REVIEW

Ixabepilone as monotherapy or in combination for the treatment of advanced breast cancer

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Department of Internal Medicine, Division of Hematology-Oncology, The Ohio State University Medical Center, Columbus, Ohio, USA **Abstract:** Advanced breast cancer represents a therapeutic challenge for oncologists. Chemotherapy with anthracyclines and taxanes has improved survival in this setting, but resistant and refractory disease is common. Ixabepilone, an epothilone, is a recently approved chemotherapeutic agent, both as a single agent and in combination with capecitabine, with efficacy in patients with resistant advanced disease. In this review, the distinctive properties of this drug are discussed, as well as the clinical evidence of efficacy. Ongoing clinical trials are exploring the role of ixabepilone in several clinical settings: neoadjuvant, adjuvant, and novel combinations.

Keywords: chemotherapy, solid tumor, metastatic disease, neoadjuvant chemotherapy

Introduction

Breast cancer incidence for 2009 is estimated at over 190,000 women with over 40,000 estimated deaths.¹ With improving therapeutic options, patients are living longer, even with advanced disease. Despite these advances, however, median survival in this setting is approximately 2 to 3 years.² Anthracyclines and taxanes remain effective and are the most commonly used agents in both adjuvant and metastatic settings. Although these agents are effective, a substantial number of tumors develop resistance to these agents, and newer agents that can circumvent pathways of resistance are needed to improve outcomes. In the setting of resistant metastatic disease, standard treatment produces diminishing responses.

Ixabepilone is an epothilone, a family of microtubule-targeted chemotherapeutic agents. Ixabepilone is currently approved for use in metastatic or locally advanced breast cancer resistant or refractory to taxane and anthracycline therapy. It is approved in combination with capecitabine or as a single agent. In this review, the development, pharmacology, clinical trials, toxicities, and future directions of ixabepilone will be discussed.

Background Epothilones

Epothilones are a family of macrolides derived from the myxobacterium *Sorangium cellulosum*. In early experiments, epothilones demonstrated an ability to induce microtubule polymerization and led to mitotic arrest and apoptosis in a manner similar to taxanes.^{3,4} Epothilone A and B were both tested *in vitro* and demonstrated

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taxane-like properties with superior cytotoxic potency against taxane-resistant cell lines.³ Naturally occurring epothilone B, however, demonstrated unfavorable pharmacokinetics and poor metabolic stability during testing on animal models *in vivo*.^{5,6} This finding led to the development of a semisynthetic epothilone B analog, ixabepilone.

Relationship of ixabepilone to taxanes

Ixabepilone is a microtubule-targeted agent with many similarities to taxanes but also with several clinically relevant differences. Like taxanes, ixabepilone acts to stabilize microtubules, disrupting the normal dynamic and arresting the cell cycle at the G₂-M transition. Ixabepilone also has limited solubility in water and requires reconstitution with Cremophor EL® for infusion.7 Ixabepilone competitively binds at the same site as paclitaxel but with a potency approximately 2.5-fold greater than paclitaxel. Although this binding is competitive, epothilones interact biologically with the binding pocket in a unique manner which is different from the interaction of taxanes at the same site.8 Additional distinctive qualities of ixabepilone include ability to maintain cytotoxic activity despite the presence of multi-drug resistant proteins or tubulin mutations.3,5,9,10

Specific mechanisms of taxane-resistance addressed by ixabepilone include overexpression of multi-drug resistant P-glycoprotein and tubulin mutations or overexpression. P-glycoprotein acts as a drug efflux protein, effectively pumping taxanes out of cells to impair cytotoxic activity. Tubulin-related taxane resistance in breast cancer has been linked to overexpression of β -III-tubulin. In preclinical evaluation, ixabepilone demonstrated activity against taxane-resistant cell lines expressing both of these mechanisms. The activity of ixabepilone against taxane-resistant malignancies is a cardinal feature.^{5,9–11}

Early studies

With encouraging pre-clinical evidence of ixabepilone activity, phase I testing was initiated to determine the maximum-tolerated dose (MTD) and pharmacokinetics. Several dosing schedules were tested: weekly, once every 21 days, and days 1 to 3 or 1 to 5 every 21 days. The primary dose-limiting toxicities (DLT) in all these studies were neuropathy, myelosuppression and fatigue (Figure 1).

