A review on current nanomaterials and their drug conjugate for targeted breast cancer treatment

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Abstract: Breast cancer is the most common malignancy worldwide, especially among women, with substantial after-treatment effects. The survival rates of breast cancer have decreased over the years even with the existence of various therapeutic strategies, specifically, chemotherapy. Clinical drugs administered for breast cancer appear to be non-targeting to specific cancer sites leading to severe side effects and potentially harming healthy cells instead of just killing cancer cells. This leads to the need for designing a targeted drug delivery system. Nanomaterials, both organic and inorganic, are potential drug nanocarriers with the ability of targeting, imaging and tracking. Various types of nanomaterials have been actively researched together with their drug conjugate. In this review, we focus on selected nanomaterials, namely solid-lipid, liposomal, polymeric, magnetic nanoparticles, quantum dots, and carbon nanotubes and their drug conjugates, for breast cancer studies. Their advantages, disadvantages and previously conducted studies were highlighted.

Keywords: breast cancer, therapeutic strategies, nanomedicine, advantages, disadvantages

Introduction

Cancer is a disease characterized by an uncontrolled proliferation of cells, which can invade and spread via the lymphatic system to distant parts of the body.1 Having severe health consequences, cancer still ranks as the major cause of death worldwide.2 The research advancement of technology in the medical field has been ongoing for decades but with little significant improvements toward cancer treatment. According to the World Health Organization (WHO), the rate of deaths worldwide due to cancer is estimated to be 13%, attributing 8.2 million deaths each year. With more than a hundred cancer types, the world is expected to see an increase of 70% of new global cancer incidences only within the next 2 decades. Breast cancer is the most common among all cancer types affecting females and is the leading cause of cancer mortality next to lung cancer.3 Among females, breast cancer alone accounts for 25% of all cancer cases and 15% of all cancer deaths, with an estimation of 1.7 million cases and 521,900 deaths, respectively, in 2012.4

The major drawback of the current cancer therapy strategies is the inability to deliver specific drug to the target, causing the drug to affect both healthy and cancerous cells alike. Most drugs used in conventional therapeutic strategies have low solubility, high metabolism and are hydrophobic, making them biologically unavailable leading to systemic toxicity.1 The development of nanomedicine increases the possibility of specific targeted delivery, which overcomes tumor barriers. It is expected to better facilitate drug delivery and increase efficacy while minimizing the side effects of anticancer drugs.6
Nanomaterials have now become an interesting topic for research in various fields, especially in the medical area. The fact that nanomaterials being very tiny but having a broad range of application possibilities brings about promising contribution worldwide. Nanomedicine is among the most actively researched areas of nanotechnology, having a great impact on shaping the future for the treatment of cancer. It was previously reviewed that cancer nanotechnology is the application of interdisciplinary field for cancer diagnosis and treatment, focusing mainly on the design modification for biological application. In this review, we highlight the various nanomaterials and drugs that have been studied for targeted breast cancer treatment.

**Therapeutic strategies for breast cancer and their limitations**

According to the literature, the risk of breast cancer associated with personal or family history and inherited mutations in breast cancer susceptibility genes have also increased over the years. The treatment following early diagnosis of breast cancer generally involves surgery, hormonal therapy, radiation therapy, targeted therapy, chemotherapy or a combination of these standard therapeutic strategies.

Surgery, also known as mastectomy, involves the removal of the breast entirely or partially depending on the stages of breast cancer. The early detection and removal of cancerous tumor prevent cancer metastases to other sites of the body. Surgery is usually combined with other therapeutic methods, and the removal of tumor can also help other treatments to work more effectively. Hormone therapy is also known as endocrine therapy, and it uses hormones to stop or slow down the growth of cancerous cells. It is commonly used to treat cancer that relies on hormones to grow, such as prostate and breast cancers. Radiation therapy is another standard therapeutic strategy where a high dose of radiation is used to kill cancer cells and shrink tumor. For breast cancer, internal radiation therapy with a solid source is commonly used. Also known as brachytherapy, this type of treatment requires radiation in the form of capsules or liquid to enter the body or near the cancer area.

Targeted therapy involves a drug with very specific mechanism that acts on a specific target or biological pathway causing the destruction of cells. It is yet another type of cancer treatment that specifically targets cancer cells to prevent growth, division and spread. It is the foundation of precision medicine, which makes use of small-molecule drugs or monoclonal antibodies. The treatment that uses drugs to kill cancerous cells is known as chemotherapy. The drugs administered work to stop or slow down the growth of cancer cells since mutated cells grow and divide quickly.

