Bispecific antibodies: design, therapy, perspectives

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Abstract: Antibodies (Abs) containing two different antigen-binding sites in one molecule are called bispecific. Bispecific Abs (BsAbs) were first described in the 1960s, the first monoclonal BsAbs were generated in the 1980s by hybridoma technology, and the first article describing the therapeutic use of BsAbs was published in 1992, but the number of papers devoted to BsAbs has increased significantly in the last 10 years. Particular interest in BsAbs is due to their therapeutic use. In the last decade, two BsAbs – catumaxomab in 2009 and blinatumomab in 2014, were approved for therapeutic use. Papers published in recent years have been devoted to various methods of BsAb generation by genetic engineering and chemical conjugation, and describe preclinical and clinical trials of these drugs in a variety of diseases. This review considers diverse BsAb-production methods, describes features of therapeutic BsAbs approved for medical use, and summarizes the prospects of practical application of promising new BsAbs.

Keywords: bispecific antibodies, therapeutic antibodies, monoclonal antibodies

Introduction

Immunoglobulins (antibodies [Abs]) are major protein components of the adaptive immune system, directed against foreign compounds and infectious agents. The IgG molecule consists of two light and two heavy chains connected by disulfide bonds; IgG is a monomer with a molecular weight of 146–160 kDa. Antigen-binding centers of Abs are formed by hypervariable regions of heavy and light chains. In the classical point of view, the Ab molecule contains two identical antigen-binding sites (two HL fragments) and is monospecific and bivalent. Immunoglobulins are expressed as receptors of the cell membrane of B lymphocytes, as well as in the form of soluble molecules secreted by plasma cells. Soluble Abs can bind virtually any natural and artificial molecules (antigens) with high affinity and specificity. The ability of Abs to recognize and bind a broad spectrum of antigens is ensured by their extraordinary diversity, reaching $10^8$–$10^{10}$ different variants of antigen-binding centers. Bispecific immunoglobulins contain two different antigen-binding sites. In the last 10 years, the number of articles devoted to bispecific Abs (BsAbs) has been steadily increasing. The particular interest in these molecules is due to their potential for therapeutic use. In 2014, the journal Nature Reviews Drug Discovery called BsAbs “next-generation antibodies.”

Monoclonal Abs (mAbs) are secreted by identical immune cells, clones of a single parent cell. mAbs are not just monospecific bivalent molecules, but in contrast to polyclonal Abs, bind the same epitope (antigen fragment recognized by Abs). In this regard, mAbs are widely used for the treatment of cancer: Avastin (bevacizumab, anti-VEGF), Herceptin (trastuzumab, anti-HER2-receptor antagonist), and rituximab (anti-CD20) have been on the pharmaceutical market for more than 15 years. However, these and other drugs based on mAbs are not able to cure some cases of cancer in...
monotherapy, particularly due to T lymphocytes not taking an active part in the destruction of tumors, while mAb molecules only prevent the binding of growth factors to the receptors. mAbs blocking the inhibitory signals that protect tumors from immune cells show excellent results in the treatment of particular types of tumors. Nevertheless, high expectations are focused on Abs binding two or more antigens (BsAbs), as well as conjugated to agents for chemo- and radiotherapy.\(^1\)

BsAbs have been developed in which one antigen-binding site is directed against the CD3 receptor (activates cytotoxic T lymphocytes) and the other against specific antigens of tumor cells (CD19, CD20, CD33, CD123, HER2, epithelial cell adhesion molecule [EpCAM], BCMA, CEA, and others).\(^2\) The convergence of cytotoxic T lymphocytes and tumor cells due to BsAb binding activates cytotoxic T cells and promotes the destruction of tumor cells. In addition to a wide range BsAbs directed against tumors, several bispecific molecules for the treatment of other diseases have been developed. The BsAb for the treatment of osteoporosis blocks the factors of Wnt signal-transduction pathway (sclerostin and Dkk1); it enhances the formation of osteoblasts and growth of bone tissue.\(^3\) ACE910 binds blood-coagulation factors IX and X and is designed to reduce bleeding rate in hemophilia A. The convergence of coagulation factors enhances the coagulation cascade.\(^4\) A BsAb against the transferrin receptor (provides passage through the blood–brain barrier) and protease BACE1 (accumulates amyloid peptides) is a candidate for an anti-Alzheimer’s disease drug.\(^5\) BsAbs that are focused on autoimmune diseases usually bind cytokines: TNF, IL1, IL4, IL14, IL17, IL23, and others.\(^6\) It has been shown that simultaneous use of two mAbs against cytokines in autoimmune diseases has severe side effects without superior efficiency. In this regard, BsAbs against autoimmune diseases usually combine two anticytokine antigen-binding sites and provide higher therapeutic potential than a mixture of two mAbs.\(^7,8\) In particular, the most therapeutically important cytokines in psoriasis are IL17, IL23, IL6, and TNF.\(^9\) ABT122 against TNFα and IL17A has clinical effects in rheumatoid arthritis and psoriatic arthritis.\(^10\) In contrast, Phase I/II clinical trials of COVA322 (same specificity as ABT122) in psoriasis\(^11\) were preliminary terminated, due to safety concerns.\(^8\) Antigen-binding sites of ABT981 are directed against IL1α and IL1β, inflammatory cytokines found in the cartilage and synovial fluid of patients with osteoarthritis.\(^12\)