Weekly dosing has been tested in several variations in phase I trials. Awada et al reported results of a phase I trial using 2 different weekly dosing schedules: a 30-minute intravenous (IV) infusion weekly for a 21-day cycle and a 60-minute IV infusion days 1, 8, and 15 of a 28-day cycle.¹² Evaluation of safety, toxicity, and determination of MTD/ recommended phase II dose were the primary objectives of the trial. The study enrolled 86 patients with advanced, refractory solid tumors, including breast cancer; however, exact number of breast cancer patients was not reported. The MTD was 25 mg/m² for the 21-day cycle and 20 mg/m² for the 28-day cycle. The primary DLT were fatigue (grade 3, 25% at MTD) and sensory peripheral neuropathy (grade 3 to 4, 8% to 10% at MTD). Partial responses were observed in 5 patients (5%).¹²

Several studies have also evaluated a dosing schedule of once every 3 weeks. The first published results included 25 patients with advanced solid tumors, including 6 patients with breast cancer. All of the patients had received prior chemotherapy; 11 patients had received taxanes. Ixabepilone was administered as an IV infusion on day 1 of a 21-day cycle. The MTD was determined to be 50 mg/m² and the recommended phase II dose was 40 mg/m². Neutropenia \geq grade 3 was the primary DLT. Additional toxicities included fatigue (all grades: 73%), nausea (all grades: 52%), and peripheral sensory neuropathy (grade 1 to 2: 56%). Four patients had partial responses, including 2 patients with taxane-resistant breast cancer.13 These results were replicated in several additional studies with similar dosing schedules - ixabepilone day 1 every 21 days as an IV infusion. The MTD/recommended phase II dose was 40 mg/m² in 2 studies^{14,15} and 50 mg/m² in a third study.¹⁶ Significant toxicities (\geq grade 3) included neutropenia (22% to 42%), peripheral sensory neuropathy (13%), fatigue (13% to 22%), and gastrointestinal distress (5% to 7%).14-16

Daily dosing for 3 to 5 consecutive days of a 21-day cycle has also been evaluated. A study of ixabepilone as an IV infusion for 3 consecutive days every 21 days included a total of 26 patients, 4 of whom had breast cancer. The MTD was determined to be 8 mg/m²/day with a recommended phase II dose of 8 to 10 mg/m²/day. The primary DLT was neutropenia \geq grade 3.¹⁷ Another study evaluated MTD for ixabepilone as an IV infusion for 5 consecutive days every 21 days. Twenty-seven patients were enrolled on study, including 4 patients with breast cancer. The MTD was 6 mg/m²/day; the primary DLT was neutropenia \geq grade 3.¹⁸

In addition to single-agent phase I studies, ixabepilone has also been evaluated in combination with fixed-dose gemcitabine for patients with advanced solid tumors. Gemcitabine

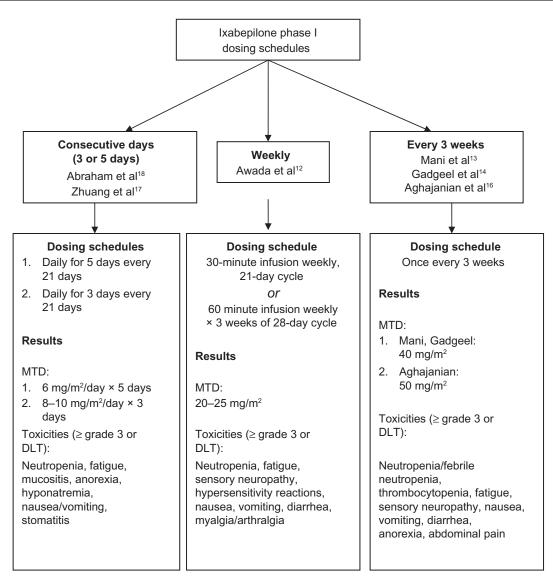


Figure I Phase I trials of single-agent ixabepilone.

Abbreviation: DLT, dose-limiting toxicities; MTD, maximum tolerated dose/recommended phase II dose.

in combination with paclitaxel demonstrated efficacy in metastatic breast cancer; given this information, the combination with ixabepilone was logical.^{19,20} The majority of patients (65%) had prior taxane therapy; none of the patients, however, had breast cancer. Each treatment cycle was 21 days: gemcitabine 750 or 900 mg/m² days 1 and 8 with ixabepilone IV infusion over 3 hours on day 8. The MTD was gemcitabine 900 mg/m² days 1 and 8 with ixabepilone 20 mg/m² day 8. The primary toxicity reported was myelo-suppression with grade 3 or higher neutropenia occurring in the majority of patients (95%); neutropenic fever, however, was uncommon (1 patient). Additional grade 3 toxicities included fatigue, hyponatremia, hypokalemia, thrombosis, and hypersensitivity reaction. Although myelosuppression was observed in other early phase studies of ixabepilone, the

higher incidence noted in this study was likely related to the combination with gemcitabine. Moreover, it was noted that the lower gemcitabine dose (740 mg/m^2) was still associated with higher rates of myelosuppression. In the evaluable patients, stable disease was the best response observed (9 of 14 patients, 64%).²¹

