Bioabsorbable self-retaining PLA/nano-sized β-TCP cervical spine interbody fusion cage in goat models: an in vivo study

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Lu Cao1,*, Qian Chen1,*, Li-Bo Jiang1,*, Xiao-Fan Yin1,2, Chong Bian1, Hui-Ren Wang1, Yi-Qun Ma1, Xiang-Qian Li1, Xi-Lei Li1, Jian Dong1

1Department of Orthopaedic Surgery, Zhongshan Hospital, Fudan University, Shanghai, China
2Department of Orthopaedic Surgery, Minhang Hospital, Fudan University, Shanghai, China

*These authors contributed equally to this work

Study design: This is an experimental animal study.
Objective: The objective of this study was to compare an anterior cervical disectomy and interbody fusion of a novel polylactide/nano-sized β-tricalcium phosphate (PLA/nβ-TCP) bioabsorbable self-retaining cervical fusion cage (BCFC) with an autologous bone graft and polyetheretherketone (PEEK) cages.

Background: Although PLA cervical cages have potential advantages compared with traditional materials, they are not currently routinely used in spine surgery because of undesirable effects such as the lack of osteoconductivity and osteolysis around the implant. This study involved the manufacturing of a bioabsorbable cage from PLA/nβ-TCP that was then used as a device for anterior cervical disectomy and fusion (ACDF) on a goat cervical spine fusion model.

Materials and methods: Eighteen goats underwent C3/C4 discectomy and were randomly divided into three groups based on the following methods: Group A (n=6), an autologous bone graft; Group B (n=6), PEEK cage filled with an autologous graft; and Group C (n=6), BCFC filled with an autologous iliac bone. Radiography was performed preoperatively and postoperatively and at 1, 4, 8, and 12 weeks after the operation. Disc space height (DSH) was measured at the same time. After 12 weeks, the fused segments were harvested and evaluated with functional radiographic views, biomechanical testing, and histological analyses.

Results: Over a 12-week period, the BCFC and PEEK cage groups exhibited significantly higher DSH values than the bone graft group. Additionally, the BCFC group yielded a significantly lower range of motion in axial rotation than both the autologous bone graft and PEEK cage groups. A histologic evaluation revealed an increased intervertebral bone volume/total volume ratio and better interbody fusion in the BCFC group than in the other groups.

Conclusion: The BCFC device exhibited better results than the autologous bone graft and PEEK cages in single-level ACDF models in vivo. This device may be a potential alternative to the current PEEK cages.

Keywords: goat, cervical spine cages, bioabsorbable, PLA, β-TCP, self-retaining

Introduction
Over the last two decades, ACDF has been the standard treatment for treating degenerative conditions of the cervical spine, including degenerative disc disease, cervical spondylotic myelopathy, cervical disc prolapse, and traumatic injuries.1–6 Implantation plays an important role in neurosurgical procedures. A tricortical iliac crest bone graft has been initially applied to fill the residual space after surgical disc removal. Autologous grafts are a highly effective procedure; however, they are associated...
with significant disadvantages, including bone absorption, graft extrusion, infection, hematoma, prolonged donor site pain, and pseudoarthrosis. These deficiencies have led to a rapid increase in the use of a cervical spine interbody fusion cage. A metallic cage was first used in ACDF. The shortcomings of metallic cages have been reported, which include cage migration, subsidence, stress shielding, and obscured postoperative radiologic assessment.\textsuperscript{3} Carbon fiber and PEEK cages are radiolucent and less stiff, which allow radiologic evaluation and reduces stress shielding.\textsuperscript{2,4} However, carbon fiber and PEEK are still nonabsorbable materials; therefore, they cannot lead to complete biological interbody fusion. Despite satisfactory initial results, long-term problems, such as subsidence and breakage of the cage, have been noticed. The design and development of a suitable fusion cage to replace a degenerated disc are currently being performed.\textsuperscript{5,7}