Standard therapeutic strategies that were developed and improved alongside with technology have indeed contributed to improving the life quality of mankind. Therapeutic strategies have enabled most patients to recover from cancer. Studies have shown that early prevention and detection of cancer while understanding the adverse effect of treatment strategies have higher cure rates. However, there are limitations to each of the present standard therapeutic strategies. The major concern with the current therapeutic strategies for cancer treatment is that they are treatments that are nonspecific.

Drugs, which are administered through various therapeutic strategies, are usually administered intravenously leading to general systemic distribution causing the drug toxicity to affect both healthy and cancerous cells. This causes therapeutic drugs to not only affect healthy cells but also prevent sufficient drug dosages to be delivered to the tumor site causing the treatment to deem ineffective. Cancer therapeutic drugs can be obtained from the natural plant source or produced synthetically. However, most anticancer drugs are hydrophobic in nature and lack solubility in water, leading to poor bioavailability as an effective drug for breast cancer treatment. The problem of poor chemical stability also affects the delivery and the rate of uptake in tumor sites hampering the dose effect. Furthermore, standard cancer chemotherapeutic treatments are limited in their solubility, selectivity toward tumor sites and are multidrug-resistant (MDR) increasing the resistance of tumor against anticancer drugs.

**Nanomaterials for targeted breast cancer treatment**

Nanomaterials are engineered using different material platforms to be nanosized similar to proteins, viruses and other macromolecular structures of the biological makeup. Previous reviews have described different material platforms such as metallic, organic and semiconducting particles emerging as nanomaterials for biomedical applications, especially in cancer therapy. Nanomaterials have an interesting impact on various fields of application due to their desirable properties, including chemical stability, because of the large surface area-to-volume ratio, thus allowing a wide range of molecules to be coated around their surface. Another important property attributed to nanomaterials is their modifiable surface chemistry. Most nanomaterial platforms can be coated or functionalized with bioactive molecules to improve their
availability, solubility and reactivity with added targeting and imaging ability when formulated correctly.¹⁹

Nanomaterials create new possibilities in cancer therapeutics discovery as their size and structures are dependent on the method of synthesis to exhibit desired physical and chemical properties.²⁰ A review on the usage of nanomaterials for medical applications stated that nanocarriers are used to facilitate the mechanism of drug delivery to the targeted site. Nanocarriers have multiple functionality allowing them to 1) improve the hydrophilicity of anticancer drugs;¹¹ 2) promote efficient drug delivery to tumor sites across cell barriers;²² and 3) enable specific site-targeted delivery of anticancer drugs with possibilities of tracking and imaging.²³

Although the advantage of nanomaterials appears to be promising, it is rational that the setbacks and fundamental disadvantages are understood through more creative research studies. Among the problems and limitations of nanocarriers include their role in cellular uptakes, long-term toxicity and excretion mechanism are equally important.²⁴ Apart from the potential toxicity of the engineered nanomaterial for medical application, another issue to consider is the biological barriers across the cell membrane. Table 1 compares and contrasts the advantages of potential nanomaterials employed for targeted cancer therapeutic drug delivery and the current clinical trial status. Most research for the breakthrough of specific drug delivery systems is only able to achieve in vivo status, especially for nanocarriers where toxicity is concerned.

Targeting of nanomaterials to specific sites is the major bottleneck in nanomedicine.² In order to improve the hydrophilicity of the anticancer drugs, it was observed that the nanocarriers entered the cells via the FA receptor-mediated pathway and the drug was released within the cell. Passive targeting is largely dependent on the size of the nanocarriers relying on the unique characteristics of tumor blood vessel.²³ Tumor sites have a large number of pores and poor lymphatic drainage, enabling passive targeting to make use of endocytosis mechanism or diffusion across the cellular membrane.¹⁹

### Organic-based nanomaterial

Organic-based nanomaterials are mostly available naturally or are synthetically engineered for biomedical purposes. A wide range of organic nanocarriers are available for various applications, however, the more common type of organic nanocarriers researched for drug delivery include solid-lipid carriers, lipid carriers and polymeric carriers.²

Solid-lipid nanocarriers (SLNs) are made up of tolerant physiological lipid component, combining the advantages of polymeric nanoparticles, liposomes and fat emulsions.²⁷ Having unique physiochemical properties makes SLNs

