Polymeric micelles based on poly(ethylene glycol) block poly(racemic amino acids) hybrid polypeptides: conformation-facilitated drug-loading behavior and potential application as effective anticancer drug carriers

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Abstract: In this work, racemic hybrid polypeptides poly(ethylene glycol) (PEG)-b-poly(racemic-leucine) (PRL) copolymers with different leucine residues have been synthesized and characterized. Using docetaxel as a model molecule, the high drug-loaded spherical micelles based on PEG-PRL were prepared successfully using dialysis, with a tunable particle size from 170 nm to 250 nm obtained by changing the length of the hydrophobic blocks. Facilitated drug-loading behavior (higher drug-loading ability and easier drug-loading process) of PEG-PRL compared with their corresponding levo forms (PEG-b-poly[levo leucine]) was observed and clarified for the first time. With this facilitation, the highest drug-loading content and efficiency of PEG-PRL micelles can achieve 11.2% ± 0.4% and 67.2% ± 2.4%, respectively. All drug-loaded PEG-PRL micelles exhibit a similar release behavior with a sustained release up to 72 hours. The PEG-PRL was shown to be nontoxic against MCF-7 and human umbilical vein endothelial cells up to a concentration of 100 μg/mL, displaying a good biocompatibility. Also, the docetaxel-loaded PEG-PRL micelles were more toxic than the free drug against MCF-7 human breast cancer cells – both dose and time dependent. Therefore, these high docetaxel-loaded micelles based on racemic hybrid polypeptides appear to be a novel promising nanomedicine for anticancer therapy.

Keywords: racemic polypeptides, micelles, conformation, high drug-loading ability, anticancer nanomedicine

Introduction
Polymeric micelles (PMs) based on amphiphilic block copolymers are one of the most promising nanodrug-delivery systems and have received much attention in recent years as anticancer drug carriers, due to their technical ease, high biocompatibility, and highly efficient drug delivery. Taking advantage of the classical core-shell structure and nanoscopic dimensions, PMs can protect fragile molecules in their hydrophobic core from being destroyed by environmental conditions and allow them to remain unrecognized by the reticuloendothelial system during blood circulation. This facilitates their extravasations at leaky capillaries, known as the “enhanced permeability and retention effect,” leading to a passive accumulation in tumor tissues and, consequently, increased drug delivery efficiency.

The synthetic flexibility and favorable physicochemical characteristics of the block copolymers also provide additional advantages for the production of efficient micelles.
Although many types of amphiphilic block copolymers can form micelles, extensive studies have shown that the hybrid polypeptides of poly(ethylene glycol) (PEG)-b-poly(amino acids) copolymers are possibly the most suitable components for designing PMs, due to their excellent biocompatibility and various functional groups, such as carboxyl and amino, which can be easily tailored to allow drug incorporation or the production of versatile copolymers.

Generally speaking, published studies have mainly focused on poly(lev-o-amino acid) copolymers and their use in micelle construction because certain lengths of lev polypeptide sequences can adopt ordered conformations, such as α-helices or β-strands, which are believed to offer the benefit of an additional means of directing and stabilizing the formation of nanostructures. Following developments in this field, the racemic polypeptide sequences (poly[racemic-amino acid]) in amphiphilic copolymers have also been found to possess many unique characteristics. For example, Hanson et al reported that the use of racemic polypeptide sequences could prevent α-helix formation and increase chain flexibility, and the spherical micelles based on poly(Nε-2-[2-(2-methoxyethoxy)ethoxy] acetyl-L-lysine) b-poly(racemic-leucine) copolymer showed excellent stability at elevated temperatures and under a variety of solution conditions. Choi et al reported the different gel-forming properties of the PEG-b-poly(racemic alanine) copolymer compared with its corresponding lev polypeptides. The unique role of poly(racemic-amino acids) segments in the formation of stable nanosized double emulsions was also found to involve increased solubility in the oil phase as well as an additional stabilizing effect by hydrogen bond formation compared with its lev forms.

However, few investigations have focused on the self-assembly behavior and the potential application as drug carriers of these racemic segment-based hybrid polypeptides, such as PEG-poly(racemic amino acid) copolymers. Also, very few investigations have compared the self-assembly behavior and drug-loading process of racemic polypeptide-based polymers compared with their lev forms. Systematic and comprehensive investigations of racemic polypeptide segments in amphiphilic polymers are still needed to identify their role in nanostructure formation as well as to explore the potential applications of this nanostructure as a useful drug-delivery vehicle.

