Shear bond strength of a bracket-bonding system cured with a light-emitting diode or halogen-based light-curing unit at various polymerization times

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**Purpose:** To determine and compare the shear bond strength (SBS) of bracket-bonding system cured with light-emitting diode (LED) and halogen-based light-curing unit at various polymerization times.

**Materials and methods:** Ninety six human maxillary premolar teeth extracted for orthodontic purpose were divided into four groups, according to the light-curing unit and exposure times used. In the halogen group, the specimens were light cured for 20 and 40 seconds. In the LED group, the specimens were light cured for 5 and 10 seconds. Stainless steel brackets were bonded with Enlight bonding system, stored in distilled water at 37°C for 24 hours and then submitted to SBS testing in a universal testing machine at a crosshead speed of 0.5 mm/minute. Adhesive remnant index (ARI) was used to evaluate the amount of adhesive remaining on the teeth determined by stereomicroscope at 10× magnification.

**Results:** The highest mean SBS was obtained with the halogen 40 seconds (18.27 MPa) followed by halogen 20 seconds (15.36 MPa), LED 10 seconds (14.60 MPa) and least with LED 5 seconds (12.49 MPa) group. According to analysis of variance (ANOVA) and Tukey’s multiple-comparison test, SBS of halogen 20 seconds group was not significantly different from halogen 40 seconds group, LED 5 seconds group and LED 10 seconds group, whereas halogen 40 seconds group was significantly different from LED 5 seconds and LED 10 seconds group. The method of light curing did not influence the ARI, with score 2 being predominant.

**Conclusion:** Polymerization with both halogen and LED resulted in SBS values that were clinically acceptable for orthodontic treatment in all groups. Hence, for bonding orthodontic brackets, photoactivation with halogen for 20 seconds and LED for 5 seconds is suggested.

**Keywords:** shear bond strength, halogen-curing light, LED-curing light, polymerization time

**Introduction**
Orthodontic appliances may be attached by cementing bands or by bonding brackets directly to the enamel surface using a retentive base. The development of firm attachment of brackets directly to the teeth is one of the prominent milestones in the orthodontic field as it enables the efficient movement of the teeth. Firm attachment was initially achieved by cementing bands on all the teeth.

Direct bonding of brackets using acid etching has become contemporary in orthodontics fields. This was a revolution in the practice of clinical orthodontics, and since then, there has been a rapid rate of product development in terms of adhesives, brackets and their technical properties.
Orthodontic bonding to the enamel surface leads to significant improvement in treatment by increasing patient comfort, better esthetics and decreasing periodontal problems.\textsuperscript{2–4}

The advent of light cure adhesives in 1979 by Tavas and Watts\textsuperscript{5} became popular because of their various advantages compared with self-cured adhesive materials.

These advantages are application of a single paste, control of working time, easy removal of excess bonding material, reduced risk of contamination and immediate insertion of the arch wire,\textsuperscript{6,7} as they provide increased working time for precise bracket placement and ease of manipulation. Currently, four different technologies are available for curing of dental composites by light that are halogen lamps, lasers, plasma arc lamps and light-emitting diode (LED).

Halogen lamps were the first to be introduced as the source of light. Though it was a boon for the clinical achievements in the dental practice in the initial stages it had many demerits. Quick overheating of the filament of the halogen bulbs made its use restricted for lengthy procedures, especially in orthodontics.

Mills et al\textsuperscript{8} in 1995 presented the solid-state LED. Since then, LED has attracted increasing attention as a new source for light-activated polymerization. Many light-curing devices have become popular and it is important to determine the light-curing unit that is most efficient as well as give the desired bond strength. Various studies have been carried out to evaluate the bond strength of bracket-bonding systems using shear testing.\textsuperscript{9–17}

The objective of this study was to determine and compare the shear bond strength (SBS) of the bracket-bonding system cured with LED and halogen-based light-curing unit at various polymerization times.

Materials and methods

In this study, 96 human bicuspid teeth extracted for orthodontic purpose were obtained. The sampling method used was convenient sampling. Extracted teeth were collected from Oral and Maxillofacial Surgery Unit, Tribhuvan University Teaching Hospital, Kathmandu, and stored in distilled water at room temperature to eliminate dehydration and bacterial growth.\textsuperscript{18,19} All patients had provided written informed consent at the time of treatment that their extracted teeth may be used for future research purposes.

Inclusion criteria were extracted teeth with intact buccal enamel and teeth extracted not more than 3 months until testing, while teeth subjected to caries and any pretreatment chemical agent, and that had cracks caused by the pressure of extraction forceps, which is visualized by naked eye, and developmental defects such as hypoplastic enamel were excluded. This study was approved by the Institutional Review Board, Institute of Medicine, Kathmandu.