BsAbs have several significant advantages over monospecific Abs. BsAbs direct specific effectors of the immune system to target tumor cells, enhancing their cytotoxicity. BsAbs can provide higher binding specificity, since in contrast to monospecific Abs, they interact with two different surface antigens. The use of BsAbs compared to combination therapy with two monospecific drugs makes it possible to optimize expenses by reducing the cost of development and clinical trials. Since one disease modulator may play an essential role in several independent pathways and coexpression of different receptors has been found in many tumors, targeting of two different growth-promoting receptors on a single tumor cell may increase the antiproliferative effect and help to avoid the development of resistance.\(^13,14\)

The sales of more than 50 mAbs presented on the pharmaceutical market have reached more than US$60 billion per year. According to a 2014 estimation, the market of therapeutic BsAbs will grow up to $5.8 billion per year by 2024.\(^15\) Therapeutic BsAbs approved for medical use are directed for the treatment of “liquid” tumors: blood cancer (leukemia and lymphoma). The specialty of “liquid tumors” is that palpable tumors that can be mechanically probed do not form in the body, unlike solid tumors (breast, uterus, rectum). Leukemia and lymphoma never develop symptoms typical of other oncological pathologies, since malignant leukocytes proliferate in the bone marrow and come into the bloodstream as individual cells, making them available for BsAb therapy. There are other diseases for which BsAbs are being developed: autoimmune (arthritis, asthma, diabetes), infectious (pneumonia), hemophilia, and Alzheimer’s disease.\(^6\)

**Therapeutic bispecific antibodies**

To date, two BsAbs have been approved for use in the US (blinatumomab; Amgen) and Europe (catumaxomab; Trion Pharma). More than 60 drugs are in preclinical and 30 in clinical trials, and two-thirds of them are focused on cancer treatment.\(^16\) Two therapeutic BsAbs that are on the market and some of the drugs in clinical and preclinical trials bring lymphocytes (or natural killer) closer to cells expressing specific antigens on the surface, or simultaneously bind two antigens on the surface of a target cell.

Therapy with BsAbs constructed on whole IgG molecules shows active immunization against specific tumors, which in the future can lead to increased use of this format to provide long-lasting antitumor immunity in the organism. In the case of catumaxomab, the induction of a prolonged immuneresponse after treatment is due to the affinity of fragment crystallizable region (Fc) for dendritic cells presenting the antigen.\(^17\) In the case of BsAbs generated by chemical heteroconjugation (when Fc of two IgG molecules are covalently attached), immunization occurs due to the formation of an immunoactivating environment that attracts and activates dendritic cells.\(^18\)
Blinatumomab
The drug blinatumomab (Amgen) is the first representative of bispecific T-cell engagers (BiTEs) authorized for use in the US. The efficacy of blinatumomab as a therapeutic drug against B-cell tumors was first shown in 2008 in 38 patients with refractory non-Hodgkin’s lymphoma, and the results of other preclinical and clinical studies have been published in a number of works. At the end of 2014, the US Food and Drug Administration approved the treatment with blinatumomab of acute lymphoblastic leukemia without the Philadelphia chromosome as a second-line drug. In the EU, the drug was registered in 2015. Therapy with blinatumomab leads to the depletion of B lymphocytes and precursors in peripheral blood, which is gradually restored after the end of treatment.

The bispecific blinatumomab molecule has been developed using diabody technology: the first antigen-binding site is directed against a CD19 protein on the surface of B lymphocytes, the second against the CD3 receptor on the surface of cytotoxic T lymphocytes (Figure 1). The single-stranded structure of blinatumomab allows easy protein expression in monomeric form in significant amounts and provides broad therapeutic potential for use in lymphoma and leukemia. Unfortunately, this feature is the reason continuous intravenous administration of the drug is required. The blinatumomab molecule directs primary CD3+ T cells against CD19+ lymphoma cells, and provides cytoxicity at very low concentrations (−10–100 pg/mL). The direction of cytotoxic T lymphocytes to tumor B cells, bypassing T-cell receptors and major histocompatibility complex, is a significant advantage of the drug. Blinatumomab increases the secretion of anti-inflammatory cytokines (IL2, IL4, IL6, IL10, IFNγ, TNFα). Data from animal models also confirm the high efficacy of blinatumomab against tumor cells in leukemia and lymphoma at very low concentrations.

Blinatumomab therapy in adult patients with recurrent acute lymphoblastic leukemia leads to entirely positive results in 72%, achievement of minimal residual disease (tumor cells remaining in the organism after remission) in 88%, and average life expectancy after therapy of 9 months. Therapy for non-Hodgkin’s lymphoma with blinatumomab also shows good efficacy: in monotherapy clinical trials, blinatumomab significantly exceeded the effect of mAb therapy at much-lower final blood concentrations. Treatment of non-Hodgkin’s lymphoma patients with blinatumomab results in minimal residual disease, even after induction and consolidation, but clinical trials are still under way. In refractory and recurrent acute lymphoblastic leukemia in cases of CD19 absence on the lymphocyte surface and extramedullary hematopoiesis (formation of lymphocytes outside the bone marrow), therapy with blinatumomab is ineffective.