<table>
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<tr>
<th>Nanomaterials</th>
<th>Targeted drug therapy</th>
<th>Advantages</th>
<th>Disadvantages</th>
<th>Clinical trials for breast cancer treatment</th>
</tr>
</thead>
</table>
| Solid-lipid nanoparticles²⁹,³⁰,⁷⁴ | • Good solubility and bioavailability due to organic makeup  
• Better control of drug release kinetic | • Low drug loading capacities  
• Possibly containing other colloidal structures and complex physical state | | NA |
| Liposome³¹,⁷⁵–⁷⁸         | • Wide range of drug delivery applications  
• Able to increase drug load and minimize undesired drug activity | • Cationic lipids cause toxicity  
• Rapid degradation of the nanocarriers by mononuclear phagocyte system (MPS) | | Liposome-annamycin Phase I/II (annamycin in lipid composition of DSPC, DSPG and Tween for intravenous administration) |
| Polymeric⁷⁹              | Versatility in terms of chemical composition        | Degradation of the carrier | | Nanoxel Phase I (Paclitaxel in polymeric micelle) |
| Magnetic nanoparticle⁸⁵ | Influenced by exterior magnetic field for guided therapy, imaging and drug delivery | Potential material toxicity | | NA |
| Quantum dots⁸¹,⁸²         | Fluorescent properties for imaging and drug tracking | Potential material toxicity | | NA |
| Carbon nanotubes⁸¹,⁸²     | Able to penetrate and localize at cellular level for the delivery of chemotherapeutic and imaging agent | Potential material toxicity | | NA |

Abbreviations: DSPC, distearoylphosphatidylcholine; DSPG, distearoylphosphatidylglycerol; NA, not available.
a potential approach for drug delivery because of their non-toxic material.\textsuperscript{28} It was previously reviewed that the advantages of SLNs include having good biocompatibility, high versatility, high drug loading efficacy and better drug release kinetics with long-term stability.\textsuperscript{29} A study was conducted using curcumin-conjugated SLN on a MCF-7 breast cancer cell line to determine its efficacy against the cancer cells, and we observed gradual drug release for 12 hours. The results showed significant cytotoxic effect compared to curcumin alone.\textsuperscript{30}

Liposome nanocarriers are another potential nanocarriers. Their organic makeup benefits drug delivery application, as liposomes have high biocompatibility and less toxicity concerns.\textsuperscript{31} Liposomes have vesicle-like structures with hydrophobic lipid bilayer surrounding a water-soluble cavity, enabling both soluble and insoluble drugs to be incorporated within the core without chemical modification. Furthermore, the lipid bilayer structure on liposomes encourages fusion with other cell bilayers, promoting the release of drug content to delivery sites.\textsuperscript{32} In the past, studies have been conducted by optimizing liposomal carriers to aid the delivery of ceramide to MDA-MD-231 breast adenocarcinoma cells. The in vitro studies resulted in significant accumulation and release of ceramide in cells inducing apoptosis, proving that nanocarriers have the ability to improve drug release and delivery.\textsuperscript{33} However, SLNs are still regarded as a better carrier compared to liposomes because of their colloidal stability and biodegradability.\textsuperscript{32}

Polymeric nanocarriers have a unique structure, which is basically made up of a polymer core with a center for drug loading. Polymeric carriers can be further modified to achieve multifunctional drug delivery by adding a polymer shell whose surface is modifiable to accommodate ligands and targeting moieties.\textsuperscript{34} Each polymeric nanocarrier can be uniquely designed and synthesized to exhibit desired chemistry, control release of bioactive compounds, thus giving it an added advantage of flexibility.\textsuperscript{35} A study was previously conducted by loading doxorubicin (DOX) into polymeric-lipid hybrid nanoparticle carrier to observe its loading and release efficiency and its cytotoxicity using MDR human breast cancer cell lines. The in vitro study showed a significant increase in the efficiency of DOX encapsulation with significant results for both cellular uptake and toxicity when treated with DOX-polymeric-lipid.\textsuperscript{36}

In more recent reports, polymeric nanoparticles in the form of chitosan and dextran were seen to be highly popular in research. The underlying reason to this is probably due to the fact that they are naturally occurring polymers, which promote biocompatibility allowing nanomaterial toxicity to be at the least of concern. For instance, one study showed that cisplatin-loaded luteinizing hormone-releasing hormone-modified dextran nanoparticles were able to suppress breast tumor. It demonstrated not only significant antitumor effect but also antimetastasis efficacy with low systemic toxicity.\textsuperscript{37} Another study suggests the usage of peptide chains with copolymer for breast cancer-targeted HER2+ therapy. It was shown that this peptide minidrug is able to suppress cancer cell proliferation and reduce tumor size through in vivo studies due to its high affinity for HER2+ receptor binding.\textsuperscript{38}