Therefore, in this study, PEG-poly(racemic leucine) copolymers with different amounts of leucine residues, as representatives of PEG-poly(racemic amino acid) hybrid polypeptides, were synthesized and characterized. Their self-assembly behavior and the potential application as anticancer drug carriers were studied using docetaxel (DTX) as a model drug, because DTX is a potent hydrophobic anticancer drug and its current commercially available formulations (containing large amounts of Tween 80) have serious deficiencies in terms of their physical instability and the toxicity of the vehicle. Although Abraxane® (the Food and Drug Administration-approved albumin nanoparticle-bound PTX) partially resolved the toxic issues of Tween 80, it still tends to precipitate 24 hours after being reconstituted with saline. Moreover, the conformation-facilitated drug-loading behavior (a higher drug-loading ability and easier drug-loading process) of racemic hybrid polypeptide-based copolymers compared with the corresponding lev forms (PEG-poly[lev leucine]) was observed for the first time, and the possible mechanisms of action were examined and discussed. These results should provide the basis for the further application of the PEG-poly(racemic amino acid) hybrid polypeptides as effective carriers for anticancer drugs.

**Materials and methods**

**Materials**

**Alpha-methoxy-o-amino poly(ethylene glycol) hydrochloride** (mPEG-NH₂·HCl, Mn: 5392, polydispersity index: 1.04, JenKem Technology Ltd, Co, Beijing, People’s Republic of China) was dried in nitrogen for 24 hours before use; racemic leucine (rac-Leu, Sichuan Tongsheng Amino Acid Ltd, Co, Sichuan, People’s Republic of China) was dried in nitrogen for 24 hours before use; and DTX (Shanghai Sanwei Pharma Ltd, Co, Shanghai, People’s Republic of China) was used as received.

All organic solvents used in the synthesis experiments were purchased from National Medicine Chemical Reagent Ltd Co (Shanghai, People’s Republic of China) and processed using the following method: ethyl acetate and dichloromethane (DCM) were dried by refluxing over CaH₂ and distilled prior to use, tetrahydrofuran (THF) and petroleum ether (boiling range 30°C–60°C) were dried and distilled from sodium immediately before use, and N,N'-dimethyl formamide (DMF) was used without further purification.

**Dimethyl sulfoxide (DMSO), Dulbecco’s modified Eagle’s medium, RPMI 1640 medium, fetal bovine serum, penicillin-streptomycin, trypsin, Dulbecco’s phosphate buffered saline, and 3-(4,5-dimethylthiazol-2-yl)-2, 5-diphenyltetrazolium bromide (MTT)** were purchased from Gibco Company (New York, NY).
The water used was double distilled. Acetonitrile and methanol were of chromatographic grade, other solvents were of analytical grade, and all other chemicals were of commercially available reagent grade.

Synthesis of racemic-N-carboxy-leucine anhydride

The racemic-N-carboxy-leucine anhydride (rac-Leu-NCA) was prepared according to the procedure published in the literature\(^\text{16}\) with some modification. Briefly, rac-Leu (10.0 g, 76.2 mmol) was suspended in 50 mL dry THF and heated to 55°C. After 30 minutes, a solution of triphosgene \(\cdot\) HCl in anhydrous THF was added dropwise under stirring, maintaining reaction until the mixture turned transparent (about 1.5 hours). Then, the reaction system was purged with nitrogen to eliminate chlorine hydride gas generated by the reaction for 30 minutes at −20°C as white crystalline needles before use.

Synthesis of methoxyl poly(ethylene glycol)-poly(racemic-leucine) diblock copolymer

mPEG-poly(racemic-leucine) (PRL) diblock copolymer was synthesized via the ring-opening polymerization (ROP) of rac-Leu-NCA initiated by mPEG-NH\(_2\) in anhydrous DCM with different feed ratios. The reaction system was stirred in a nitrogen atmosphere at room temperature for 72 hours. After washing twice with deionized water, the resulting mixture was evaporated under reduced pressure until a dry film was obtained, and DMF was then added to totally dissolve it. The solution was then transferred to a dialysis tube (cellulose ester, MWCO: 3500) and dialyzed with deionized water for 24 hours. The medium was replaced several times to completely remove the DMF. Finally, the fluffy white powder was collected by freeze-drying the suspension within the dialysis tube.

Polymer characterization

\(^1\text{H}-\text{nuclear magnetic resonance (NMR)}\) spectra of all samples were measured on a Bruker DMX 300 spectrometer (Billerica, MA). Chemical shifts (\(\delta\)) were given in ppm using tetramethylsilane as the internal standard. Fourier transform infrared spectroscopy spectra were recorded on a Bruker Tensor 27 spectrometer, and samples were prepared using KBr disks (Scharlau Chemie, Barcelona, Spain). Gel permeation chromatography (GPC) assay was performed on a Waters 1515 GPC instrument (Waters Corp, Milford, MA) equipped with three Styragel columns (Waters Corp; 10\(^5\), 10\(^4\), and 10\(^3\) Å) in tandem and a 2414 differential refractive index detector. DMF (containing 0.1 M LiBr) was selected as the eluent at a flow rate of 0.1 mL/minute at 35°C, and the sample concentrations were approximately 2 mg/mL. The molecular weights were calibrated using polystyrene standards.