After initiation of blinatumomab administration, the number of B lymphocytes decreases to under one cell/μL for 2 days and remains virtually undetectable until the end of therapy. On the contrary, the number of T lymphocytes lowers in all patients to a minimum level for 1 day and is then restored to normal within a few days. Moreover, within 2–3 weeks, the number of T cells doubles in most patients, dominated by an expansion of memory T cells expressing CD45RA. This can be explained by differences in signaling pathways used by memory T cells and naïve T cells. Rapid removal of blinatumomab from the bloodstream due to low molecular weight and the necessity of regular intravenous administration is partially resolved in newer therapeutics of tetravalent Abs – AFFM1 and AFFM13, developed by Affimed – which can be administered once or twice a week. T lymphocytes with chimeric CD19 receptors (CAR-T) provide complete remission in 90% of patients with refractory acute lymphoblastic leukemia, and in vivo such cells can proliferate up to 1,000 times. However, in the case of CAR-T therapy, the incidence of lymphocyte-release syndrome is much higher (up to 27%) than in the case of blinatumomab (up to 2%). Abs against other antigens (eg, CD79B) developed using BiTE technology directed to the treatment of myeloid leukemia and lymphoma are currently undergoing clinical trials.

Catumaxomab
Catumaxomab (Removab, Trion) was the first bispecific trifunctional drug approved in 2009 by the European Medicines Agency for the treatment of malignant ascites. Catumaxomab redirects T cells to tumor cells, expressing EpCAM, ascites secondary to epithelial forms of cancer, especially gastric cancer. The results of clinical and preclinical studies of catumaxomab have been described in preclinical studies of catumaxomab have been described in...
Catumaxomab is produced using the “quadroma” technology: HL fragments of mouse mAbs against CD3 (IgG\(\gamma\)_2a) and rat mAbs (IgG\(\gamma\)_2b) against EpCAM secreted by the corresponding hybridomas are combined in one bispecific molecule, which also binds the Fc-receptor.\(^{43}\)

The Fc of catumaxomab preferentially binds to Fc\(\gamma\)RI, Fc\(\gamma\)RIIa, and Fc\(\gamma\)RIII activation receptors, but not to the Fc\(\gamma\)RIIb inhibitory receptor. This determines the recruitment and activation of macrophages, NK cells, and dendritic cells (Fc\(\gamma\)R\(^+\)), leading to a complex immunoreaction.\(^{40}\) The use of HL fragments obtained from different host organisms reduces the possibility of BsAb formation with mismatched light chains, since light chains of rat Abs predominantly interact with rat heavy chains, and vice versa; light chains of mouse Abs are preferably associated with heavy mouse chains.\(^{43}\)

The application of catumaxomab in clinical trials and therapy proves to be successful, since there is no barrier for T lymphocytes or catumaxomab molecules to penetrating ascites tumors. Ascites tumors are represented by separate cells that float separately from one another in liquid, which unites them with lymphoma and leukemia, two other liquid tumors, against which is directed blinatumomab. As in the case of blinatumomab, the antitumor effect of catumaxomab is due to the colocalization of a T-lymphocyte, of a tumor cell expressing EpCAM, and of the cell with the Fc receptor on the surface (macrophage, dendritic cell, natural killer) (Figure 2). Therefore, catumaxomab enhances activation of the patient’s immune system against the tumor. Binding of catumaxomab to Fc\(\gamma\) receptors of antigen-presenting cells turns inflammatory monocytes to express costimulatory molecules, which are necessary for T-cell activation.\(^{44,45}\)

During preclinical studies, it was shown that catumaxomab could provide immunoreponse due to B- and T-memory cells activated by the Fc receptor.\(^{46}\) In a Phase IIIB clinical trial, intraperitoneal infusion of catumaxomab favored accumulation of and activated macrophages, NK cells, and CD4\(^+\) and CD8\(^+\) T-cells in ascites of peritoneal cavities.\(^{47,48}\)

The interaction of patient immune cells with tumor cells leads to a complicated reaction, resulting in the elimination of tumor cells. Studies have shown several mechanisms of cytotoxicity: lymphocyte-mediated lysis, cytokine action (IL1\(\beta\), IL2, IL6, IL12, CCL18 chemokine), phagocytosis, and Ab-dependent cellular toxicity. Compared to BsAbs, individual mouse and rat mAbs (anti-CD3 and anti-EpCAM) show significantly lower antitumor potential.\(^{37}\) Catumaxomab has high therapeutic potential with acceptable safety: intraperitoneal administration of low doses (10–100 mg) of the drug are carried out four to five times with an interval of 10–14 days. Catumaxomab is approved for the treatment of malignant ascites and is currently undergoing clinical trials in ovarian, stomach, and epithelial cancer. At the same time, a similar therapeutic effect is observed in some other tumors, eg, in ovarian carcinoma, catumaxomab reduces the formation of ascitic fluid.\(^{49}\) Interestingly, one of the catumaxomab-therapy side effects is the formation of Abs against mouse and rat Abs, and notably immunoresponse against mouse Abs correlates with positive response to treatment.\(^{50}\)

**Figure 2** Mechanism of action: catumaxomab is a trifunctional antibody that accelerates the recognition and destruction of tumor cells by different immune cells.


