

# Research Progress of Ferrosferric Oxide Nanoparticles in Bone Regeneration and Disease Treatment

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**Abstract:** Ferrosferric oxide nanoparticles ( $\text{Fe}_3\text{O}_4\text{NPs}$ ), with unique magnetic properties and biocompatibility, have shown great promise for application in the treatment of bone regeneration and diseases in recent years. Bone-related diseases, such as osteoporosis, bone defects and bone tumors, seriously affect the health and quality of life of millions of people around the world, and existing treatments have many limitations, such as low bioavailability, significant side effects, and lack of precision in drug delivery.  $\text{Fe}_3\text{O}_4\text{NPs}$  could realize precise magnetic targeting therapy through an external magnetic field to efficiently deliver drugs or growth factors to the focal area, and at the same time, with the aid of the magnetic heating effect, could regulate osteoclasts and osteoblasts. At the same time,  $\text{Fe}_3\text{O}_4\text{NPs}$  could regulate the balance between osteoclasts and osteoblasts, restore the homeostasis of bone metabolism and accelerate bone healing. In addition, as a scaffold material, it could also provide support for bone tissue regeneration, achieving a synergistic treatment for bone defect repair and regeneration. In this paper, we systematically review the synthesis, characterization, clinical application and biosafety of  $\text{Fe}_3\text{O}_4\text{NPs}$ , focusing on the potential of  $\text{Fe}_3\text{O}_4\text{NPs}$  in the treatment of osteoporosis, bone defect repair, and bone tumors, and looking forward to the development direction of  $\text{Fe}_3\text{O}_4\text{NPs}$  in precision medicine and personalized treatment, and presenting the current challenges and future research priorities.

**Keywords:** ferrosferric oxide nanoparticles, bone regeneration, disease treatment, magnetic targeting and magneto-hyperthermia therapy, biocompatibility, drug carriers

## Introduction

Bone tissue plays an indispensable role in maintaining the structural stability of the body, supporting movement and mineral storage. However, under a variety of pathological conditions, the structure and function of bone may be severely damaged, leading to the development of a series of bone-related diseases. Osteoporosis, bone defects and bone tumors are three of the most common and clinically significant diseases. According to statistics, there are more than 200 million osteoporosis patients worldwide, and the number continues to grow with the aging of the population.<sup>1</sup> Meanwhile, according to the International Osteoporosis Foundation, one in three women and one in five men over the age of 50 are at risk of osteoporotic fracture.<sup>2</sup> Osteoporosis patients have decreased bone strength, increased fracture incidence, and



severely impaired quality of life.<sup>3</sup> Bone defects are often caused by trauma, tumor resection, or poor postoperative healing, and conventional treatments struggle to achieve effective reconstruction of bone structure.<sup>4</sup> Bone tumors, especially osteolytic tumors, not only compromise skeletal integrity but also pose a serious threat to patients' health and life.<sup>5-7</sup> Current clinical approaches such as drug therapy, surgical resection, and radiotherapy commonly suffer from issues including low drug bioavailability, insufficient local drug concentration, and short-lived therapeutic effects, making it difficult to meet clinical treatment demands. Consequently, identifying a treatment method capable of precise targeted therapy, enhancing drug efficacy, and reducing side effects has become a hot topic in current research.

Bone-targeted therapy faces multifaceted challenges in clinical practice. Firstly, the unique physiological structure of bone tissue makes it difficult for traditional drugs to penetrate deep lesions, particularly for deep-seated bone diseases such as osteoporosis and bone tumors, where insufficient drug targeting and permeability are especially pronounced.<sup>8,9</sup> Secondly, traditional drug delivery methods tend to result in systemic distribution of medications, making it difficult to achieve sufficient drug concentrations at the local lesion site and thereby reducing clinical efficacy.<sup>10,11</sup> Furthermore, long-term medication not only increases the burden on patients but may also lead to drug resistance or other adverse reactions. Therefore, developing novel nanocarrier materials capable of precisely regulating drug release has become a key direction for addressing the challenges of bone-targeted therapy.<sup>12</sup>

Biomaterials serve as the core support for bone regeneration. Ferrosferric oxide nanoparticles ( $\text{Fe}_3\text{O}_4\text{NPs}$ ) could significantly enhance the efficiency of bone repair by mimicking the microenvironment of bone tissue, regulating cell proliferation and differentiation, and delivering growth factors or drugs.<sup>13,14</sup> Compared with precious metal nanomaterials such as Au and Bi (with limited biocompatibility and difficult degradation),  $\text{SiO}_2$  nanoparticles (with low drug-loading capacity and lack of active targeting), and PLGA polymer carriers (without magnetic response and imaging functions),  $\text{Fe}_3\text{O}_4\text{NPs}$  possess unique advantages in bone-related applications. Furthermore, the application of  $\text{Fe}_3\text{O}_4\text{NPs}$  has expanded to non-bone disease areas, such as the combined chemotherapy-thermotherapy for cancer,<sup>15</sup> the screening of drug-related proteins in cardiovascular diseases,<sup>16</sup> and the transmembrane drug delivery across the blood-brain barrier in neurodegenerative diseases.<sup>17</sup> To ensure the depth of research, this paper focuses on its applications in bone metabolic diseases, avoiding superficial discussions.

$\text{Fe}_3\text{O}_4\text{NPs}$ , as a material with excellent biocompatibility and magnetic properties, demonstrate significant potential for application in the treatment of bone metabolic diseases.<sup>18</sup>  $\text{Fe}_3\text{O}_4\text{NPs}$  could not only achieve precise targeted drug delivery by responding to external magnetic fields, directing therapeutic agents or growth factors to bone lesion sites to significantly enhance local drug concentrations, but also generate controllable magnetic heating effects by adjusting external magnetic field parameters. This creates an optimal temperature environment within bone tissue, modulating the activity of osteoclasts and osteoblasts to restore bone metabolic balance.<sup>19-21</sup> Additionally,  $\text{Fe}_3\text{O}_4\text{NPs}$  could synergistically interact with growth factors such as BMP-2 and BMP-7 to promote bone tissue regeneration and accelerate bone healing.<sup>22</sup> Additionally,  $\text{Fe}_3\text{O}_4\text{NPs}$  could serve as magnetic scaffold materials to guide bone cell growth under magnetic fields, thereby accelerating bone defect healing.<sup>23</sup> Therefore,  $\text{Fe}_3\text{O}_4\text{NPs}$  hold great promise in the diagnosis and treatment of bone metabolic diseases.

This study investigates the application of  $\text{Fe}_3\text{O}_4\text{NPs}$  in treating bone metabolic diseases. It systematically describes their preparation methods and characterization techniques, thoroughly analyzes their mechanisms of action and therapeutic efficacy in osteoporosis, bone defect repair, and bone tumor treatment, and evaluates their biosafety. The aim is to provide theoretical support for further research and clinical translation of  $\text{Fe}_3\text{O}_4\text{NPs}$  in the field of bone metabolic disease therapy.

## Preparation and Characterization of $\text{Fe}_3\text{O}_4\text{NPs}$

### Preparation Method

The preparation method of  $\text{Fe}_3\text{O}_4\text{NPs}$  directly determines their particle size, morphology, and other properties, thereby influencing their application in the treatment of bone metabolic diseases. Currently, the preparation of  $\text{Fe}_3\text{O}_4\text{NPs}$  is primarily categorized into three major types: chemical synthesis, physical synthesis, and biological synthesis. Each method exhibits significant differences in process characteristics, product properties, and applicable

**Table 1** Classification of Ferrosiferic Oxide Nanoparticles ( $\text{Fe}_3\text{O}_4\text{NPs}$ ) Preparation Methods and Summary of Characteristics

Method of Preparation	Principle	Advantages	Disadvantages	Key Features
<b>Sol-gel method</b>	Metal salts dissolve to form a sol, which undergoes dehydration polymerization to generate nanoparticles	Precise control of dimensional shape	Solvent residue risk, complex process	High-precision application scenarios
<b>Hydrothermal/Solvent-thermal method</b>	Iron salts react to form crystals under high-temperature and high-pressure conditions	High purity, high crystallinity	Equipment is expensive, and conditions are demanding	Laboratory small-scale application
<b>Co-precipitation method</b>	The iron salt solution reacts with the precipitating agent to form a precipitate	Low cost, suitable for mass production	Particle size distribution is difficult to control	Industrial-scale production
<b>Mechanical grinding method</b>	High-energy ball milling for recrystallization	Simple process, stable composition	High energy consumption, prone to agglomeration	Scenes with low homogeneity requirements
<b>Laser ablative method</b>	Laser-evaporated metal target nucleates in liquid	Pure particles with uniform size	High-energy laser equipment required	Laboratory research
<b>Plasma synthesis method</b>	Plasma-based high-temperature dissociation iron source, oxidized and cooled into particles	Fast reaction rate with precise and controllable particle size	Requires toxic precursors; prone to sintering at high temperatures	High-purity customized preparation
<b>Microbiological method</b>	Bacteria/Fungi reduce iron ions to form particles	Environmentally friendly and low-cost	Low production efficiency	Research on sustainable synthesis
<b>Plant extraction method</b>	Plant reducing agents reduce iron ions	Free of harmful chemicals	Slow reaction speed	Green chemistry applications

scenarios (Table 1). Therefore, an appropriate preparation pathway must be selected based on the actual requirements for treating bone metabolic diseases (Figure 1).