The multitude of phase I studies have also provided important pharmacologic data on ixabepilone. Pharmacokinetics for all dosing schedules dosing demonstrated a rapid dose decline in the first hour after dose completion, followed by a prolonged elimination phase;¹⁸ mean half-lives ranged from 16.8 hours for daily dosing¹⁸ to 38 to 40 hours for dosing once every 3 weeks.^{13,22} Ixabepilone is metabolized extensively in the liver with involvement by cytochrome P450. Ixabepilone metabolism is impaired by CYP3A4 inhibitors; medications that affect these cytochrome systems are not recommended for use with this therapy.²³ Ixabepilone is eliminated primarily as inactive metabolites in the feces and urine. Due to its liver metabolism, dose adjustments are required for mild hepatic impairment, and ixabepilone is not recommended for patients with significant hepatic dysfunction.^{7,13,16,18,24}

Efficacy as monotherapy in taxane-resistant breast cancer

Ixabepilone as a single agent has been studied in patients with disease resistant to multiple agents and as an early therapy in metastatic disease. The current United States Food and Drug Administration (FDA) approval is for taxane- and anthracycline-resistant metastatic or locally advanced disease only (Table 1).

Resistant disease

A phase II, single-arm, multicenter trial lead to the approval by the FDA of ixabepilone as monotherapy for multi-drug resistant metastatic breast cancer. Eligible patients were women over 18 years of age with progressive metastatic disease despite therapy with anthracyclines, taxanes, and capecitabine. The eligible patients were also considered resistant to prior treatments, defined as progression within 8 weeks after therapy in the metastatic setting or recurrence within 6 months in the adjuvant or neoadjuvant setting. Patients with estrogen and progesterone receptor (ER/PR) positive disease were required to have failed hormone therapy; likewise, human epidermal growth receptor 2 (Her-2)-positive patients must have progressed despite trastuzumab. Patients with neither ER/PR nor Her-2 receptors, so-called "triple-negative" cancers, were also enrolled.25 This subpopulation of breast cancer patients accounts for approximately 15% of breast cancers and generally tends to have a worse prognosis.²⁶ Prior treatment was limited to 5 chemotherapy regimens, with only 3 prior chemotherapy regimens in the metastatic setting. Significant exclusions were patients with brain metastases, pre-existing neuropathy (grade 2 or higher), and prior treatment with epothilones.

The study enrolled 126 patients (113 patients were assessable for response) from multiple centers in 10 different countries, including the United States. The median patient age was 51 years old and most had excellent performance status (96% of patients with Karnofsky performance score \geq 80). Triple-negative patients (ER/PR/Her-2 negative) patients comprised 33% of the study population; only 7% of

patients were Her-2 positive. Most patients had lung or liver metastases (77%).

Treatment consisted of ixabepilone 40 mg/m² monotherapy administered on day 1 of a 21-day cycle. The patients received a median of 4 cycles of therapy; one-quarter of the patients (25%) received at least 8 cycles.

The therapy was generally well-tolerated. Myelosuppression, particularly leukopenia and anemia, and peripheral neuropathy were the most common observed toxicities. Grade 3 or 4 neutropenia was observed in 68 patients (54%); febrile neutropenia and infection, however, were only reported in seven patients. Peripheral sensory neuropathy grade 2 or higher developed in 60% of patients. Of these patients, 17 patients (13%) developed grade 3 or 4 neuropathy. Resolution of peripheral neuropathy \geq grade 3 occurred in 13 of the 17 patients after cessation of chemotherapy.

Objective response rate was the primary objective of the study. Both the investigator and an independent radiology facility reviewed all responses. Partial response rate was 11.5% (95% confidence interval [CI], 6.3% to 18.9%) by the independent reviewer. Stable disease was achieved in 50% of the patients; 13.3% (95% CI, 7.6% to 20.9%) of assessable patients had stable disease for 6 months or more. Progression-free survival was 3.1 months with a median overall survival of 8.6 months.²⁵ Similar response rates in anthracycline-resistant metastatic breast cancer have been reported with capecitabine (36%),²⁷ paclitaxel (22% to 28%),^{27,28} docetaxel (29%–41%),^{29,30} and vinorelbine (15% to 16%).^{31,32}

Similar survival and response rates were reported in another phase II study which evaluated ixabepilone as a single agent in taxane-resistant breast cancer. This international study enrolled 66 patients; only 49 patients received the standard dose of 40 mg/m² and were evaluated for toxicity. All of the patients had received prior surgical therapy, and the majority had received radiation and hormonal therapy. Taxane therapy (docetaxel or paclitaxel) was included in the most recent metastatic treatment regimen in 98% of patients; 73% of patients had progressed within 1 month of the most recent chemotherapy. The initial dosing schedule was 50 mg/m² every 21 days. Subsequent adjustments were made based on toxicity and phase I data; the majority of patients received 40 mg/m² every 21 days. Patients received a median of 3 cycles of therapy. In the intention to treat analysis, including all 66 patients, objective tumor response rate was 12% (95% CI, 5.4% to 22.5%) with all responders achieving partial response. Twenty-eight patients (42%) achieved stable