**Abbreviations:** EpCAM, epithelial cell adhesion molecule; Fc, fragment crystallizable region.

**Other BsAbs undergoing preclinical and clinical trials**

Most of the antitumor BsAbs currently undergoing clinical and preclinical trials, such as blinatumomab and catumaxomab, contain one anti-CD3 antigen-binding site, attracting the T lymphocyte to the tumor cell. The second antigen-binding site can be directed against CD19, CD20, CD33, CD123, HER1, HER2, CEA, disialoganglioside GD2, PSMA, gpA33, and other proteins (Table 1). Also, many BsAbs with other combinations of antigen-binding sites (usually anticytokines) are in trials: HER2 + HER3, IL1\(\beta\) + IL1\(\beta\), IL13 + IL17, IL17A/IL17F, and CD30 + CD16A. Data on BsAbs undergoing clinical trials have been published in many reviews and are combined in Table 1; the list of terminated clinical trials is combined in Table 2. The structures of most common BsAbs formats are presented in Figure 3.
Adverse effects of BsAb treatment

Like other methods of therapy for severe diseases, therapeutic BsAbs cause different side effects, the most common of which are nausea, vomiting, abdominal pain, fatigue, leukopenia, neutropenia, and thrombopenia. In many patients, Abs against therapeutic BsAbs appear in the blood during treatment. Most adverse events occur during the beginning of therapy, and in most cases side effects normalize under continued treatment. The majority of data on therapeutic BsAb adverse effects are available on blinatumomab and catumaxomab, since these drugs have undergone numerous clinical trials. A common side effect of blinatumomab and catumaxomab therapy is “cytokine storm”, elevation of cytokine levels. Cytokine release-related symptoms are general side effects of many therapeutic mAbs.

Table 1 Clinical trials of bispecific antibodies

<table>
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<th>Name</th>
<th>Target</th>
<th>Disease</th>
<th>Trial</th>
<th>Developer</th>
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</thead>
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<td>Blinatumomab, AMG103, MT103</td>
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<td>Amgen</td>
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<td>Solitomab, AMG110, MT110</td>
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<td>Amgen</td>
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<td>Pasotuxizumab, AMG112, MT112</td>
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<td>Bayer</td>
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<td>Amgen</td>
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Table 1 (Continued)

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Notes: From more than 130 clinical trials of BsAbs, registered on ClinicalTrials.gov, at least ten were terminated. Data from references 2, 6, 9, 13, and 51–53. Developer headquarters details: AbbVie, Lake Bluff, IL, USA; Ablynx, Ghent, Belgium; Affimed, Heidelberg, Germany; Agen, Thousand Oaks, CA, USA; Bayer, Leverkusen, Germany; Boehringer Ingelheim, Ingelheim, Germany; Covagen, Schlieren, Switzerland; Fresenius, Bad Homburg, Germany; Genentech, South San Francisco, CA, USA; GlaxoSmithKline, London, UK; Janssen, Beerse, Belgium; MacroGenics, Rockville, MD, USA; MedImmune, Gaithersburg, MD, USA; Merck, Darmstadt, Germany; Novimmune, Geneva, Switzerland; Pfizer, New York, NY, USA; Roche, Basel, Switzerland; Sanofi, Paris, France; Trion, Munich, Germany.

Abbreviation: EpCAM, epithelial cell adhesion molecule; Fc, fragment crystallizable region; Fab, fragment antigen binding; scFv, single-chain variable fragment.

and occur due to specific mechanisms of action: use of cytotoxic T cells as effectors. Minimizing cytokine-release syndrome is possible with a low initial dose of the drug in combination with subsequent high doses, as well as corticosteroid (dexamethasone) and antihistamine premedication.

The most common side effects during blinatumomab treatment are hepatotoxicity, leukopenia, lymphopenia, thrombocytopenia, CRP increase, chills, fever, pyrexia, nausea, and vomiting. There are also noted neurological and psychiatric side effects, which are completely reversible after the end of therapy. In catumaxomab treatment, the most frequent adverse events are cytokine release-related symptoms, which may have some predictive value for treatment efficacy. Some disorders of liver parameters and white blood cells are often observed, but usually these changes are reversible. Adverse events in cases of Mus110 (BiTEs BsAb anti-EpCAM and anti-CD3) are in general due to activation of T cells. During treatment with MEDI565 (AMG211, MT111: BiTEs BsAb anti-CEA and anti-CD3), the most common side effects are nausea, vomiting, abdominal pain, and fatigue. Significant increases in antidrug Abs are detected in the blood of half the patients. The main adverse event during TF2 (anti-CEA Fab and anti-histamine–succinyl–glycine Fab) therapy is bone-marrow toxicity.