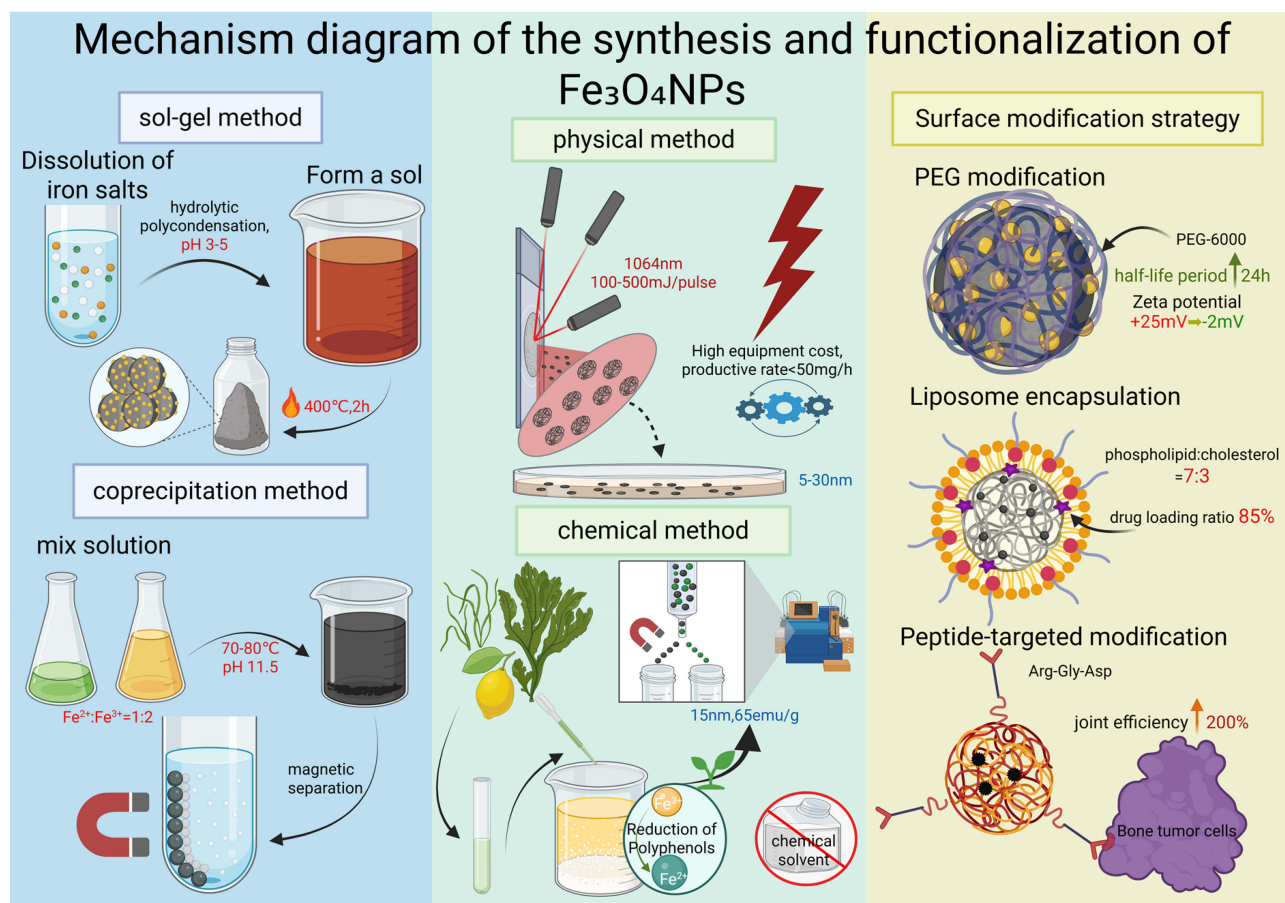
### Chemical Synthesis Methods

Chemical synthesis methods are currently among the most commonly used approaches for preparing  $\text{Fe}_3\text{O}_4\text{NPs}$ , primarily including sol-gel, hydrothermal, solvothermal, and coprecipitation techniques.<sup>18</sup> These methods enable effective control over particle morphology and size and are suitable for large-scale production, but each method differs in operating conditions, equipment requirements, and product quality.<sup>24</sup>

The sol-gel method involves dissolving metal salts in a solvent to form a sol, followed by dehydration, polymerization, and thermal treatment to obtain  $\text{Fe}_3\text{O}_4\text{NPs}$ .<sup>25</sup> The primary advantage of the sol-gel method lies in its ability to precisely control particle size and morphology, making it particularly suitable for applications demanding high precision in nanoparticle dimensions. However, the process involves multiple steps, is operationally complex, and carries the risk of solvent residue, which may pose challenges for biomedical applications. Additionally, sol-gel production incurs relatively high costs and is susceptible to factors such as solution concentration, temperature, and pH.<sup>26</sup>

Both hydrothermal and solvothermal methods utilize high-temperature, high-pressure environments to promote the reaction between iron salts and water or solvents, thereby generating  $\text{Fe}_3\text{O}_4\text{NPs}$ .<sup>27,28</sup> In these reaction processes, water or solvents serve as reaction media and solvents. The advantages of these methods include the ability to synthesize  $\text{Fe}_3\text{O}_4\text{NPs}$  with high purity and crystallinity, along with precise control over particle size and morphology. However, their drawbacks lie in the requirement for expensive equipment and stringent operating conditions, which limit their application in industrial-scale production.  $\text{Fe}_3\text{O}_4\text{NPs}$  remains under active research for widespread utilization.<sup>29,30</sup>

The coprecipitation method is a simple, low-cost synthesis technique widely used in the preparation of  $\text{Fe}_3\text{O}_4\text{NPs}$ . Its fundamental principle involves mixing an iron salt solution with a precipitating agent, causing iron ions to react with the precipitating agent and form  $\text{Fe}_3\text{O}_4\text{NPs}$ .<sup>31</sup> The advantages of this method include its simplicity, short reaction time, low cost, and suitability for large-scale production. However, precise control over particle size and distribution is challenging,



**Figure 1** Schematic Diagram of the Synthesis and Functionalization Mechanism of Ferrosferic oxide nanoparticles ( $\text{Fe}_3\text{O}_4\text{NPs}$ ). Figure provides a comprehensive representation of the three preparation pathways and surface modification strategies for  $\text{Fe}_3\text{O}_4\text{NPs}$ . Synthesis Routes: 1) Sol-gel method: Hydrolyze a 0.1–0.5 M mixed solution of ferric chloride/ferrous chloride at pH 3–5 to form a sol; heat-treat at 400°C for 2h to obtain  $\text{Fe}_3\text{O}_4\text{NPs}$ ; 2) Coprecipitation method:  $\text{Fe}^{2+}/\text{Fe}^{3+}$  (1:2) mixture precipitated at pH 11.5, 70–80°C with surfactant addition, particles separated by magnetic field; 3) Physical method (laser ablation): Irradiating an iron target with a 1064nm laser at 100–500mJ/pulse induces liquid-phase nucleation (particle size 5–30nm), but this method involves high equipment costs and yields <50mg/h; 4) Biological Method: Polyphenols found in lemon and seaweed extracts have been shown to reduce  $\text{Fe}^{3+}$  levels. The reaction occurs at room temperature and does not require the use of chemical solvents, thereby reducing energy consumption by 70%. The synthesis of  $\text{Fe}_3\text{O}_4\text{NPs}$  was conducted with a particle size of 15nm and a magnetic strength of 65 emu/g. Surface Modification: 1) PEG Modification: The particle half-life was extended to 24 hours, and the zeta potential was shifted from +25millivolts to –2millivolts; 2) Liposome Encapsulation (Phospholipid:Cholesterol = 7:3): It has been demonstrated that the target objective of achieving 85% drug loading capacity has been successfully met; 3) RGD Peptide Modification: The efficacy of targeting bone tumor cells was enhanced by a factor of 200%.

and may be influenced by various factors such as the type of precipitant, reaction time, and temperature.<sup>32,33</sup> Therefore, the co-precipitation method imposes stringent requirements on reaction conditions during production and necessitates further optimization to ensure product uniformity and stability.

### Physical Synthesis Methods

Physical synthesis methods primarily rely on physical forces (such as mechanical grinding, laser ablation, and plasma synthesis) to prepare  $\text{Fe}_3\text{O}_4\text{NPs}$ . These approaches typically yield nanoparticles with high purity and allow for easy control over particle morphology and size distribution, but they often require specialized equipment and incur higher costs.

Mechanical grinding employs grinding media within high-energy ball mills to apply mechanical force to iron source mixtures. Through impact and shear forces, the raw material crystal lattice is fractured and reorganized, ultimately forming  $\text{Fe}_3\text{O}_4\text{NPs}$ . This method offers the advantages of a straightforward operational process, controllable particle size via adjustment of grinding time and rotational speed, and the potential for large-scale production. The resulting nanoparticles exhibit high compositional stability. However, mechanical grinding consumes substantial energy. Prolonged grinding often leads to particle agglomeration and a broad size distribution typically ranging from micrometers to submicrometers. It may

also introduce impurities from the grinding media, making it more suitable for industrial applications where particle uniformity is less critical. While mechanically grinding holds practical value for low-cost magnetic nanomaterial production, the resulting products struggle to meet the stringent performance requirements of high-precision biomedical fields.

Laser ablation involves irradiating a metal target with a laser beam, utilizing its high temperature to vaporize the target material and form  $\text{Fe}_3\text{O}_4$ NPs in the liquid.<sup>34</sup> The advantage of this method lies in its ability to produce highly pure, morphologically uniform  $\text{Fe}_3\text{O}_4$ NPs with a narrow size distribution. However, laser ablation requires stringent operating conditions, high-energy laser equipment, and a complex process, resulting in higher costs. Consequently, it is best suited for small-scale laboratory research.<sup>35,36</sup> Research on laser ablation in the preparation of nanomaterials holds significant academic value, but its practical application is constrained by cost and scale limitations.

Plasma synthesis utilizes high temperatures (5000–10000K) generated by radiofrequency or direct-current plasma to dissociate iron sources into atomic states. These react within an oxygen-containing atmosphere and rapidly cool to form  $\text{Fe}_3\text{O}_4$ NPs. This method offers advantages including rapid reaction rates (millisecond scale), high product crystallinity, and precise particle size control (10–50nm) through adjustment of plasma power and gas flow rate, making it suitable for continuous production. However, plasma synthesis requires handling toxic metal-organic precursors, entails high equipment maintenance costs, and is prone to particle sintering in high-temperature environments. Consequently, it is primarily used for customized preparation of high-purity nanoparticles in laboratories. While plasma synthesis demonstrates unique advantages in fabricating high-performance magnetic materials, its industrial application remains constrained by safety management and cost considerations.

### Biosynthetic Methods

With the rise of green chemistry concepts, biosynthetic approaches have gradually emerged as a significant pathway for preparing  $\text{Fe}_3\text{O}_4$ NPs. These methods are not only environmentally friendly and sustainable but also offer lower costs, fewer byproducts, and superior performance.<sup>37,38</sup>

Microbial methods utilize specific bacteria or fungi to convert iron sources into  $\text{Fe}_3\text{O}_4$ NPs.<sup>39</sup> Certain bacteria and fungi possess the ability to reduce iron ions to  $\text{Fe}_3\text{O}_4$ . Therefore,  $\text{Fe}_3\text{O}_4$ NPs could be synthesized under controlled conditions by culturing these microorganisms.<sup>40,41</sup> The advantage of this method lies in its eco-friendly, environmentally sustainable, and relatively low-cost nature, while also leveraging microorganisms that are widely present in nature for synthesis. However, microbial methods exhibit lower production efficiency and require strict cultivation conditions and time control, thus preventing their implementation in large-scale production.

Plant extraction methods utilize reducing agents in plant extracts to synthesize  $\text{Fe}_3\text{O}_4$ NPs. Natural reducing agents present in plants effectively reduce iron ions to form  $\text{Fe}_3\text{O}_4$ NPs.<sup>42,43</sup> This method is characterized by its eco-friendly, low-cost, and sustainable nature, with no harmful chemicals generated during production, making it a highly promising green synthesis approach. However, the drawbacks of the plant extraction method include relatively slow reaction rates and variations in the properties of reducing agents from different plant sources. Consequently, its production efficiency and controllability still require further optimization and enhancement.