The teeth were then mounted on an acrylic block in such a way that the roots were embedded completely into the acrylic up to cementoenamel junction and leaving the crown exposed. The labial surface of the tooth was kept perpendicular to the bottom surface of mold.\textsuperscript{20} Cuts were made on both sides of the acrylic block with acrylic trimmer for the purpose of securing it in universal testing machine at the time of debonding.

The mounted specimens were randomly divided into four groups (two halogen and two LED groups) of 24 in each according to the exposure time and the type of light unit and named accordingly as halogen 20 seconds (Ha), halogen 40 seconds (Hb), LED 5 seconds (La) and LED 10 seconds (Lb) groups.\textsuperscript{21} All specimens were immersed in distilled water except at the time of bonding and debonding procedures.

Before bonding, the buccal surfaces of all the teeth were cleaned with fluoride-free fine pumice powder in water using a brush at slow-speed micromotor handpiece for 10 seconds for removal of any dirt/calculus/deposits or stains. The teeth were then rinsed thoroughly with water for 10 seconds\textsuperscript{22,23} and dried with oil- and moisture-free compressed air. The buccal surface of each tooth was etched for 30 seconds with 37% phosphoric acid in gel form.\textsuperscript{24} Each tooth was then rinsed with a distilled water spray for 5 seconds and dried with oil-free air till the etched tooth appeared chalky white.

A thin coat of light-cured adhesive primer Orthosol (Enlight, Ormco Corp., USA) was applied to acid-etched enamel. Enlight composite resin was applied on the 0.022” slot roth stainless steel double mesh premolar bracket base (Minidiagonale, Leone Co., Sesto, Florentine, Florence, Italy) having a surface area of 8.8 mm\textsuperscript{2}, which was then placed on the teeth with a holding pincer near the center of the buccal surfaces with sufficient manual pressure that lead the excess material to flow at the margins of the bracket, which was then removed with an exploratory probe before polymerization.

Conventional halogen light-curing system and LED light-curing system for curing orthodontic bracket adhesive were used (Table 1). The light intensity was monitored with radiometers (CM300-2000, APOZA, Taiwan; Table 1).

In the Ha group, light was placed only in an occlusal direction for 20 seconds, while in the Hb group, light was placed both in mesial and distal directions for 20 seconds each.

In the La group, light was placed only in an occlusal direction for 5 seconds, while in the Lb group, light was placed both in mesial and distal directions for 5 seconds each.

...
Light curing was performed by maintaining the curing tip as close to the bracket as possible with the formation of an angle of 45° with the buccal surface of the tooth.

The specimens (Figure 1) were then stored in distilled water at 37°C for 24 hours and submitted to the SBS testing in a universal testing machine (AG-IC/100 KN, Shimadzu, Japan).

Before debonding, the specimen mounted in its acrylic block with cuts on both side was secured to the lower grip of the machine such that the buccal surface of the tooth with bonded bracket was parallel to the plunger that was attached to the moving crosshead of the universal testing machine (Figure 2).

A chisel-edge-shaped plunger was attached in the movable crosshead of the universal testing machine and placed in such a way that the leading edge aimed the enamel–adhesive interface that moves at a crosshead speed of 0.5 mm/min. Load was applied occlusogingivally to the bracket, which produced a shear force at the bracket–tooth interface. A computer connected with the testing machine showed the results of each test that were recorded.

The force required to dislodge the brackets was measured in Newton, and the SBS (MPa) was determined by dividing the force by the bracket base area (8.8 mm²).

\[
SBS(\text{MPa}) = \frac{\text{Peak load at failure (N)}}{\text{Specimen surface area (mm}^2)}
\]

After bond strength testing, all specimens were collected and visually examined with a stereomicroscope (Olympus SZX12, Olympus Corp., Japan) at 10× magnification to assess the adhesive remnant index (ARI) available at Nepal Agricultural Research Council, Khumaltar, Kathmandu. The ARI was used to evaluate the amount of resin remaining on the tooth after debonding. The criteria for ARI scoring given by Artun and Bergland were used in this study (Table 2).

The data were processed and analyzed by using the SPSS software version 16.0 (SPSS Inc., Chicago, IL, USA). Data were then subjected to analysis of variance (ANOVA) to identify differences in various groups. Tukey’s post hoc

### Table 1 Characteristics of the halogen and LED units

<table>
<thead>
<tr>
<th>Appliance</th>
<th>Type</th>
<th>Wave length (nm)</th>
<th>Light intensity (mW/cm²)</th>
</tr>
</thead>
<tbody>
<tr>
<td>QHL 75 (Dentsply, Milford, USA)</td>
<td>Halogen</td>
<td>400–500±</td>
<td>620</td>
</tr>
<tr>
<td>Galaxy (Shanghai Co., Shanghai, China)</td>
<td>LED</td>
<td>430–485±</td>
<td>800</td>
</tr>
</tbody>
</table>

**Note:** According to the manufacturer’s specifications.

**Abbreviation:** LED, light-emitting diode.
multiple-comparison test was used to identify where differences occurred.

Kappa test was performed for method error calculation. Chi-square test was performed to determine the differences in ARI scores of all four groups. A p-value of <0.05 was considered to be significant with a 95% confidence limit.