History and methods of bispecific antibody generation

The first work on BsAb generation was published in 1961 and described the production of chimeric BsAbs containing simultaneously two different antigen-binding sites from a mixture of two monospecific Abs. Such BsAbs simultaneously precipitated both antigens specific to the original Abs. In 1983–2007, it was shown that IgG, molecules stochastically exchanged HL fragments; this posttranslational

Table 2 Terminated clinical trials of therapeutic bispecific antibodies

<table>
<thead>
<tr>
<th>Name</th>
<th>Target</th>
<th>Disease</th>
<th>Reason</th>
<th>Trial</th>
</tr>
</thead>
<tbody>
<tr>
<td>Catumaxomab</td>
<td>EpCAM + CD3</td>
<td>Epithelial cancer</td>
<td>Not provided</td>
<td>Phase I; NCT01320020</td>
</tr>
<tr>
<td>TF2</td>
<td>CEA + HSG</td>
<td>Metastatic colorectal cancer</td>
<td>New study designed</td>
<td>Phase I; NCT01273402</td>
</tr>
<tr>
<td>COVA322</td>
<td>TNF + IL17A</td>
<td>Plaque psoriasis</td>
<td>Safety</td>
<td>Phase I; NCT013243787</td>
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<tr>
<td>FBT0105</td>
<td>CD20 + CD3</td>
<td>B-cell lymphoma, chronic lymphocytic leukemia</td>
<td>Medication no longer available</td>
<td>Phase I; NCT01138579</td>
</tr>
<tr>
<td>4G7 × H22</td>
<td>CD19 + CD64</td>
<td>Refractory (relapsed) non-Hodgkin’s lymphoma (in combination with donor lymphocyte infusion)</td>
<td>Toxicity</td>
<td>Phase I; NCT00014560</td>
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<tr>
<td>Ertumaxomab</td>
<td>HER2/Neu + CD3</td>
<td>Advanced or metastatic breast cancer</td>
<td>Change in development plan</td>
<td>Phase II; NCT00522457</td>
</tr>
<tr>
<td>Catumaxomab</td>
<td>EpCAM + CD3</td>
<td>Gastric peritoneal carcinomatosis</td>
<td>Not provided</td>
<td>Phase II; NCT01784900</td>
</tr>
<tr>
<td>Blinatumomab</td>
<td>CD19 + CD3</td>
<td>Relapsed (refractory) B-precursor acute lymphoblastic leukemia</td>
<td>Study had met primary end point</td>
<td>Phase III; NCT02013167</td>
</tr>
</tbody>
</table>

Note: The ClinicalTrials.gov identifiers are provided in “Trial” column.

Abbreviation: EpCAM, epithelial cell adhesion molecule.
modification results in a generation of chimeric bispecific molecules. In 2012–2016, it was shown that the bispecific IgG molecules of all four subclasses are present in blood, placenta, and milk (IgG and sIgA) of healthy donors.

The explosive growth of publications on BsAb generation happened in the 1980s and 1990s, when preparations of mAbs obtained by hybridoma technology became available. In 1983, hybrid hybridomas, called quadromas, expressing two types of light and heavy chains simultaneously and producing BsAbs were described. In 1985, bispecific Fab, was obtained by chemical cross-linking. In 1987, Fab molecules were first cross-linked with thiosteoes.

In 1984, mAbs against the T-lymphocyte receptor and leukemia cell-line antigen were cross-linked with a heterobi-functional linker and it was shown that generated BsAbs attract T-lymphocytes and stimulate T-cell mediated cytotoxicity. In 1985, a bispecific Fab, was constructed from HL fragments against human CD3 receptors and HL fragments against H2k mouse protein; the resulting construct directed cytotoxic human T-lymphocytes to murine tumor cells with surface KK antigen and destroyed them by an Ab-dependent cytotoxicity mechanism. In 1987, it was shown that BsAbs containing HL fragments, anti-T-cell antigen receptors, and antihemaglutinin of influenza virus demonstrate aspecific cytotoxic T-lymphocyte-mediated lysis of infected cells. A detailed review of BsAb development history has been published.

The first papers on perspectives on BsAbs in clinical use were published in the 1990s. In 1992, BsAbs were shown to direct monocytes (carriers of FcyRI) against CD15+ breast carcinoma cells PM81, acute myeloid leukemia, and small-cell lung and intestinal carcinoma. In 1995, MDX210 BsAbs against FcyRI on the surface of monocytes and macrophages and against HER2+ cells were described; the construct was clinically active in breast and ovarian tumors. Clinical studies of 2B1 specific against tumor cells expressing c-erbB-2 and cells bearing FcyRIII showed the possibility of BsAb-mediated targeted lysis of HER2+ cells (breast, intestine, lung, kidney, prostate cancer) by natural killers and phagocytes.

The first generation of BsAbs was obtained by chemical cross-linking or from hybridomas. Now, most BsAbs are generated by three methods: by chemical conjugation with cross-linkers, by somatic fusion of two hybridoma lines (quadroma), and by genetic (protein/cell) engineering. Large pharmaceutical and biotechnological companies are developing new techniques for therapeutic BsAb generation, and more than 60 different technological platforms have been developed in the last 15 years. Depending on the production method and structure, BsAbs vary in the number of antigen-binding sites, geometry, half-life in the blood serum, and effector functions. According to the mechanism of action, most modern BsAbs undergoing preclinical and clinical studies are classified into four formats: BiTEs, dual-affinity retargeting Abs, homodimeric “knob-in-hole” Abs, and trifunctional BsAbs.