A possible solution for many of these problems may be a bioabsorbable cage. PLA is currently the most popular material that is used to make bioabsorbable cages, and these cages can be designed with similar stiffness to a human bone to reduce stress shielding. In addition, the adequate postoperative assessment of interbody fusion is possible. Studies on PLA cages have been conducted to explore the effect on interbody fusion, the degradation of the cages, and the tissue response to the cages.\textsuperscript{8} However, issues regarding low primary stability with the development of cracks and some foreign body reactions with inflammatory signs have been noted, which has led to widespread skepticism about the value of bioabsorbable implants and their limited use in clinical practice. Previous studies have indicated that the incorporation of β-TCP into PLA materials can both enhance osteoconductivity and buffer acid products to reduce the inflammation around the implants.\textsuperscript{9} Additionally, nano-sized β-TCP exhibits improved mechanical properties and tunable degradability compared with micro-sized powders. Therefore, it is a potentially promising approach to design composite fusion devices that combine the advantages of the two biodegradable materials and overcome the disadvantages of PLA.

Anterior plates and screws are often employed for additional support to promote interbody fusion, reduce pseudoarthrosis and the nonunion rate, and maintain spinal curvature and intervertebral height. However, plates are associated with higher rates of adjacent-level ossification development and dysphagia and may cause complications such as plate migration, screw breakage and pullout, stress shielding, and even spinal cord and nerve injuries that require further treatment. Considering these problems, a novel bioabsorbable cervical fusion device, namely, a BCFC fabricated with the composite of PLA and nano-sized β-TCP (PLA/β-TCP), was developed; its anchoring clips, which can implant into the endplates of vertebrae, should provide the primary biomechanical stabilization. The BCFC device showed enhanced stability in single-level ACDF models through a nondestructive biomechanical test.\textsuperscript{10} The aim of this study was to evaluate the in vivo performance of BCFC and compare it with a tricortical iliac crest bone graft and a PEEK cage in a goat cervical spine interbody fusion model. This study was designed to assess the differences in the ability to facilitate interbody fusion among three groups. The tissue response around the implantation was also observed.

Materials and methods

Study design

The animal study was conducted in accordance with the regulations set by the China Council on Animal Care and the protocol was revised and accepted by the ethics committee of Zhongshan Hospital, Fudan University, before beginning the experiments. Eighteen adult female Chongming white goats (2 years old, average weight 42.6±3.7 kg) underwent C3/C4 discectomy and fusion. The goats were randomly assigned to one of the following three groups: Group A, an autologous tricortical iliac crest bone graft (n=6); Group B, a Medtronic cage (Medtronic, Minneapolis, MN, USA) filled with an autologous cancellous bone graft (n=6); and Group C, BCFC filled with an autologous cancellous bone graft (n=6).

The goats were prospectively evaluated for 12 weeks. Afterward, all the goats were sacrificed, and radiographic, histologic, and biomechanical evaluations were performed.

Implant description

The implants that were used for the in vivo experiment included a tricortical iliac crest bone graft (Figure 1A), a Medtronic cage that has a cylindrical, hollow center and a flat superior surface (Figure 1B), and a BCFC device that is a PLA/nβ-TCP composite cage (containing 30 wt% β-TCP) with two anchoring clips (containing 2 wt% β-TCP) (Figure 1C) that can implant into the superior and inferior endplates of vertebrae to aid in expulsion resistance with custom-made instrumentation. To allow a comparison among the different implants, bone grafts and cages of similar height, width, and depth were used (Table 1). The volume of the cages and their hollow center were calculated according to the Archimedes principle. Additionally, the
A potential alternative to PEEK cage

process of the PLA/nβ-TCP composite can be found in the previous study.9,10

Surgical technique and postoperative care

The animals fasted 8–12 hours before surgery and were allowed water ad libitum. In addition, the animals were administered 3.2 million units of penicillin sodium (Huabei Pharmaceuticals Co. Ltd, Shijiazhuang, China) intravenously before the operation. An endotracheal tube was put to ensure an unimpeded airway. The animals underwent the operation under general anesthesia by intramuscular injection of xylazine hydrochloride (Huabei Pharmaceutics Co. Ltd). For maintenance of the anesthesia, 0.2% of chloralhydrate (Beijing Wuzhou Century Red Star Chemicals Ltd, Beijing, China) was administered intravenously, and the speed of input was adjusted according to the goats’ consciousness.