Optical rotations were determined on a PerkinElmer 241 MC polarimeter (Waltham, MA) equipped with a 1 dm quartz cell at the sodium D-line wavelength (25°C, in absolute THF). The specific optical rotation \([\alpha]_{D}^{25}\) was calculated from the following formula:\(^\text{17}\)

\[
[\alpha]_{D}^{25} = \frac{r}{lc}
\]

where \(r\) is the angle of rotation, \(l\) the number of decimeters of solution, and \(c\) the sample concentration (g/mL).

Determination of the critical aggregation concentration

The critical aggregation concentration (CAC) of the amphiphilic PEG-PRL diblock copolymer was determined by the classical “pyrene fluorescence probe” method published elsewhere.\(^\text{18}\) Specifically, 100 \(\mu\)L of pyrene solutions (1 \(\times\) 10\(^{-5}\) M in acetonitrile) was transferred to a series of 10 mL volumetric flasks, then acetone was completely volatilized under a gentle stream of nitrogen. A series of aqueous copolymer solutions were added to the acetone-free pyrene flasks and made up to the mark with deionized water, yielding final pyrene and copolymer concentrations of 1 \(\times\) 10\(^{-7}\) M and 1 \(\times\) 10\(^{-4}\) to 0.1 mg/mL, respectively. The resulting solutions were sonicated in an ultrasonic bath at 180 W for 30 minutes and equilibrated overnight at room temperature. The fluorescence excitation spectra of pyrene from 300 to 350 nm of pyrene were recorded on an F-7000 fluorescence spectrophotometer (Hitachi, Tokyo, Japan) by fixing the emission wavelength at 390 nm and setting the slit widths for emission and excitation at 2.5 and 5.0 nm, respectively. Spectra were accumulated with a scan speed of 240 nm/minute. The fluorescence intensity ratio at 337 and 334 nm (\(I_{337}/I_{334}\)) of pyrene versus the logarithm of the polymer concentration was plotted from the excitation spectra, and the CAC was obtained from the inflection point of this plot. All samples were measured in parallel.
Micelle preparation
DTX-loaded micelles were prepared by dialysis method. Briefly, DTX (2 mg) and copolymer (10 mg) were completely dissolved in 2 mL DMF, and then aliquots of phosphate-buffered saline (PBS; 10 mM, pH5.5) were added dropwise to the solution using a syringe under continuous stirring. The obtained dispersion was stirred for several hours, followed by dialyzing with 500 mL PBS (10 mM, pH5.5) for 24 hours, replacing the outer medium three times (2, 6, and 12 hours) and using a cellulose ester dialysis membrane with a molecular cut-off of 14,000. Finally, the mixture was filtered through a 0.45 µm filter to remove precipitate, and the DTX-loaded micelles were obtained.

High-performance liquid chromatography analysis
DTX concentrations were determined by high-performance liquid chromatography (HPLC) (Hitachi L-2130 pump, Hitachi L-2400 UV-Vis detector) at a wavelength of 230 nm, using a Diamonsil C18 column (5 µm, 250 × 4.6 mm). A mobile phase of acetonitrile and water (70/30, v/v) was selected for the separation, and the flow rate was set at 1 mL/minute. The peak area response versus the DTX concentration was linear over the range 0.5–30 µg/mL ($r^2 = 0.9999$).

Determination of drug-loading ability
The drug-loading ability of the DTX-loaded micelles was determined by HPLC. Briefly, 100 µL DTX-loaded micellar solution and 1 mL of THF were transferred to a 10 mL volumetric flask. The flask was placed in an ultrasonic bath and sonicated at 180 W for 10 minutes, then diluted with methanol and mixed thoroughly. The resulting solution was analyzed using the validated HPLC method described previously. The drug-loading content (DLC) and drug-loading efficiency (DLE) were calculated using the following equations:

\[
\text{Drug-loading content} = \frac{\text{weight of DTX in micelles}}{\text{weight of drug-loaded micelles}} \times 100\%
\]

\[
\text{Drug-loading efficiency} = \frac{\text{weight of DTX in micelles}}{\text{weight of DTX feeding}} \times 100\%
\]

The “weight of DTX in micelles” was calculated by the product of the DTX concentration measured by HPLC and the micellar volume. The “weight of drug-loaded micelles” was the total weight of the polymer and drug fed into the micelle preparation.

Particle size measurements
The particle size and distribution of micelles were measured by dynamic laser light scattering (DLS) with NICOMPTM 380 Submicron Particle Sizer (Particle Sizing Systems, Santa Barbara, CA) at room temperature. A laser beam at a wavelength of 632.8 nm was used, and the scattering angle was set to 90° when measurements were conducted.

Morphological analysis
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Conformation analysis
Circular dichroism was used to analyze the conformation of the polypeptide blocks using a JASCO J-810 spectrometer (Tokyo, Japan). Hybrid polypeptides (0.01 mg/mL in deionized water) were introduced into quartz cells with a 1 cm optical path length and measured at room temperature.

