

Single- and Multi-Arm Gadolinium MRI Contrast Agents for Targeted Imaging of Glioblastoma

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Background: Position of gadolinium atom(s) plays a key role in contrast enhancement of gadolinium-based contrast agents. To gain a better understanding of effects of distance of gadolinium in relation to the nanoconjugate platform, we designed and synthesized single- and multi-arm ("star") gadolinium conjugates equipped with antibody and peptides for targeting. The contrast agents were studied for their tumor imaging performance in a glioma mouse model.

Materials and Methods: Antibody- and peptide-targeted nano contrast agents (NCAs) were synthesized using polymalic acid platforms of different sizes. Gadolinium-DOTA and intermediates were attached as amides and targeting agents such as antibodies and peptides as thioethers. For in vivo experiments, we used human U87MG xenografts as glioma models. Magnetic resonance imaging (MRI) was performed on a Bruker BioSpec 94/20USR 9.4 T small-animal scanner. Delivery of contrast agents across the blood-brain barrier was studied by fluorescent microscopy.

Results: All contrast agents accumulated into tumor and showed composition-dependent imaging performance. Peptide-targeted mini-NCAs had hydrodynamic diameters in the range 5.2–9.4 nm and antibody-targeted NCAs had diameters in the range 15.8–20.5 nm. Zeta potentials were in the range of –5.4–8.2 mV and –4.6–8.8 mV, respectively. NCAs showed superior relaxivities compared to MultiHance at 9.4 T. The signal enhancement indicated maximum accumulation in tumor 30–60 minutes after intravenous injection of the mouse tail vein. Only targeted NCAs were retained in tumor for up to 3 hours and displayed contrast enhancement.

Conclusion: The novel targeted NCAs with star-PEG features displayed improved relaxivity and greater contrast compared with commercial MultiHance contrast agent. The enhancement by mini-NCAs showed clearance of tumor contrast after 3 hours providing a suitable time window for tumor diagnosis in clinics. The technology provides a great tool with the promise of differential MRI diagnosis of brain tumors.

Keywords: magnetic resonance imaging, Gd-DOTA, structure variation, blood-brain barrier, tumor targeting, accelerated diagnosis

Introduction

Magnetic Resonance Imaging (MRI) is a powerful and safe imaging technique and has become an integral part of modern diagnostics, monitoring disease progression, and treatment achievements. Because of their high magnetic moment and effect on water relaxation, gadolinium(III) (Gd) contrast agents (GBCAs) are highly suitable for disease monitoring and are widely used in medical MRI.^{1,2} As free Gd is toxic,³ it is used in the form of stable chelates. Its value as a contrast agent depends on the strength to orientate protons of water molecules at the site of imaging. For best

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imaging, contrast agents should display high relaxation rate at the site of interest. To achieve greater selectivity, contrast agents are often conjugated to a targeting molecule. While this strategy shows promise, its success for contrast enhancement is highly dependent on expression of affinity receptors on target tumor cells. If the affinity for binding is low, high concentrations of contrast agent are needed to achieve desirable enhancement.⁴

Another requirement for success is the presence of an optimal number of Gd^{3+} ions as part of the agent. Thus, for short-time MRI, an affine, receptor targetable, multi- Gd^{3+} contrast enhancer is needed. In addition, other structural requirements apply such as motion restricted fixation on a common platform of the contrast enhancer is optimal which increases the number of uniformly oriented Gd^{3+} ions.^{5,6} Besides, another prerequisite is the availability of water molecules which are mobile to be oriented under the influence of Gd^{3+} . Packaging of Gd^{3+} at high amounts into nano capsules could be unfavorable by reducing the accessibility of water molecules.^{7,8} Similarly, the attachment close to a carrier scaffold could be disadvantageous because of a structure forming nature of the scaffold constituents, eventually reducing the interaction of Gd^{3+} to surrounding water molecules in the tissue.

PMLA-based macromolecular nanoconjugates for fluorescence imaging and treatment of primary and metastatic brain tumors have been highlighted.^{9–15} Starting from these conjugates, Gd^{3+} DOTA derivatives have been developed to cross blood–brain barrier (BBB) and increase the contrast in MR imaging. In the nanodrugs and nano contrast agents, targeting was achieved by conjugation of specific antibodies. Here, we describe systematically optimized MRI contrast agents, the effect of Gd^{3+} distance from the polymeric scaffold, the influence of PEG-linkers and the length of the polymer. Antibodies are replaced by Angiopep-2 (Ap2), a ligand specific for the LRP-1 transcytosis pathway across the BBB.^{10,16–18}

The purpose of substituting previously involved BBB-penetrating antibodies by small peptides was to develop (“mini”) contrast agents for fast and deep tissue penetration. Moreover, agents with low hydrodynamic diameters are likely to wash out through kidneys and minimize the implication to liver. At short serum tissue half-life, a series of clinical MRI tests can be carried out on a daily basis.¹³ Moreover, a faster extravasation into tumor and a short residing time in the blood/serum would be favorable for translation into clinicals.

Materials and Methods

Reagents

Highly purified poly(β -L-malic acid) (PMLA) of molecular weight 20,000–100,000 g/mol was prepared from the culture broth of *Physarum polycephalum* as described.¹⁹ Rat anti-mouse TfR mAb clone R17217 were obtained from BioLegend (San Diego, CA, USA). Cetuximab (Erbix) was obtained from Bristol-Myers Squibb Inc (New York City, NY, USA). Maleimide-PEG3400-maleimide (mal-PEG3400-mal) was obtained from Laysan Bio Inc (Arab, AL, USA). Gd-DO3A-Butylamine (Gd-DOTA-amine) was purchased from Macrocyclics (Plano, TX, USA). t-boc-N-amido-dPEG[®]₁₂-acid, mal-dPEG[®]₂₄-NHS ester, mal-dPEG[®]₁₂-Tris(-TFP ester)₃, t-boc-NH-dPEG[®]₁₂-Tris(-TFP ester)₃ and t-boc-NH-dPEG[®]₁₂-Tris(-TFP ester)₃ were obtained from Quanta BioDesign Ltd. (Plain city, OH, USA). Alexa Fluor 680 C2-mal (Alexa-680) was purchased from Life Technologies (Carlsbad, CA, USA) and Rhodamine Red[®] C2-mal (Rh) was purchased from Thermo Fisher Scientific (Waltham, MA, USA). Anti-mouse specific transferrin receptor antibody (a-MsTfR) was obtained from Protein Expression Center, California Institute of Technology (Pasadena, CA, USA). 3-(2-Pyridyldithio)-propionate (PDP) was synthesized as described.²⁰ Unless otherwise indicated, all chemicals and solvents of highest purity were purchased from Sigma-Aldrich (St. Louis, MO, USA).

Analytical Methods Used in Synthesis of Intermediates and NCAs

The conjugation reaction of Gd-DOTA-amine and MEA with PMLA was followed by thin layer chromatography (TLC) on precoated silica gel 60 F254 aluminum sheets and visualization of spots under UV light and/or by ninhydrin staining.¹³ Size exclusion chromatography (SEC-HPLC) was performed on an Elite LaChrom analytical system with an L2455 diode array detector (Hitachi), and MW was measured using PolySep-GFC-P 4000 (300 x - 7.80 mm) (Phenomenex) with phosphate buffered saline (PBS) pH 7.4 as a mobile phase and polystyrene sulfonates as molecular weight standards. Thiol residues attached to PMLA were assayed by the method of Ellman. Enzyme-linked immunosorbent assay (ELISA) was used to determine the functional activity of conjugated antibody using an ELISA protein detector kit (KPL, Inc.). The amount of Gd in nanoconjugates was determined by ICP-MS at Element Materials Technology (Huntington Beach, CA,

USA). Amounts of mPEG, were quantified by the colorimetric method using ammonium ferrothiocyanate.²¹ The content of monoclonal IgG antibody (mAb) and Ap2 was determined by a Pierce BCA protein assay kit (Thermo Scientific, Waltham, MA, USA). Unlabeled antibodies and peptides were used as standards in quantitative measurements. Quantification of malic acid in nanoconjugates was performed by the malate dehydrogenase assay.¹⁹ Percentage (%) of ligand loading on PMLA conjugates was calculated by using the formula $\% = 100 \times (\mu\text{mol ligand})/(\mu\text{mol malic acid})$.