The anterior part of the neck and the left iliac were prepared in a sterile manner, and a left anterolateral approach to the cervical spine was performed through a longitudinal skin incision. The longus coli muscle was elevated bilaterally with diathermy, and the position of the C3/C4 level was confirmed with fluoroscopy. Distraction was achieved with a Caspar distractor (Qingniu Medical Devices Co. Ltd, Suzhou, China) followed by a total C3/C4 discectomy and removal of the cartilaginous endplates with a high-speed drill to reveal bleeding bone, which resulted in an excision of ~1 mm of each endplate. A tricortical bone graft was implanted into the intervertebral space in Group A (Figure 2A). The cages were filled with the autologous cancellous bone that was harvested from the left anterior iliac crest through a mini incision in Group B (Figure 2B and C). The BCFC cage was inserted into the disc space by using an impactor. After the implantation of the BCFC cage, two anchoring clips were placed into the upper and lower vertebrae through the anterior part of the cage to ensure the primary stabilization of the cage (Figure 2C). For wound closure, the fascia, subcutaneous tissue, and skin were approximated and closed with 1-0 Vicryl sutures (Ethicon Inc., Cornelia, GA, USA).

After extubation, the goats were transferred to a metabolic cage for observation and received 3.2 million units of penicillin sodium intramuscularly per day for 5 days. Clinical examination was performed daily for the first 7 days and then weekly. The goats were then transferred to open pastures for the duration of the study where regular observations were made.

Twelve weeks after surgery, the animals were sacrificed by pentobarbital sodium (Huabei Pharmaceutics Co. Ltd, Shijiazhuang, China) overdose. The complete cervical spine, including parts of the occiput and the first thoracic vertebrae, was then excised and cleaned from the surrounding tissue.

Radiographic evaluation

To allow for a comparable radiographic evaluation, special fixation devices for the goats’ cervical spine were developed as described. Lateral and posterior–anterior digital radiographic scans were performed before and after surgery

Table 1 Height, width, depth, and volume of the cervical spine interbody fusion cages and bone graft

<table>
<thead>
<tr>
<th>Cage</th>
<th>Company</th>
<th>Materials</th>
<th>Height (mm)</th>
<th>Width (mm)</th>
<th>Depth (mm)</th>
<th>Volume (cm³)</th>
<th>H-volume (cm³)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bone graft</td>
<td>–</td>
<td>Bone</td>
<td>7</td>
<td>14</td>
<td>12</td>
<td>1.2</td>
<td>–</td>
</tr>
<tr>
<td>Medtronic cage</td>
<td>Medtronic</td>
<td>PEEK</td>
<td>7</td>
<td>14</td>
<td>13</td>
<td>1.6</td>
<td>0.5</td>
</tr>
<tr>
<td>BCFC</td>
<td>–</td>
<td>PLA/nano-sized β-TCP</td>
<td>7</td>
<td>14</td>
<td>14</td>
<td>1.1</td>
<td>0.5</td>
</tr>
</tbody>
</table>

Note: H-volume indicates the volume of the center hollow of cages.

Abbreviations: BCFC, bioabsorbable self-retaining cervical fusion cage; β-TCP, β-tricalcium phosphate; PEEK, polyetheretherketone; PLA, polylactide.
and also after 1, 4, 8, and 12 weeks. During the same time periods, the mean intervertebral disc space height (DSH) was calculated from the anterior, middle, and posterior DSH measurements \((\text{anterior DSH} + \text{middle DSH} + \text{posterior DSH})/3\) that were measured on lateral radiographs.