Results

SBS values including mean and SD obtained for the four groups are shown in Table 3.

The highest mean SBS was obtained with the Hb group (18.27 MPa) followed by Ha (15.36 MPa), Lb (14.60 MPa) and least with La (12.49 MPa) groups.

The graphical representation of mean SBS values is shown in Figure 3.

ANOVA was used to compare the mean values of SBS obtained in each group. The test showed that the difference in the mean values of SBS was statistically significant (p=0.001).

Tukey’s post hoc multiple-comparison test was used for intergroup comparisons. The test showed that the SBS of Ha group was not significantly different from Hb, La and Lb groups. La group was not significantly different from Lb group, whereas Hb group was significantly different from La and Lb groups.

Adhesive index scores based on the amount of resin left on the tooth after debonding of the four groups are shown in Table 4.

The standard error of method, as calculated using kappa test, was 0.933, which shows the good intraobserver reliability.

The chi-square test detected no statistically significant difference in the ARI scores of all the four groups (p=0.065), which means that the method of light curing did not influence the ARI, with the score 2 being predominant.

Discussion

Among different technologies for light curing, halogen lamps and LED are the most commonly used ones. Light power is the important factor that contributes to the level of polymerization. According to Rueggeberg, higher the light power, greater the number of photons reaching the resin and in turn higher number of free radicals available for polymerization. Halogen unit of mean power of 620 mW/cm² and the LED unit of mean power of 800 mW/cm² were used in this study.

As during tooth formation there is rapid development of bovine enamel and dentin, bovine enamel has larger crystal grains and more lattice defects compared to human enamel. It was reported that bond strength values of permanent bovine enamel are ~35% and 44% below that of the human enamel.

Table 2

<table>
<thead>
<tr>
<th>ARI</th>
<th>Score 0</th>
<th>Score 1</th>
<th>Score 2</th>
<th>Score 3</th>
</tr>
</thead>
<tbody>
<tr>
<td>No adhesive left on the tooth</td>
<td>Less than half of the adhesive left on the tooth</td>
<td>More than half of the adhesive left on the tooth</td>
<td>All adhesive left on the tooth, with a distinct impression of the bracket mesh</td>
<td></td>
</tr>
</tbody>
</table>

Abbreviation: ARI, adhesive remnant index.

Table 3

<table>
<thead>
<tr>
<th>Group</th>
<th>n</th>
<th>Mean (MPa)</th>
<th>SD</th>
</tr>
</thead>
<tbody>
<tr>
<td>Halogen 20 seconds group</td>
<td>24</td>
<td>15.36</td>
<td>4.10</td>
</tr>
<tr>
<td>Halogen 40 seconds group</td>
<td>24</td>
<td>18.27</td>
<td>5.73</td>
</tr>
<tr>
<td>LED 5 seconds group</td>
<td>24</td>
<td>12.49</td>
<td>4.23</td>
</tr>
<tr>
<td>LED 10 seconds group</td>
<td>24</td>
<td>14.6</td>
<td>5.12</td>
</tr>
</tbody>
</table>

Abbreviation: LED, light-emitting diode.
Though bovine teeth can be used as a substitute for human teeth, the latter is the best substrate for bonding.32

Bond strength studies mostly used distilled water for storing the testing specimens.18,19,33 To standardize the shear bond test protocols, Fox et al34 recommended distilled water as a prebonding storage media in the shear bond studies.

Studies regarding the effect of the storage media on dentin bond strength have found that distilled water storage did not adversely affect the bond strength of the teeth stored for up to 6 months.35,36 In vitro bond strength testing comprise shear, tensile and torsion tests. As failure of the bracket-tooth adhesion is assumed not to be a result of pure tensile and torsional stress, these tests are less often performed, while shear testing is most popular as there is similarity with the clinical debonding situation.37

A methodologic review of SBS studies revealed that crosshead speeds of 0.5 and 1 mm/min are often used in SBS tests.38

Previous studies have shown that LED-curing units are as effective as halogen-curing units. According to Dunn and Taloumis,24 there was no significant difference in bond strength with LED or halogen-based light-curing units.

In this study, the highest mean SBS was obtained with the Hb (18.27 MPa) followed by Ha (15.36 MPa), Lb (14.60 MPa) and least with La (12.49 MPa) groups.