Synthesis of Gd-DOTA-PEG600-amine

Step-1. Attachment of PEG linker: A solution of *N*-hydroxysuccinimide (NHS; 0.07 mmol) and *N,N'*-dicyclohexylcarbodiimide (DCC; 0.07 mmol) dissolved in 0.3 mL of dimethylformamide (DMF) was added consecutively to the solution of 50 mg of t-Boc-PEG600-acid (0.07 mmol), dissolved in DMF (0.3 mL). The reaction mixture (RM) was stirred at RT for 2 hours. Then 45.96 mg of Gd-DOTA-amine (0.7 mmol) was dissolved in 0.2 mL of DMSO and added to the RM followed by 8.1 μL of 2.6-Lutidine (0.7 mmol). RM was stirred at ambient temperature for an additional 2 hours. After TLC and indication of a ninhydrin reaction, 1.5 mL of methanol was added, and the product was purified on LH20 columns with methanol as a mobile phase. Product containing fractions were collected and mixed. Methanol was removed by rotary evaporator. A sticky substance, which was obtained and used in the following step without further purification. **Step 2. Removal of t-boc group:** After addition of 3M Methanolic HCl (2 mL) the removal of the t-boc group accomplished under stirring at ambient temperature for 16 hours. After removal of excess methanol by rotary evaporation, Gd-DOTA-PEG600-amine was washed with 5 mL of diethyl ether to obtain a white solid. Reaction yield was 97% over two steps.

Synthesis of mal-PEG600(Gd-DOTA)₃

To a solution of 50 mg of mal-PEG600(TFP)₃ ester (0.032 mmol) dissolved in 0.3 mL of DMF was added a solution of Gd-DOTA-NH₂ (65.11 mg 0.096 mmol) dissolved in 0.3 mL of DMSO followed by 11.42 μL (0.096 mmol) of 2.6-Lutidine. RM was stirred at ambient temperature for 3 hours and purified by LH20 column in methanol. Fractions containing pure product were collected and methanol was removed by rotary evaporation. Finally, the sticky substance was dissolved in water and lyophilized to obtain mal-PEG600(Gd-DOTA)₃ as a white solid. Reaction yield 95%.

Synthesis of mal-PEG10000(Gd-DOTA)₇

To a solution of PEG10000-COOH (137 mg, 13.7 μmol) in 1 mL DMF was added a mixture of NHS/DCC (110 μmol s each) and stirred at ambient temperature for 2 hours. Gd-DOTA-NH₂ (68.5 μmol s) dissolved in 0.4 mL DMSO was added to the RM followed by 2.6-Lutidine (68.5 μmol) and stirred for 1 hour. mal-PEG3400-NH₂ (46.6 mg, 13.7 μmol s) dissolved in 0.3 mL of DMF was added to RM followed by an equivalent amount of 2.6-Lutidine and stirred for 1 hour. Reaction completion was confirmed by TLC and ninhydrin test. Again, a slight excess amount of Gd-DOTA-NH₂ (41.1 μmol) dissolved in 0.2 mL DMSO was added to the RM followed by 2.6-Lutidine (41.1 μmol) and stirred for 2 hours. A portion of 3 mL water was added, and the solution was passed over PD-10 column. After lyophilizing, mal-PEG10000(Gd-DOTA)₇ was obtained as a white solid. Reaction yield was 68%.

Synthesis of Ap2-PEG3400-mal

Ap2-PEG3400-mal was synthesized using procedures published earlier.¹⁰

Synthesis of Preconjugates I–4

Synthesis of preconjugates was performed after activating pendent carboxylates following similar procedures as published earlier.¹³

Attachment of Antibodies to Preconjugates

To the solution of mAb (5 mg, 33 nmol) dissolved in 1 mL of 100 mM sodium phosphate buffer containing 150 mM NaCl pH 5.5 was added tris(2-carboxyethyl)phosphine hydrochloride (TCEP, to a final concentration of 5 mM, prepared as a 50 mM solution in water). The mixture was incubated for 30 minutes at RT. TCEP was removed using Sephadex PD10, and the reduced antibody was immediately added dropwise to mal-PEG3400-mal (10 mmol) dissolved in 1 mL of freshly prepared, sterile 100 mM sodium phosphate buffer with 150 mM NaCl (pH 5.5). The reaction mixture was stirred at RT for 1 hour and then was concentrated using a centrifuge membrane filter (Vivascience, cutoff 30 kDa, 20 mL, 100 mM sodium phosphate buffer containing 150 mM NaCl, pH 5.5) and purified over Sephadex G75 pre-equilibrated with 100mM sodium phosphate buffer and 150 mM NaCl, pH 6.3. Pure fractions containing antibody were collected, adjusted to 4 mg/mL Mal-functionalized

antibodies and intermediates were conjugated to pre-conjugates by formation of thioether.¹³

Synthesis of Amino-PEG600(Gd-DOTA)₃

Step-1. Attachment of Gd-DOTA: To a solution of Boc-PEG600(TFP)₃ ester (116 mg, 0.078 mmol) dissolved in 0.5 mL of dimethylformamide (DMF) was added Gd-DOTA-amine (157 mg, 0.23 mmol) dissolved in 1 mL of DMSO followed by 55 μ L of 2,6-Lutinine (0.47 mmol) and RM was stirred at ambient temperature for 16 hours. After TLC and ninhydrin test, 1.5 mL of methanol was added, and the product was purified by LH20 columns. Pure fractions from the column were mixed and methanol was removed by rotary evaporator to obtain a sticky substance and used for next step without any further purification. **Step 2. Removal of t-boc group:** 2 mL of 3M Methanolic HCl was added to the intermediate and stirred at ambient temperature for 16 hours. Excess methanol was removed by rotary evaporator and material was washed with 5 mL of diethyl ether to obtain a white solid. Reaction yield 97% over two steps.

Hydrodynamic Diameter and Zeta Potential

Synthesized NCAs and intermediates were characterized by their size and ζ potential using Zetasizer Nano ZS90 (Malvern Instruments). For the particle size measurements at 25°C, the solutions were prepared in PBS at a concentration of 2 mg/mL. For the measurement of the ζ potential, the concentration of the sample dissolved in a PBS (pH 7.4) at 2 mg/mL, and the voltage applied was 150 mV. Data represent the mean of three or more independent measurements (standard deviation).

MRI Measurements

For MRI, a 200 μ L solution of contrast reagents was administered by intravenous (IV) injection via tail vein. All contrast agents were injected at a dose of 0.1 mmol Gd/kg. T1-weighted images were acquired as spin-echo images with a short repetition time of 450 ms, and an echo time of 8.77 ms. A field of view (2 cm) was used with an in-plane resolution of 78 x 102 μ m and thickness of 1 mm, total time of 10 minutes 7 seconds for seven averages. The T1 maps were generated at a resolution of 78 x 102 μ m using a RARE imaging sequence (Rare factor 4,) using 9 repetition times with a maximum time of 10 seconds. Animals underwent MRI scanning on a Bruker BioSpec 94/20USR 9.4 T small-animal scanner (Bruker Biospin MRI GmbH). Each animal was placed inside

a transmission whole body coil (T10325 V3, Bruker Biospin MRI GmbH) with a four-channel surface array coil (T11071 V3, Bruker Biospin MRI GmbH) positioned over the brain. The transmission body coil was used for all radio frequency transmission; the surface coil was used for detection. Contrast enhancement quantification was performed using our earlier methods.¹³

MRI Contrast Measurement and Quantification

To quantify contrast enhancement over time, we used contrast intensity generated by T1-weighted images (three contiguous slices through the center of each tumor) and determined relative increase in contrast at various times after administration of contrast agents. An MRI scan was measured before the injection of contrast agent and contrast from that scan was used as a reference/background. For each time point, MRI scans of the whole brain included several slices of 1.0 mm thickness. We chose a minimum of three slices for each time point and traced the regions of interest for the brain tumor and chose reference regions for normal brain on the same plane as shown in our earlier work.¹³ On each slice, multiple ROI were selected. At least three ROI were used for each analysis. MRI images were stored in TIFF format and analyzed by Leica MM AF 1.6 software. An average intensity/pixel was calculated for each ROI individually. The presented data refer to intensity ratios with reference to normal brain tissue and are given as mean values (standard error of mean (SEM)). They are shown as a function of the time elapsed after the injection of the contrast agents.