\section*{Inorganic-based nanomaterial}

Inorganic nanomedicine refers to the synthesis of nanocarriers from metallic and semimetallic materials for the potential application of drug delivery. Chemically modified inorganic nanoparticles are presented as another alternative for cellular delivery breakthrough due to their versatile properties.\textsuperscript{39} These properties include controlled release, multiple functionality, good biocompatibility and capable of facilitating targeted drug delivery with imaging possibilities.\textsuperscript{40} Their unique size-dependent physicochemical properties have caused inorganic nanomaterials, such as magnetic nanoparticles (MNPs), quantum dots (QDs) and carbon nanotubes (CNTs), to gain significance in the discovery of cancer therapeutics.\textsuperscript{41}

MNPs are a class of nanocarriers having iron oxide, a ferromagnetic material as part of their makeup.\textsuperscript{42} The presence of ferromagnetic material makes MNPs capable of responding to an external magnetic field when subjected to magnetic moment.\textsuperscript{43} The discovery of MNPs has attracted a lot of research interests mainly due to their ability to perform simultaneous functions, such as multimodal imaging agent for magnetic resonance imaging (MRI) and also as colloidal carriers capable of drug delivery targeted at tumor sites with real-time monitoring.\textsuperscript{44,45} The simplest form of MNPs for drug delivery consists of an inorganic material core and a modified surface coating to encourage stability and biocompatibility under physiological environments.\textsuperscript{46} Studies have been conducted previously to determine the effect of DOX-loaded magnetic poly(lactic-co-glycolic acid) nanoparticles on cancer cell lines. The results demonstrated good cytotoxicity and sensitivity toward MRI with the controlled release of anticancer drug sustained over 3 weeks.\textsuperscript{47}

QDs are tiny inorganic semiconductor nanocrystals with diameter of 1–10 nm, which have the ability to fluoresce when excited by an energy source, making them attractive for biological imaging, diagnosis and therapeutic applications.\textsuperscript{48} The atomic makeup of QDs are elements of the periodic table.
The general structure of QDs consists of a semiconductor core made up of group II–VI or group III–V elements, coated by a shell to modify their physicochemical properties and capturing to promote solubility. QDs have gained much attention in cancer research with their unique surface chemistry available for modification and multiple wavelength luminescences with high photostability, making them attractive for targeted drug delivery. Their versatility for bioconjugation with various biomolecules and imaging advantages make QDs outshine other nanocarriers.

However, the major drawback of QDs lies within their toxicity and excretion pathway. Studies have shown that their toxicity is very much dependent on their core–shell material, bioconjugation and surface functionalization. It was reported that cadmium-based QDs are more toxic compared to non-cadmium QDs, especially for in vivo application, thus, leading to more potential studies on the synthesis of non-cadmium QDs. In another study, it was reported that different surface modification of QDs affects the degree of toxicity after long-term exposure together with their deposition in different organs showing the importance of QD coating. One study showed how QDs induced epigenetic and genotoxic changes in breast cancer cell line, MCF-7. It was observed that high dosage treatment caused cellular changes in the nucleus and mitochondria, leading to cell damage and death. To date, there has been not many literature regarding cytotoxicity and cellular mechanism studies of QDs with breast cancer cell lines. This is because QDs have their core and shell set made up of metallic elements causing potential toxicity.

CNTs are made up of carbon atoms having a seamless hollow cylindrical structure from graphene sheets. There are two types of CNTs: single-walled nanotubes (SWNTs) and multi-walled nanotubes (MWNTs), with SWNT made up of a single sheet of graphene and MWNT made up of multilayers of graphene sheets. Since the discovery of CNTs, both SWNT and MWNT have attracted much attention due to their promising size, needle-like structure and unique physicochemical properties, thus, making them ideal for drug delivery systems. Although CNTs are said to be hydrophobic in nature as they are a carbon family of fullerenes, their rich surface chemistry allows functionalization with hydrophilic biomolecules, drugs, proteins or ligands to increase their solubility and biocompatibility while decreasing their cytotoxicity. There are three possible applications of CNT–drug interaction, including absorption of the active compound into CNT mesh, covalent or noncovalent attachment of biomolecules onto the walls of CNTs and as catheters utilizing the CNT channels. CNTs are seen as more promising nanocarriers for cancer because of their high drug loading efficacy, cell membrane penetration capability and pH-dependency on their drug release.