Table I Phase I	Table I Phase II/III studies in ixabepilone			
Study	Dose/schedule	No. patients/eligibility	Toxicities (grade 3-4, ≥10% of patients)	Results
Single agent – ta Perez et al ²⁵	Single agent – taxane-resistant disease Perez et al ²⁵ xabepilone 40 mg/m² day I of 21-day cycle	126 patients (113 assessable for response) Locally advanced or metastatic breast cancer, resistant to anthracyclines, taxanes, and capecitabine. Exclusions: brain metastases, prior epothilone therapy, grade ≥2 neuropathy	Neutropenia (54%), peripheral sensory neuropathy (14%), fatigue (13%)	Partial responses: 11.5% (95% Cl, 6.3%–18.9%) Stable disease: 50% Stable disease ≥6 months: 3.3% (95% Cl, 7.6%–20.9%) PFS: 3.1 months Median OS: 8.6 months
Thomas et al ³³	l xabepilone 40 mg/m² day I of 21-day cycle	66 patients Metastatic breast cancer, resistant to taxanes and anthracycline resistant/pre-treated Exclusions: more than 3 prior chemotherapy regimens for metastatic disease, grade ≥2 neuropathy, concurrent hormonal or trastuzumab therapy	Sensory neuropathy (12%), neutropenia (53%), fatigue (27%), myalgia (10%)	Partial response: 12% (95% CI, 5.4%–22.5%) Stable disease: 42% Median TTP: 2.3 months (95% CI, 1.5–3.1 months) Median OS: 7.9 months (95% CI, 6.1–14.5 months)
Single agent – ta Denduluri et a ¹³⁴	Single agent – taxane-naïve disease Denduluri et al ³⁴ lxabepilone 6 mg/m ² for 5 consecutive days of 21-day cycle	23 patients Metastatic breast cancer, no prior taxane therapy in the adjuvant or metastatic setting Exclusions: grade = 2 neuropathy	Neutropenia (22%), fatigue (13%)	Partial response: 57% (95% Cl, 34.5%–76.8%) Stable disease: 26% Median TTP: 5.5 months
Roche et al ³⁵	Ixabepilone 40 mg/m² day I of 21-day cycle	65 patients Metastatic breast cancer, no prior taxane therapy, except adjuvant taxane therapy >12 months prior to enrollment	Sensory neuropathy (20%), neutropenia (58%)	Partial response: 41.5% (95% Cl, 29.4%–54.4%) Stable disease: 35% Median TTP: 4.8 months (95% Cl, 4.2–7.6 months) Median OS: 22 months) (95% Cl. 15.6–27.0 months)
Combination therapy Bunnell et al ⁴⁰ lxa car	lerapy Ixabepilone 40 mg/m² day 1 + capecitabine 2000 mg/m² days 1–14 of 21-day cycle	62 patients Metastatic breast cancer, resistant to taxanes and anthracycline resistant/ pretreated	Sensory neuropathy (19%), neutropenia (69%), fatigue (34%), hand – foot syndrome (34%), nausea (16%),	Objective response rate: 30% Median PFS: 3.9 months
Thomas et al ⁴¹	Ixabepilone 40 mg/m² day 1 + capecitabine 2000 mg/m² days 1–14 of 21-day cycle vs Capecitabine 2500 mg/m² days 1–14 of 21-day cycle	737 patients Locally advanced or metastatic disease, resistant to taxanes and anthracycline resistant/pre-treated. Exclusions: brain metastases, liver dysfunction, grade ≥2 neuropathy, prior capecitabine therapy	ulatified (10%), vormung (10%) Sensory neuropathy (21%), neurropenia (68%), hand-foot syndrome (18%)	Median PFS: Ixabepilone plus capecitabine: 5.7 months (95% Cl, 4.8–7 months) Capecitabine alone: 4.1 months (95% Cl, 3.1–4.3 months) Objective response rate: Ixabepilone and capecitabine: 35% Capecitabine alone: 14% ($P < 0.001$)
				(Continued)

Study	Dose/schedule	No. patients/eligibility	Toxicities (grade 3-4, ≥10% of patients)	Results
Neoadjuvant				
Baselga et al ⁴⁴	40 mg/m² IV infusion day 1	161 patients	Neutropenia (14%)	Clinical complete response: 21.1%
	of a 21-day cycle, up to 4 cycles	T2-4, N0-3, M0 invasive breast		Clinical partial response: 55.9%
		adenocarinoma 3 cm or greater in size		Pathologic complete response:
		and not amenable to breast		All patients: 18% (95% Cl, 12%–25%)
		conserving therapy		ER-negative: 29% (95% CI, 19%–41%) ER/
		Exclusions: inflammatory breast cancer,		PR-negative: 33% (95% Cl, 21%-46%)
		prior chemotherapy, prior radiation		Triple-negative: 26% (95% CI, 14%–42%)
		therapy to breast area, grade $> I$ neuropathy,		ER-negative/Her-2 positive: 46.1%
		unfit for breast or axillary surgery		Breast conserving therapy: 50 patients (32%)