All LED groups presented lower mean SBS value compared with the halogen groups. Statistically, mean SBS of Ha group was not significantly different from Hb, La and Lb groups. La group was not significantly different from Lb group, whereas Hb group was significantly different from La and Lb groups.

SBS of Hb group of this study was higher than that in the study done by Usunez et al15 whereas study by Dall’Igna et al21 showed the similar results with Lb while higher with La group when compared with this study.

In this study, La group, with a shorter exposure time, showed the lowest mean SBS value, which was adequate bond strength for majority of the clinical situations, as values of 5.9–7.8 MPa proposed by Reynolds and von Fraunhofer3. According to Lopez,40 the SBS recommended for successful clinical bonding was estimated to be 7 MPa.

Results of this study are in accordance with the study of Mavropoulos et al41 and Gronberg et al,16 that is, a minimum time of 5 seconds resulted in SBS values that are sufficient to resist the forces exerted in a clinical situation, while study by Yu et al17 showed divergent results as light curing with an LED for 4 and 6 seconds showed lower SBS values; when cured for 8 seconds, then only the values were considered to be satisfactory.

The results of our study showed that as light-curing time increased for both light units, there was a gradual increase in SBS. Peutzfeldt and Asmussen42 study also is in accordance with this study. Various authors have also reported the similar findings.15–17,41,43

There was no significant difference in ARI scores among the groups, which is supported by the literature,41,44,45 with the predominant score being 2. It means that failures occurred mostly at the bracket–adhesive interface after debonding, with the material remaining adhered to the tooth surface that allows removal of composite resin and preservation of the enamel from possible trauma.17,46,47

The results of our study showed that the light unit does not affect the location of orthodontic bond failures because the majority of these occurred at the bracket–composite resin interface (scores 2 and 3) with both light units. According to Gronberg et al16 and Yu et al,17 this failure location could indicate incomplete resin polymerization at the base of bracket as a result of the short period of light exposure. This diminishes the probability of damage to the enamel during

<table>
<thead>
<tr>
<th>Group</th>
<th>Score 0</th>
<th>Score 1</th>
<th>Score 2</th>
<th>Score 3</th>
<th>Total</th>
</tr>
</thead>
<tbody>
<tr>
<td>Halogen 20 seconds group</td>
<td>0</td>
<td>12</td>
<td>9</td>
<td>3</td>
<td>24</td>
</tr>
<tr>
<td>Halogen 40 seconds group</td>
<td>0</td>
<td>10</td>
<td>12</td>
<td>2</td>
<td>24</td>
</tr>
<tr>
<td>LED 5 seconds group</td>
<td>0</td>
<td>7</td>
<td>10</td>
<td>7</td>
<td>24</td>
</tr>
<tr>
<td>LED 10 seconds group</td>
<td>0</td>
<td>3</td>
<td>13</td>
<td>8</td>
<td>24</td>
</tr>
<tr>
<td>Total</td>
<td>0</td>
<td>32</td>
<td>44</td>
<td>20</td>
<td>96</td>
</tr>
</tbody>
</table>

Abbreviations: ARI, adhesive remnant index. LED, light-emitting diode.
bracket debonding, which is advantageous in the orthodontic treatment.

One limitation of this study was that being an ex vivo study, it cannot completely reproduce the complex interaction processes that occur in the oral cavity. In a contest of SBS measurement, several factors can influence the results. This in vitro study fails to simulate factors such as intraoral aging of resin composites, pH and temperature fluctuation based on individual’s dietary intake and oral hygiene, complex cyclic loading, microbial attack and enzymatic degradation. Pickett et al and Murray and Hobson found that as the biodegradation that occurs in the oral cavity, bond strength values in vivo tend to be lower than those found ex vivo.

Another limitation was the use of a constant crosshead speed of 0.5 mm/minute during debonding in a universal testing machine. According to Eliades and Brantley, debonding speed of 0.5 mm/minute during debonding in a universal test-finder ex vivo.

Bonding of orthodontic brackets by photoactivation with halogen for 20 seconds and LED for 5 seconds resulted in SBS values that are clinically acceptable for orthodontic treatment and hence suggested as it requires a reduced clinic time. The method of light curing did not influence the ARI, with predominant score 2 among all groups.

**Conclusion**

Bond strength values between the La and Lb groups with the Ha group were statistically equivalent.

Bonding of orthodontic brackets by photoactivation with halogen for 20 seconds and LED for 5 seconds resulted in SBS values that are clinically acceptable for orthodontic treatment and hence suggested as it requires a reduced clinical chair time.

The method of light curing did not influence the ARI, with predominant score 2 among all groups.

**References**