It is evident that the employment of the aforementioned diverse preparation methods has resulted in the synthesis of  $\text{Fe}_3\text{O}_4$ NPs, which has yielded remarkable outcomes across a range of application domains. In the context of ongoing technological advancements, these preparation methods are undergoing continuous refinement and optimisation, with the objective of facilitating more efficient and environmentally friendly production processes. The selection of these methods is contingent upon factors such as the requirements of the application, cost considerations, and the desired properties of the nanoparticles. In the future, the development of innovative synthesis processes that integrate the advantages of different preparation methods will facilitate the widespread application of  $\text{Fe}_3\text{O}_4$ NPs in biomedical fields, particularly in the treatment of bone metabolic diseases.

### Characterization Techniques Shape and Size (TEM, SEM)

In the context of biological medicine, the morphology and dimensions of  $\text{Fe}_3\text{O}_4$ NPs are pivotal factors that determine their efficacy, particularly in the domains of targeted drug delivery and tissue engineering. The size, uniformity, and

dispersion of the particles directly impact their biological distribution, cell uptake, intracellular stability, and drug release properties. Consequently, it is imperative to employ appropriate analytical methods to accurately determine the morphology and dimensions of the particles.

The transmission electron microscope (TEM) utilises its superior resolution to provide a clear and detailed view of the internal crystal structure, size, and uniformity of Fe<sub>3</sub>O<sub>4</sub>NPs.<sup>44,45</sup> The application of TEM analysis enables precise measurement of the distribution of particles and their diameter, ensuring that they reach the nanoscale level (typically 10–100nm) to satisfy the penetration requirements of bone tissue.<sup>46</sup> In addition, TEM has been shown to reveal the interaction between particles and cells, as well as their distribution within the cell. In the context of cancer treatment research, TEM could be used to observe the interaction between Fe<sub>3</sub>O<sub>4</sub>NPs and cancer cells, thereby determining their location within the cell. This provides a foundation for the optimisation of drug delivery design.<sup>47</sup>

The scanning electron microscope (SEM) focuses on analyzing particle surface morphology and aggregation states. SEM images can be used to evaluate the dispersion of Fe<sub>3</sub>O<sub>4</sub>NPs and determine whether agglomeration occurs. Agglomerated particles impair drug delivery efficiency and the uniformity of magnetothermal effects (Table 2), necessitating improvement through surface modification techniques.<sup>48,49</sup> The use of SEM allows for the assessment of the uniformity and agglomeration of the particles, thereby assisting researchers in determining whether agglomeration phenomena have occurred during the synthesis of the nanoscale particles.<sup>50</sup> In addition, the combination of SEM and Energy-Dispersive X-ray Spectroscopy could be used to accurately determine the elemental composition of Fe<sub>3</sub>O<sub>4</sub>NPs. This ensures that the proportions and distribution of Fe and O are consistent with the design specifications, thereby preventing impurities from affecting their biological compatibility.<sup>51</sup>

### Magnetic Properties (VSM)

The key feature of Fe<sub>3</sub>O<sub>4</sub>NPs is their super-structure magnetic anisotropy, which is essential for their application in magnetic target drug delivery, magnetic heating therapy and magnetic resonance imaging (MRI). The measurement of Fe<sub>3</sub>O<sub>4</sub>NPs' magnetic saturation, coercivity and Hysteresis loop are the primary means by which this is achieved.<sup>52–54</sup>

Vibrating sample magnetometer (VSM) is a technique frequently employed for the purpose of evaluating the magnetic properties of nanoscale particles.<sup>55</sup> The utilisation of VSM facilitates the measurement of Fe<sub>3</sub>O<sub>4</sub>NPs' Magnetic field strength curve under the influence of an external magnetic field, thereby enabling the determination of critical parameters such as the magnetic saturation intensity (Ms), the coercivity (Hc), and the hysteresis loop.<sup>56,57</sup> The maximum possible magnetisation of MsFe<sub>3</sub>O<sub>4</sub>NPs in a magnetic field is represented by Ms. The highest Ms values ensure that the particles generate a strong magnetic response when driven by an external magnetic field, thus achieving efficient targeted delivery. Fe<sub>3</sub>O<sub>4</sub>NPs typically possess high Ms, which enable them to generate a strong magnetic response when subjected to a magnetic field, thus facilitating targeted drug delivery. Hc represents the ability of the particles to retain magnetic properties after the removal of the magnetic field. Fe<sub>3</sub>O<sub>4</sub>NPs must possess low Hc values to ensure that they are devoid of magnetic properties after the removal of the magnetic field, thus preventing the accumulation of particles or damage to normal bone tissue. The hysteresis loop represents the energy dissipation during the magnetic transformation of the particles. By analysing the hysteresis loop, the efficiency of the energy conversion of Fe<sub>3</sub>O<sub>4</sub>NPs in a thermotherapy could be evaluated, and the stability of the generation of heat in a alternating magnetic field could be ensured, with energy dissipation that meets safety standards.

**Table 2** Comparison of Characterization Technical Parameters for Fe<sub>3</sub>O<sub>4</sub>NPs

Characterization Techniques	Detection Target	Key Parameters	Applied Value	References
<b>TEM/SEM</b>	Appearance and dimensions	Particle size distribution, crystal structure, surface morphology	Evaluate particle uniformity and cell interactions (such as osteoclast phagocytosis)	[44–51]
<b>VSM</b>	Magnetic properties	Magnetic saturation intensity (Ms), coercivity (Hc), hysteresis loop	Verify the efficacy of magnetic targeting and magnetothermal therapy (eg., SAR values reaching 250 W/g)	[42–57]

## Surface Treatment and Functionality

The enhancement of Fe<sub>3</sub>O<sub>4</sub>NPs' biological compatibility, targeted delivery, and drug carrier properties is contingent on surface modification and functionalisation, which directly impact their applicability and efficacy in the treatment of bone metabolic diseases.

Polyethylene glycol (PEG) modification is currently one of the most common methods for surface modification of nanoparticles. PEG possesses favourable biocompatibility and hydrophilic properties, and through PEG modification of Fe<sub>3</sub>O<sub>4</sub>NPs, it is possible to effectively avoid immune system recognition and clearance, thereby prolonging the duration of its presence in the blood.<sup>58</sup> In addition, the modification of PEG has been demonstrated to enhance the water solubility of the particles, reduce their tendency to aggregate, and augment their biological availability.<sup>59</sup> Nonetheless, it is important to note that the efficacy of PEG modification may be subject to alteration in accordance with the increase in the length of the PEG molecule. Consequently, it is essential to undertake a rigorous optimisation process when selecting the appropriate PEG molecular weight.<sup>60,61</sup>

Lipid-based coating is a method of coating Fe<sub>3</sub>O<sub>4</sub>NPs within the lipid body. The lipid body could simulate the structure of the cell membrane, thereby facilitating the fusion of the nanocrystals with the cell membrane and enhancing their cellular uptake capacity.<sup>62–64</sup> Fe<sub>3</sub>O<sub>4</sub>NPs, when coated with lipids, could also be used to carry drugs, thus achieving dual effects in terms of both drug delivery and targeted therapy.<sup>63,65</sup> This method has been demonstrated to possess both excellent biocompatibility and biodegradability, thus rendering it a highly promising surface modification strategy at present.

By attaching specific peptide molecules to the surface of Fe<sub>3</sub>O<sub>4</sub>NPs, efficient recognition and binding to target cells can be achieved. Research indicates that modifying nanoparticle surfaces with specific receptor-targeting peptide segments enables more precise targeting of cancer cells or inflammatory sites, thereby enhancing the accuracy and efficiency of drug delivery.<sup>66,67</sup> Peptide modification not only improves nanoparticle targeting capabilities but also strengthens their interaction with cells, increasing selectivity and affinity for target cells.<sup>68</sup>

In summary, surface modification has significantly enhanced the biocompatibility, stability, targeting capability, and drug delivery performance of Fe<sub>3</sub>O<sub>4</sub>NPs, laying the foundation for their application in the treatment of bone metabolic diseases.

## Applications of Fe<sub>3</sub>O<sub>4</sub>NPs in Bone Metabolic Diseases

### Treatment for Weak Bones

The core pathological mechanism of osteoporosis is an imbalance between osteoclast-mediated bone resorption and osteoblast-mediated bone formation, leading to bone mass loss and disruption of bone microarchitecture (Table 3). Among these, the RANKL-mediated signaling pathway plays a crucial role in regulating osteoclast differentiation and activity.<sup>73,74</sup> Fe<sub>3</sub>O<sub>4</sub>NPs leveraging dual functions of magnetic-targeted delivery and magnetothermal effects, can precisely regulate bone metabolic balance, offering a novel therapeutic strategy for osteoporosis (Figure 2).<sup>75,76</sup>