Cell Lines, Culture Conditions and Tumor Xenografts

Primary glioblastoma multiforme (GBM) U87MG cell line was obtained from ATCC (Manassas, VA, USA) and was cultured in minimum essential medium (MEM) supplemented with 10% fetal bovine serum (FBS), 1% MEM nonessential amino acids, 1 mM sodium pyruvate, and 2 mM L- glutamine at 37°C with CO₂. All animal procedures were performed in accordance with the ethical principles and animal welfare considerations detailed in the Guide for the Care and Use of Laboratory Animals, 8th Edition (The National Academies Press, 2011), and experiments were approved by the Institutional Animal Care and Use Committee (IACUC) of Cedars-Sinai

Medical Center. Animal facility at Cedars-Sinai Medical Center has full accreditation from AAALAC and AAALAC guidelines were followed for the welfare of the laboratory animals. Athymic NCr-nu/nu female mice were obtained from NCI-Frederick. Tumors were stereotactically implanted using EGFR+ U87MG GBM cells at 2.5×10^4 into the right basal ganglia of mouse brain. All animals were followed for neurological symptoms during the entire study.

Immunohistochemistry and BBB Crossing Efficiency

Along with hematoxylin and eosin (H&E) staining, fluorescence immunohistochemistry was used with various antibodies. After the last MRI measurement (3 hours) animals were euthanized, and harvested brains were embedded in OCT tissue freezing medium (Tissue Tek) and frozen in liquid nitrogen. Frozen tissue blocks were sectioned at 8 μ m thickness using a Leica CM 3050S cryostat. Before staining, tissue sections were air-dried at room temperature, fixed with ice-cold xylene for 10 minutes, and then rinsed three times with PBS. Sections were incubated in a humidified chamber with blocking buffer (4% normal goat serum, 4% normal donkey serum, 1% BSA, and 0.1% Triton X-100 in PBS) for 1 hour at RT to block nonspecific sites. The blocked sections were incubated overnight at 4°C with primary antibodies diluted in staining buffer and later washed with PBS and sections mounted with Prolonged Gold Antifade (Thermo Fisher Scientific) mounting medium containing DAPI. Anti-von Willebrand factor (vWF) antibody labelled with Alexa fluor[®] 488 or Lectin from Lycopersicon esculentum (Millipore Sigma, Burlington, MA, USA) was used to identify blood vessels. Images were captured using a Leica DM6000B microscope (Germany). Efficiency of BBB crossing of NCA was evaluated by a fluorescence-based quantification method developed in our lab.¹⁰

Measurement of Gd in Tumor Samples

Frozen tissue blocks of brains were sectioned for H&E and a tumor sample was carefully scoped under a microscope using H&E staining as a guide. The amount of gadolinium was determined using Inductively coupled plasma mass spectrometry (ICPMS) at Element Materials Technology, Huntington Beach, CA, USA.

Results

To develop novel NIA to enhance the contrast in MRI by structure variation, we synthesized intermediates with structurally varied linear and star-like PEG linkers and varied chain length of PMLA. Schematics of NCA is shown in Figure 1. Syntheses of intermediates carrying several gadolinium moieties and glioma targeting groups per agent are described below.

Synthesis of NCA with Unbranched PEG Spacer

Starting with bifunctional PEG (tBoc-PEG600-acid), the carboxylic end of PEG was attached to commercially available t-boc protected Gd-DOTA-amine forming a stable amide linkage after NHS/DCC activation of terminal carboxylate. In the next step, the t-boc group was removed by using methanolic HCl (Figure 2A). For details see the syntheses section under Materials and Methods. Preconjugate-1 was synthesized by attaching Gd-DOTA-PEG600-amine and 2-mercapto-1-ethylamine (MEA) after activating PMLA pendent carboxylic acid groups using the NHS/DCC chemistry. Preconjugate-1 was purified by size exclusion chromatography and obtained after lyophilization as a white floppy solid, stable at -20°C for months. The sulfhydryl groups (-SH) provided by the attached amidoethyl-SH were conjugated with mal-functionalized mAbs, or peptides for tumor targeting, BBB crossing, as well as with fluorescent dyes such as rhodamine for optical imaging (Figure 3).

Synthesis of NCA with Star-PEG Linker

The synthetic strategy for these NCAs was divided into two parts. In the first part of the synthesis Gd-DOTA intermediates with varied chain length and branches (4- and 8-arm PEG) were prepared (Figure 2B and C). For the synthesis of mal-PEG600(Gd-DOTA)₃, we used 4-arm bifunctional “Star-PEG” providing mal-group on one end and three activated TFP-esters on the other end. In a one-step reaction, TFP esters were conjugated with Gd-DOTA-amine to form mal-PEG600(Gd-DOTA)₃ (Figure 2B). By reaction of the mal-group with amidoethyl-SH functionalized PLMA, the 3-armed PEG-(Gd-DOTA)₃ PMLA-antibody MRI enhancer construct (NCA-Ab-Gd3) in Figure 1. The synthesis with 8-arm PEG yielding mal-PEG3400-PEG10000(Gd-DOTA)₇ was carried out in two steps. The 8-arm Star-PEG

Antibody targeted Star-PEG gadolinium nano-contrast agents

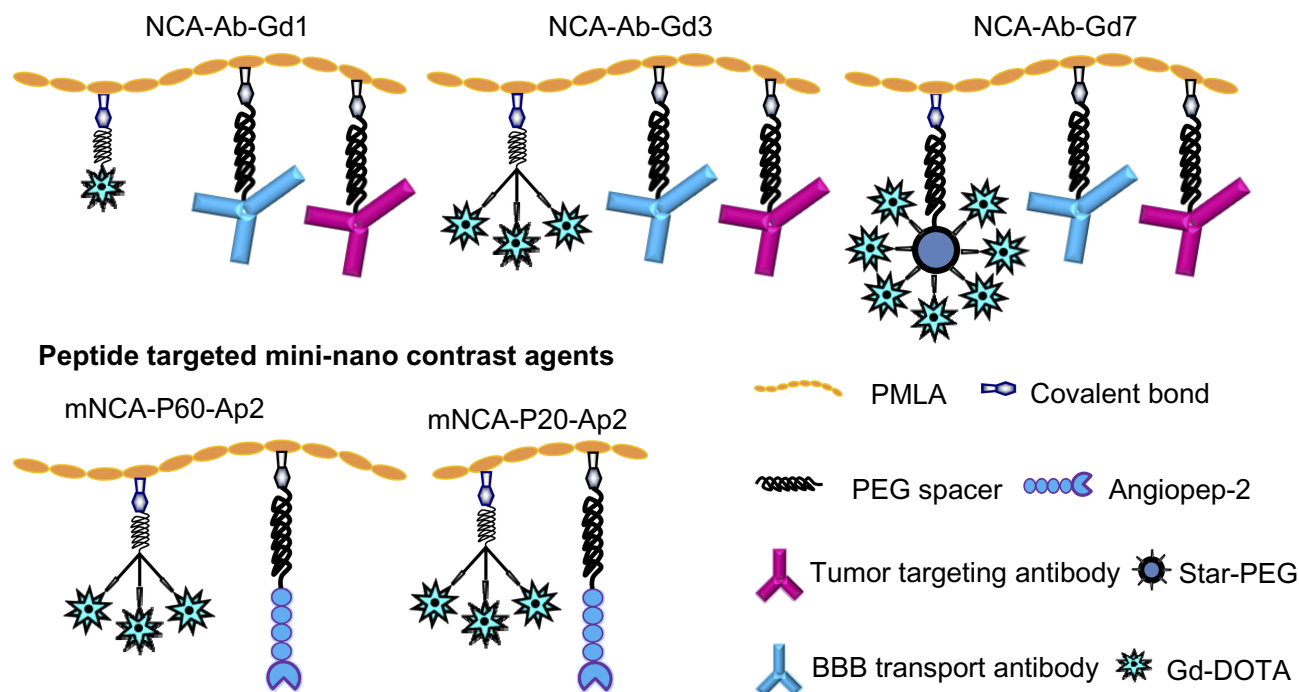


Figure 1 Schematic presentation of NCAs.

Notes: All NCAs were prepared using PMLA backbone. Three different arrangements of Gd-DOTA molecule was designed. For NCA-Ab-Gd-1, we used linear PEG with defined PEG length of 12 monomers (MW \approx 600 Da) with terminal end attached Gd-DOTA. Similarly, for NCA-Ab-Gd3 we attached three Gd-DOTA molecules using same PEG chain length. In case of mNCA-P60-Ap2 and mNCA-P20-Ap2, we attached three Gd-DOTA. Each NCA carried around 52 Gd-DOTA molecules, one of each antibody. The mini-nano contrast agent mNCA-P60-Ap2 contained five Ap2 and around 155 Gd-DOTA molecules and mNCA-P20-Ap2 a total of two molecules Ap2 and 17 Gd-DOTA.