disease as best response. Among the 49 patients who received ixabepilone 40 mg/m², 20 patients had stable disease (41%). The majority of the patients with stable disease (80%) received at least 4 cycles of ixabepilone therapy. Median time to progression was 2.3 months (95% CI, 1.5 to 3.1 months). Median survival for the patients receiving ixabepilone 40 mg/m² was 7.9 months (95% CI, 6.1 to 14.5 months). Frequent and serious toxicities (\geq grade 3) included neutropenia (53%), febrile neutropenia (6%), sensory neuropathy (12%), myalgias (10%), and fatigue (27%).³³

As a single agent in a patient population with disease refractory to standard chemotherapy, ixabepilone demonstrated efficacy with tolerable toxicity. The approval of ixabepilone in this setting provides an option to prolong both progression-free and overall survival in patients with resistant disease.

Efficacy as monotherapy in taxane-naïve breast cancer

Given the efficacy demonstrated with ixabepilone in patients with taxane-resistant or refractory breast cancer, use as monotherapy in place of taxane therapy has been investigated in several studies.

The United States National Cancer Institute conducted a phase II study investigating the use of ixabepilone in taxanenaïve patients. Ixabepilone was administered at a dose of 6 mg/m² for 5 consecutive days every 21 days. Twenty-three patients were enrolled; eligibility was limited to metastatic breast cancer patients who did not receive taxane therapy in the adjuvant or metastatic setting. No other limitations were placed on prior chemotherapy: 12 patients (52%) had received prior anthracycline therapy, 13 patients (57%) had received prior hormonal therapy, and 5 patients (22%) of patients had no prior therapy. The median number of prior therapies was not reported. Patients received a median of 8 cycles (range 2 to 22 cycles) of therapy. Four patients required dose reductions due to toxicity.

The primary objective of the study was to assess efficacy as measured by response rate. The objective response rate was 57% (95% CI, 34.5% to 76.8%) with 13 partial responses; the median duration of response was 5.6 months. No complete responses were observed. Stable disease for at least 6 weeks was the best response in 6 patients (26%). The median time to progression for all patients was 5.5 months.

Toxicities included myelosuppression, fatigue, diarrhea, and sensory neuropathy. Grade 1 to 2 neutropenia and anemia occurred in over 60% of patients; grade 3 or 4 neutropenia occurred in 22% of patients. No febrile neutropenia was

Table I (Continued)

observed, but one patient required filgrastim due to prolonged neutropenia. Neuropathy was common and primarily sensory: grade 1 or 2 sensory neuropathy occurred in 42% of patients. In addition, 2 patients developed grade 2 to 3 motor neuropathy.³⁴

An international trial also investigated the use of ixabepilone as first-line metastatic chemotherapy in patients with prior adjuvant anthracycline exposure. Prior adjuvant taxane therapy was allowed if at least 12 months had elapsed since the last dose, but only 11 patients (17%) had received prior taxane therapy. Sixty-five patients were enrolled. The vast majority had received 1 prior anthracycline regimen (60 patients, 92%), and 5 patients had received 2 prior anthracycline regimens. The dosing schedule of ixabepilone was 40 mg/m² IV infusion over 3 hours on day 1 of a 21-day cycle; the patients (28%) required dose reduction from the starting dose of 40 mg/m².

The primary endpoint of the study was objective response rate, while median survival, time to progression, and response duration were secondary endpoints. The overall response rate was 41.5% (95% CI, 29.4% to 54.4%) with all partial responses. The median duration of response was 8.2 months (95% CI, 5.7 to 10.2 months). Twenty-three patients (35%) had stable disease as their best response. The median time to progression was 4.8 months (95% CI, 4.2 to 7.6 months) with a median survival of 22 months (95% CI, 15.6 to 27.0 months).

As with prior studies, neuropathy and myelosuppression were the most common serious toxicities. Most patients had grade 1 or 2 sensory neuropathy (51%), but grade 3 sensory neuropathy was observed in 13 patients (20%). Motor neuropathy (grade 2 to 3) was also observed in 4 patients. Myelosuppression was a frequent toxicity, occurring in more than 90% of patients; neutropenia \geq grade 3 was observed in 58% of patients. Additional toxicities \geq grade 3 included fatigue, nausea, vomiting, and myalgias.³⁵