Chemical conjugation and covalent attachment of fragments
BsAbs can be generated by the attachment of light or heavy chains, single-domain Abs, single-chain variable fragment (scFv), or other genetic engineering structures with additional antigen-binding sites to the amino or carboxyl ends of monospecific IgG molecules. The most widely format used is IgG with dual-variable domains (DVD-Ig), in which a variable part of HL fragment is added to another variable part of another Ab with a short peptide linker. The resulting molecules are bispecific and bivalent with regard to each antigen. For example, tetravalent tetrascopic Abs binding EGFR, HER2, HER3, and VEGF are constructed by combining DVD-Ig technology with other methods. One of the advantages of BsAbs designed with DVD-Ig technology is their ability simultaneously to bind antigens with all variable domains. This is especially true in cases of binding cytokines and other proteins present in the blood in low concentrations. Also, this allows less frequent administration of these BsAbs.

Chemical conjugation for the BsAb generation was used for the first time in 1985: two Fab obtained by pepsinolysis of rabbit IgG were reduced and then oxidized, resulting in bispecific Fab. Subsequently, homo- and heterobifunctional reagents interacting with cysteine residues and Fab obtained by genetic engineering were used. CovX-Body technology is the most modern approach for the preparation of BsAbs based on the site-specific attachment of low-molecular-weight ligands to IgG. The half-life of low-molecular-weight drugs...
increases significantly after attachment to HL fragments. CVX241 BsAbs were produced by the addition of two short peptides that inhibited VEGF or angiopoietin 2 with a branched linker and then with the Abs. However, the clinical trials of CVX241 were terminated ahead of schedule, due to a lack of pharmacological effect.²

Chemical conjugation of Abs against CD3 and CD20 (rituximab) was used to obtain T cells with BsAb-coated surfaces.³ Autologous polyclonal activated T lymphocytes were generated by the surface localization of antigen-binding sites against a CD20 receptor. Such cells in the first phase of clinical trials were administered after high-dose chemotherapy and transplantation of peripheral blood stem cells. Injections increased natural and specific cellular response in refractory non-Hodgkin’s lymphoma.⁴

IMCgp100, developed by ImmTAC technology, contains a single-chain anti-CD3 mAb with an attached mature T-cell receptor that recognizes peptides of human leukocyte antigen. The drug is now undergoing clinical trials against metastatic melanoma.⁵ IMCgp100 directs and activates CD8 and CD4+ effector cells and memory cells,⁶ and then after the death of melanoma cells, its antigens are presented by dendritic cells.⁷

The dock-and-lock method allows the production of polyvalent, multispecific, and multifunctional constructs.⁸,⁹ The linker covalently bonds the first Fab to the dimerization and docking domain of cAMP-dependent protein kinase (contains a sulfhydryl group), and the second Fab bonds to the anchoring domain of A-kinase (contains two sulfhydryl groups). The interaction of the two cAMP-dependent protein-kinase domains results in the dimerization of the structures carrying Fab, and then the resulting fragment binds to the protein A-kinase domain bearing the third Fab. Further, the formation of disulfide bonds covalently stabilizes the triple construction.⁸,⁹ The trifunctional constructs containing four cytokine IFNα, IFNβ, IL-2, and IL-12 molecules linked to the anti-CD20 Ab (veltuzumab) are effective in non-Hodgkin’s lymphoma and multiple myeloma.¹⁰ The hexavalent construct containing BsAbs against CD20 and CD22 (veltuzumab and epratuzumab) penetrates lipid rafts, stimulates apoptosis, and inhibits tumor growth.¹¹

The hexavalent construct composed of anti-CD22 and anti-CD19 BsAbs (epratuzumab, hA19) enhances the formation of the immunological synapse and trogocytosis (transmission of antigens) of CD19, CD20, CD21, and CD22 between B lymphocytes and antigen-presenting cells and represents a candidate molecule for the treatment of autoimmune diseases.¹² Another construct containing a single-chain anti-CD3 Ab covalently bounds the antitumor Fab dimer; bispecific binding of the BsAb to tumor cells and further to T cells results in antitumor T-cell cytotoxicity.¹³

Therapeutic Ab fragments (scFv, diabody) may be fused with albumin¹⁴ or proteins that bind albumin,¹⁵ which increases the half-life of the drug in the blood up to five to six times. The construction of such molecules gives unpredictable results, thereby BsAbs generated as the result of different Ab-fragment fusion or binding of Abs to other proteins have limited application in research and development of new therapeutic molecules. Formats of BsAb generation based on Ab or Ab-fragment conjugation today are not used, because of the possibility of stable fusion recombinant protein generation.²

**Protein, cellular, and genetic engineering**

Coexpression of two heavy- and two light-chain genes in one cell may result in expression of IgG-like molecules. This method allows the creation of a preparation of monoclonal bispecific anti-CD3/anti-EpCAM Abs (catumaxomab).⁶ Quadrutra technology implies fusion of two cell lines producing Abs, generating a hybrid hybridoma. In such cells, heavy and light chains of two different Abs combine, resulting in BsAbs with conventional IgG-like structure, which retain effector functions mediated by Fc. In cases of quadromas, BsAbs constant regions of heavy and light chains can be of the same or different isotypes or even from different species (Triomab).⁶ Several variants of quadroma-producing cell selection have been described. The first method uses two cell lines producing mAbs resistant to different antibiotics. In this case, hybrid cells carrying resistance markers to both antibiotics are selected.⁶ One of the advantages of this method is the functional stability of fused nuclei in cell hybrids. Another method uses fluorescence-activated cell sorting: one hybridoma cell line is modified with fluorescein isothiocyanate, another with tetramethyl rhodamine isothiocyanate.⁶ After fusion, hybrid cells carrying two fluorescent markers are selected. An electrofusion technique, which is innocuous and alternative to polyethylene glycol fusion, is also used.¹⁰