### RANK-Targeted Delivery System

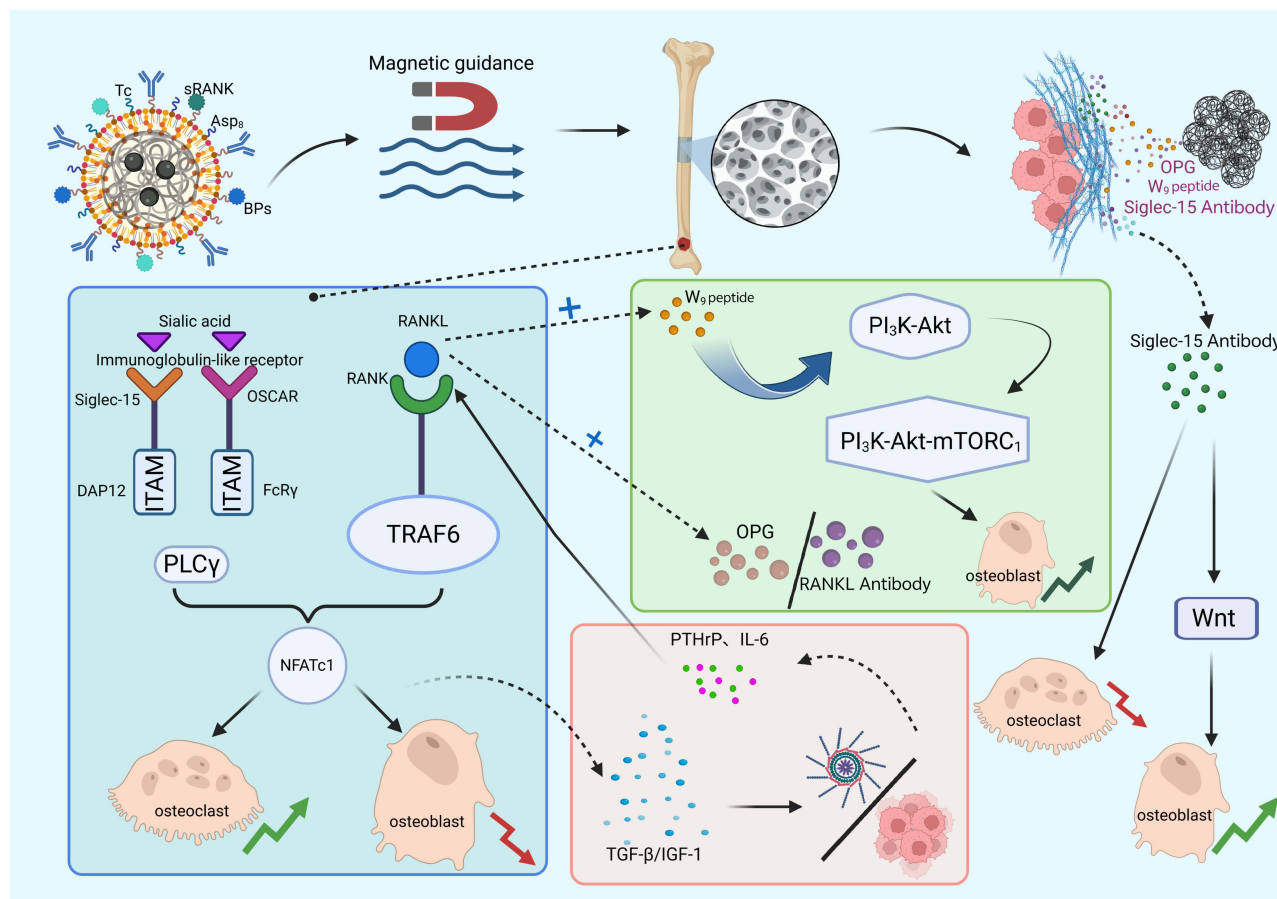
Receptor Activator of Nuclear Factor Kappa-B Ligand (RANKL) serves as a core regulatory factor for osteoclast differentiation with irreplaceable significance. It initiates signaling pathways by specifically binding to the RANK receptor on osteoclast precursor cells, synergistically activated by M-CSF.<sup>77</sup> Upon binding, it recruits TRAF6 and TAK1 kinase to activate NF- $\kappa$ B and MAPK signaling pathways (including ERK1/2 phosphorylation cascades). Simultaneously, co-stimulatory receptors such as Siglec-15 synergistically activate calcium oscillations through ITAM motifs, ultimately inducing nuclear translocation and self-amplifying expression of the key transcription factor NFATc1. This process drives osteoclast differentiation, fusion, and maturation. NFATc1, acting as the master switch for osteoclast differentiation, directly upregulates the expression of maturation markers such as TRAP (tartrate-resistant acid phosphatase) and CTSK (cathepsin K), thereby conferring osteoclasts with bone resorption capabilities. Previous studies have demonstrated that blocking the RANKL-RANK interaction through anti-RANKL antibodies (such as denosumab) significantly reduces osteoclast differentiation rates, decreases the number of TRAP-positive cells, lowers CTSK activity, and shrinks the area of bone resorption pits.<sup>78–80</sup> This intervention effectively

**Table 3** Magnetic-Thermal Therapy Modulates Bone Metabolic Parameters

Regulatory Targets	Mechanism of Action	Technical Reference	Biological Effects	References
<b>Osteoclast apoptosis</b>	Activation of the mitochondrial apoptosis pathway	Local temperature:42–45°C	Bax/Bcl-2 increased 2.8-fold, Caspase-3 activity increased 180%	[69, 70]
<b>Osteoblast differentiation</b>	Activation of the HSP70/AKT/GSK3β pathway	Magnetic field frequency:180 ±15kHz,magnetic field strength:12 ±2kA/m	Wnt signaling activity increased by 3.2-fold, Runx2/Osterix expression increased by 3.8-fold	[69, 70]
<b>Angiogenesis</b>	VEGF/NGF release	Combined low-frequency pulsed electromagnetic field (PEMF)	Increased CD31/VEGF expression improves the bone repair microenvironment	[71, 72]

slows bone resorption, increases bone density, and reduces fracture risk in osteoporosis patients, providing a clear theoretical basis for targeted osteoporosis treatment.<sup>78,80,81</sup>

Nonetheless, conventional pharmaceutical administration is frequently encumbered by issues pertaining to drug metabolism and tissue permeation, which often give rise to suboptimal bioavailability, erratic pharmacodynamics and



**Figure 2** Mechanism Diagram of Fe<sub>3</sub>O<sub>4</sub>NPs-Based Targeted Therapy for Osteoporosis. As illustrated in Figure, the targeted therapy for osteoporosis utilizes three core mechanisms of Fe<sub>3</sub>O<sub>4</sub>NPs. Targeted Delivery: Fe<sub>3</sub>O<sub>4</sub>NPs modified with sRANK (RANK antagonist), Tc (tetracycline), and ASP8 (acidic oligopeptide) bind bisphosphonates (BPs) to accumulate in active bone remodeling zones, targeting osteoporotic sites under magnetic field guidance. The phenomenon of signal blockade has been observed. The release of OPG (decoy receptor) and RANKL antibodies results in a competitive binding of RANKL, while Siglec-15 antibodies serve to inhibit co-stimulatory signals. This results in the obstruction of the RANK-RANKL-TRAF6-NFATc1 pathway, thereby suppressing osteoclast differentiation. Bidirectional Regulation: The W9 peptide has been shown to activate the PI3K-Akt pathway in osteoblasts, thereby promoting Wnt signaling expression. Concurrently, it has been observed to suppress abnormal secretion of PTHrP and IL-6, which are caused by disrupted osteoclast-osteoblast coupling. This effect, ultimately, serves to restore bone metabolic balance.

deleterious adverse effects.<sup>82,83</sup> To this end, bisphosphonates (such as alendronate sodium) were employed to couple Fe<sub>3</sub>O<sub>4</sub>NPs via an amidation reaction, constructing bone-targeting nanocarriers (BTNPs) that significantly enhance bone tissue enrichment efficiency.<sup>84</sup> This design relies on the high affinity of bisphosphonates for bone matrix and external magnetic field guidance.<sup>20</sup> The TEM revealed BTNPs exhibit uniform spherical morphology (particle size 34.9±0.5nm). Fe<sub>3</sub>O<sub>4</sub>NPs scavenge excess reactive oxygen species (ROS) to inhibit osteoclast differentiation.<sup>23</sup> Combined with near-infrared (NIR) photothermal stimulation (40–42°C), they upregulate heat shock proteins (HSP70/HSP47) to promote osteoblast differentiation.<sup>71</sup> In animal studies, BTNPs significantly improved bone microarchitecture in osteoporotic rats: Micro-CT revealed increased bone trabecular volume (BV/TV) and bone mineral density (BMD).<sup>72</sup> Simultaneously, neuromagnetic stimulation increases oxytocin and estrogen secretion by regulating the paraventricular nucleus of the hypothalamus, thereby suppressing the RANKL/OPG ratio to reduce bone resorption.<sup>71,72</sup> VEGF/NGF controlled-release scaffolds further promote angiogenesis and nerve axon regeneration, achieving coordinated reconstruction of bone, nerves, and blood vessels.<sup>23,72</sup>

### Magnetothermotherapy Regulation of Bone Balance

Magnetothermotherapy utilizes Fe<sub>3</sub>O<sub>4</sub>NPs to generate localized heating effects under an external alternating magnetic field, enabling precise regulation of local bone tissue temperature. This provides a novel intervention approach for restoring bone metabolic balance. Osteoporosis is typically characterized by excessive osteoclast activity and diminished osteoblast function, leading to bone resorption exceeding bone formation and subsequent bone loss. By modulating local temperature, the functions of both osteoclasts and osteoblasts can be regulated at the molecular and cellular levels.<sup>69,74</sup>

In vitro, At the cellular level, moderate thermal stimulation with localized temperatures maintained between 42–45°C significantly induces osteoclast apoptosis by activating the mitochondrial apoptosis pathway. This is manifested by a 2.8-fold increase in the Bax/Bcl-2 ratio and an approximately 180% rise in Caspase-3 activity.<sup>69,70</sup> Concurrently, the application of heat stimuli in osteoblastic cells has been demonstrated to activate the HSP70/AKT/GSK3 $\beta$  signalling pathway, thereby promoting  $\beta$ -catenin nuclear translocation and increasing Wnt signalling activity by approximately 3.2-fold. This, in turn, enhances the proliferative and differentiative capacities of osteoblastic cells.<sup>69,70</sup> Technical specifications: By setting the magnetic field frequency to 180±15kHz and the magnetic field strength to 12±2kA/m, the Fe<sub>3</sub>O<sub>4</sub>NPs achieve a specific absorption rate of 250W/g. Concurrently, MR thermometry technology is employed for real-time temperature monitoring (accuracy ±0.3°C), ensuring precise control of the heating effect.<sup>69</sup> In addition, the combination of magnetic therapy and low-frequency pulsed electromagnetic field has been shown to enhance the expression of Runx2 and Osterix, two critical genes involved in bone formation. This enhancement, observed in both genes, has been found to be approximately 3.8-fold and 3.2-fold, respectively. These findings suggest a potential for further promotion of bone formation.<sup>70</sup>

This magnetothermal regulation strategy leverages the magnetothermal conversion capability of Fe<sub>3</sub>O<sub>4</sub>NPs and the guiding advantage of external magnetic fields to achieve localized precision heating. It simultaneously suppresses osteoclast activity and reduces bone resorption while activating osteoblast function and promoting bone formation. This effectively restores the balance between osteoclasts and osteoblasts, offering a safe and efficient new therapeutic approach for improving osteoporosis.

## Bone Defect Repair

### Magnetic Supports and “Mechanical-Biological Signal” Regulation

The primary objective of bone defect repair is to reconstruct the bone tissue structure and restore its function. Fe<sub>3</sub>O<sub>4</sub>NPs could provide a multifaceted solution for bone defect repair by constructing magnetic supports and regulating growth factors. Their magnetic properties, in conjunction with their compatibility with biological systems, significantly enhance bone regeneration (Table 4). As demonstrated in studies,<sup>90,91</sup> have been shown to be capable of inducing cell migration in response to an external magnetic field, thereby significantly promoting the processes of migration, proliferation and differentiation of bone cells. Concurrently, the use of magnetic substrates enables the precise spatial localisation of nanoparticles by the external magnetic field, facilitating directed tissue growth and

**Table 4** Magnetic Bracket Performance Parameters

Bracket Types	Core Materials	Mechanical Properties	Biological Properties	References
<b>3D-printed hydrogel scaffold</b>	PDA@Fe <sub>3</sub> O <sub>4</sub> nanoparticles	Dynamic mechanical stress response	Activation of the Piezo1/YAP pathway promotes osteogenic differentiation	[85, 86]
<b>Gradient functional hydrogel</b>	SA/PEGDA+Mn <sup>2+</sup> /MgHA gradient	Simulating the mechanical gradient of bone and cartilage	Mn <sup>2+</sup> gradients promote chondrogenic differentiation (SOX9↑), while Fe <sub>3</sub> O <sub>4</sub> gradients promote osteogenic differentiation (Runx2↑)	[87, 88]
<b>Smart controlled-release support</b>	PNIPAM/Fe <sub>3</sub> O <sub>4</sub> @PDA	Temperature-sensitive sol-gel transition	Near-infrared light triggers growth factor release, accelerating the healing of osteochondral defects	[89]

