taxanes.²⁸ In its entrance criteria, the study employed a strict definition of taxane resistance, requiring patients to have progressed during treatment or relapsed within 4 months of the last dose in the metastatic setting or within 12 months in the adjuvant setting. In general, patients were heavily pretreated and had a heavy burden of disease; nearly 50% of patients had received ≥ 2 prior regimens in the metastatic setting, 90% of patients had metastases at two or more sites, and 84% had visceral disease involving the liver and/or lung. In this study, adding ixabepilone to capecitabine achieved an IRR-assessed ORR

of 35% compared with 14% for capecitabine monotherapy, and an investigator-assessed ORR of 42% compared with 23% for capecitabine monotherapy. Median durations of response for the two treatment arms were 6.4 and 5.6 months, respectively. The median IRR-assessed PFS was significantly longer for the combined regimen (5.8 months) than for capecitabine alone (4.2 months), resulting in a 25% risk reduction for disease progression with combined therapy (hazard ratio [HR], 0.75; 95% confidence interval [CI], 0.64 to 0.88; $P = 0.003$; Figure 1).²⁸ Consistent with this result, the investigator-assessed median PFS was longer for the combined regimen than for capecitabine alone (5.3 vs 3.8 months; $P = 0.0011$). This improvement in disease progression was maintained in a sensitivity analysis requested by the FDA. When patients who received subsequent therapy before disease progression were censored for PFS at the last tumor assessment date, ixabepilone plus capecitabine still prolonged PFS compared with capecitabine alone (5.7 vs 4.1 months; HR, 0.69; 95% CI, 0.58 to 0.83; $P < 0.0001$).⁴⁷ Compared with capecitabine alone, ixabepilone plus capecitabine was associated with a higher rate of grade 3 or 4 sensory neuropathy (21% vs 0%), fatigue (9% vs 3%), and neutropenia (68% vs 11%), as well as an increased rate of neutropenia-related death as a result of toxicity (3% vs 1%, with patients with liver dysfunction [$\geq$ grade 2 liver function tests] at greater risk).²⁸

A larger confirmatory phase III trial (BMS 048) in patients who were pretreated and/or resistant to anthracyclines and taxanes ($n = 1221$) provided further evidence that ixabepilone plus capecitabine consistently improved PFS compared with capecitabine alone (6.2 vs 4.4 months).²⁹ Notably, 50% of the

Figure 1 Independent radiology review-assessed PFS durations after treatment with ixabepilone plus capecitabine compared with capecitabine alone in women with locally advanced or metastatic breast cancer that had progressed after anthracycline and taxane treatment.²⁸ Copyright © 2007. Reproduced with permission from Thomas ES, Gomez HL, Li RK, et al. Ixabepilone plus capecitabine for metastatic breast cancer progressing after anthracycline and taxane treatment. *J Clin Oncol*. 2007;25:5210–5217.

patients in the confirmatory trial met the resistance criteria utilized in the pivotal trial.

Neither phase III study showed a significant difference in median OS between the two treatment arms; however, adjusting for prognostic factors in a preplanned analysis, combination therapy significantly reduced the risk of death by about 15% ($P = 0.0803$ for BMS 046; $P = 0.0231$ for BMS 048).²⁹ Furthermore, as a part of these phase III studies, prospectively defined subset analyses revealed statistically significant improvements in PFS when the combination of ixabepilone and capecitabine was used as first-line metastatic therapy (after having received anthracyclines and/or taxanes in the adjuvant setting) and in triple-negative patients.^{48–50} Patients who received ixabepilone plus capecitabine as first-line therapy experienced a 54% reduction in the estimated risk of disease progression with combination therapy.⁴⁸ Taken together, these results showed that ixabepilone in combination with capecitabine has superior clinical efficacy to capecitabine alone in patients with metastatic disease pretreated or resistant to anthracyclines and resistant to taxanes, a population with limited effective treatment options.

Safety and tolerability of ixabepilone

Ixabepilone has a manageable safety profile in patients with all stages of breast cancer, even in those with extensive or heavily pretreated disease (Table 3).^{23–28} As mentioned, neutropenia, sensory neuropathy, fatigue, arthralgias, myalgias, and stomatitis are the main toxic effects associated with this agent.^{22–29,46} Ixabepilone-related adverse events are usually manageable through dose reductions or delays or with supportive care. Importantly, the toxicity profile of ixabepilone does not appear to overlap with that of capecitabine,^{28, 29} bevacizumab,⁴⁰ or trastuzumab.³⁹