The response rates in this setting are comparable to patients receiving paclitaxel or docetaxel and are encouraging for further investigation. A recent Eastern Oncology Cooperative Group phase III study, E2100, evaluated paclitaxel with or without bevacizumab, recombinant human vascular endothelial growth factor monoclonal antibody. Results demonstrated statistically significant improvement in progression free survival and overall response rates with combination therapy.^{36,37} Given these encouraging results, an ongoing phase III Cancer and Leukemia Group B (CALGB) study is evaluating the combination of paclitaxel, ixabepilone, or nanoparticle albumin bound paclitaxel plus bevacizumab as first-line

therapy for metastatic disease. The rationale for comparing these 3 regimens is to understand the relative benefits and toxicities of weekly ixabepilone and nab-paclitaxel when compared to weekly paclitaxel. Nab-paclitaxel is theorized to have improved tumor penetration via nanoparticles and therefore improved efficacy.^{38,39} Ixabepilone, as discussed in this paper, has demonstrated efficacy in taxane-resistant and taxanenaïve patients. Comparing the efficacy of these 2 agents with the standard weekly paclitaxel and bevacizumab will help to identify if there is one agent that results in better efficacy and improved toxicity when combined with bevacizumab as first-line therapy in metastatic breast cancer. Progression-free survival is the primary endpoint and other pharmacodynamic and pharmacogenomic endpoints will also be evaluated. Toxicities will be also evaluated as a secondary endpoint; in particular, rates of grade 3 to 4 sensory neuropathy and peripheral neuropathy will be assessed by Functional Assessment of Cancer Therapy/Gynecologic Oncology Group-Neurotoxicity subscale to determine the relative impact of these combinations on clinically relevant neurotoxicity. The results of this trial will answer important questions concerning the use of these microtubule targeted agents with bevacizumab in the first line setting.

Combination therapy

Ixabepilone has also been studied in combination with capecitabine. A phase I/II study identified the MTD for the combination of ixabepilone and capecitabine in patients with taxane-resistant breast cancer. For the phase I portion of the study, 74 patients were treated on 2 different dosing schedules. On schedule A, ixabepilone 40 mg/m2 IV infusion was given day 1 with escalating dose of capecitabine from 1650 mg/m² to 2000 mg/m² orally daily on days 1 to 14 of a 21-day cycle. Schedule B consisted of ixabepilone 8 mg/m^2 to 10 mg/m^2 IV infusion days 1 to 3 with capecitabine 1650 mg/m² orally daily days 1 to 14 of a 21-day cycle. No dose-limiting toxicities were observed on dosing schedule B. The maximum tolerated dose for schedule A was defined as ixabepilone 40 mg/m² with capecitabine 2000 mg/m² daily and this dosing schedule was tested for efficacy. In the phase II portion of the study, 62 patients were treated. The objective response rate was 30%; median progression-free survival was 3.9 months. Peripheral sensory neuropathy, myelosuppression, fatigue were among the dose-limiting toxicities. These results demonstrated acceptable safety and efficacy for this combination in taxane-resistant metastatic breast cancer.⁴⁰

Ixabepilone and capecitabine in combination were then studied in an international, open-label, phase III trial. Eligible

patients were women at least 18 years of age with locally advanced or metastatic breast cancer. These patients were taxane resistant and either resistant to or pre-treated with anthracycline therapy. Resistance was defined as tumor progression during therapy or within 3 to 4 months for metastatic disease and 6 to 12 months in the adjuvant setting. Patients who had received a minimum cumulative anthracycline dose (doxorubicin 240 mg/m² or epirubicin 360 mg/m²) were also eligible. Pertinent exclusion criteria included brain metastases, liver dysfunction, neuropathy grade 2 or higher, and prior capecitabine therapy.

The international study randomized 737 patients to either ixabepilone and capecitabine or capecitabine alone. The majority of patients had multiple metastatic sites, including liver and/or lung involvement. Triple negative (ER/PR/Her-2 negative) patients accounted for 24% of the combination therapy group and 26% of the single-agent therapy group; Her-2-positive patients accounted for 15% of the total study population. Pre-treatment was extensive: 41% of patients in the combination arm and 37% in the capecitabine alone arm had received 2 prior chemotherapy regimens in the metastatic setting. Ninety-seven percent of patients in both groups had received prior anthracyclines. Likewise, 96% to 98% of patients in each group had received taxane therapy and had either progressed or become resistant to therapy.

Treatment was administered in 21-day cycles and continued until disease progression or unacceptable toxicity. The dosing schedule for combination therapy was ixabepilone 40 mg/m² IV infusion over 3 hours on day 1 plus capecitabine 2000 mg/m² orally days 1 to 14 of a 21-day cycle. Single-agent capecitabine was administered at 2500 mg/m² orally days 1 to 14 of a 21-day cycle. Crossover from capecitabine alone to combination therapy was not allowed. For ixabepilone plus capecitabine, a median of 5 cycles were given; for capecitabine alone, a median of 4 cycles were given. Dose reductions were relatively uncommon. In the combination therapy arm, 88% and 62% received \geq 70% of their relative ixabepilone and capecitabine dose intensity, respectively. In the singleagent arm, 82% of patients received \geq 70% of their relative capecitabine dose intensity (2500 mg/m²).41 The differential dosing of capecitabine in both arms was also used in another trial in metastatic breast cancer where capecitabine alone was a comparator.⁴² The rationale for using lower dose of capecitabine given in the combination arm is to reduce toxicity and improve dose-intensity. Interestingly as described below, despite the lower dose of capecitabine in the combination arm, the efficacy was improved.41