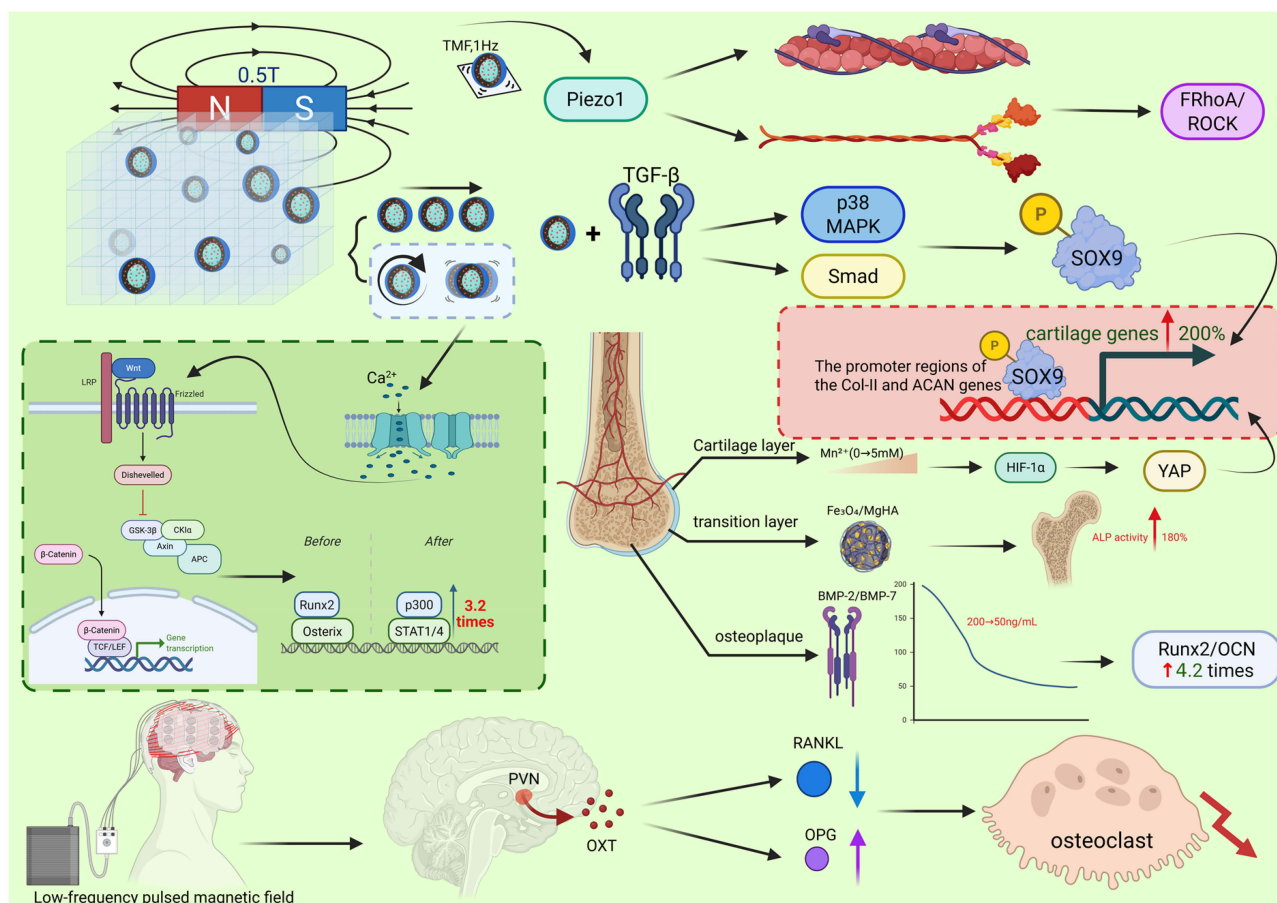
regeneration. This process effectively controls the cell's trajectory and direction of growth, thereby enhancing the efficacy of bone tissue regeneration (Figure 3).<sup>70,92</sup>

Building upon this foundation, a 3D-printed hydrogel composite magnetic scaffold integrating “mechanical signals” with “biological signals (mineralization)” further enhances repair efficacy. This scaffold achieves “magneto-mechanical” conversion by embedding PDA@Fe<sub>3</sub>O<sub>4</sub>NPs within the hydrogel: when exposed to an external magnetic field, the PDA@Fe<sub>3</sub>O<sub>4</sub>NPs undergo reorientation, rotation, or vibration, converting magnetic energy into mechanical force acting on cells within the scaffold. These dynamic mechanical signals activate intracellular Piezo1 channels, triggering calcium influx that subsequently activates the YAP and  $\beta$ -catenin signaling pathways, thereby enhancing osteogenic differentiation of stem cells. This mechanism aligns with Fe<sub>3</sub>O<sub>4</sub>NPs' role in modulating cellular molecular signaling pathways through magnetic effects, simultaneously maintaining the magnetic scaffold's guidance for cell alignment and reinforcing osteogenesis-related signaling activation via dynamic mechanical stimulation.<sup>85,86</sup>

The research team developed a platform of mesenchymal stem cells (MSCs) loaded with antioxidant melanin@Fe<sub>3</sub>O<sub>4</sub>NPs (MFNPs), termed Magcells. This platform integrates intercellular mechanical communication with intracellular signaling regulation through a time-varying magnetic field (TMF): Magcells formed by MFNP internalization exhibit precise magnetotaxis (rectangular trajectory rolling). Their antioxidant properties significantly enhance MSC survival in inflammatory environments and upregulate anti-inflammatory genes such as IL-14 and IL-10. Low-frequency TMF stimulation dynamically mimicking gait cycles activates adhesion gene expression, accelerates cytoskeletal reorganization, and modulates key signaling pathway modules. This ultimately significantly upregulates chondrogenic-specific gene and protein expression, synergizing with TGF- $\beta$  to achieve efficient chondrogenic differentiation.<sup>93</sup>

Simultaneously, the mechanical performance of the magnetic support material is significantly enhanced by the close binding of Fe<sub>3</sub>O<sub>4</sub>NPs with the substrate material, thereby providing a stable microenvironment for the repair process and enhancing the structural stability.<sup>91</sup> In addition, the autonomous mineralisation of the polymeric substances in the composite could be modelled by the accumulation of inorganic matrix. This not only provides a rich source of calcium, but also enables the controlled promotion of mineral transformation through biological signals. In conjunction with the physical signals, this establishes a “directed arrangement-physical stimulation-biological mineralisation” regulatory network.

Fe<sub>3</sub>O<sub>4</sub>NPs possess three key advantages in their use as a magnetic scaffold. Firstly, the cells are directed to arrange in a specific pattern by the magnetic field, thereby establishing the structural foundation for new bone formation. Secondly, the magnetic field is used to transmit dynamic mechanical signals, thus activating the relevant signalling pathways involved in bone formation. Thirdly, in combination with biological signals, the magnetic field provides a functional microenvironment for the cells. The synergy of these three factors significantly enhances the efficiency of bone repair, thereby promoting the application of magnetic scaffolding in bone tissue engineering.



**Figure 3** Schematic Diagram of the Synergistic Regulation Mechanism for Bone Defect Repair Based on  $\text{Fe}_3\text{O}_4\text{NPs}$ . Figure illustrates the multidimensional regulatory mechanism of  $\text{Fe}_3\text{O}_4\text{NPs}$  in bone defect repair. **Magnetic Scaffold Guidance:** It has been demonstrated that 3D hydrogel scaffolds embedded with  $\text{PDA}@\text{Fe}_3\text{O}_4\text{NPs}$  undergo magnetic field-induced particle alignment, thereby generating 1–5 pN dynamic shear forces. This activation of Piezo1 channels in cell membranes has been shown to promote  $\text{Ca}^{2+}$  influx and nuclear translocation of Yes-associated protein (YAP)/ $\beta$ -catenin, resulting in a 3.2-fold increase in osteogenic gene Runx2/Osterix expression. **Gradient Regulation:** The application of a  $\text{Mn}^{2+}$  gradient (0–5 mM) in the cartilage layer has been demonstrated to activate HIF-1 $\alpha$ , resulting in a fourfold increase in SOX9 expression. In addition, the presence of  $\text{Fe}_3\text{O}_4\text{NPs}/\text{MgHA}$  in the transition layer has been shown to promote osteogenic differentiation, as evidenced by a significant increase in ALP activity (180%). Finally, the bone layer: BMP-2/BMP-7 sustained release (200→50ng/mL) has been demonstrated to increase Runx2/OCN expression by 4.2-fold. **Neuro-regulation:** Low-frequency pulsed magnetic field stimulation has been demonstrated to induce paraventricular nucleus oxytocin release, thereby suppressing the RANKL/OPG ratio (down 30%) and reducing bone resorption.

### Synergistic Release of Growth Factors and Gradient Functional Hydrogels

In the field of bone regeneration and repair, bone morphogenetic proteins (BMPs), particularly BMP-2 and BMP-7, have been identified as playing a pivotal role. These proteins have been shown to promote the differentiation of progenitor cells in the bone tissue, thereby facilitating the formation of new bone matrix and accelerating the healing of bone defects. However, the clinical application of BMPs is constrained by issues such as rapid metabolic clearance and the inability to maintain effective concentrations for extended periods. Consequently, the development of delivery systems that could effectively control the release of BMPs has emerged as a critical strategy to enhance their therapeutic efficacy.  $\text{Fe}_3\text{O}_4\text{NPs}$  serve as an ideal carrier, leveraging their exceptional surface functionalization capabilities to achieve stable binding with BMP-2/BMP-7 through modification, enabling efficient loading. Simultaneously, leveraging their magnetic responsiveness, these particles enable targeted delivery and controlled release rates of growth factors under external magnetic field regulation. This ensures sustained effective concentrations at bone defect sites, preventing adverse effects from rapid clearance or excessive release. Furthermore, their biodegradability allows gradual degradation as bone healing progresses, eliminating any detrimental impacts.<sup>87</sup>

Building upon this foundation, the gradient-functionalized hydrogel system incorporating  $\text{Fe}_3\text{O}_4\text{NPs}$  further expands the synergistic regulatory potential for growth factor sustained release and osteochondral repair. Magnetic field-induced

gradient distribution of Fe<sub>3</sub>O<sub>4</sub>NPs within SA/PEGDA hydrogels enables the construction of scaffolds with continuous mechanical gradients, precisely mimicking the natural mechanical gradient of osteochondral tissue. This provides a matched mechanical and magnetic gradient microenvironment for full-thickness osteochondral regeneration. Notably, following secondary crosslinking with Mn<sup>2+</sup> after SA, the hydrogel exhibits a reverse gradient distribution of Mn<sup>2+</sup>, Mg-doped hydroxyapatite (MgHA), and Fe<sub>3</sub>O<sub>4</sub>NPs: the Mn<sup>2+</sup> gradient significantly promotes chondrogenic differentiation of bone marrow mesenchymal stem cells (BMSCs), manifested by markedly elevated expression levels of chondrogenic marker genes SOX9, Col-II, and ACAN (particularly pronounced in the PSMn group). Conversely, the Fe<sub>3</sub>O<sub>4</sub>NPs and MgHA gradients synergistically enhanced osteogenic differentiation, leading to high expression of osteogenic marker genes ALP, Col-I, and Runx2 in the FPSMn and FHPSMn groups (with the highest expression in FHPSMn). Simultaneously, Fe<sub>3</sub>O<sub>4</sub>NPs reversed Mn<sup>2+</sup>-induced inhibition of angiogenesis in human umbilical vein endothelial cells (HUVECs), promoting CD31, VEGF, and KDR expression to provide vascularization support for bone repair.<sup>88</sup> This gradient composition complements the sustained release of growth factors mediated by Fe<sub>3</sub>O<sub>4</sub>NPs, jointly optimizing the microenvironment for stem cell differentiation and tissue regeneration.