Abbreviations: NCAs, nano contrast agents; PMLA, Polymalic acid; Ap2, Angiopep-2.

(MW 10,000 g/mol) provides eight terminal carboxylates. At first, carboxylate groups were activated using NHS/DCC chemistry and one of the carboxylates was substituted with mal-PEG3400-amine. The remaining seven carboxylates were then conjugated with Gd-DOTA-amine to form mal-functionalized star-peg (Figure 2C). The 7-armed Gd-DOTA PEG-mal was attached to PMLA-amidoethyl-SH together with mal-functionalized antibodies to yield the 7-armed-PEG-(Gd-DOTA)₇ PMLA-antibody MRI enhancer construct (NCA-Ab-Gd7) in Figure 1.

Synthesis of Mini-NCA with Ap2 as Targeting Agent

Synthetic strategy for this mini-NCA was divided in two parts. First, intermediates Ap2-PEG3400-mal, amino-PEG600-Gd3, preconjugate-3 and preconjugate-4 (Figure 4AC) were separately prepared. Ap2 peptide (S-C-YEETKFBNRKGRSGGYFFT-H) was selectively attached to one of the ends of bifunctional PEG to form Ap2-PEG3400-Mal (Figure 2D). Amino-PEG600-Gd3

was obtained in two steps from commercially available PEG (t-boc-amine-PEG600-TFP₃) by conjugating Gd-DOTA to the TFP triple-ester followed by deprotection of t-boc-amine-PEG600-GD-DOTA₃ to generate the amine (Figure 4A). The amine was conjugated to PMLA by the NHS/DCC method. Finally, Ap2-PEG3400-mal was attached to PMLA backbone along with mal-PEG600(Gd-DOTA)₃ and mal-Rh to form the mini-NCAs (Figure 4B).

Physicochemical Characterization

Detailed physicochemical characterization of all NCAs and intermediates was performed. Composition of the contrast reagents in terms of malic acid, mAbs, and gadolinium were quantified post-synthetically. Reaction progress was monitored by thin layer chromatography and SEC-HPLC. Hydrodynamic diameter of antibody containing NCA increased from 15.8 (\pm 1.5) nm to 17.1 (\pm 1.4) nm and 20.5 (\pm 1.2) nm from single arm to 8-arm contrast agent (NCA-Ab-Gd1, NCA-Ab-Gd3, NCA-Ab-Gd7), while zeta potential became less negative from -8.8

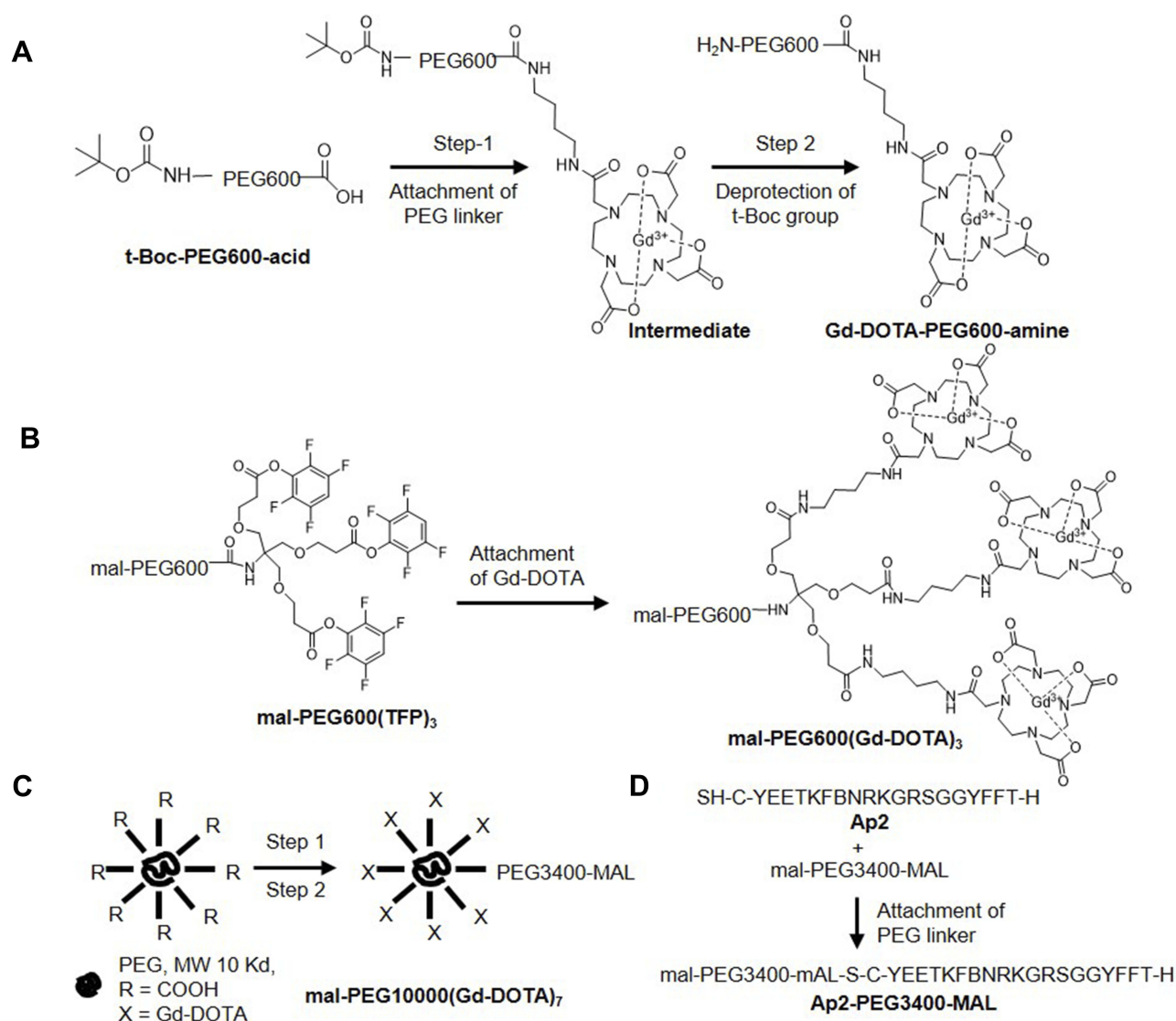


Figure 2 Synthesis of Intermediates for preparation of nano contrast agents.

Notes: (A) Synthesis of Gd-DOTA-PEG600-amine. Step 1: t-Boc-PEG600-acid was attached to Gd-DOTA by NHS/DCC chemistry. Step 2: t-Boc group was deprotected using 3M methanolic HCl at ambient temperature for 16 hours to generate primary amine group. (B) Synthesis of mal-PEG600(Gd-DOTA)₃. Three Gd-DOTA-amine molecules were attached in a single step to TFP esters of a 4-arm StarPEG to form mal-PEG600-4armStarPEG(Gd-DOTA)₃. Reaction yield 91%. (C) Preparation of mal-PEG10000(Gd-DOTA)₇. Synthesis of mal-PEG3400-8armPEG(Gd-DOTA)₇. Step 1: At first, acid groups were converted into an activated ester using NHS and DCC mixture and one equivalent of mal-PEG3400-amine was attached to one of the acid groups via amide bond. In Step 2, the remaining seven acid groups were attached with Gd-DOTA-amine through amide linkage. The product was purified by PD-10 columns obtaining floppy solid after lyophilization. Reaction yield 76%. (D) For an attachment of Ap2 to PMLA backbone, first an additional amino acid (cysteine) was introduced to N-terminus for the attachment of PEG linker and used for conjugation. Ap2 with terminal -SH group was reacted with slight excess (1.05 equivalent) of mal-PEG3400-mal to form a thioether in sodium phosphate buffer (100 mM sodium phosphate, pH 6.3). Product was purified by PD-10 columns in water, lyophilized and used as it is for next steps. Reaction yield was quantitative.

Abbreviation: Ap2, Angiopep-2.