All the radiographs that were obtained at 12 weeks were encoded and reviewed in a blinded fashion to assess interbody fusion according to a three-point radiographic score (RS) that was described by van Dijk et al.\(^\text{11}\) The details of RS are provided in Table 2.

### Biomechanical analysis

After the animals were sacrificed, the C3/C4 motion segment was isolated from the cervical spine, and biomechanical testing was completed within 24 hours. The muscle tissues were cleaned without damaging the ligaments, discs, or joint capsules. The cages were not removed during the biomechanical testing. After the lower pot was rigidly fixed to the material testing apparatus, nondestructive biomechanical testing was performed by using a mechanical testing system (MTS) machine (Zwick Roell, Ulm, Germany). A pure moment was applied to the C3 vertebra through servomotors. Each cervical spine was subjected to an unconstrained pure moment of \(\pm1.5\ \text{N m}\) at a motor rate of \(1^\circ/\text{s}\) for a total of load/unload cycles; relaxing for 60 seconds was allowed to minimize the viscoelastic response before the data of the third cycle were used for analysis. The resultant three-dimensional range of motion (ROM) of each segment was tracked by the motional analysis system.

### Histological evaluation

After radiography and biomechanical testing, the specimens were decalcified with 10% hydrochloric acid, washed under running tap water, and stored in 75% ethanol. The cages were removed from the specimens before the specimens were embedded in paraffin. The specimens were cut into

<table>
<thead>
<tr>
<th>Cage</th>
<th>RS0</th>
<th>RS1</th>
<th>RS2</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bone graft</td>
<td>2/6</td>
<td>3/6</td>
<td>1/6</td>
</tr>
<tr>
<td>Medtronic cage</td>
<td>1/6</td>
<td>3/6</td>
<td>2/6</td>
</tr>
<tr>
<td>BCFC</td>
<td>0/6</td>
<td>3/6</td>
<td>3/6</td>
</tr>
</tbody>
</table>

**Notes:** RS0 indicates pseudoarthrosis; RS1 indicates ingrowth of bone with the cage securely fixed to vertebral bone above and below, but with a radiolucent discontinuity in the fusion mass; and RS2 indicates arthrodesis with solid bone bridging the fusion area.

**Abbreviations:** BCFC, bioabsorbable self-retaining cervical fusion cage; RS, radiographic score.
6 mm sections by using a Leica SP 2600 microtome (Leica Microsystems, Wetzlar, Germany). Hematoxylin–eosin, Masson’s trichrome, and toluidine blue staining were performed for the transmitted light microscopy as described. Immunohistochemical staining of osteocalcin was also performed.

The histomorphologic analysis included the evaluation of bony fusion as described earlier. The sagittal diameter distance of C3 and the average preoperative DSH were determined to define the size of the region of interest (ROI) for the histomorphometrical evaluation. The complete intervertebral fusion area was included in this ROI. The following structural indexes were calculated in the ROI: bone volume/total volume; cartilage volume/total volume; and mineralized cartilage volume/cartilage volume.

The foreign body reactions that were associated with the bioabsorbable implants were graded histologically according to the Hoffmann score.

**Data and statistical analysis**

The comparison of the data was performed by using a one-way analysis of variance for the independent samples followed by Tukey’s post hoc analysis of the multiple comparison procedures with a Bonferroni correction for the multiple measurements. Statistically significant differences were defined at a 95% confidence level. The values were provided as mean ± standard deviation. SPSS software (SPSS Inc., Chicago, IL, USA) supported the statistical evaluation.

**Results**

**Complication**

All goats recovered after surgery and were walking the evening of surgery. However, in Group B, a hematoma at the donor site of the iliac crest graft occurred on one animal, and the condition resolved without further difficulty with conservative treatment.