Furthermore, the dual-crosslinked smart hydrogel scaffold (SPA5-Mg/GH/FP) constructed from PNIPAM and Fe<sub>3</sub>O<sub>4</sub>@PDA nanoparticles enables precise controlled release of growth factors. This water-soluble gel is temperature sensitive, and at room temperature it is liquid and injectable, making it suitable for the minimally invasive treatment of bone and soft tissue defects. Under NIR irradiation, controlled-release and accelerated release of growth hormone can be achieved on demand. It also has excellent biological safety and anti-inflammatory and antibacterial properties, and in a model of new Zealand rabbit joint soft tissue defect, it has been shown to significantly accelerate healing.<sup>89</sup>

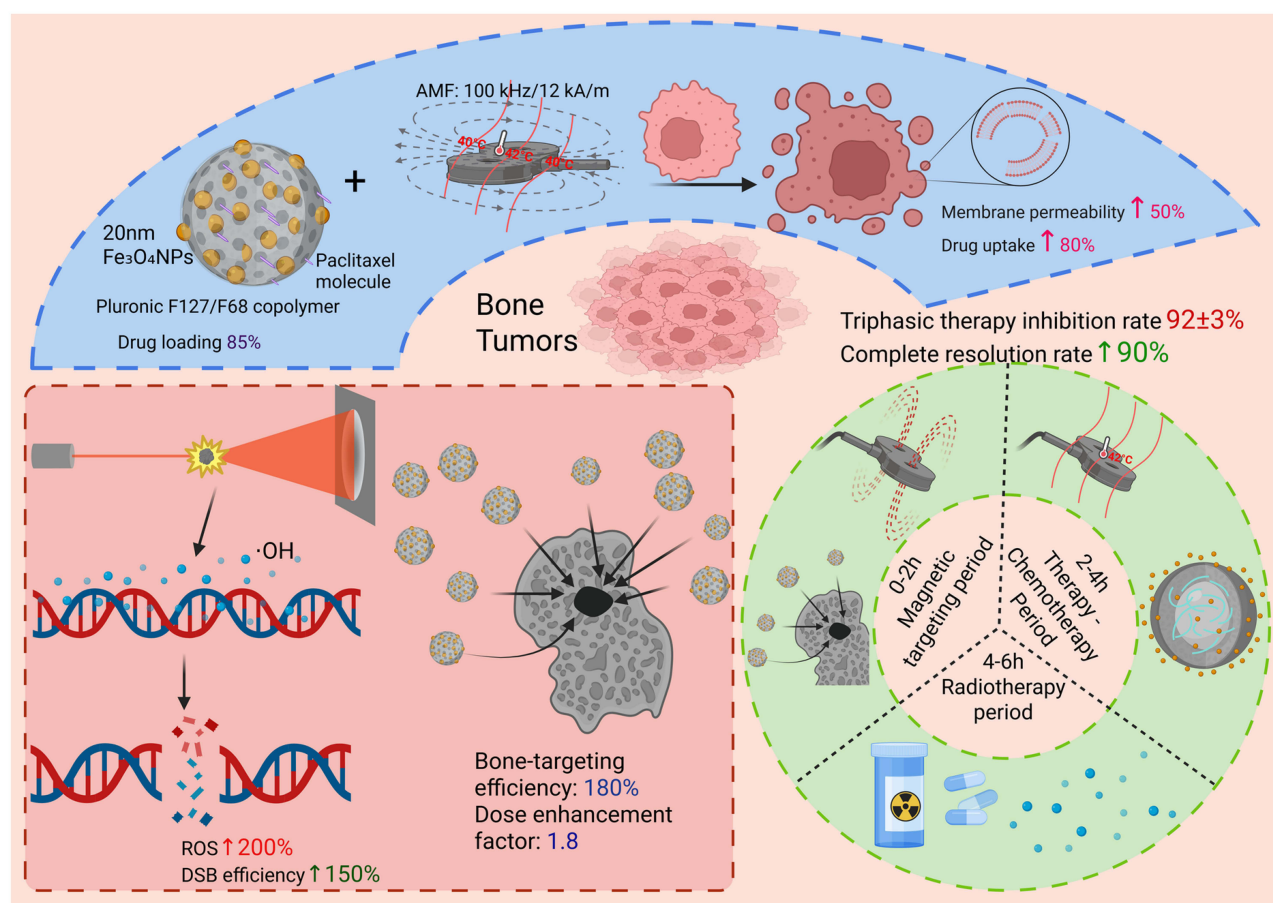
Fe<sub>3</sub>O<sub>4</sub>NPs not only serve as carriers for targeted sustained release of BMP-2/BMP-7, but also establish a mechanically-compositionally synergistic regulatory network through gradient distribution. Combined with the minimally invasive and responsive drug delivery properties of smart hydrogels, they comprehensively optimize the repair efficiency of osteochondral defects, offering an innovative strategy for complex bone tissue regeneration.

## Treatment of Bone Tumors

### Chemotherapy-Hyperthermia Combination Therapy

Bone tumors, particularly osteosarcoma, are characterized by high invasiveness and a tendency to metastasize. Traditional chemotherapy and radiotherapy suffer from issues such as poor targeting, significant side effects, and susceptibility to drug resistance. Fe<sub>3</sub>O<sub>4</sub>NPs, with their multifunctional capabilities including magnetic-targeted delivery, magnetothermal therapy, and radiosensitization, offer a multimodal synergistic strategy for bone tumor treatment. This approach significantly enhances therapeutic efficacy while reducing adverse effects.<sup>94</sup> Magnetothermal therapy utilizes alternating magnetic fields applied to Fe<sub>3</sub>O<sub>4</sub>NPs to precisely elevate tumor region temperatures to 42–45°C, directly inducing thermal death in tumor cells. When Fe<sub>3</sub>O<sub>4</sub>NPs are conjugated with chemotherapeutic agents such as paclitaxel or cisplatin, they not only enhance drug penetration into tumor tissues under magnetic field control to elevate local effective drug concentrations, but the thermal effect also increases tumor cells' sensitivity to chemotherapy drugs. This approach enhances therapeutic efficacy while reducing systemic side effects and partially overcomes tumor drug resistance (Figure 4).<sup>95–97</sup>

On this foundation, a new system comprising Cu-Fe<sub>3</sub>O<sub>4</sub>NCs-AS-ALG has been developed, which has further expanded the chemotherapy-hyperthermia synergistic mechanism, providing a more effective approach for treating bone and soft tissue tumours. This system employs three mechanisms to achieve the synergistic destruction of cancer cells. Firstly, Cu-Fe<sub>3</sub>O<sub>4</sub> nanocrystals exhibit peroxidase, catalyzing the generation of abundant ROS under high H<sub>2</sub>O<sub>2</sub> and acidic conditions in the tumor microenvironment. This directly kills tumor cells and improves hypoxia, synergizing with the magnetothermal effect of Fe<sub>3</sub>O<sub>4</sub>NPs to intensify oxidative damage; Secondly, iron and copper ions released by NCs in acidic environments react with the sesquiterpene structure of artemisinin, generating specific carbon radicals (·C). This amplifies intracellular oxidative stress independently of tumor microenvironment constraints, enabling “targeted activation” of the chemotherapeutic agent and enhancing AS's therapeutic efficacy. Thirdly, iron ions released from NCs induce ferroptosis via GPX4 pathway by increasing intracellular iron overload and depleting glutathione, while copper ions activate copperptosis by disrupting DLAT-mediated mitochondrial respiratory chain function. These dual death pathways



**Figure 4** Graphical representation of the mechanism of treatment of bone tumors using  $\text{Fe}_3\text{O}_4\text{NPs}$ . As illustrated in Figure, the  $\text{Fe}_3\text{O}_4\text{NPs}$ -mediated synergistic chemotherapy-hyperthermia-radiotherapy system for bone tumors demonstrates the potential for comprehensive treatment modalities. The present study explores the synergistic effect of chemotherapy and hyperthermia.  $\text{Fe}_3\text{O}_4\text{NPs}$  (core) encapsulated with Pluronic F127/F68 carry paclitaxel (drug loading rate 85%), and an alternating magnetic field induces particle heating (localized  $42^\circ\text{C}$ ), increasing tumor cell membrane permeability by 50%, drug uptake by 80%, and promoting apoptosis. Radiotherapy sensitization: The application of X-ray irradiation to  $\text{Fe}_3\text{O}_4\text{NP}$  clusters has been demonstrated to elicit a substantial increase in  $\cdot\text{OH}$  radicals, with a concomitant rise in ROS levels of up to 200%. This treatment has been observed to enhance DNA double-strand break repair efficiency by up to 150%, while concurrently increasing particle enrichment efficiency in osteolytic lesions by up to 180%. Notably, this enhancement in radiotherapy efficacy is accompanied by a dose enhancement factor of 1.8, signifying the potential for significant improvements in treatment outcomes. Time-controlled delivery: 0–2hours. The process of magnetic field-guided particle targeting, which has been demonstrated to yield peak accumulation levels of 2.5 milligrams per gram, is initiated within a time frame of 2–4 hours. The drug release was synchronized with the occurrence of hyperthermia, with 85% of the dosage being released within a 4-hour time frame. The remaining 15% was released over the following 4hours to 6hours. The combination of radiotherapy with radical effects ( $t_{1/2}=4\text{h}$ ) has been demonstrated to achieve multimodal precision therapy.

synergize with thermal injury from magnetothermal therapy, significantly enhancing tumor cell killing efficiency and overcoming limitations of monotherapy approaches.<sup>98</sup>

The  $\text{Cu-Fe}_3\text{O}_4$  NCs-AS-ALG hydrogel system retains the magnetothermal and drug-carrying advantages of  $\text{Fe}_3\text{O}_4\text{NPs}$  while achieving multidimensional synergy through multi-enzyme activity, free radical generation, and multi-pathway cell death induction. This approach integrates chemotherapy, thermotherapy, and metal ion therapy, offering a novel direction for precise and efficient treatment of bone tumors.