(± 0.9) to -5.5 (± 0.5) mV and -4.6 (± 0.6) mV. Peptide (Ap2) containing contrast agents were prepared with PMLA of molecular mass either 20,000 (NCA-P20-Ap2) or 60,000 (NCA-P60-Ap2) g/mol PMLA and referred as mini-NCAs. Mini-NCA-P20-Ap2 showed smaller hydrodynamic diameter of 5.2 (± 1.1) nm and the zeta potential -5.4 (± 0.4) mV, while mini-NCA-P60-Ap2 had the

hydrodynamic diameter of 9.4 (± 1.6) nm and zeta potential of -8.2 (± 1.1) mV. These structure variations towards higher molecular weights and branching of PEG revealed a decrease of the (negative) zeta potential, while the increase in the molecular weight of the single-armed mini-NCA revealed an increase in the (negative) zeta potential. In our studies, MRI equipment of 9.4 T was used. We

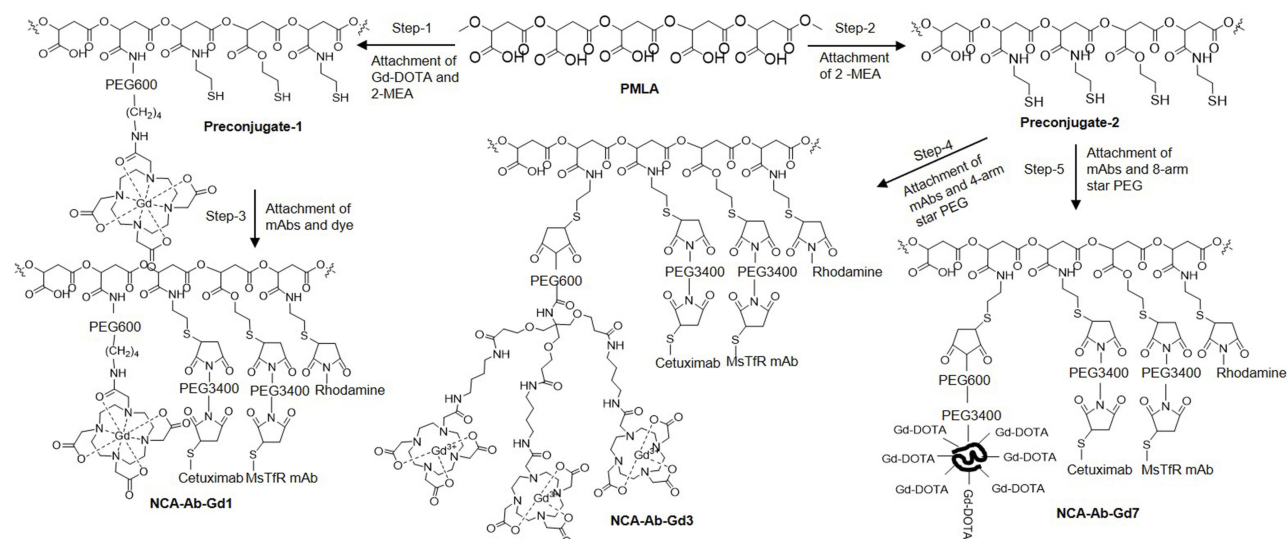


Figure 3 Synthesis of antibody targeted nano contrast agents.

Notes: Steps 1 and 2: After NHS/DCC activation of PMLA's pendant carboxylates, Gd-DOTA-PEG600-amine and/or 2-mercapto-1-ethylamine (MEA) were attached through amide linkage to form Preconjugate-1 and Preconjugate-2. Steps 3–5: Mal-functionalized mAbs (Cetuximab and MsTfR) were attached to Preconjugate-1 and Preconjugate-2 in phosphate buffer (100 mM sodium phosphate, pH 6.3) for 30 minutes at ambient temperature. After attaching antibodies, pH was adjusted to 5.5 and intermediates mal-PEG600(Gd-DOTA)₃ and mal-PEG10000(Gd-DOTA)₇ were conjugated followed by Rhodamine-mal via thioether bond at 4°C overnight. Finally, excess thiol groups were masked using PDP and the final product was purified by PD-10 columns in PBS (pH 7.4). Cetuximab was chosen for EGFR targeting and anti-mouse TfR mAb for specific binding to mouse TfR for transcytosis across vascular endothelial layer (BBB crossing).

Abbreviations: PMLA, Polymalic acid; mal, maleimide; PDP, 2-pyridyldithiopropionate; TfR, Transferrin receptor; BBB, blood–brain barrier.

measured relaxivities for the contrast agents ranging from 5.42, 5.98 to 5.69 (mM Gd)^{−1}s^{−1} and 397, 438 and 416 (mM NCA)^{−1}s^{−1} in measurements of single, 4-arm and 8-arm contrast agents, respectively. While the increase in the size of these NCAs related to less than 10% change in the Gd-relaxivity and the NCA-relaxivity, corresponding changes were 2-fold and 5-fold for the mini-NCAs, namely 3.2 (mM Gd)^{−1}s^{−1} for NCA-P20-Ap2 to 5.63 (mM Gd)^{−1}s^{−1} for (NCA-P60-Ap2) and from 182 (mM NCA)^{−1}s^{−1} (NCA-P20-Ap2) to 961 (mM NCA)^{−1}s^{−1} (NCA-P60-Ap2). This 2- and 5-fold changes in relaxivity for mini-NCA in comparison to the almost invariant relaxivity for the other contrast agents indicate that the chain length of polymalic acid had a pronounced impact, while variations in size and branching of PEG were negligible.

Enhanced Contrast Imaging with Targeted NCAs

Mice bearing intracranial GBM (U87MG) were IV injected with the contrast agents at a dose of 0.1 mmol Gd/kg and MRI scans were recorded in the time interval of 0 min (no contrast), 0.2, 1, 2 and 3 hours after NCA administration (Figure 5A). For all NCA, peak contrast enhancement was reached at 1 hour and maintained for 3 hours at which point animals were euthanized. NCAs

were similar except for the linker of Gd-DOTA. In NCA-Ab-Gd1, Gd-DOTA was attached via a linear PEG linker of molecular weight 600 g/mol. In NCA-Ab-Gd3, three molecules of Gd-DOTA were attached via a linear PEG of the same chain length (600 g/mol). In case of NCA-Ab-Gd7, we used a relatively large Star-PEG linker with molecular weight of 10,000 g/mol. The NCAs maintained the contrast intensity over time at different per cent contrast enhancement (Figure 5B). NCA-Ab-Gd3 showed the highest contrast intensity. All animals were scanned using clinical contrast agent MultiHance 2–3 days before NCAs administration to conform the presence of tumors.

Contrast Imaging with Targeted Mini-NCAs

The dynamic contrast enhancement in tumor, relative to intensity in healthy brain was measured (Figure 6A). The measurement of contrast enhancement followed the method described above for contrast agents NCA-Ab-Gd1.¹³ High contrast in the tumor was observed with NCA-P60-Ap2 and retained for 3 hours. Contrast from low molecular weight NCA-P20-Ap2 showed a comparably low maximum between 0.3 and 1 hour and declined rapidly to only 3.43% contrast at 3 hours compared to 29.6% for NCA-P60-Ap2 (Figure 6B). A similar