The main problem of two-Ab coexpression (particularly quadromas) is the formation of up to nine variants of undesirable chimeric Abs along with the target BsAbs. This problem originates due to the homodimerization of heavy chains (instead of heterodimerization) and random binding of light chains to heavy chains. As a result, the significant disadvantage of this method is very low yield of target BsAbs. The yield of heterodimers from two different heavy chains can be increased using the knob-in-hole method, in which one heavy chain with the T366W mutation (“knob”: replacement with a sterically bulky amino acid) joins with
the second heavy chain with mutations T366S, L368A, or Y407V (“hole”: replacement by a smaller amino acid); formation of heterodimers is thermodynamically favorable. A variant of method using structural similarity of IgG and IgA CH3 domains ensures the formation of heterodimers of heavy chains. Several methods of BsAb production use just one type of light chain. However, the most widely used method of BsAb production today is expression of monospecific mAbs in two different cell lines, isolation and subsequent combination in vitro. The advantage of this approach is using well-characterized Abs, but the significant disadvantage is the high cost and difficulty of obtaining such BsAbs.

BsAbs containing a paratope recognizing two different antigens have been demonstrated for an anti-HER2 Ab binding VEGF and anti-HER3 Ab binding EGFR. CrossMab technology, developed by Roche, made it possible to generate tetraspecific Abs binding EGFR, HER2, HER3, and VEGF. DutaMab technology (Creative Biolabs and Roche) uses three complementarity-determining regions (CDRs) in each antigen-binding site to bind one and three other CDRs to bind the second antigen, thus forming two paratopes. This technology allows BsAbs to be produced using methods typical for monospecific Abs, but the drawback of this approach is its nonuniversality: it is not possible for each pair of antigens to match the paratopes within a single antigen-binding site.

BsAbs that do not contain constant regions have been described, with the most popular and demanded formats diabody and BiTE. Such BsAbs are expressed in one cell, where the fragments of heavy and light chains are connected by short peptide sequences. ScFvs are widely used for generation of such BsAbs. For diabody generation, sequences encoding two different scFvs are combined into one construct in which heavy chains are expressed in a single polypeptide and then joined with the corresponding light chains. The first described diabodies were bivalent BsAbs. Heterodimeric constructs were later obtained by the knob-in-hole method and by single-chain diabody generation. Diabody technology was used to construct the first BiTEs in eukaryotic cells. BiTEs are small scFv molecules tandem connected by flexible peptide linkers. BiTEs usually contain an antigen-binding site against CD3 and another against a high-affinity surface antigen of tumor cells. A disadvantage of such molecules is their short life span in blood serum, which is associated with smallness and lack of Fc. The advantage of this BsAb format is extremely highly specific antitumor activity at concentrations up to 10 pg/mL in cell culture. According to some data, one BiTE molecule can be involved several times in elimination of tumor cells by cytotoxic T lymphocytes.

Single-domain Ab fragments obtained from mouse and human libraries by a phage display are also used to construct BsAbs. Nanobodies derived from llamas and camels contain only heavy chains; for the production of BsAbs, nanobodies are readily connected by short peptide linkers. The advantages of using single-domain Ab fragments are their smallness, easy penetration into cells, and access to antigens hidden for IgG. A significant disadvantage of such small structures is their low half-life in the blood, which requires frequent injection of the drug. The most successful representative of the BiTE family is blinatumomab. Amgen has also developed other BiTEs that bind EpCAM, HER2, CEA, EphA2, MCSP, and CD33, some of which are currently undergoing clinical trials.

The combination of two VL and VH domains in one polypeptide makes it possible to obtain tetravalent TandAb molecules. TandAb AFM13 combines antigen-binding sites against CD16A and CD30, enhancing the response of natural killers in Hodgkin’s lymphoma. Two antigen-binding sites against each of the antigens and the lack of Fc increase the molecular weight and in vivo stability of these BsAbs.

**Perspectives**

Blinatumomab and catumaxomab, approved for use as medicines, are designed to treat oncological diseases. In perspective, one can expect the construction of new platforms that will allow development of full processes from BsAb expression to preclinical tests. To develop new antitumor drugs, it is necessary to search for new combinations of BsAb targets to increase the therapeutic effect and reduce side effects; specific features of tumors also should be taken into account. BsAbs can be used in combination with other medications, eg, drugs controlling the cell cycle, indoleamine dioxygenase inhibitors, and vaccines. There is no doubt that continuous development of new approaches to BsAb production is required to control oncological diseases.

The design of new BsAbs will likely include the ability to bind two or more tumor antigens in combination with the attraction of T lymphocytes and assistant cells into the immunosynapse. Of particular importance is the increase in BsAb specificity and sensitivity, as well as reducing cytotoxicity to nontumor cells. Other important tasks are increasing BsAb yield from hybridomas and decreasing the cost of the drugs.