In vitro release studies
The in vitro release behavior of DTX from various preparations was investigated by dialysis diffusion method. Specifically, a drug-loaded micellar solution or free drug solution (Taxotere®, Sanofi-Aventis, Paris, France) containing about 100 µg DTX was transferred to a preswelled dialysis tube (cellulose ester, MWCO: 14,000). The tube was then incubated in 10 mL PBS (10 mM, pH7.4) containing 0.1% w/v Tween 80 to achieve sink conditions, and placed in a horizontal water bath shaker maintained at 37°C ± 0.5°C with a shaking speed of 100 rpm. At predetermined intervals,
the dialysis tube was removed and placed in a new container filled with 10 mL fresh medium. The collected incubation media were analyzed by HPLC. All data were obtained in triplicate using parallel experiments and were expressed as mean values.

In vitro cytotoxicity studies

Cell culture

Human umbilical vein endothelial cells (HUVECs) and MCF-7 human breast cancer cells were generously provided by the Cell Center of the Chinese Medical University. HUVECs were cultured in RPMI 1640 medium, and MCF-7 cells were cultured in Dulbecco’s modified Eagle’s medium, both supplemented with 10% (v/v) fetal bovine serum and 1% (v/v) penicillin-streptomycin (100 U/mL penicillin and 100 μg/mL streptomycin) at 37°C in a humidified atmosphere with 5% CO₂. The cells were harvested with 0.25% trypsin and 0.5 mM EDTA and rinsed. The resulting cell suspensions were used in the following experiments.

Cell viability test

The cytotoxicity of PEG-PRL copolymer, DTX, and DTX-loaded micelles was evaluated in MCF-7 and/or HUVECs using the MTT assay. Briefly, cells were seeded in 96-well plates at a density of 10⁴ cells per well. Following a 24-hour incubation to allow cell attachment, the growth medium was removed and replaced with 100 μL fresh medium containing different amounts of PEG-PRL, free DTX, or DTX-loaded micelles (n = 5). The micelles were sterilized with ultraviolet irradiation for 1 day prior to use. After predetermined periods of incubation, 20 μL MTT (5 mg/mL in PBS) was added to each well and incubated for another 4 hours. The culture medium was withdrawn, and formazan crystals were dissolved in 100 μL DMSO. The optical density (OD) of the resulting solution was then read at 490 nm using an ELISA Reader (Toyo-Sokuki Inc, Tokyo, Japan). Cell viability was calculated from the following equation:

\[
\text{Cell viability} (\%) = \frac{OD_{\text{treated}} - OD_{\text{blank}}}{OD_{\text{control}} - OD_{\text{blank}}} \times 100\%
\]

where \(OD_{\text{treated}}\) is the OD value of the cells treated with the samples, \(OD_{\text{control}}\) is the OD value of the cells treated with PBS alone, and \(OD_{\text{blank}}\) is the OD value of the blank solution.

IC₅₀, the drug concentration at which 50% inhibition of cell growth occurred, was extrapolated from the dose response curves and reported in terms of DTX equivalents.

Statistical analysis

All data were presented as mean ± standard deviation and analyzed using Student’s \(t\)-test. Statistical significance was determined at a value of \(P < 0.05\) except for special declaration.

Results and discussion

Synthesis and characterization of methoxyl polyethylene glycol-poly(racemic-leucine) copolymer

The ROP of amino acid N-carboxy-anhydrides (NCA) is still the most commonly used technique to synthesize polypeptides, because of its simplicity and ease of product purification, although some limitations of this anionic polymerization have been reported, such as the low reaction efficiency and broad molecular weight distribution of the resulting product due to incidental side reactions. To improve the quality of this traditional reaction, several considerations have been taken into account in this experiment, in addition to the special care needed for purifying the solvents and reagents used. Firstly, all synthesis operations were carried out using a Schlenk line. The hydrochloride of amino-terminated PEG (mPEG-NH₂⋅HCl) was then selected as the macroinitiator because the hydrochloride molecule can effectively prevent side reactions by providing a proton and avoiding chain growth via the “activated monomer” mechanism. Finally, the racemic-Leucine-NCA (rac-Leu-NCA) was synthesized directly from racemic leucine to simplify operations and improve the quality of NCA instead of using the existing method, which involves synthesizing the dextro-leucine-NCA and levo-leucine-NCA monomer in separate steps and mixing them equivalently as racemic forms.

Based on the modified reaction procedure (Scheme 1), three PEG-PRL copolymers with different molecular weights were obtained by varying the NCA/initiator molar feed ratios. The chemical structures of the products were confirmed by examination of the \(^1\)H-NMR and infrared spectra. It is illustrated in Figure 1 that the peaks at 1816 cm⁻¹ and 1754 cm⁻¹ are attributed to the C=O stretching vibration in the anhydride. Their disappearance, together with the emergence of an amide I and amide II bond at 1660 cm⁻¹ and 1547 cm⁻¹ in the PEG-PRL Fourier transform infrared spectroscopy spectra, proved the successful synthesis of the polypeptides. In addition, the marked peak at 1109 cm⁻¹ is attributed to the C-O-C stretching vibration in the PEG block. The position, number, and splitting behavior of the NMR peaks coincide well with the structure of NCA with
a smooth baseline, as shown in Figure 2, confirming the purity and uniformity of the synthesized NCA monomer. In the case of the PEG-PRL NMR spectrum, the chemical shifts at 3.64 ppm and 0.91 ppm are assigned to protons of \(-\text{CH}_2-\) in the PEG units and protons of \((\text{CH}_3)_2-\) in the leucine residues, respectively. These two peaks were also used to calculate the molecular weight of the polymers because they appeared with good reproducibility and without any signs of interference.