Significant toxicities (grade 3 or 4) included neuropathy, hand – foot syndrome, myelosuppresion, fatigue, diarrhea, and myalgias. Peripheral sensory neuropathy occurred in 65% of patients with ixabepilone therapy; 21% of these patients developed neuropathy grade 3 or higher. Incidence of grade 3 hand – foot syndrome was similar in both treatment arms (18 vs 17%). Myelosuppression was more common in the combination therapy group; grade 3 to 4 neutropenia was observed in 68% of patients with combination therapy and 11% with capecitabine alone. Growth factor support was used in 20% of patients receiving combination therapy and 3% of patients on capecitabine alone. The incidence of fatigue, diarrhea, and myalgias were similar in both groups.

Progression-free survival was the primary endpoint of the study; secondary endpoints included tumor response rate, duration of overall response, patient symptom assessment, and overall survival. Median progression-free survival was improved to 5.7 months (95% CI, 4.8 to 6.7 months) for ixabepilone plus capecitabine versus 4.1 months (95% CI, 3.1 to 4.3 months) for capecitabine alone. The hazard ratio indicated a 31% reduction in risk of disease progression, favoring combination therapy. Objective response rate was also improved with combination therapy: 35% for ixabepilone and capecitabine versus 14% for capecitabine alone (P < 0.001). Overall survival data are not yet available.

Pre-planned subgroup analysis of progression-free survival was also performed. The subgroups were designed to evaluate the impact of potential prognostic factors: age, race, performance status, visceral disease involvement, prior therapy, hormone receptor status, and Her-2 receptor status. Benefit, as measured by longer progression-free survival, was maintained across the subgroups. Patients with liver dysfunction, defined as liver function tests \geq grade 2, were the only exception. An increased rate of death for patients receiving combination therapy was noted in this small group of patients (31% combination therapy versus 19% single-agent capecitabine, hazard ratio 2.61).^{41,43}

Based on these clinical trials, the combination of ixabepilone 40 mg/m² day 1 with capecitabine 2000 mg/m² daily days 1 to 14 of a 21-day cycle is approved for patients with locally advanced or metastatic breast cancer who have failed taxane and anthracycline therapy.

Neoadjuvant chemotherapy

A phase II study of ixabepilone in the neoadjuvant setting has explored efficacy, safety, and predictors of response. The primary objective of the trial was a preclinical analysis of potential predictors of response to ixabepilone. Secondary endpoints included rate of complete pathologic response (pCR), clinical and radiologic responses, safety, and the proportion of patients able to have breast conserving therapy. The preclinical work discussed in this trial is beyond the scope of this review and will not be discussed.⁴⁴

Eligible patients included women with T2–4, N0–3, M0 invasive breast adenocarinoma 3 cm or greater in size and not amenable to breast conserving therapy. Patients with inflammatory breast cancer, baseline neuropathy of \geq grade 1, or non-surgical candidates were excluded. One hundred sixty-one patients were enrolled. Triple-negative (ER/PR/Her-2 negative) patients accounted for 26% of the study population.

The treatment plan was for ixabepilone 40 mg/m² IV infusion over 3 hours on day 1 of a 21-day cycle, up to 4 cycles. Most of the patients (88%) received 4 cycles of therapy; only 7% of the patients required dose reductions.

Clinical complete response was observed in 21.1% and partial response in 55.9% of patients. The independently assessed pCR in the breast was 14% (95% CI, 9% to 20%). Higher rates of pCR were observed in hormone-negative and Her-2-negative patients: 29% (95% CI, 19% to 41%) in ER-negative, 33% (95% CI, 21% to 46%) in ER/PR-negative, and 26% (95% CI, 14% to 42%) in triple-negative (ER/ PR/Her-2 negative). Although there were only 13 patients, ER-negative/HER-2-positive patients had the best pathologic response rate (46.1%). The study does not report whether Her-2-positive patients also received trastuzumab therapy in the neoadjuvant setting.⁴⁴ Surgery was performed after four cycles of therapy in 154 of the 161 patients; breast conserving therapy, however, was performed in only 50 patients (32%).⁴⁴

Toxicity and tolerability

Ixabepilone belongs to the family of microtubule-stabilizing chemotherapeutic agents and is closely related to the taxanes paclitaxel and docetaxel. As a result, the toxicity profile for ixabepilone is similar to those of these agents.