Nevertheless, there are concerns for the application of CNTs for drug delivery systems including their hydrophobicity and cytotoxicity. CNTs are known to require purification and modification due to the presence of contaminants during synthesis processes, causing them to be insoluble, toxic and unavailable to biological systems. Research conducted previously have concluded that CNTs that have been purified and modified hold a higher potential for targeted drug delivery systems, since their material encapsulation is able to overcome the limitations posed by CNTs themselves and also the barriers of conventional therapeutic strategies. One study particularly demonstrated the use of only cationic polymer with CNT to evaluate its cytotoxicity and cellular uptake on breast cancer cell line, MCF-7. It was found that the CNT itself was toxic, and hence, excluded from cell penetration but modified CNT appeared to be less toxic to cells and was found to localize in the cytoplasm.

**Encapsulation of anti-breast cancer drugs with nanomaterials**

The development of nanotechnology has brought about endless active research of various nanomaterials and their drug conjugates as potential nanocarriers to pursue successful drug delivery to breast cancer sites. Both organic and inorganic nanostructures alike show great potential for clinical applications and are taking a lead in the discovery of cancer breakthrough. Nanomaterials are particularly interesting for drug delivery mostly due to their enhanced drug loading efficiency and ability to internalize at cellular level due to their nanosize. A significant number of ongoing studies have demonstrated the use of different nanomaterials with different drugs and their positive activity toward breast cancer as effective drug delivery systems. Table 2 shows a summary of the various nanomaterials with drug conjugate for anti-breast cancer studies.

The type of administered therapeutic drugs for individual breast cancer diagnosis is different depending on the protein biomarker expression. The type of biomarker present on the cancer cells determines the type of drug administration since its cell classification and immunoprofile are bound to be different. The following section briefly discusses the toxicology profile and biodistribution of the nanocarriers conjugated with various therapeutic drugs targeted for breast cancer.
### Table 2: Types of nanomaterials with drug conjugate for anti-breast cancer studies

