

Exosomes in Disease Therapy: Plant-Derived Exosome-Like Nanoparticles Current Status, Challenges, and Future Prospects

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Abstract: Exosomes are nano-sized extracellular vesicles secreted by diverse cell types that mediate intercellular communication through the transfer of proteins, lipids, and nucleic acids. Their ability to cross biological barriers and carry bioactive cargo has led to increasing interest in their use as targeted delivery systems for drugs, genes, and immunomodulatory molecules. Recently, plant-derived exosome-like nanoparticles, PLNs obtained from edible plants and medicinal herbs have emerged as a novel, biocompatible alternative to mammalian exosomes. PLNs exhibit low immunogenicity, enhanced safety, and scalable production, making them ideal candidates for clinical translation. This review synthesizes a wide body of experimental data on the biogenesis, molecular composition, and biological activity of PLNs, and provides a comparative assessment of their therapeutic applications across oncology, immunotherapy, regenerative medicine, and gene therapy. Technological advances in PLN engineering, isolation, and manufacturing are discussed, along with key translational barriers such as stability, regulatory standards, and delivery specificity. This review also discusses the scientific implications of PLNs in advancing precision medicine and propose future directions for their integration into next-generation nanotherapeutics.

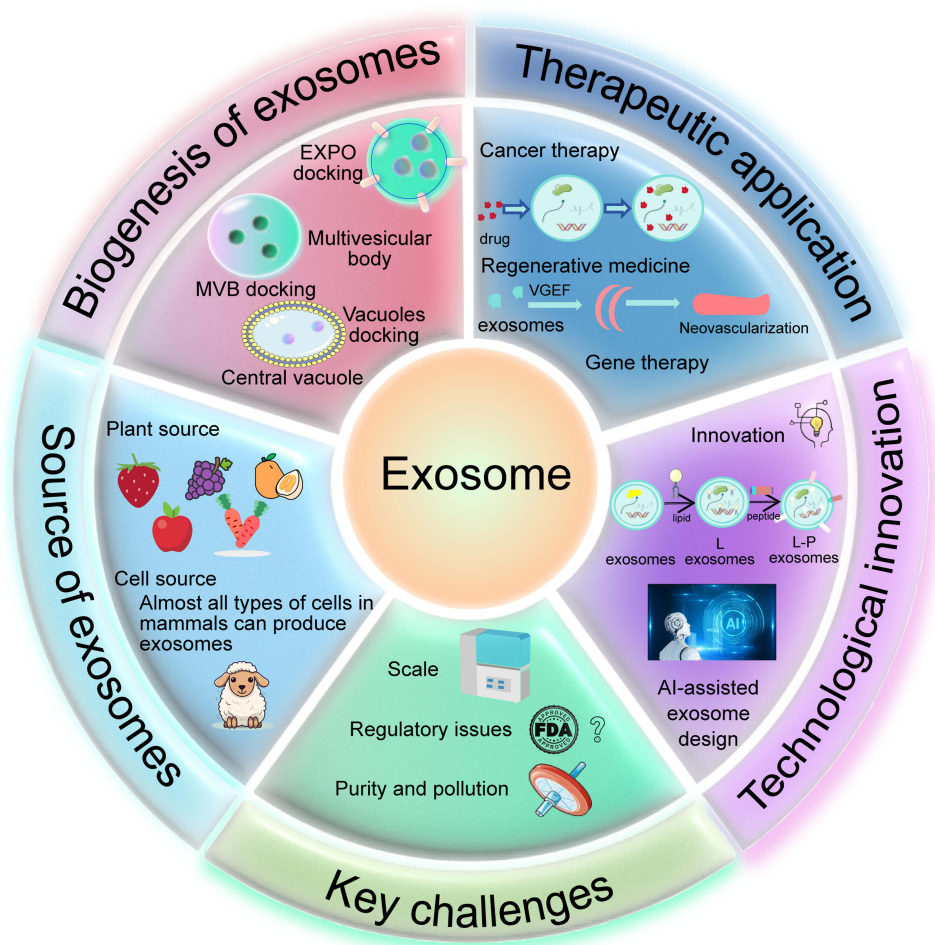
Keywords: exosomes, plant-derived exosome-like nanoparticles, drug delivery, gene therapy, immunotherapy