Myelosuppression and peripheral neuropathy are the most common toxicities reported in phase II/III clinical trials using ixabepilone. Neutropenia is relatively common with a reported incidence in 79% to 89% of patients (all grades) and 53% to 58% with grade 3 or 4. Anemia is reported in up to 92% of patients (all grades) with only 3% to 8% grade 3 or 4. Despite the high incidence of neutropenia, febrile neutropenia and infection grade 3 or 4 is reported in $\leq 10\%$ of patients receiving ixabepilone monotherapy.^{7,25,33,35} Similar rates of myelosuppression are reported with the combination of ixabepilone and capecitabine: neutropenia in 89% of patients with 68% grade 3 or 4 and febrile neutropenia in 5% of patients.⁴¹

Peripheral neuropathy is also common and appears to be cumulative, consistent with observations in taxane therapy. The neuropathy observed is primarily sensory, although motor neuropathy has been reported. Peripheral sensory neuropathy of all grades associated with ixabepilone therapy (monotherapy or in combination) was observed in up to 70% of patients with grade 3 or 4 neuropathy in up to 20% of patients.^{25,33,35,41} Sensory neuropathy is generally considered reversible when the drug is discontinued, although this is not always the case. No definitive preventive therapy has been developed. As with taxane therapy, older age, pre-existing neuropathy, and co-morbid conditions such as diabetes mellitus appear to increase the risk of significant neuropathy. Overall, rates of sensory neuropathy with ixabepilone are comparable to those seen with paclitaxel.⁴⁵

Additional common toxicities include fatigue, myalgias, arthralgias, alopecia, gastrointestinal disturbances (nausea, vomiting, diarrhea, constipation, abdominal pain), mucositis, and nail changes.^{25,33,35,41} These toxicities are generally manageable and not dose-limiting. Due to the Cremophor EL[®] (polyoxyethylated castor oil) component of the IV infusion, hypersensitivity reactions, including anaphylaxis, were reported in 1% of patients on clinical trials. To prevent this complication, pre-medication is recommended with H1 and H2 antagonists (diphenhydramine and ranitidine).²⁴

In general, ixabepilone has a similar toxicity profile to taxanes (docetaxel, paclitaxel). Myelosuppression, although common, is infrequently associated with complications such as febrile neutropenia. At this time, routine growth factor support is not recommended.⁷ Peripheral neuropathy requires close monitoring and dose adjustments if and when symptoms develop.^{7,45}

Future directions

Ixabepilone remains a drug of interest for the treatment of breast cancer. Multiple clinical trials are ongoing to further define the role of this medication. Areas of interest include use of ixabepilone for triple-negative breast cancer, substitution of ixabepilone for taxanes in the adjuvant and neoadjuvant settings, and combining ixabepilone with newer agents (the tyrosine kinase inhibitors bevacizumab, trastuzumab). In addition, development of novel epothilone compounds is ongoing and may broaden clinical use both in breast cancer specifically and solid tumors in general.

Clinical trials in several different areas are ongoing. Neoadjuvant therapy trials include the combination of

carboplatin, ixabepilone, and trastuzumab for Her-2 positive patients and ixabepilone with cyclophosphamide for Her-2-negative patients. In the adjuvant setting, ixabepilone is being compared to both paclitaxel and docetaxel. As first line therapy for metastatic disease, an ongoing CALGB trial is comparing paclitaxel, nanoparticle albumin bound paclitaxel, and ixabepilone in combination with bevacizumab for patients with locally advanced or metastatic breast cancer as described earlier in the article.⁴⁶ For second-line therapy and beyond in breast cancer, combinations of ixabepilone with dasatinib,⁴⁷ sorafenib,⁴⁸ and hydroxychloroquine⁴⁹ are being tested.

Conclusion

The addition of novel chemotherapeutic agents and targeted therapies has improved outcomes in breast cancer over the last decade. Anthracyclines and taxanes have become the cornerstone of systemic management of breast cancer. Unfortunately development of resistance to these agents results in failure of therapy. Ixabepilone is a promising new microtubule stabilizing agent that has shown efficacy in advanced resistant breast cancer due to its low susceptibility to multiple drug resistant mechanisms. Moreover, it has shown synergistic activity when combined with capecitabine. Hence this agent has become an exciting new addition to the armamentarium of agents used in breast cancer.

Several unanswered questions still exist: the efficacy of this drug earlier in the management of breast cancer; whether it will prevent or delay the development of resistance; whether combination of ixabepilone with targeted therapies such as trastuzumab and bevacizumab will result in improved outcomes; whether there is a dosing schedule of ixabepilone that will reduce the incidence of the common toxicities of neuropathy and myelosuppression; the mechanism of development of resistance to ixabepilone therapy; and whether there are reliable molecular biomarkers that can predict resistance to ixabepilone therapy. Clinical trials are ongoing to answer some of these questions.

Disclosures

The authors declare no conflicts of interest.

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