As listed in Table 1, the molecular weights of the PEG-PRL polymers calculated by \(^1\text{H-NMR}\) were in proportion to the feed ratios of the monomer/initiator with an initiator efficiency not less than 0.6. Therefore, the constitution of the polymer could be tuned via the feed ratios and conveniently based on this synthesis method with proper initiator efficiency.

Because the GPC experiments were performed using a traditional refractive index detector and polystyrene samples as calibration standards, they were not expected to provide useful quantitative molecular weight information, partly because of the significant difference in the molecular structure between the samples and the standards.\(^{25}\) The GPC results, however, are useful for verifying the absence of homopolymer impurities and provide an index to evaluate the molecular weight distribution of the products. As shown in Figure 3, GPC traces of PEG-PRL copolymers showed a unimodal molecular weight distribution without homopolymers. The polydispersity index of the three polymer products

**Figure 1** The representative Fourier transform infrared spectroscopy spectra of: rac-Leu-NCA (A) and PEG-PRL copolymer (B). **Abbreviations:** NCA, N-carboxy-anhydrides; PEG, poly(ethylene glycol); PRL, poly(racemic-leucine); rac-Leu, racemic-leucine; THF, tetrahydrofuran.
was always below 1.1, estimated from the GPC and listed in Table 1, which illustrates the low molecular weight distribution of the resulting polymers.

The optical activities of the PEG-PRL copolymers were analyzed by polarimetry to estimate the racemic extent of the polypeptide segments. The specific optical rotations \([\alpha]_{D}^{25}\) of the three products were all very small and negligible, as listed in Table 1, confirming the successful preparation of the racemic polypeptide block in the copolymers.

Self-assembly ability of PEG-PRL copolymers

As amphiphilic polymers, the PEG-PRL products have the ability to self-assemble in selective solvents, which is the basis of their application as carriers for the delivery of hydrophobic drugs.

The CAC was determined to evaluate this ability using the “pyrene fluorescence probe” method. As demonstrated in Figure 4 (inset), the maximum excitation wavelength of pyrene increased from 334 nm to 337 nm with an increase in the PEG-PRL concentration. Therefore, the fluorescence intensity ratio at 337 nm and 334 nm \((I_{337}/I_{334})\) of pyrene versus the logarithm of the polymer concentration was plotted from the excitation spectra (Figure 4). The inflection point in this plot represented the formation of micelles, and the corresponding concentration was recorded as the CAC of the polymer. The CAC values of the three PEG-PRL polymers, calculated and listed in Table 1, ranged from 1.1 to 6.5 mg/L, depending on the length of the hydrophobic polypeptide segments. It appeared that the greater the length of the hydrophobic block, the lower the CAC value. This indicates a stronger self-assembly and may confer greater thermodynamic stability on the resulting micelles.26 The extremely low CAC values of all the synthesized PEG-PRL copolymers compared with the low molecular weight surfactants also offer the possibility of retaining micellar stability under diluted conditions, such as diluted by blood plasma after intravenous injection, which is a very favorable characteristic for the development of effective drug-delivery systems.

Table 1 Feed compositions and some characteristic properties of hybrid polypeptide copolymers

<table>
<thead>
<tr>
<th>Sample</th>
<th>Feed ratio</th>
<th>(M_0) (Da)</th>
<th>DP(^a)</th>
<th>Initiator efficiency(^b)</th>
<th>Polydispersity(^c) ((M_W/M_n))</th>
<th>([\alpha]_{D}^{25})</th>
<th>CAC (mg/L)</th>
</tr>
</thead>
<tbody>
<tr>
<td>PEG-PRL1</td>
<td>20</td>
<td>7200</td>
<td>16</td>
<td>0.80</td>
<td>1.03</td>
<td>−1.6</td>
<td>6.5</td>
</tr>
<tr>
<td>PEG-PRL2</td>
<td>40</td>
<td>8150</td>
<td>24</td>
<td>0.60</td>
<td>1.05</td>
<td>+0.6</td>
<td>3.9</td>
</tr>
<tr>
<td>PEG-PRL3</td>
<td>60</td>
<td>9687</td>
<td>38</td>
<td>0.63</td>
<td>1.06</td>
<td>−1.6</td>
<td>1.1</td>
</tr>
<tr>
<td>PEG-PLL</td>
<td>60</td>
<td>10347</td>
<td>44</td>
<td>0.73</td>
<td>N/A</td>
<td>N/A</td>
<td>0.8</td>
</tr>
</tbody>
</table>

Notes: \(^a\)Calculated by \(n_{NCA}/n_{PEG-NH_2 \cdot HCl}\); \(^b\)refers to degree of polymerization and calculated by \(^b\)H-NMR; \(^c\)calculated by \(DP_{target}/DP_{calculated}\); \(^d\)measured by GPC.