Introduction

Exosomes are nanoscale extracellular vesicles (40–150 nm) secreted by bacteria, animals, and plants; they have evolved from being viewed as cellular debris to becoming essential regulators of intercellular communication.¹ In the past decade (Figure 1), remarkable progress has been achieved in the exploration of the therapeutic potential of exosomes, especially as delivery vehicles for proteins, lipids, and nucleic acids, which mirror the genetic and proteomic signatures of their parent cells.^{2–21} The unique biological properties of exosomes, including their superior blood–brain barrier (BBB) penetration compared with synthetic nanoparticles, position them as dual-functional agents for diagnostic biomarker detection and targeted therapy.²² Emerging evidence highlights exosome-mediated CRIPR-Cas9 delivery systems that achieve neuron-specific gene editing with enhanced precision in preclinical models.²³ The inherent immune stealth characteristics of exosomes,^{24,25} combined with their target specificity demonstrated in clinical trials,^{26,27} establish them as prime candidates for precision therapies, surpassing conventional delivery platforms. From immunoregulation to neural regeneration, exosome applications are revolutionizing therapeutic paradigms owing to their multifunctional biological capacity. Alongside exosomes, a diverse array of nanocarriers—such as gelatin, collagen, and zein-based platforms—have also shown tremendous promise in cancer therapy due to their biocompatibility, ease of surface functionalization,



Graphical Abstract



and tunable drug release properties. Recent studies have demonstrated that gelatin-based systems enable environment-responsive delivery, while zein nanoparticles offer effective mucosal adhesion and sustained release. These platforms are now increasingly engineered for tumor targeting, immune modulation, and combination delivery of chemotherapeutics and biologics, as evidenced in recent reports.^{28–31}

Building on the therapeutic potential of mammalian exosomes in precision medicine, plant-derived nanovesicles have recently emerged as an analogous delivery platform. Despite their evolutionary divergence from mammalian systems, Plant-Derived Exosome-like Nanoparticles, PLNs have conserved structural characteristics, including the following: 40–150 nm size range, lipid bilayer organization, and cargo sorting mechanisms mediated by endosomal sorting complexes required for transport proteins.^{1,32} These botanical vectors inherit biocompatibility from their plant origins and exhibit 60–80% lower immunogenicity than mammalian exosomes in trials,³³ which can be used to address critical safety concerns for clinical translation. PLN membranes contain phylogenetically conserved HSP70 homologs that enable temperature-regulated drug release and offer spatiotemporal precision unmatched by animal-derived vesicles.³⁴ Despite advances in the understanding of PLN biology, key translational challenges persist between laboratory research and clinical implementation. As green nanotechnology platforms, PLNs circumvent ethical issues related to mammalian cell culture.³⁵