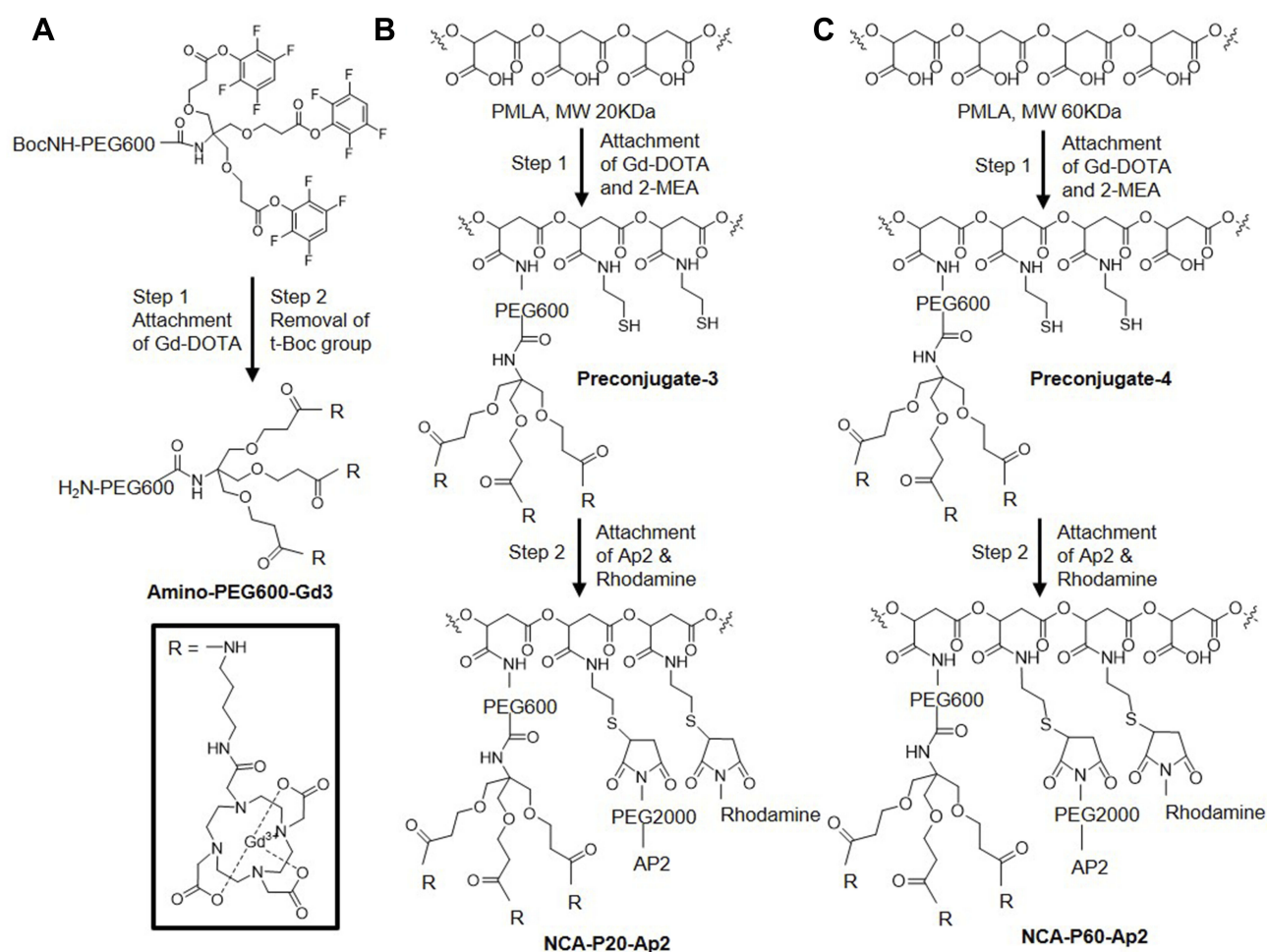


Figure 4 Synthesis of mini-nano contrast agents.

Notes: (A) Synthesis of amino-PEG600(Gd-DOTA)₃: In Step-1, Boc-PEG600(TFP)₃ was reacted with three equivalents of Gd-DOTA-amine in the presence of three equivalents of base in DMF at RT to attach Gd-DOTA molecules by amide bond. In Step-2, Boc group was removed by treating the product with 3M methanolic HCl. Excess methanol was removed under rotary evaporator; Product was dissolved in water and lyophilized to obtain whitish solid. Reaction yield 87% over two steps. (B, C) After NHS/DCC activation of PMLA (20 and 60 kDa respectively) pendant carboxylates, amino-PEG600(Gd-DOTA)₃ and/or MEA were attached through amide linkage to form Preconjugate-3 and Preconjugate-4. The preconjugates were conjugated with Ap2 and Rhodamine via thioethers to form P20/Ap2/Gd-DOTA/Rh and P60/Ap2/Gd-DOTA/Rh.

Abbreviations: PMLA, Polymalic acid; MEA, 2-mercapto-1-ethylamine.

difference was also reflected in the relative increase in $1/T_1$ values at 3 hours for the mini-NCAs measured in slices covering the middle of the tumor. In accordance with the contrast enhancement NCA-P60-Ap2 generated significantly higher $1/T_1$ -value ($p=0.017$) than NCA-P20-Ap2 (Figure 6C). This referred to a higher Gd content in the tumor for NCA-P60-Ap2 than for NCA-P20-Ap2 ($p=0.036$, Figure 6D).

Penetration of Contrast Agents Through BBB

In our prior work¹³ we have shown that certain antibodies were required to target polymalic acid conjugates across BBB and deliver antisense and contrast agents to GBM

cells. Recently, we studied the efficiency of certain peptides which allowed mini-NCA to cross BBB.¹⁰ When NCAs were fluorescence-labelled with rhodamine for microscopic analysis, high fluorescence intensity outside the blood vessels (green) was observed for NCA-P60-Ap2 (Figures 6 and 7). In healthy brain most of the intensity was visually noticed for mini-NCA NCA-P60-Ap2 only in vessels, but upon microscopic optical quantification, fluorescence in tumor out of vessels was also detected, however fluorescence intensity was significantly higher for NCA-P60-Ap2 than for NCA-P20-Ap2 ($P<0.0001$, Figure 7). This suggested that Ap2 targeting provided high BBB penetration activity and usefulness of glioma targeting MRI contrast agents.

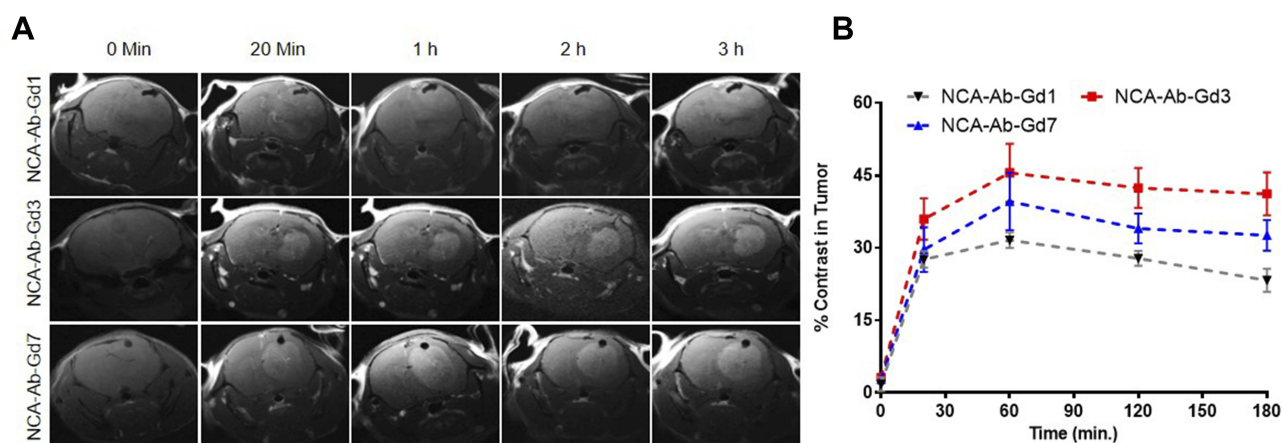


Figure 5 Evaluation of NCA for contrast enhancement in GBM.

Notes: MRI brain scans of mice with EGFR+ tumor, (A) GBM (U87MG) in the right hemisphere after iv injection of targeted NCAs (for NIA-GdI). Scans were taken before (no contrast, 0 minutes) and 20 minutes, 1, 2 and 3 hours after injection of NCAs. Black dots in some MRI scans shows the drill hole in the skull made for inoculation of tumor cells. (B) Quantitative analysis of MRI contrast in tumors. High contrast in the targeted GBM tumor was maintained for several hours with the highest contrast noticed for NCA-Ab-Gd3. Three animals were used for each NCA.

Abbreviations: EGFR, epidermal growth factor receptor; NCA, nano contrast agent; GBM, glioblastoma multiforme.

Discussion

In the past few decades, various attempts have been made to improve contrast agents for superior image quality and accurate disease detection and progression.²² Gd complexes with small molecular weight peptides showed promising results, nevertheless since the emergence of nanotechnology Gd complexes bound to macromolecules gained interest due to advantages such as high loading of Gd per molecule, high relaxivity due to slow tumbling rates, and passive and active targeting. Though macromolecules offer these advantages, they also circulate much longer in the blood and cause increased background and higher accumulation/deposition of excess metal ions in some healthy organs causing potential long-term side effects.^{23–26} The concept of a mini-nanoconjugates approach shares common advantages such as higher loading, better relaxivity and targetability and yet offers relatively faster clearance for eliminating background signal for high quality contrast image providing grater molecular details for superior imaging.

Our approach in the nanodrug design takes into account not just the size but also the potential interaction of Gd with water molecules from the tissue of interest, which is the key for producing higher contrast for superior imaging.²⁷ Chemical modification and physicochemical properties of contrast agents highly affect the ability of a contrast agent.²⁸ We chose an optimum length of PEG spacer to orient Gd away from the polymer backbone to facilitate the interaction with water molecules from the tissue of interest. PEG is

an excellent molecule for linker, but too much PEG would increase the molecular weight and steric hindrance. To avoid this problem, we attached three Gd-DOTA molecules at the end of PEG molecule of defined monomers and conjugated this to PMLA backbone.