### Radiation-Enhanced Osteolytic Lesions

Osteolytic lesions refer to the process where tumors grow within bone tissue and destroy bone structure. These lesions typically exhibit high tolerance to radiation therapy, limiting the effectiveness of conventional radiotherapy in treating them. Beyond serving as carriers for magnetothermotherapy,  $\text{Fe}_3\text{O}_4\text{NPs}$  can also function as radiosensitizers, enhancing the therapeutic efficacy of radiation therapy against bone tumors, particularly osteolytic lesions. The magnetic properties of  $\text{Fe}_3\text{O}_4\text{NPs}$  make them particularly well-suited for use in radiotherapy.

**Table 5** Applications of Fe<sub>3</sub>O<sub>4</sub>NPs in Bone Metabolic Diseases

Diseases	Treatment Strategy	Mechanism of Action	Key Effects	References
<b>Osteoporosis</b>	Targeted delivery of Anti-RANKL antibodies	Blocking the RANKL-RANK signaling pathway inhibits osteoclast differentiation	Bone mineral density (BMD) increased, Bone trabecular volume (BV/TV) increased	[73–75, 78–81]
	Magnetic-thermal therapy	Local heating (42–45°C) induces osteoclast apoptosis and activates the Wnt pathway in osteoblasts	Osteoclast activity decreased by 80%, while osteoblast gene expression increased by 3.2-fold	[69, 70]
<b>Bone defects</b>	Magnetic stages guide cell alignment	Magnetic fields guide cell orientation and activate the Piezo1/YAP pathway	Accelerated bone healing rate	[85, 86, 90–93]
	BMP-2/BMP-7 slow-release	Gradient hydrogel controlled-release growth factors synergistically promote differentiation via MgHA/Fe <sub>3</sub> O <sub>4</sub> gradient	Upregulation of chondrogenic marker gene (SOX9) and osteogenic gene (Runx2) expression	[87, 88]
<b>Bone tumor</b>	Chemotherapy-hyperthermia combination therapy	Fe <sub>3</sub> O <sub>4</sub> -based drug-loaded magnetic targeting with localized hyperthermia-induced apoptosis	Increased tumor cell killing rate	[94–98]
	Esions	Fe <sub>3</sub> O <sub>4</sub> enhances radiotherapy sensitivity and enables magnetic field-guided precision targeting	Radiation therapy has demonstrated noteworthy outcomes	[99]

Fe<sub>3</sub>O<sub>4</sub>NPs could be magnetically targeted to tumor sites, particularly osteolytic lesions. Through the action of an external magnetic field, Fe<sub>3</sub>O<sub>4</sub>NPs could be made to accumulate a radioactive agent at the site of a neoplasm with great precision, thereby increasing the absorption of the radiation by the neoplasm and enhancing its sensitivity to the effects of the radiation. In addition to acting as a target for direction by a magnetic field, Fe<sub>3</sub>O<sub>4</sub>NPs could also cause local heating in a neoplasm through its magnetic properties, thereby increasing the sensitivity of the neoplastic cells to radiation. The mechanism of action of a radiosensitising agent could be explained by two factors. Firstly, Fe<sub>3</sub>O<sub>4</sub>NPs could interact with neoplastic cells, altering their internal environment and increasing their ability to absorb and respond to radiation. Secondly, the magnetic properties of Fe<sub>3</sub>O<sub>4</sub> could enhance the permeability of the cell membrane, thereby increasing the ability of the radiation to penetrate the neoplastic cells. The research demonstrated that Fe<sub>3</sub>O<sub>4</sub>NPs, when used as radiosensitizers, could significantly enhance the therapeutic efficacy of radiotherapy on osteolytic lesions while reducing damage to surrounding normal tissues.<sup>99</sup>

In summary, Fe<sub>3</sub>O<sub>4</sub>NPs demonstrate high targeting specificity and precision in radiotherapy. By adjusting the intensity and direction of the external magnetic field, precise localization of tumor sites can be achieved, thereby maximizing the accuracy and efficacy of radiotherapy, minimizing side effects, and improving patient prognosis. This strategy offers a novel solution for treating bone tumors, particularly osteolytic lesions, and holds broad clinical application prospects (Table 5).

## Diagnosis and Treatment Integration

### Dual-Modality MRI/CT Imaging

In the early diagnosis of bone metabolic diseases, imaging techniques play a crucial role. While MRI and CT imaging each possess distinct advantages, their inherent limitations impede their effectiveness in the diagnosis of bone diseases. However, Fe<sub>3</sub>O<sub>4</sub>NPs, due to their unique characteristics of high saturation magnetism and high density, have emerged as a promising material for enhancing the contrast of MRI and CT imaging, thereby significantly improving the diagnostic accuracy of bone diseases.

In the process of MRI, the signal amplification effect is enhanced by the superparamagnetic properties of Fe<sub>3</sub>O<sub>4</sub>NPs. This is due to the fact that Fe<sub>3</sub>O<sub>4</sub>NPs exhibits a distinct magnetic response to an external magnetic field, thereby increasing the contrast and resolution of the image.<sup>100,101</sup> The employment of Fe<sub>3</sub>O<sub>4</sub>NPs as a contrast agent in MRI imaging has been shown to enhance the visibility of soft tissue, thereby facilitating precise location of the area of interest by medical professionals. This approach is of particular significance in the diagnosis of conditions such as osteoporosis and bone defect.<sup>102</sup> In addition, Fe<sub>3</sub>O<sub>4</sub>NPs has been shown to have a significant impact on CT scans. The process of CT imaging involves the transmission of X-rays through the human body, and the high density of Fe<sub>3</sub>O<sub>4</sub>NPs has been demonstrated to enhance the contrast of the X-rays, thereby improving the quality of the image.<sup>103</sup> The high density of Fe<sub>3</sub>O<sub>4</sub>NPs not only provides stronger contrast in CT images, but also assists medical professionals in accurately identifying the intricate structural details of bone tissue in CT images.

The integration of Fe<sub>3</sub>O<sub>4</sub>NPs with MRI and CT imaging technologies enables the implementation of a dual-modality imaging method, thereby facilitating precise diagnosis of bone metabolism-related diseases.<sup>104</sup> This dual-modality imaging modality is capable of simultaneously providing detailed information regarding bone tissue degradation, osteoporosis and bone defect. It assists medical professionals in accurately determining the location of the pathology, thereby providing essential reference information for the subsequent formulation of treatment plans.<sup>105</sup> In addition, the dual-mode thermal imaging technology has the capacity to provide real-time monitoring of the target area during the treatment process. This capability enables more precise and personalised treatment, thereby enhancing the efficacy of the treatment.<sup>106</sup>

The combination of a dual-source CT and an MRI system offers distinct advantages in medical imaging. The CT component provides precise information about the structure of the body's bones and joints, while the MRI component delivers high-resolution images of soft tissue. The integration of these two modalities enables the implementation of a "one-stop" diagnostic service, facilitating early diagnosis of bone metabolism-related conditions and providing reliable data for evaluating and monitoring subsequent treatment outcomes in real time.<sup>100</sup>

## Bone Metabolism Marker Testing

The detection of bone metabolism markers is crucial for the early diagnosis of bone metabolic diseases and the evaluation of treatment efficacy. Bone resorption markers and bone formation markers serve as important biomarkers in bone metabolism processes. Changes in their concentrations reflect the metabolic activity levels of bone tissue, thus holding significant clinical importance. However, traditional marker detection methods often suffer from issues such as invasiveness, time-consuming procedures, and low sensitivity, making it difficult to meet the demands for real-time, non-invasive, and highly sensitive detection.

Fe<sub>3</sub>O<sub>4</sub>NPs possess both excellent magnetic properties and functionalisation capabilities, thus becoming a vital tool for the sensitive detection of biomarkers associated with bone metabolism.<sup>107</sup> The surface functionalization of Fe<sub>3</sub>O<sub>4</sub>NPs with antibodies or molecular recognition elements enables the specific identification and binding of bone metabolism markers, such as CTX-1 and PINP. The interaction of Fe<sub>3</sub>O<sub>4</sub>NPs with an external magnetic field results in alterations to their magnetic response, which could be utilised to monitor the concentration of the target substance through variations in the magnetic field. Specifically, the magnetic properties of Fe<sub>3</sub>O<sub>4</sub>NPs change during the binding process with the target substance, resulting in a corresponding alteration in the nanoscale particles' magnetic properties. These changes could be measured using a magnetic field detection device, which converts them into electrical signals, enabling the quantitative detection of target substances in the context of bone metabolism. In comparison to conventional detection methods, Fe<sub>3</sub>O<sub>4</sub>NPs offers superior sensitivity, selectivity, and real-time monitoring capabilities, facilitating rapid and non-invasive diagnosis and treatment monitoring.

Concomitantly, by integrating intelligent sensing technology, the variation in the magnetic properties of Fe<sub>3</sub>O<sub>4</sub>NPs could be converted into an electrical signal, thereby facilitating more precise quantitative analysis. This method of detection, based on magnetic resonance technology, not only enhances the accuracy of the measurement but also offers a more efficient and convenient diagnostic approach in clinical practice. The non-invasive, rapid and accurate detection facilitated by Fe<sub>3</sub>O<sub>4</sub>NPs provides a novel solution for the early diagnosis and monitoring of bone metabolism-related diseases.

In summary, the integration of imaging technology and magnetic resonance technology has led to significant advancements in the comprehensive diagnosis of bone metabolic diseases. This multifaceted "integrated diagnosis and treatment" model has not only enhanced the early diagnosis rate of the disease, but also enabled real-time monitoring of the treatment process, providing substantial support for clinical treatment.

## Biological Safety

### Bone Tissue-Specific Toxicity

Fe<sub>3</sub>O<sub>4</sub>NPs has a wide range of applications in bone tissue, particularly in the treatment of bone diseases. They could be used to achieve precise treatment of bone tissue through methods such as magnetic targeting and delivery. However, the

toxicity mechanism of Fe<sub>3</sub>O<sub>4</sub>NPs remains a key issue in their clinical application. After entering the body, Fe<sub>3</sub>O<sub>4</sub>NPs is usually absorbed by cells such as Macrophages and osteoblasts in the bone tissue. Research has shown that the accumulation of Fe<sub>3</sub>O<sub>4</sub>NPs in bone tissue is relatively slow, suggesting that they have some biological compatibility. However, high concentrations of Fe<sub>3</sub>O<sub>4</sub>NPs could potentially induce toxicity, particularly through oxidative stress reactions.