Abbreviations: CAC, critical aggregation concentration; GPC, gel permeation chromatography; N/A, not analyzed; NMR, nuclear magnetic resonance; PEG, poly(ethylene glycol); PLL, poly(levoleucine); PRL, poly(racemic-leucine).
Preparation of DTX-loaded micelles

As one of the most commonly used methods of micellar preparation, the dialysis method was selected to prepare DTX-loaded micelles in the current study. PBS with a pH of 5.5 was selected as the dispersion medium for the micellar formulations to increase DTX stability. Using this method, DTX-loaded micelles based on PEG hybrid polypeptides were prepared successfully. Some characteristics of these micelles – namely, the particle size and size distribution determined by DLS, DLC, and DLE measured by HPLC – are summarized in Table 2.

![Figure 3](image-url)  
**Figure 3** The gel permeation chromatography traces of PEG-PRL1 (A), PEG-PRL2 (B), and PEG-PRL3 (C) copolymers.  
**Abbreviations:** PEG, poly(ethylene glycol); PRL, poly(racemic-leucine).

![Figure 4](image-url)  
**Figure 4** Plots of I337/I334 versus log C of copolymer.  
**Note:** Inset: the excitation spectra of PEG-PRL solution with different concentrations in the presence of pyrene take PEG-PRL2 copolymer as representative.  
**Abbreviations:** PEG, poly(ethylene glycol); PRL, poly(racemic-leucine).
The DLS results showed that the micelles based on PEG hybrid polypeptides in aqueous solution were all nanosized particles with a narrow dispersion. For PEG-PRL micelles, the intensity-averaged diameters increased from about 170 to 250 nm, depending on the length of the polypeptide segments. Regarding the well-known core-shell structure of the micelles, this phenomenon could be explained by the volume expansion of the micellar hydrophobic core, which resulted from the longer hydrophobic chains constituted and more hydrophobic drug molecules encapsulated. As well as the increase in particle size, the DLC and DLE also increased with the molecular weight growth of the copolymer.

The representative DLS graphs and corresponding TEM photographs of blank and DTX-loaded micelles prepared based on PEG-PRL3 copolymer are shown in Figures 5 and 6. A classical core-shell structure with a spherical appearance was observed in the TEM photographs.

Furthermore, the diameter of the micelles increased almost two-fold after loading with DTX, from about 70 to 150 nm. This obvious expansion probably resulted from the incorporation of drug molecules, revealing the malleable characteristc of the micelle core, the dimensions of which can vary during the drug-loading process. Under all circumstances, DLS measurement showed a larger diameter than the TEM determination, probably because of dehydration of micelles and shrinkage of the PEG shell induced by water evaporation under the high vacuum before TEM observation. The SEM photographs of the DTX-loaded PEG-PRL micelles further proved the spherical shape and showed a similar diameter to that of TEM, as shown in Figure 7.

The highest drug-loading content and efficiency was found for the micelles based on the PEG-PRL3 copolymer, which possesses 38 leucine residues, with a value of 11.2% ± 0.4% and 67.2% ± 2.4%, respectively. Both values were much higher than those of drug-loaded micelles, based on the previously published data on the corresponding levo polypeptides. The poly(levoleucine)-PEG5000-poly(levoleucine) triblock copolymers with a total of 120 leucine residues synthesized by Hua et al were used to prepare PTX-loaded spherical micelles. The obtained DLC and DLE for PTX, which also belongs to the taxoid family and has a similar molecular structure to DTX, were only 5.5% and 11.7%, respectively. With the length of the hydrophobic chains being three times greater than a PEG-PRL3 copolymer, the levo polypeptides reached only half the drug-loading capacity of the racemic polypeptides. This apparent difference in drug loading between the two polypeptides hinted that the conformation of the hydrophobic peptide block may play an important role in the drug-loading process. Because it is well known that poly(levoleucine) chains may adopt a special conformation, such as α-helices or β-strands, this contrasts with the random coil conformation of racemic chains.

To further verify this conformation-determined drug-loading behavior, the PEG5000-poly(levoleucine) diblock

| Table 2 Characteristics of various docetaxel-loaded micelles |
|-----------------|-----------------|-----------------|-----------------|-----------------|
| Polymer         | Size (nm)       | Polydispersity index | DLC (%) | DLE (%) |
| PEG-PRL1        | 174.0 ± 2.4     | 0.219 ± 0.062      | 5.5 ± 0.8 | 33.0 ± 4.8 |
| PEG-PRL2        | 206.0 ± 2.3     | 0.184 ± 0.025      | 7.5 ± 0.6 | 44.8 ± 3.7 |
| PEG-PRL3        | 256.1 ± 10.7    | 0.179 ± 0.032      | 11.2 ± 0.4 | 67.2 ± 2.4 |
| PEG-PLL         | 159.0 ± 4.3     | 0.102 ± 0.073      | 0.32 ± 0.1 | 1.3 ± 0.7 |

Note: Data represent mean ± standard deviation (n = 3).