The degree of Gd relaxivity is thought to depend on the distance between Gd-DOTA and the polyanion as a function of the length and degree of branching on linear and branched PEG. In NCA-Ab-Gd1 we placed one Gd complex at the end of PEG spacer and in NCA-Gd-Gd3 we introduced three Gd complexes with the same length of PEG spacer. To introduce more Gd on the same length of PEG would have created crowding, hence we used “star-PEG” for NCA-Ab-Gd7. In order to have the same number of Gd ions per NCA we varied the ratio of Gd-PEG spacer on each NCA. An inspection of the Gd relaxivity values and comparison with those obtained for the previously investigated multi-arm PEGs indicates, however, only incremental variations including relatively small change in molecular size and zeta potential (Table 1). The highest values of relaxivities were measured for the 3-arm PEG containing antibody targeting agents and for the Ap2 targeting agents. This indicated a small effect of PEG “crowding” in the case of the 8-armPEG10,000 linker as compared with the 3-armPEG600 linker as well as a protein “crowding” effect by the antibodies compared with peptides. Based on the Gd relaxivity values, we consider contrast agents containing 3-arm PEG linkers and Ap2 targeted linkers as lead compounds.

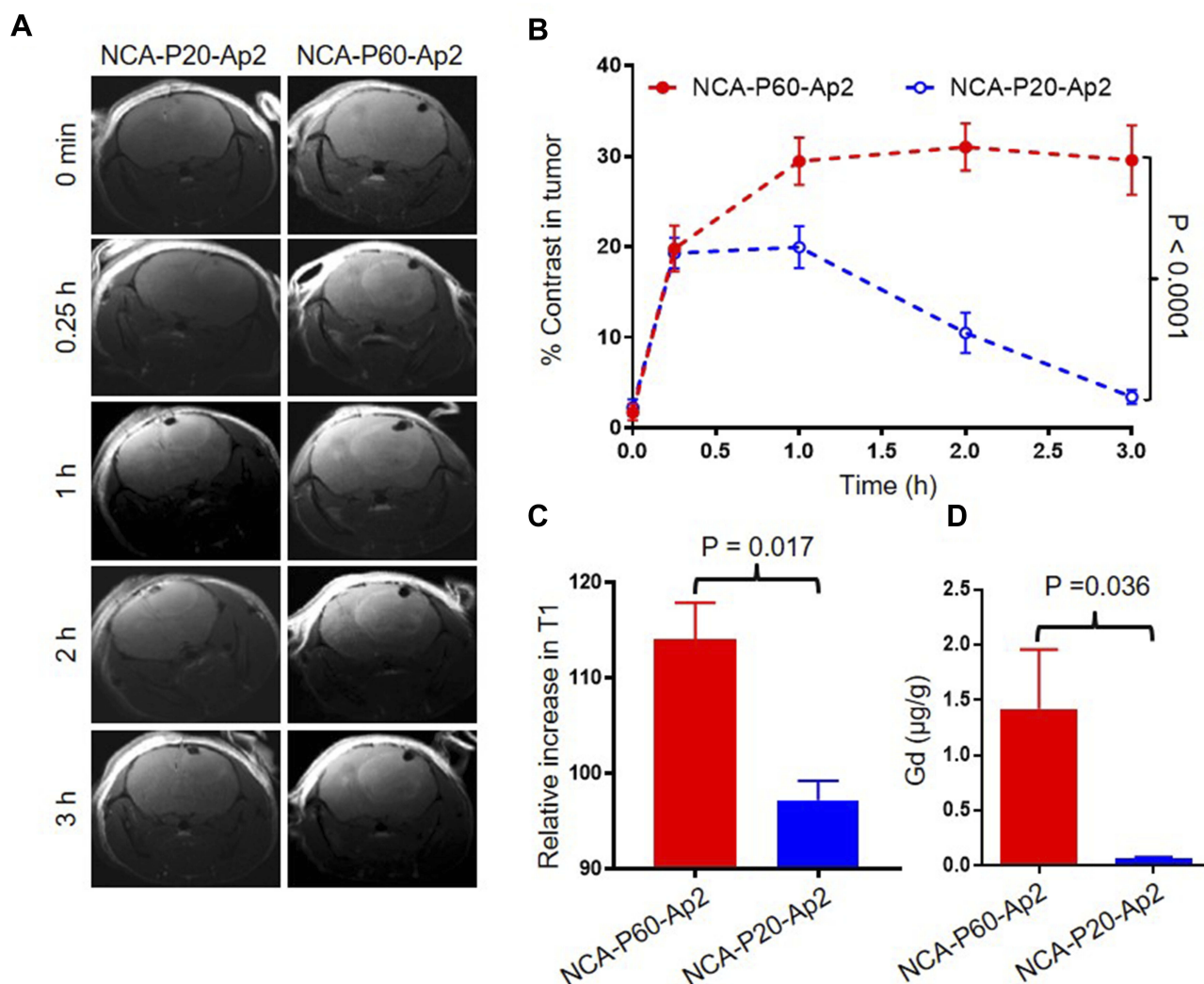


Figure 6 Evaluation of NCA for contrast enhancement in GBMs.

Notes: (A) MRI brain scans of mice with EGFR+ GBM (U87MG) in the right hemisphere after IV injection of targeted mini-NCA. Scans were taken before (no contrast, 0 minute) and after 20 minutes, 1, 2 and 3 hours after injection of NCAs. (B) Quantitative analysis of MRI contrast in tumors. High contrast was maintained for several hours for NCA-P60-Ap2, while the contrast for NCA-P20-Ap2 was modest with 20% enhancement at 30–60 minutes and 3.43% at 3 hours. (C) The contrast corresponded with the relative increase in signal intensity in the tumor of $14.1 \pm 0.65\%$ at 3 hours for NCA-P60-Ap2 and $0.97 \pm 0.035\%$ for NCA-P20-Ap2. (D) Quantification of gadolinium content was measured by ICPMS analysis for removed and homogenized tumors. The Gd content of $1.42 \pm 0.93 \mu\text{g/g}$ for NCA-P60-Ap2 and of $0.05 \pm 0.02 \mu\text{g/g}$ for NCA-P20-Ap2 are in correspondence with the above % MRI contrast enhancement and percent increase in signal intensity. Three animals were used for each NCA administration. **Abbreviations:** MRI, magnetic resonance imaging; EGFR, epidermal growth factor receptor; GBM, glioblastoma multiforme; PMLA, Polymalic acid; Ap2, Angiopep-2.

The longitudinal relaxation rate in tumor relative to non-tumor brain was measured for NCA-P20-Ap2, and NCA-P60-Ap2 (Figure 6A) using the T1 maps generated before injection and 3 hours after injections. The higher contrast and persistence with time in the T1-weighted images (Figure 6A) correlates with the higher increase in relaxation rate relative to the effects by smaller NCA-P20-Ap2. This can be attributed to the higher affinity of NCA-P60-Ap2, which contains 3 times as much targeting Ap2 peptide molecules than the smaller NCA-P20-Ap2. Because of firm binding and thus longer life-time of the NCA-P60-Ap2–receptor complex, the Gd-ions were held

in the tumor area for a relatively longer time (Figure 6C), generating better contrast at the 3 hour time point than the less firmly bound NCA-P20-Ap2 and shorter life-time. Based on the results in Figure 6, we consider NCA-P60-Ap2 as the primary lead mini-NCA for contrast imaging, because of the better clearance than antibody targeted NCA while still providing a measurable contrast enhancement, affording more frequent periodical repetition of MRI measurements under preclinical and clinical conditions. Values obtained by quantification of Gd amount in tumor (Figure 6D) correlate with the relaxation data obtained by T1 (Figure 6 B and C).