**Radiographic results**

Regarding the preoperative baseline values of all radiographic parameters, there were no intergroup differences. One week after surgery, no differences were found in DSH among the three groups. At 4, 8, and 12 weeks, DSH of both the PEEK cage and the BCFC groups was significantly greater than that of Group A (P<0.05). During the complete follow-up observation, there were no significant differences in the average DSH between the PEEK cage and the BCFC groups (Figure 3).

Table 2 summarizes the results of the fusion assessments after 12 weeks of follow-up evaluation. Two specimens in Group A, one specimen in Group B, and no specimen in Group C exhibited a RS of 0. One specimen in Group A, 2 specimens in Group B, and 3 specimens in Group C exhibited a RS of 2.

**Biomechanical results**

The nondestructive biomechanical testing of the operative motion segments indicated no statistical significance (P>0.05) in ROM among the three groups under extension loading. The results of flexion and lateral bending appeared to demonstrate a significantly higher ROM in Group A than in Groups B and C, and a more reduced ROM was observed in Group C than in Group B; but no significant difference was found (P>0.05). However, the axial rotation ROM indicated a significantly reduced ROM in the BCFC group compared with the PEEK cage group (P<0.05) (Figure 4).

**Histologic results**

The results of histomorphometrical analysis are depicted in Table 3. The histomorphological and histomorphometrical analyses revealed a significantly progressed intervertebral bone matrix formation, an increased intervertebral bone volume/total volume ratio, and an advanced interbody fusion in the BCFC cage group compared with the other groups.

BCFC demonstrated minimal evidence of foreign body reactions and osteolysis in six animals (Figure 5), and no spontaneous cracks occurred in six BCFC cages.
and the use of β-TCP alone is obviously limited. It has also been employed as a filler to improve osteoconductivity and to offset the acid degradation products of PLA. Thus, it may perform well in restraining the inflammatory response that is caused by the high acidity of the PLA monomer.

Based on this information, it is wise to combine these materials to form a composite of PLA/β-TCP with a particular approach. According to the previous study, the cage and anchoring clips were fabricated with different contents of nano-sized β-TCP according to the data. The PLA/nano-sized composite rods were obtained from an axial compression molding process and were investigated to screen the optimal components’ proportion for fabricating the cage and anchoring clips from different viewpoints such as degradation, mechanical properties, and the biocompatibility of the composites. Finally, it was concluded that the PLA/30 nβ-TCP scaffolds exhibited similar osteogenesis compared with the other groups and a better performance of mechanical properties.

The anterior cervical plating enhances the stability of the cervical spine and may avoid the risk of pseudoarthrosis. However, the plate-related complications are a cause of significant concern. The rate of plate-related complications increases in direct proportion to the number of fused segments. Thus, the key of surgery is to address the cervical plate and maintain its stability. As far as the authors are concerned, one of the most successful cervical surgeries is ACDF, which relies on a thorough decompression and achievement of biomechanical stability. The previous in vitro study revealed that a BCFC provides better initial biomechanical stability than two types of PEEK traditional cages. The novel BCFC may be a promising alternative to the current PEEK cages and anterior plate devices.

Long-term clinical studies have demonstrated an increased incidence of pathologies in the motion segments that are adjacent to the fused segment. Many scholars have emphasized the altered biomechanics at the adjacent segment after fusion that lead to increased mobility, loading, intradiscal pressure, and accelerated disc degeneration.

### Table 3

<table>
<thead>
<tr>
<th>Index</th>
<th>Bone graft</th>
<th>Medtronic cage</th>
<th>BCFC</th>
</tr>
</thead>
<tbody>
<tr>
<td>SDD (mm)</td>
<td>17.1±0.6 (16.2–17.9)</td>
<td>17.3±0.8 (15.9–18.1)</td>
<td>17.3±0.6 (16.3–17.9)</td>
</tr>
<tr>
<td>BV/TV (%)</td>
<td>23.4±2.2 (18.2–27.3)</td>
<td>27.1±2.6 (21.1–30.0)*</td>
<td>30.3±2.4 (26.2–35.3)*</td>
</tr>
<tr>
<td>CV/TV (%)</td>
<td>12.6±2.0 (8.3–14.9)</td>
<td>5.6±1.5 (4.2–7.7)*</td>
<td>5.2±0.9 (4.1–4.6)*</td>
</tr>
<tr>
<td>mCV/CV (%)</td>
<td>5.9±0.8 (4.0–7.3)</td>
<td>5.3±0.6 (4.2–6.4)</td>
<td>5.4±0.4 (4.6–5.8)</td>
</tr>
</tbody>
</table>