A promising work on short nonviral minicircle DNA for the synthesis of BsAbs in vivo was recently published.
BsAbs against CD3 and CD20 efficiently stimulated T-cell cytotoxicity against CD20+ lymphoma cell lines. Introduction of 5 μg plasmid DNA was sufficient for 1 month’s BsAb expression in mice.120 An oncolytic adenovirus expressing a bispecific single-chain Ab in tumor cells has been constructed. The secreted Abs format is BiTE and BsAbs bind EpCAM on a tumor cell and activate CD4+ and CD8+ T-cell cytotoxicity by directing to CD3.121

A relatively universal method of BsAb preparation is the exchange of IgG HL fragments, which occurs stochastically between natural IgG60 IgG1 with a mutation in the CH3 domain,105 and IgG1 through disulfide linkers.122 According to the literature, the HL-fragment exchange occurs in human blood, milk, and placenta between IgG of all subclasses, resulting in polyreactive BsAbs.61–64 However, the exchange of HL fragments between the therapeutic molecules of bispecific IgG1 and the patient’s IgG2 leads to the formation of BsAbs that do not possess the original properties,123 so this imposes significant limitations on this method.

In a short time, one may expect the completion of clinical trials and approval of BsAbs directed to treat autoimmune and other diseases. For example, promising results can be obtained in anti-HIV BsAbs. It has been shown that BsAbs directed against the CD4- and V3-binding sites on the Env (gp120) protein exhibit a synergistic effect in vivo and in vitro. Other variants of anti-HIV BsAbs combine antigen-binding sites against gp41, CD4, or CCR5 protein, and can be used to prevent HIV infection.124,125

The design of bispecific molecules demands analysis of the required BsAb properties (affinity to target molecules, pharmacokinetics in blood, and near target cells) and mechanisms of action. The increasing number of therapeutic BsAbs entering clinical trials and results of BsAbs use in clinical medicine may improve understanding of their pharmacokinetics in the near future. The ideal therapeutic BsAbs are expected to have a long half-life in human blood, distribution among organs, and sufficient penetration of tissue.126

The use of BsAbs in diagnostic tools is very promising, since BsAbs simplify the detection of target antigens. BsAbs are used in sensitive immunosays developed for simple and rapid detection of bacterial and viral infectious diseases and in cancer diagnostics.127 BsAbs significantly enhance the quality and reliability of in vivo cancer-diagnostic imaging by positron-emission tomography. The use of BsAbs and 111I-labeled haptens allows pretargeting human prostate cancer xenografts in severe combined immunodeficient mice. With minimal signal background and high sensitivity and specificity, the use of BsAbs in this method is superior to mAbs.128 Lipoarabinomannan is present in the blood of tuberculosis patients and is considered as a disease marker. The BsAb specific to lipoarabinomannan and horseradish peroxidase was developed with quadroma technology. The use of immunoswabs has shown 100% specificity and 64% sensitivity compared with bacterial cultures. Results were obtained within 2 hours of sample collection, which is very competitive compared to the standard laboratory-culture method, where results are obtained 2–6 weeks after sampling.129 The use of anti-HBsAg × antihuman erythrocyte BsAbs allows detection of hepatitis B with 100% specificity and 97.7% sensitivity. The method can be used in actively infected patients since the serum HBsAg detection level ranges from 5 ng/mL to 600 μg/mL.130

The quadroma expressing BsAbs against Escherichia coli lipopolysaccharide and whole bacteria in combination with horseradish peroxidase was used for rapid one-step sandwich enzyme-linked immunosorbent-assay detection of the E. coli strain O157:H7. The sensitivity of the detection was 100 CFU/mL and specific, since it did not detect Salmonella, Pseudomonas, or nonpathogenic E. coli.131 The same approach was used for Bordetella pertussis detection. A quadroma producing anti- B. pertussis lipopolysaccharide and anti-horseradish peroxidase BsAbs was constructed for ultrasensitive immunoassay.132 A similar method was developed for BsAbs detection of Staphylococcus aureus. The assay is highly sensitive and specific, due to release of a bound fluorescent reporter from a BsAb-active center after binding to the thermonuclease-specific antigen of S. aureus.133 BsAbs recognizing several epitopes of the NP antigen of SARS coronavirus (causing severe acute respiratory syndrome) and binding to horseradish peroxidase were used for immunoswabs assays, with sensitivity of NP detection 10 pg/mL and high specificity.134

**Conclusion**

The development of new methods of BsAb generation made it possible to obtain various variants of promising Ab derivatives for use in therapy. The resulting BsAbs differ from natural IgG by pharmacokinetics, blood serum half-life, ability to penetrate tumors, size, valence, and presence of Fc. Simultaneous blocking of several biological pathways allows BsAbs to exhibit a synergistic effect unachievable with a mixture of nonspecific Abs. The results of recent years indicate that in the close future, by combinations of methods developed earlier, new BsAbs directed against a variety of diseases in which simultaneous binding of several specific antigens can play a key role will be generated. BsAbs
may be used for the development of diagnostic devices of the “next generation”. The potential of simultaneous detection of several antigens or combining antigen-binding sites with assay markers makes BsAbs an important object of further research in biomedicine, pharmacology, and diagnostics.

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Disclosure
The authors report no conflicts of interest in this work.

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