Currently, the approved dose and schedule of ixabepilone (as monotherapy or with capecitabine) is 40 mg/m² administered IV every 3 weeks. Ongoing studies are evaluating the clinical profile of ixabepilone when administered weekly. An interim safety analysis of one such study, a randomized phase II trial comparing ixabepilone at the approved dose and schedule to ixabepilone 16 mg/m² given on days 1, 8, and 15 of a 28-day cycle, suggested that although both schedules were well tolerated among patients (all had advanced metastatic breast cancer and three-quarters had received prior therapy in the metastatic setting), the weekly schedule was associated with a lower overall incidence of adverse events, particularly grade 3/4 peripheral neuropathy.⁵¹

Although neutropenia is frequently associated with ixabepilone therapy, the rate of febrile neutropenia is generally low. Hematologic toxicity is easily managed by dose reduction or by use of hematologic growth factors, but ixabepilone should not be administered until neutrophil counts are at least 1,500 cells/mm³ and platelet counts at least 100,000 cells/mm³.⁵² Furthermore, in the initial phase III trial of ixabepilone plus capecitabine, a higher rate of neutropenia-related deaths was reported in the combination-therapy group, particularly in patients with pre-existing hepatic insufficiency, than in the capecitabine-alone group.²⁸ For this reason, ixabepilone in combination with capecitabine is contraindicated in patients with signs of moderate-to-severe liver dysfunction at baseline.⁵²

Neurotoxicity is a major concern with microtubule-stabilizing drugs like taxanes,^{53,54} and in clinical trials with locally advanced or metastatic breast cancer, the rates of grade 3 and 4 peripheral sensory neuropathy with ixabepilone therapy ranged from 0% to 21% (Table 3). Neuropathy was mainly sensory, cumulative, and reversible upon treatment modification or delay.⁵⁴ For example, in the initial phase III study of ixabepilone plus capecitabine, 70 of the 79 patients with grade 3 or 4 peripheral neuropathy had complete resolution or improvement of symptoms, with a median time to resolution to grade 1 or baseline severity of 6 weeks (Figure 2).⁵⁴ In patients with grade 2 peripheral neuropathy lasting ≥ 7 days, the dose of ixabepilone should be reduced by 20%. Patients with grade 3 neuropathy lasting < 7 days should also receive a 20% reduction in the dose of ixabepilone. Ixabepilone should be discontinued in patients who experience grade 3 neuropathy lasting ≥ 7 days or disabling neuropathy.⁵² In the initial phase III study of ixabepilone plus capecitabine, patients with persistent grade 2 or 3 peripheral neuropathy received a median of three additional cycles after dose reduction. After dose reduction, peripheral neuropathy either improved or stabilized in most patients.²⁸ Neurologic function tests may be of some value in predicting the risk of sensory neuropathy during ixabepilone therapy.⁵⁵

As with any chemotherapeutic agent, the benefits associated with ixabepilone therapy should be carefully weighed against the risks. In the setting of locally advanced or metastatic breast, a positive benefit-to-risk profile for combination ixabepilone plus capecitabine was revealed in a quality adjusted time without symptoms or toxicities (Q-TWiST) analysis of the initial phase III trial.⁵⁶ This Q-TWiST analysis evaluated the trade-off between

Table 3 Adverse events that occurred in $\geq 10\%$ of clinical trials of ixabepilone for locally advanced or metastatic breast cancer^{23–28}

Study	Thomas et al ²⁸		Denduluri et al ²³	Roché et al ²⁶	Low et al ²⁴	Thomas et al ²⁷	Perez et al ²⁵
Dose/schedule	Ixabepilone 40 mg/m ² every 3 weeks + capecitabine 2000 mg/m ² on days 1–14	Capecitabine 2500 mg/m ² on days 1–14	Ixabepilone 6 mg/m ² daily on days 1–5 every 3 weeks	Ixabepilone 40 mg/m ² every 3 weeks	Ixabepilone 40 mg/m ² every 3 weeks	Ixabepilone 40 mg/m ² every 3 weeks	Ixabepilone 40 mg/m ² every 3 weeks
Number of patients treated	369	368	23	65	37	49	126
Patient population	Pretreated; resistant to anthracyclines and resistant to taxanes		No previous exposure to taxanes in adjuvant or metastatic setting	Previously treated with adjuvant anthracyclines	Previously treated with taxanes in neoadjuvant, adjuvant, or metastatic setting	Resistant to taxanes	Resistant to anthracy- clines, taxanes, and capecitabine
Nonhematologic adverse events, % all grades (% grade 3/4)							
Peripheral sensory neuropathy	64 (21)	16 (0)	52 (0)	71 (20)	54 (3)	63 (12)	60 (14)
Fatigue/asthenia	64 (16)	30 (4)	78 (13)	68 (6)	65 (14)	76 (27)	50 (14)
Myalgia/arthralgia	53	6	30	97	51	84	49
Alopecia	31	3	87	92	54	43	48
Nausea	53	40	61	54	54	57	42
Stomatitis/mucositis/ pharyngitis	33	21	–	32	–	28	29
Vomiting	39	24	39	26	22	41	29
Diarrhea	44	39	48	29	35	31	22
Rash	–	–	–	22	–	12	–
Musculoskeletal pain	–	–	–	–	–	–	20
Anorexia	31	14	–	18	–	18	19
Constipation	22	6	56	20	27	20	16
Nail changes	20	8	56	17	30	8	9
Fever	–	–	–	14	–	16	–
Abdominal pain/ cramping	–	–	–	8	–	10	13
Headache	–	–	–	14	–	–	11
Neuropathic pain	–	–	–	12	–	8	–
Pain, other	–	–	–	14	–	65	8
Infection without neutropenia	–	–	–	14	–	12	–
Infection/febrile neutropenia	–	–	0	6	14	6	–
Motor neuropathy	16	0.3	9	6	–	–	10
Taste disturbance/ dysgeusia	–	–	65	11	32	–	6
Hand-foot syndrome	64	62	–	–	–	–	–
Hematologic adverse events, % all grades (% grade 3/4)							
Neutropenia	89 (67)	43 (11)	87 (22)	89 (58)	68 (35)	N/A (53)	79 (54)
Leukopenia	90 (57)	54 (6)	–	92 (50)	–	6 (2)	90 (49)
Anemia	90 (9)	70 (4)	83 (0)	92 (3)	73 (0)	6 (4)	84 (8)
Thrombocytopenia	54 (8)	31 (4)	52 (4)	40 (0)	41 (8)	–	44 (8)