<table>
<thead>
<tr>
<th>Nanomaterial</th>
<th>Material used/functionalization/surface modification</th>
<th>Drug/biomolecule</th>
<th>Associated dosage used/tested</th>
<th>Cell line/animal model</th>
<th>Targeting mechanism</th>
<th>Remark</th>
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<tbody>
<tr>
<td><strong>Organic nanomaterial</strong></td>
<td></td>
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</tbody>
</table>
| Solid-lipid nanoparticle (SLN)| Epoxidized soybean-oil-based anionic polymer is dispersed with lipid to form a polymer lipid hybrid nanocarrier | Doxorubicin (DOX) | 5 µg/mL of DOX tested         | Multidrug-resistant (MDR) human breast cancer cell lines (MDA435, LCC6 and MDR1) | Nonspecific endocytosis of the nanoparticles into cancer cells | Encapsulation efficiency of 60%–80% showed significant cytotoxicity over cell lines and enhanced cellular uptake of DOX. However, blank SLN exhibited slight cytotoxicity.  
SLN-DOX demonstrated significant cytotoxicity through accumulation of DOX in the cells, proving that it is possible to overcome chemoresistance.  
Conjugation of nanoparticle with curcumin resulted in better delivery, increased cytotoxicity and biocompatibility with targeting effect against breast cancer cell lines. |
| SLN                           | Prepared using curdlan, glyceryl caprate and polyethylene glycol (PEG) 660 hydroxystearate | DOX              | 5 µg/mL of DOX tested         | Human breast cancer (MCF-7) and its adriamycin-resistant variant (ADR) | Nonspecific endocytosis of the nanoparticles into cancer cells |        |
| SLN                           | Prepared by melting, then homogenized, hydrogenated soya phosphatidylcholine (HSPC), distearoyl phosphatidyl ethanolamine (DSPE) and cholesterol | Curcumin transferrin (Tf) as targeting moiety | 1–81 µM of curcumin tested | Human breast adenocarcinoma (MCF-7) | Specific endocytosis via the Tf-receptor-mediated pathway | In vitro study shows that cell viability was reduced significantly (P < 0.05) and was most potent toward MDA-MB-231, followed by MCF-7. |
| Lipid nanoparticle            | Prepared using hydrogenated palm oil, olive oil and lecithin in a solid-lipid + liquid-lipid blend | Thymoquinone (TQ) | 3.125–100 µM of TQ tested    | Human breast adenocarcinoma (MCF-7 and MDA-MB-231) | Non-phase-specific cell cycle arrest mechanism was suggested | Increase of circulation half-life of 74 hours versus 10 minutes, less frequent dosing schedule and reduction in cardiotoxicity of 20% for breast cancer FDA approved and in market with trade name: doxil/caelyx.  
Administration at 190–250 mg/m² however demonstrated no detectable anti-tumor activity.  
Phase II study on patients with DOX-resistant breast cancer. |
<p>| Liposome nanoparticle         | Liposome functionalized with PEG                      | DOX              | Dosage forms administered are 20 mg/10 mL or 50 mg/25 mL at an initial rate of 1 mg/min | None                  | Action mechanism is related to its ability to bind DNA and inhibit nucleic acid synthesis causing cell death |        |
| Liposome nanoparticle         | Modified with annamycin prepared as a preliposomal lyophilized powder containing annamycin, phospholipids and Tween 20 | DOX              | 190–250 mg/m² as IV infusion over 12 hours every 3 weeks | None                  | No targeting mechanism was mentioned; however, nonspecific endocytosis is suggested with DOX |        |
| Liposome nanoparticle         | Cationic liposome modified with PEG and conjugated with polyethylenimine (PEI) | Tamoxifen (TAM)  | For in vivo study: 25 mg/kg of cream-based treatment | Human breast cancer cell lines (MDA-MB-231, MCF-7 and BT474) Female athymic mice with 2×10³ BT474 cells | Permeation of drug across the skin via accumulation in subcutaneous tumor due to cationic-based carrier | LPPC/TAM demonstrated good drug release profile, efficient delivery and significantly inhibit tumor growth with increased antiproliferative effect. |</p>
<table>
<thead>
<tr>
<th>Polymeric nanoparticle</th>
<th>Solvent displacement of polycaprolactone (PCL) and surface stabilizing agent to obtain PEO–PCL nanoparticle</th>
<th>TAM</th>
<th>1 μCi dose per 100 μL volume</th>
<th>Human breast adenocarcinoma (MDA-MB-231) Nu/Nu athymic mice bearing MDA-MB-231</th>
<th>Non-specific endocytosis of nanoparticle into the cancer cells</th>
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<tr>
<td>Polymeric nanoparticle–chitosan</td>
<td>Dextran-succinic acid with carboxyl group and modified with polycarbazide for drug encapsulation</td>
<td>Cisplatin (CDDP) LHRH peptide as targeting moiety</td>
<td>For in vitro study: 12 μM of treatment tested</td>
<td>Murine breast cancer cell line (4T1) Female BALB/C mice with 1.5×10⁶ 4T1 cells into mammary fat pad</td>
<td>Specific endocytosis targeting via LHRH ligand-receptor pathway</td>
</tr>
<tr>
<td>Polymeric nanoparticle–micelle</td>
<td>Copolymer (hydrophobic–hydrophilic)</td>
<td>Paclitaxel (PTX)</td>
<td>300 mg/m² as IV infusion over 3 hours every 3 weeks</td>
<td>None</td>
<td>Action mechanism is via specific endocytosis of nanoparticles at cancer sites</td>
</tr>
<tr>
<td>Polymeric nanoparticle–albumin-bound</td>
<td>Prepared with lyophilized powder containing PTX formulated as albumin-bound particles</td>
<td>PTX</td>
<td>260 mg/m² as IV infusion over 30 minutes every 3 weeks</td>
<td>None</td>
<td>Action mechanism is by inhibiting microtubule assembly to prevent depolymerization</td>
</tr>
<tr>
<td>Copolymer nanoparticle</td>
<td>Polymeric acid-based copolymer functionalized with PEG carboxylic acid to inhibit growth of HER2-positive breast cancer</td>
<td>Trastuzumab as positive control Polymeric acid as HER2-positive inhibitor</td>
<td>For in vitro study: 0.1–10 μM of treatment tested</td>
<td>HER2-positive human breast cancer cells (BT474) Athymic female NCr nude mice with 1×10⁶ BT474 cells</td>
<td>Deep tissue penetration via specific endocytosis</td>
</tr>
<tr>
<td>Inorganic nanomaterial</td>
<td>Gold nanoparticle</td>
<td>HAuCl₄·Na₂S₂O₃ to form nanoparticles is combined with gold-sulfide, then conjugated with an antibody</td>
<td>Anti-HER2 antibody Nonspecific anti-IgG antibody</td>
<td>Concentration of NP solution is 4.2×10⁻¹¹ GGS-NPs tested (there is no drug for this study)</td>
<td>Breast carcinoma cells (SK-BR-3) Specific targeting of anti-HER2 receptors on cancer cells</td>
</tr>
<tr>
<td>Magnetic nanoparticle</td>
<td>Functionalization of PLGA nanoparticles with magnetic material through ultrasonication and conjugation with DOX and antibody using nanoemulsion method</td>
<td>DOX HER antibody as targeting moiety</td>
<td>Dosage of treatment was not mentioned</td>
<td>Breast cancer cell lines (NIH3T3, SK-BR3 and MDA-MB-231) Specific endocytosis targeting of HER2 receptors on cancer cells</td>
<td>Nanoformulation demonstrated excellent sensitivity toward magnetic probe and was targeting toward cancer cells with controlled release of DOX to the environment</td>
</tr>
</tbody>
</table>