Simultaneously, oxidative stress represents one of the primary mechanisms underlying the toxic effects of Fe<sub>3</sub>O<sub>4</sub>NPs. These nanoparticles react with oxygen molecules within cells to generate free radicals, disrupting intracellular redox balance and subsequently causing cellular damage. This is particularly significant when cells are exposed to Fe<sub>3</sub>O<sub>4</sub>NPs over a prolonged period, as this could cause membrane damage, protein modification, and DNA damage, which could ultimately result in cell apoptosis or necrosis by necrosis. In addition, Fe<sub>3</sub>O<sub>4</sub>NPs may promote inflammation, further exacerbating tissue damage. Researchers have developed a method to reduce the accumulation and the reaction of Fe<sub>3</sub>O<sub>4</sub>NPs within cells by modifying their size and surface chemistry, thereby enhancing their biocompatibility.

In physiological conditions, bone tissue possesses a relatively strong capacity for self-repair. However, the accumulation of Fe<sub>3</sub>O<sub>4</sub>NPs has been shown to potentially suppress this reparative process, thereby affecting the normal metabolic activity of bone tissue. Therefore, by precisely controlling the dosage and distribution of Fe<sub>3</sub>O<sub>4</sub>NPs, their potential toxicity to bone tissue can be effectively reduced, thereby enhancing their specific therapeutic efficacy.

## Long-Term Retention and Metabolism

The pharmacokinetics of Fe<sub>3</sub>O<sub>4</sub>NPs, including their potential for long-term retention and associated risks, represent a crucial aspect in evaluating their biological safety. Following cellular uptake, Fe<sub>3</sub>O<sub>4</sub>NPs are primarily cleared via the mononuclear phagocyte system. The MPS primarily encompasses organs such as the liver, spleen, and lymph nodes, which eliminate foreign particles through phagocytosis by macrophages. Fe<sub>3</sub>O<sub>4</sub>NPs are typically metabolized in the liver and spleen before being ultimately excreted via urine or feces. However, prolonged retention within the body may induce chronic toxic effects, including liver damage and immune system dysfunction.

In addition, the reduction-oxidation reaction of Fe<sub>3</sub>O<sub>4</sub>NPs may result in their transformation into Fe<sub>2</sub>O<sub>3</sub>, which in turn may affect their metabolic pathways. The generation of Fe<sub>2</sub>O<sub>3</sub> may lead to an increase in the aggregation of Fe<sub>3</sub>O<sub>4</sub>NPs, thereby altering their distribution and metabolic pathways within the body. Therefore, the rate of degradation and surface properties of Fe<sub>3</sub>O<sub>4</sub>NPs must be controlled to ensure their biocompatibility and reduce their potential for harmful reactions. Research has shown that appropriate surface modification methods could promote the degradation of Fe<sub>3</sub>O<sub>4</sub>NPs and reduce their accumulation in the body over time. By modifying the biological degradation and clearance processes of Fe<sub>3</sub>O<sub>4</sub>NPs, the risk of their prolonged presence could be effectively reduced.

## Surface-Modified Immunodepletion

The immune clearance of Fe<sub>3</sub>O<sub>4</sub>NPs is also a critical issue in their biosafety. After entering various tissues via the bloodstream, nanoparticles are readily recognized and cleared by the immune system. Specifically, immune cells such as macrophages and dendritic cells can identify and eliminate exogenous particles through receptor-mediated phagocytosis.

In order to reduce the duration of Fe<sub>3</sub>O<sub>4</sub>NPs within the body, researchers have developed a variety of surface modification strategies. The modification of Fe<sub>3</sub>O<sub>4</sub>NPs' surfaces with hydrophilic polymers (eg. PEG, glucose) has been shown to reduce their retention time in the body and enhance their biological degradation. The hydrophilic properties of PEG enable the formation of a stable hydration layer on the surface of Fe<sub>3</sub>O<sub>4</sub>NPs, thereby preventing direct contact between Fe<sub>3</sub>O<sub>4</sub>NPs and immune cells or stromal cells.<sup>108</sup> Simultaneously, the PEG chain enhances the hydrophilicity of the particles, effectively reducing aggregation.<sup>58</sup> However, the length of the PEG molecular chain requires optimization.<sup>58,59</sup> While high molecular weight PEGs (eg. PEG-6000) enhance stability,<sup>58</sup> excessive modification may mask the targeting site, particularly within pathological microenvironments.<sup>59</sup>

Strategies such as lipid encapsulation and glycan modification can also effectively reduce the immune clearance of Fe<sub>3</sub>O<sub>4</sub>NPs. Encapsulating Fe<sub>3</sub>O<sub>4</sub>NPs within liposomes enables the nanoparticles to better integrate into the lipid environment within the body, thereby reducing their recognition and clearance by immune cells.<sup>65</sup> Glycan modification

further reduces immune responses and enhances targeting by attaching specific sugar molecules to the surface of Fe<sub>3</sub>O<sub>4</sub> NPs, leveraging the binding of these sugar molecules to receptors within the body.<sup>66</sup>

In summary, the surface modification technique enables Fe<sub>3</sub>O<sub>4</sub>NPs to circulate for a longer duration within the body, thereby reducing immune clearance and enhancing their efficacy in pharmaceutical delivery systems. Concurrently, surface modification could enhance the biocompatibility of Fe<sub>3</sub>O<sub>4</sub>NPs, thereby reducing their potential immune-toxicity reactions.

## Challenges and Outlook

Fe<sub>3</sub>O<sub>4</sub>NPs still face multiple challenges in practical applications for treating bone metabolic diseases, requiring targeted breakthroughs to advance their clinical translation. Furthermore, Fe<sub>3</sub>O<sub>4</sub>NPs combined with polymer-based scaffolds and other drug delivery systems warrant further investigation. In terms of enhancing the efficiency of deep-tissue magnetic targeting, the current limitations of magnetic field penetration and the influence of Fe<sub>3</sub>O<sub>4</sub>NPs distribution, particle size, and surface properties on targeting outcomes require subsequent resolution. This could be achieved through the regulation of particle size, surface charge, and magnetic properties to enhance deep-tissue penetration, as well as the combination of ultrasound and photothermal treatment methods to improve targeting efficiency by exploiting the synergy of physical and chemical signals. Furthermore, the development of novel magnetic field enhancement technologies and multifunctional particle solutions is necessary.

In terms of the alignment of Fe<sub>3</sub>O<sub>4</sub>NPs with the mineralogical and degradation processes in bone tissue, the degradation rate must be balanced with the regeneration rate of bone tissue in real time. Accelerating or decelerating the degradation rate too quickly or slowly will have a negative impact on bone healing. Therefore, future research should focus on the study of mineralogical processes in bone tissue, with the aim of optimising the degradation rate through the modification of particle composition and structure. This will also allow for the enhancement of the compatibility of the degradation products with biological systems and the prevention of the formation of harmful substances. In establishing a framework for evaluating the efficacy of Fe<sub>3</sub>O<sub>4</sub>NPs in clinical applications, it is essential to consider the complexity of the structure of Fe<sub>3</sub>O<sub>4</sub>NPs and its functionality. This complexity must be evaluated comprehensively in terms of its distribution, metabolism, target efficacy, and biological safety. The evaluation should be conducted in conjunction with high-throughput screening to accelerate the process of clinical research and the selection of high-quality particles.

In the context of clinical transformation and personalised treatment, the physiological and pathological characteristics, and the pharmacokinetics of the patients must be taken into account, as these factors could influence the efficacy of Fe<sub>3</sub>O<sub>4</sub>NPs. Therefore, while focusing on the development of generic particles, it is crucial to consider the individual needs of each patient, and to develop customised particles that could be delivered using nanotechnology. This approach will enhance the efficacy of the treatment and reduce adverse effects.

## Conclusion

Fe<sub>3</sub>O<sub>4</sub>NPs, with their unique magnetic response properties and excellent biocompatibility, have emerged as a highly promising platform in the treatment of bone metabolic diseases. Through their multifaceted roles in “magnetic-targeted delivery, magnetothermal regulation, structural support, and integrated diagnosis and therapy,” they address challenges in traditional treatments such as insufficient targeting, low drug utilization, and the separation of treatment and monitoring.

In osteoporosis, Fe<sub>3</sub>O<sub>4</sub>NPs achieve targeted delivery via anti-RANKL antibodies to block osteoclast activation pathways. Combined with magnetic heating effects at 42–45°C, they activate osteoblast HSP70/AKT/GSK3β signaling, establishing bidirectional regulation that “inhibits bone resorption while promoting bone formation.” In bone defect diseases, Fe<sub>3</sub>O<sub>4</sub>NPs utilize magnetic scaffolds to achieve “magnetic-to-mechanical signal conversion.” They synergize with BMP-2/BMP-7 gradient controlled release and Mn<sup>2+</sup>/MgHA gradient components to construct a regenerative microenvironment featuring “directed alignment-mechanical stimulation-biomineralization.” In bone tumor diseases, Fe<sub>3</sub>O<sub>4</sub>NPs integrate chemotherapy drug loading, magnetothermal killing, radiosensitization, and ferroptosis/copperptosis induction to significantly enhance tumor cell-specific killing efficiency while minimizing damage to normal bone tissue.

Regarding preparation and functional optimization, the advantages and applicable scenarios of three primary pathways—chemical synthesis (sol-gel, coprecipitation, etc.), physical synthesis (laser ablation, plasma synthesis, etc.), and

biological synthesis (microbial, plant extraction methods). Surface modifications (PEG, liposomes, peptide modifications) further enhance their biocompatibility, targeting capabilities, and in vivo circulation stability, laying the material foundation for clinical translation.

However, the clinical application of Fe<sub>3</sub>O<sub>4</sub>NPs still faces several critical challenges: insufficient magnetic targeting penetration efficiency in deep bone tissues requires synergistic breakthroughs through particle size optimization and magnetic field enhancement techniques; dynamic matching between degradation kinetics and bone regeneration rates remains incomplete, necessitating further regulation of degradation characteristics via biomimetic mineralization modifications; and personalized treatment protocols lack standardized evaluation systems, making the integration of organoid models with high-throughput screening technologies a key breakthrough point.

Future research should focus on three core directions: Firstly, enhancing targeting precision for deep bone lesions by optimizing particle surface charge, magnetic parameters, and magnetic field-assisted techniques; secondly, achieving a dynamic equilibrium between Fe<sub>3</sub>O<sub>4</sub>NPs degradation and bone regeneration through biomimetic mineralization modifications that regulate degradation kinetics, thereby reducing long-term retention toxicity; thirdly, establishing a high-throughput screening system based on organoid models to develop customized particles tailored to individual patient characteristics, thereby advancing from “universal treatment” to “precision personalized therapy.”

In summary, Fe<sub>3</sub>O<sub>4</sub>NPs demonstrate significant potential in treating osteoporosis, bone defects, and bone tumors through the synergistic action of multiple mechanisms mediated by magnetic response. With ongoing improvements in their biosafety, enhanced targeting efficiency, and refined delivery systems, these nanoparticles are poised to overcome existing technological limitations. They hold promise as a core therapeutic platform for bone metabolic disorders, offering patients more effective and safer treatment options while advancing the clinical translation and development of precision medicine for bone diseases.

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## Disclosure

The authors report no conflicts of interest in this work.

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