Abbreviations: DLC, drug-loading content; DLE, drug-loading efficiency; PEG, poly(ethylene glycol); PLL, poly(levoleucine); PRL, poly(racemic-leucine).
copolymers (PEG-PLL) with 44 leucine residues (calculated by NMR) were synthesized using the ROP of levo-leucine-NCA similar to the synthesis of PEG-PRL. The CAC of the polymer, measured by the aforementioned fluorescence method, was 0.8 mg/L (Table 1). This was not significantly different from the CAC value of the PEG-PRL3 polymer (1.1 mg/mL) and demonstrated the strong self-assembly ability of the levo polypeptides.

The TEM photographs of blank and DTX-loaded PEG-PLL micelles prepared by the dialysis method are shown in Figure 8. It is clear that the morphology and particle size of the blank PEG-PLL micelles (Figure 8A) are all similar to those of the PEG-PRL3 blank micelles (Figure 6A), indicating that the levo polypeptides also have the ability to self-aggregate into spherical micelles in aqueous solution. Unlike the significant volume expansion (nearly two-fold, Figure 6B) after loading with DTX for PEG-PRL3 micelles, the diameter of PEG-PLL micelles exhibited no apparent change after DTX loading (Figure 8B), which confirmed the relatively rigid structure of the micellar core based on levo polypeptides compared with their racemic counterparts.

As shown in Table 2, the DLC and DLE of DTX-loaded PEG-PLL micelles measured by HPLC were around 0.3% and 1.3%, respectively. These values were far lower than those of all the PEG-PRL micelles, which further confirmed the significant discrepancy in drug-loading ability between the racemic and levo polypeptides.

To obtain a better understanding of this phenomenon, circular dichroism was used to study the secondary structure of the different polypeptides. In the circular dichroism spectrum presented in Figure 9, the PEG-PLL sample showed two negative bands at 208 and 222 nm, which can be assigned to $\pi-\pi^*$ and $n-\pi^*$ transitions due to Cotton effects and correspond to an $\alpha$-helical conformation of the peptide chain, whereas in all the PEG-PRL samples, no secondary structure conformation was detected.

Based on this observation, the different drug-loading ability of the PEG-PLL and PEG-PRL micelles could be explained. On the one hand, as presented in Scheme 2, the PLL block in the PEG-PLL copolymer preferentially adopted a stable $\alpha$-helical conformation and was packed to form a rigid and compact hydrophobic core of spherical
micelles, leaving a limited and restricted space for loading drug molecules. However, in the case of PEG-PRL, the PRL block had no specific conformation and was coiled to form a relatively malleable and loose hydrophobic core, which could encapsulate many more drug molecules compared with PEG-PLL. On the other hand, compared with the α-helix conformation of PLL, the random coil of the PRL block has more freely exposed amide groups that are capable of facilitating H-bonding interactions between hydrophobic chains or hydrophobic chains and drug molecules in the assemblies, which would also cause additional entrapment of DTX molecules and provide extra micelle stability simply through a physical interaction. Therefore, it is proposed that both the hydrophobic interactions and the secondary structures of the polypeptide domains control the drug-loading behavior of the PEG-poly(leucine) hybrid polypeptides, and the racemic polypeptides are capable of a much higher drug-loading capacity than the levo forms.

In addition, during the process of micellar preparation, a significant difference in solubility between PEG-PLL and PEG-PRL copolymers was observed. The PEG-PRL copolymer could dissolve easily in many common organic solvents, including acetone, chloroform, DCM, THF, DMF, and DMSO, whereas the PEG-PLL copolymer could only dissolve in strongly H-bonding solvents such as trifluoroacetic acid. The better solubility of PEG-PRL compared with its levo form can be ascribed to the conformation difference, because the random coil conformation of the PRL block offers much more flexibility compared with the rigid α-helix conformation of PLL segments, as also reported elsewhere. This conformation, resulting in better solubility of PEG-PRL, also facilitated the DTX-loading behavior by providing an easier drug-loading process. In fact, the better solubility of the PEG-PRL copolymer is more favorable in the process of drug development by providing a more flexible formula and preparation technique, according to the characteristics of the drug chosen for loading and avoiding the application of toxic solvents such as trifluoroacetic acid.

In summary, the racemic hybrid polypeptides (PEG-PRL) facilitated the doxetaxol-loading behavior by providing a much higher drug-loading ability and easier drug-loading process compared with the corresponding levo forms (PEG-PLL).

In vitro release studies
The in vitro release behavior of DTX-loaded PEG-PRL and PEG-PLL micelles was investigated by dialysis diffusion method.