Phase IV clinical trial for breast cancer with trade name: Genexol-PM³⁹ Increase in overall response efficacy of 14%, reduction of risk for death by 28%, decrease of toxicity permitting administration of 50%–70% higher doses³⁹ Trade name: Abraxane The size and shape of nanodrug showed enhanced penetrations at multiple cell barriers with low toxicity profile and showed properties as potential nanocarriers¹³¹

High drug encapsulation efficiency with better stability and solubility. Biodistribution studies showed the nanoparticle deposition on liver, tumor and blood with significant amount of TAM found localized within tumor cells²⁷ Nanoformulation significantly reduced drug accumulation in kidneys, prolonged drug circulation in tumor, able to suppress tumor growth and inhibit cancer metastases⁸³,⁹³

(Continued)
<table>
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</tr>
</thead>
<tbody>
<tr>
<td>Magnetic-single-walled carbon nanotubes (SWCNTs) nanoparticle</td>
<td>Functionalization of SWCNT with iron oxide nanoparticles</td>
<td>DOX</td>
<td>For in vitro study: 2.5–10 µg/mL of treatment tested</td>
<td>Luciferase (Luc2)-expressing 4T1 murine breast cancer cells (4T1-Luc2)</td>
<td>Specific endocytosis targeting of receptors on cancer cells</td>
<td>Significant cytotoxicity with DNA damage and oxidative stress was observed while magnetic tagging enables tracking</td>
</tr>
<tr>
<td>Graphene oxide</td>
<td>Graphene oxide modified with PEG and functionalized with 30 amines per nanosheet, then conjugated with antibody and imaging moiety</td>
<td>DOX</td>
<td>For in vitro study: 5 µg/mL of treatment tested</td>
<td>Human breast adenocarcinoma (MDA-MB-231), Female nude mice (Charles River) with 2×10⁶ cbgLuc-MDA-MB-231 cells</td>
<td>Specific endocytosis targeting of the FSHR receptor on the metastatic breast cancer cells</td>
<td>Graphene oxide showed enhanced drug loading capacity and effective tumor targeted delivery to metastatic sites and cellular FSHR with tracking and imaging ability</td>
</tr>
<tr>
<td>SWCNT</td>
<td>Carbon nanotubes were functionalized with ethylenediamine after acid purification and oxidation steps with noncovalent conjugation of p53</td>
<td>Protein 53 plasmid (DNA) as oncogene suppressor Green fluorescent protein as imaging marker</td>
<td>For in vitro study: 20 µg/mL of nanoparticle was tested</td>
<td>Human breast adenocarcinoma (MCF-7)</td>
<td>Specific endocytosis targeting of p53 receptors on the cancer cells</td>
<td>Caspase 3 activity was detected indicating strong induced cell death, suggesting a novel platform for gene delivery Demonstrates the ability of f-SwCNT-p53 complexes to penetrate MCF-7 cells and facilitate the delivery of p53 plasmid DNA resulting in the expression of this protein in the cells Increase in circulation time and higher drug loading leading to higher efficacy in suppressing tumor growth compared to drug alone</td>
</tr>
<tr>
<td>SWCNT</td>
<td>Functionalization of SWCNT with phospholipid-branched PEG-amine and modification of PTX by addition of carboxyl group</td>
<td>PTX</td>
<td>For in vitro study: 6 mg/mL of PTX tested For in vivo study: 150–200 µL of IV injections via tail vein every 6 days</td>
<td>Murine breast cancer cell line (4T1) Female BALB/C mice with 2×10⁶ 4T1 cells into right shoulder</td>
<td>Nonspecific endocytosis of nanoparticle into cancer cells/sites causing cell apoptosis</td>
<td></td>
</tr>
<tr>
<td>Multi-walled carbon nanotube (MWCNT)</td>
<td>Acid oxidation using sulfuric and nitric acid, followed by wrapping of PCL around CNT</td>
<td>PTX</td>
<td>0–1,000 µg/mL of nanoparticle was tested</td>
<td>Human breast adenocarcinoma (MCF-7)</td>
<td>Nonspecific endocytosis pathway of nanoparticles into the cancer cells</td>
<td>Encapsulated taxol showed controlled release over a 60 day period at rate of 3–7 µg and showed dose-dependent inhibitory effects</td>
</tr>
<tr>
<td>MWCNT</td>
<td>Acid oxidation treatment of MWCNT using nitric acid, carboxylation followed by functionalization with polyamidoamine dendrimer</td>
<td>Antisense c-myc oligonucleotides (asODN) as biomolecular agent Green fluorescent protein as imaging marker</td>
<td>100 µL of nanoparticle was tested</td>
<td>Human breast adenocarcinoma (MCF-7 and MDA-MB-231)</td>
<td>Specific energy-independent nano-endocytosis pathway of nanoparticles into the cancer cells</td>
<td>Nanoparticle was found to be internalized within 15 minutes exhibiting significant efficiencies and inhibitory effects on the tumor cells</td>
</tr>
</tbody>
</table>