Figure 2 Resolution of grade 3 or 4 peripheral neuropathy in patients who received ixabepilone plus capecitabine.⁵⁴ Copyright © 2008. Reproduced with permission from Swain SM, Arezzo JC. Neuropathy associated with microtubule-stabilizing agents. *Clin Adv Hematol Oncol*. 2008;6:455–467.

toxicity and PFS by taking into account the time spent by each patient with or without grade 3 or 4 toxicity prior to progression and the time from progression to death or end of follow-up. Remarkably, quality adjusted mean survival was significantly greater for ixabepilone plus capecitabine than it was for capecitabine alone ($P = 0.0227$), with a 3.8-week improvement with ixabepilone plus capecitabine over capecitabine alone.

Conclusions

The novel chemotherapeutic agent ixabepilone exhibits reduced susceptibility to several important tumor survival mechanisms that limit the efficacy of taxanes and anthracyclines. Ixabepilone has demonstrated efficacy in patients across the breast cancer spectrum of early-stage to advanced disease, including patients with extensive, aggressive, and heavily pretreated tumors and those with resistance to several other agents. Ixabepilone is approved for the treatment of patients with locally advanced or metastatic breast cancer as monotherapy after failure of an anthracycline, a taxane, and capecitabine, and in combination with capecitabine after failure of an anthracycline and a taxane. Ixabepilone is also being investigated in combinations with several other cytotoxic and biologic agents, and preliminary studies point toward efficacy in combination with bevacizumab or trastuzumab that is comparable to that of paclitaxel.

Preliminary data also suggest promising efficacy with ixabepilone in the neoadjuvant setting, and studies are

underway investigating the benefits of ixabepilone in the adjuvant setting. The fact that β III-tubulin appears to be particularly upregulated in triple-negative breast tumors may render ixabepilone more active in this subgroup of patients, an observation in need of additional clinical validation.

The manageable safety profile of ixabepilone supports its clinical utility, as adverse events can usually be managed with a dose reduction or delay, or with appropriate supportive care. Response appeared to be better and toxic effects were milder when ixabepilone was used earlier in the treatment course (eg, in the first- or second-line setting) in patients who were less heavily pretreated.

The phase III studies reveal that capecitabine does not exacerbate ixabepilone-related toxicities, or vice versa. Moreover, adverse events were manageable and responsive to intervention regardless of whether ixabepilone was given alone or with capecitabine. However, as is to be expected with any cytotoxic chemotherapy, the incidence and severity of toxicities was lower when ixabepilone was used as monotherapy. These observations highlight the need to evaluate candidates for ixabepilone therapy on a case-by-case basis to determine whether the patient may experience the greatest overall benefit from monotherapy or from more aggressive combination therapy. Importantly, ixabepilone still demonstrated reasonable efficacy when used as monotherapy, even in patients with a heavy disease burden, documented resistance to several other classes of chemotherapy, or aggressive tumors (eg, triple-negative disease).

For the reasons discussed above, ixabepilone represents a clinically useful addition to the therapeutic agents available for patients with resistant advanced breast cancer that help to extend PFS in patients with limited treatment options. Ongoing investigations in early-stage disease should provide insight as to how this novel agent could be effectively integrated into this setting.

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