As shown in Figure 10, a similar typical biphasic release pattern, composed of a burst release in the initial stage followed by a sustained release up to 72 hours, was observed under all the PEG-PRL conditions, indicating that the release behavior of DTX from racemic polypeptide-based micelles depends little on the length of the hydrophobic
block. An obvious difference between the release curve of PEG-PRL micelles and Taxotere was also observed with a more rapid release of DTX from Taxotere, demonstrating the sustained release properties of the PEG-PRL micelles. Furthermore, it was found that the release rate of PEG-PLL micelles was much slower than others, which released less than 40% of the loaded drug during the entire experimental period. This difference in release behavior between the micelles based on PEG-PLL and PEG-PRL copolymer further proved the different state of the hydrophobic core presented in Scheme 2. This is because the drug molecules can be released from the loose core formed by the racemic polypeptides more easily than from the compact core formed by levo polypeptides.

Cell cytotoxicity studies

Because the highest drug-loading content and efficiency were found in the PEG-PRL3 micelles, these micelles and the PEG-PRL3 copolymer were selected for further studies.

As a potential drug-loading carrier, the material used must be proved to be nontoxic to humans (ie, it should be highly biocompatible). Therefore, the in vitro cytotoxicity of the PEG-PRL3 copolymer was studied with MCF-7 and HUVECs to evaluate the biocompatibility of the racemic polypeptides using MTT assay.

As shown in Figure 11, the cell viability in the presence of various concentrations of PEG-PRL3 copolymer was in the range of 99.3% ± 1.7% to 102.5% ± 4.1% for MCF-7 cells and 99.0% ± 1.8% to 103.7% ± 2.7% for HUVECs. This result proved that PEG-PRL3 copolymer exhibited almost no cytotoxicity against these two kinds of cells up to the concentration of 100 µg/mL, demonstrating the excellent biocompatibility of PEG-PRL copolymer.

The in vitro cytotoxicity of the DTX-loaded PEG-PRL3 micelles was also studied by MTT using MCF-7 cells to evaluate the antitumor effect of the drug-loaded micelles against tumor cells. In this study, a DMSO solution of DTX was used as the free drug stock solution instead of commercially available DTX preparations such as Taxotere, because of the known cytotoxicity of Tween 80, which is used as a surfactant at a high concentration in these preparations.31,32

The MCF-7 cell viability after 72 hours of incubation with various concentrations of free DTX and DTX-loaded micelles is shown in Figure 12. In general, the viability of cells incubated with the two preparations decreased in a dose-dependent fashion. Furthermore, a much lower cell viability (P < 0.01) of micelles compared with free drug was observed at all concentrations, and the IC50 of the free DTX and DTX-loaded micelles was 0.036 (Emax: 77.7%) and 0.009 µM (Emax: 84.8%), respectively. This result suggests that the DTX-loaded micelles are more cytotoxic than the free drug against cancer cells, which is probably because the additional drug internalized in the cells resulted from endocytosis and enhanced intracellular drug accumulation by the nanoparticle uptake reported elsewhere.33,34

The MCF-7 cell viability after incubation with the free DTX and DTX-loaded micelles at the same concentration (10 µM calculated by DTX) after 24 hours, 48 hours, 72 hours, and 96 hours is shown in Figure 13. With prolongation of the incubation time, a gradual decrease in cell viability was observed in the DTX-loaded micelles. However, the cell viability of free DTX at 72 hours and 96 hours was...
not significantly different \((P > 0.05)\), with a value of \(18.1\% \pm 1.7\%\) and \(19.8\% \pm 0.7\%\), respectively, in contrast to the significantly different cell viability \((P < 0.01)\) of DTX-loaded micelles at 72 hours and 96 hours with a value of \(21.2\% \pm 1.3\%\) and \(15.4\% \pm 0.6\%\), respectively. This suggests that the incubation time of 72 hours may be critical to allow the free DTX to kill MCF-7 cells, although this time threshold must be much longer for DTX-loaded micelles. This phenomenon can be attributed to the sustained release of DTX from the micelles, as already proved by the in vitro release studies.

**Conclusion**

In summary, racemic hybrid polypeptides, PEG-PRL diblock copolymers, with different lengths of hydrophobic segments were synthesized. Based on the micellization of these amphiphilic copolymers in aqueous solution, the antitumor drug DTX could be entrapped successfully with high drug-loading capacity. In contrast to the corresponding levo polypeptide PEG-PLL, the random coil conformation of racemic polypeptides PEG-PRL facilitated drug-loading due to the looser hydrophobic micelle core, more H-bonding interactions, and much more chain flexibility. This allowed encapsulation of more drug molecules in an easier way. According to the cytotoxicity assay, the hybrid racemic polypeptide PEG-PRL used as a drug carrier was nontoxic against MCF-7 and HUVECs up to a concentration of 100 \(\mu\)g/mL. Also, the anticancer efficacy of the DTX-loaded micelles was much higher than that of the free drug against MCF-7 cancer cells. These results unequivocally demonstrated that these high drug-loading PMs based on hybrid racemic polypeptides may be used as a more effective drug vehicle than their levo forms for the delivery of lipophilic antitumor drugs.

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