**Abbreviations:** FDA, US Food and Drug Administration; FITC, fluorescein isothiocyanate; FSHR, follicle stimulating hormone receptor; HER, herceptin; IV, intravenous; LPPC, lipopolysaccharide-protein complex; LHRH, luteinizing hormone-releasing hormone; NP, nanoparticle; GGS-NP, gold-gold sulphide-NP; PeO, polyethylene oxides.
Common chemotherapy drug category for the treatment of breast cancer includes anthracyclines, taxanes and cyclophosphamide. Anthracyclines are a group of anticancer drugs whose DNA interaction causes antineoplastic effects. This interaction results in DNA damage triggering apoptosis in cells. They are effective against cancerous cells but their toxicity does not discriminate between malignant and healthy cells. DOX belongs to the group of anthracyclines that is used to treat breast cancer. However, its limited half-life and high toxicity of affecting healthy cells make DOX limited for clinical application. Owing to this factor, various studies were carried out through the years to allow DOX to be attached to a carrier in order to increase its efficacy and reduce side effects. To further investigate the effect of DOX conjugated with a nanocarrier, one study has developed a nanoformulation containing DOX and functionalized MWNT. The nanoformulation was studied using an MCF-7 human breast cancer cell line and was found to be effective in inhibiting cell growth by inducing apoptosis. It was also shown that the nanoformulation mostly targeted cancerous cells through the receptor-mediated endocytosis mechanism.

Taxanes is another group of chemotherapy drugs used for breast cancer in the early stage. They prevent the growth of cancer cells by disrupting microtubules from breaking down into cancer cell structures, so they cannot grow and divide. An example of taxanes is paclitaxel (PTX) that is also commonly used for the treatment of metastatic breast cancer. However, similar to other drawbacks of commercially available drugs, PTX lacks efficient distribution, selectivity and solubility. There was research conducted previously on the conjugation of PTX with a carbon-based nanomaterial to study its cytotoxicity on MCF-7 breast cancer cell line. The conjugated PTX showed a dose-dependent inhibitory effect with better release rate.

Cyclophosphamide is used to treat women, who do not have hormone receptors or have high probability for relapse. While tamoxifen (TAM) is a non-steroidal anti-estrogen that is long used for the treatment of post-menopausal breast cancer patients. There was a significant effect using TAM on the treatment of hormone receptor-positive breast cancer. It was believed that the main inhibitory mechanism for TAM is related to the estrogen receptor but researchers have demonstrated the possible existence of non-estrogen receptor mechanism as well. A study was conducted previously to evaluate the distribution profile of TAM in polymeric nanoparticles on human breast carcinoma xenograft, MDA-MB-231. A high TAM encapsulation efficiency was achieved and the nanoformulation showed better stability, and a significant amount of TAM was found to internalize tumor cells.

Conclusion
The future of nanomedicine has become an interesting debate. As a result, many biocompatible nanomaterials have been researched, conjugated with various anti-breast cancer drugs, and their potential toxicity and possible cellular mechanisms have been studied. Although there are a few organic-based nanomaterials that have managed to enter clinical trials, there are still a lot of research to be conducted to fully understand the full potential and drawbacks of the nanoformulations. Nanomaterials may show remarkable advantages for a perfect drug delivery system due to their ability for functionalization to render tracking, imaging and targeting properties, but there are still much to consider, especially for in vivo application toward clinical trials. This is because nanomaterials are naturally non-immunogenic owing to their nanosize, and therefore, show great carrier features with a tendency to by-pass cellular membranes. Therefore, a longer time frame will be needed for the study of material excretion and long-term toxicity. Even though there are still many uncertainties associated with the toxicity and uptake of these nanomaterials, the current findings described strongly prove that nanomaterials hold a great future toward the field of nanomedicine for breast cancer treatment.

Disclosure
The authors report no conflicts of interest in this work.

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