Notes: *P<0.05 in comparison with the bone graft. #P<0.05 in comparison with the bone graft and the Medtronic cage. Data presented as mean ± standard deviation.

Abbreviations: BCFC, bioabsorbable self-retaining cervical fusion cage; BV/TV, bone volume/total volume; CV/TV, cartilage volume/total volume; mCV/CV, mineralized cartilage volume/cartilage volume; ROI, region of interest; SDD, sagittal diameter distance.
Nagata et al reported that the motion segments adjacent to the fused segment exhibit an increased ROM, and the increase in motion at the adjacent segments was proportional to the number of fused vertebrae. Gore and Sepic noted that, regardless of the fusion approach, cervical fusion increased the mobility of the adjacent segments and facilitated degenerative change. According to a follow-up of >7 years, 31.3% of patients suffered a recurrence of pain and 17.8% of patients required surgery to relieve it.

In contrast to these findings, other studies have suggested that natural progression at adjacent levels after fusion plays a key role in adjacent spinal diseases. Kellgren and Lawrence reported that physiologic aging of the cervical spine was observed by plain radiographs in healthy volunteers who were >50 years of age.

Another more important finding is that Gore et al reviewed the radiographic changes in people who had undergone cervical fusion and in a population without neck problems that had not undergone neck surgery at a mean follow-up of 5 years. From their results, the incidence of adjacent-segment pathology showed no difference between the patients who underwent surgery and their asymptomatic counterparts.

Over the course of a clinical study with >10 years of follow-up, Chung et al confirmed that two factors, namely, changed biomechanical stresses and the natural history of spine disc degeneration, resulted in the adjacent-segment pathology.

In this study, it was demonstrated that the BCFC group had a significantly lower ROM in axial rotation compared with both the autologous tricortical iliac crest bone graft and PEEK cage groups, which manifested a better stability from a biomechanical viewpoint, and thus BCFC could be regarded as a better device to hinder adjacent segment degeneration (ASD). This alternative may be particularly important in cases where sufficient methods are not available to intervene in the natural progression of ASD.

Limitations
Unavoidably, there were some limitations to this study. First, the use of goat spines in vivo causes an inevitable bias. Differences undoubtedly exist between the biomechanical performance of implants in goats and the biomechanical performance of implants in humans. Second, the sample size was small and therefore inadequate. Thus, the results must be validated by further studies with a larger sample size. Finally, this study focused on ROM in the operation segment. The facet joints, which are a crucial component of the “triple joint complex,” should be evaluated in future research.

This study confirmed that the BCFC device played a positive role in a goat model after ACDF. Compared with an autologous tricortical iliac crest bone graft and PEEK cage groups, the BCFC device group exhibited better results in biomechanical stability, intervertebral bone volume/total volume, and interbody fusion. Considering all the cage fusions in the single-level ACDF in the goat model in vivo, the novel BCFC device may be a promising alternative to the current PEEK cages. However, some limitations of this in vivo study of goat model should be addressed in the future.
Conclusion
A PLA/β-TCP BCFC was assessed in a goat model. At 12 weeks after implantation surgery, the BCFC device yielded better results than an autologous bone graft and PEEK cages in single-level ACDF models, as assessed by nondestructive biomechanical testing. This BCFC device may be a potential alternative to the current PEEK cages and further investigation is warranted.

Acknowledgments
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Disclosure
The authors report no conflicts of interest in this work.

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A potential alternative to PEEK cage