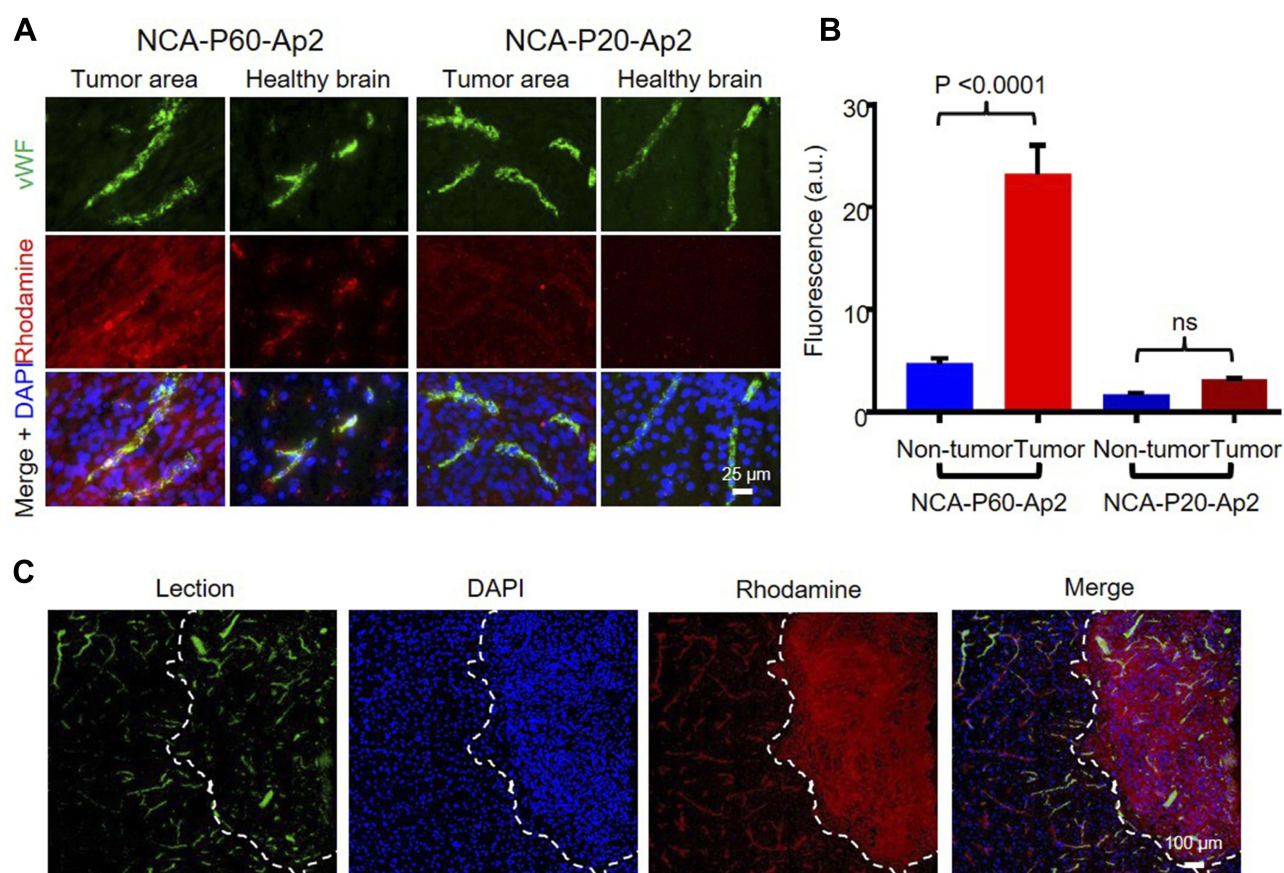


Figure 7 Extravasation of NCAs across BBB.

Notes: Tumor and brain sections 3 hours after IV injection of NCA into mouse tails: **(A)** All NCAs were labelled with rhodamine. Vessels are stained with antibody to vWF (green) and nuclei by DAPI (blue). NCA-P60-Ap2 carrying multiple targeting Ap2 peptide molecules (more than 5) showed intense fluorescence intensity in tumor area compared to the healthy brain, suggesting high extravasation of NCA across BBB and strong binding to glioma cells. On the other hand, NCA-P20-Ap2 carrying few targeting Ap2 peptide molecules (less than 2) showed very weak fluorescence intensity, lacking either BBB extravasation or the binding ability to tumor cells. **(B)** Quantification of fluorescence intensity in tumor vs healthy brain. Significantly high fluorescence intensity was observed in tumor outside blood vessels compared to healthy brain for P60-Ap2. P20-Ap2 showed very weak fluorescence in either tumor or the healthy brain. **(C)** Confocal microscopy of lead contrast agent P60-Ap2-injected animals shows preferential accumulation of the contrast agent in tumor areas. Lectin was used to identify the blood vessels. Tumor border is marked by dashed white line. Three animals were used for each NCA.

Abbreviations: NCAs, nano contrast agents; PMLA, Polymalic acid; Ap2, Angiopep-2; BBB, blood-brain barrier.

Conclusions

We optimized the dynamic contrast-enhanced MRI agents for brain tumor targeted imaging using polymalic acid-based NCAs. In our earlier synthesized antibody targeted contrast agents, we noticed that the contrast agents displayed prolonged target residing times, which would be unfavorable for repeated testing over short intervals and causing toxicity risks when translated into clinics. We also reasoned that the use of specific antibodies afforded circumstantial chemical synthesis, high production costs, instabilities, problematic storage and large volume preparation for clinical imaging. We resolved the issue by replacing antibodies using affine peptides, which recognized tumor markers and were successfully tested in novel polymer conjugates for

imaging and drug delivery. Ap2 is a well-known BBB shuttle peptide and was chosen for new nano imaging agent development. We developed a lead conjugate containing Ap2 that recognizes lipid protein delivery pathway specifically overexpressed on tumor BBB and glioblastoma tumor cell membranes. We established synthesis and characterization of the agents for fluorescence and MR enhanced imaging of the tumor. We have developed a mini-NCA which crosses BBB highly efficiently. The mini-NCA offers all the benefits of a nanoparticle yet, has relatively faster clearance from the blood stream minimizing background for enhanced image quality. Mini-NCA also possess high molecular relaxivity and can potentially be used for lower grade tumor which are otherwise very hard to detect by MRI.

Table I Physicochemical Characterization of Contrast Agents

Contrast Agents	Abbreviation	Theoretical MW	Hydrodynamic Diameter ^a (nm)	Zeta Potential (mV)	Relaxivity (mMGd) ⁻¹ s ⁻¹	Relaxivity (NCA) ⁻¹ s ⁻¹
MultiHance	NA	667.72 Da	nd	nd	2.0	NA
PMLA/PEG600(Gd-DOTA) (10%) /Cetuximab/MsTfR-mAb(0.28%) /Rh(0.5%)	NCA-Ab-GdI	490 kDa	15.8 (±1.5)	-8.8 (±0.9)	5.42	397
PMLA/PEG600(Gd-DOTA) ₃ (3.3%) /Cetuximab/MsTfR-mAb(0.28%) /Rh(0.5%)	NCA-Ab-Gd3	478 kDa	17.1 (±1.4)	-5.5 (±0.54)	5.98	438
PMLA/PEG10000(Gd-DOTA) (1.4%) /Cetuximab/MsTfR-mAb(0.28%) /Rh(0.5%)	NCA-Ab-Gd7	583 kDa	20.5 (±1.2)	-4.6 (±0.61)	5.69	416
PMLA/PEG600(Gd-DOTA) ₃ (10%)/Ap2(1%)/Rh(0.5%)	NCA-P60-Ap2	270.3 kDa	9.4 (±1.6)	-8.2 (±1.06)	5.63	961
PMLA/PEG600(Gd-DOTA) ₃ (10%)/Ap2(1%)/Rh(0.5%)	NCA-P20-Ap2	89.7 kDa	5.2 (±1.1)	-5.4 (±0.41)	3.20	182

Notes: ^aAll nanoconjugates were synthesized using PMLA of MW 85 kDa except for P/Gd-DOTA (10%)/Cetuximab/MsTfR-mAb (0.24%) which was synthesized using MW of 100 kDa and [NCA-P60-Ap2], [NCA-P20-Ap2] using MW of 60 kDa and 20 kDa. % refers to the number of carboxylates in PMLA. Hydrodynamic diameter was determined by number distribution at 25°C measured in PBS at a concentration of 2 mg/mL, calculated from DLS data by the Malvern Zetasizer software (Malvern Instruments, Malvern, UK), which assumes spherical shapes of particles. Zeta potential at 25°C in an aqueous solution of 10 mM NaCl at 150 mV. Composition of nanoconjugates; percentage refers to total number (100%) of pendant carboxyl groups in unsubstituted PMLA.

Additionally, Ap2 targeted mini-NCA can be useful to deliver anticancer agent for better survival benefit of brain tumors.

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Author Contributions

All authors contributed to data analysis, drafting or revising the article, gave final approval of the version to be published, and agree to be accountable for all aspects of the work.

Disclosure

KLB, JYL and EH are shareholders of Arrogene, Inc. Keith L Black reports grants from NIH, during the conduct of the study. The authors report no other conflicts of interest in this work.

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