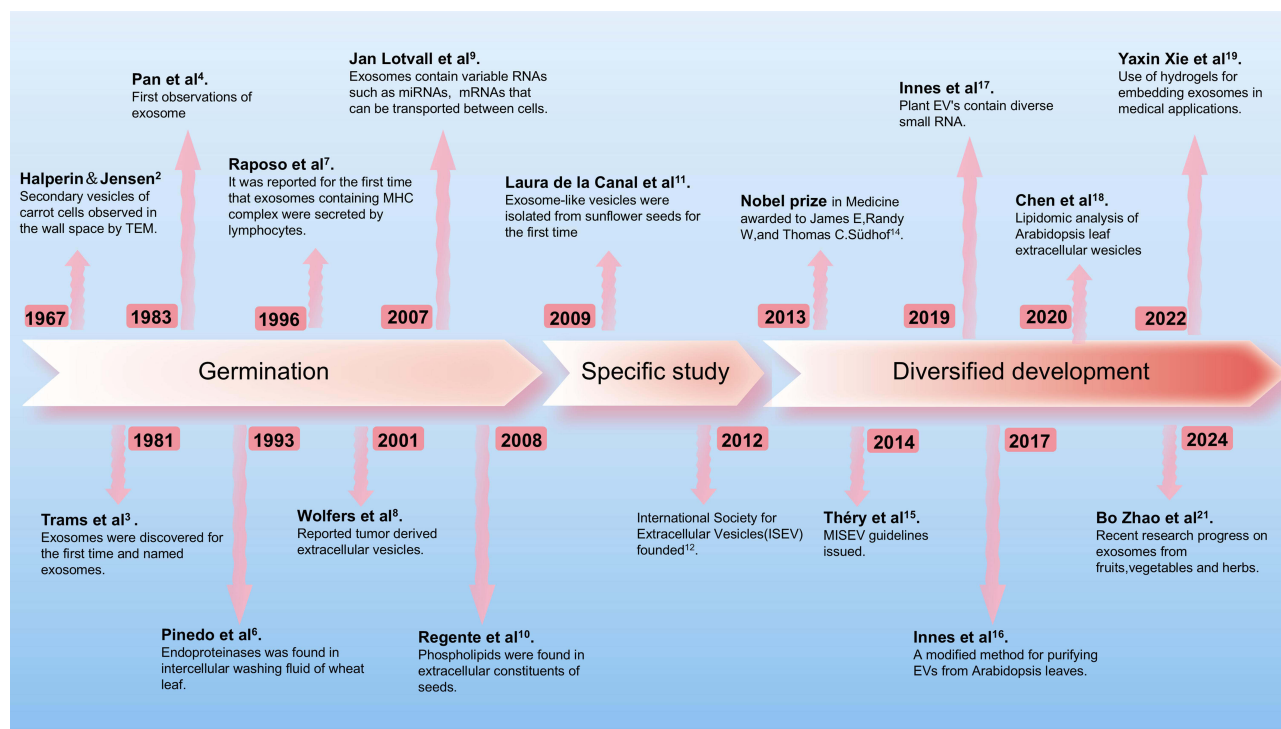


Figure 1 Timeline of exosome research: From germination to diversified development (1967–2024).

Despite notable progress in elucidating the biological roles and therapeutic potential of PLNs, critical barriers hinder their transition from research tools to clinical therapies. The primary obstacles include challenges in attaining scalable production, ensuring the purity and stability of exosome preparations, and addressing immunogenicity and safety concerns. In addition, regulatory pathways for exosome-based therapies remain unclear and thus present further challenges for clinical translation. PLNs, which show considerable promise owing to their inherent biocompatibility and low immunogenicity, require further pharmacokinetic (PK) and biodistribution studies to validate their safety and efficacy. These challenges underscore the urgent need for robust protocols, standardized quality control measures, and comprehensive regulatory frameworks to fully realize the potential of exosome-based therapies.

This review provides a comprehensive overview of the molecular mechanisms underlying PLN biogenesis and cargo sorting along with the current state of therapeutic applications in oncology, neurology, and immunology. This discussion focuses on recent advances in exosome engineering, including enhanced cargo loading techniques, surface modifications for targeted delivery, and stimulus-responsive release mechanisms. This review critically examines technological and regulatory hurdles, integrates insights from the latest engineering innovations, and outlines a clear roadmap for overcoming the existing challenges. The goal is to accelerate the clinical translation of exosome-based platforms and facilitate their integration into precision medicine and eventual establishment as next-generation tools for disease management.

PLN Biology and Mechanisms of Action

Biogenesis of PLNs

PLNs are increasingly recognized as functionally active extracellular vesicles sharing structural similarities with mammalian exosomes. However, these nanoparticles are generated via unique biosynthetic pathways. Three primary mechanisms are responsible for PLN formation: the multivesicular body (MVB) pathway, the exocyst-positive organelle (EXPO) pathway, and vacuole–plasma membrane fusion, and each contributes distinctively to vesicle formation and cargo loading.^{36,37} Among the proposed pathways, the MVB pathway is the principal route for PLN biogenesis (Figure 2).^{38,39} This process is initiated by inward budding of the plasma membrane, which results in the formation of early endosomes. These endosomes mature and interact with the trans-Golgi network, leading to MVB development.

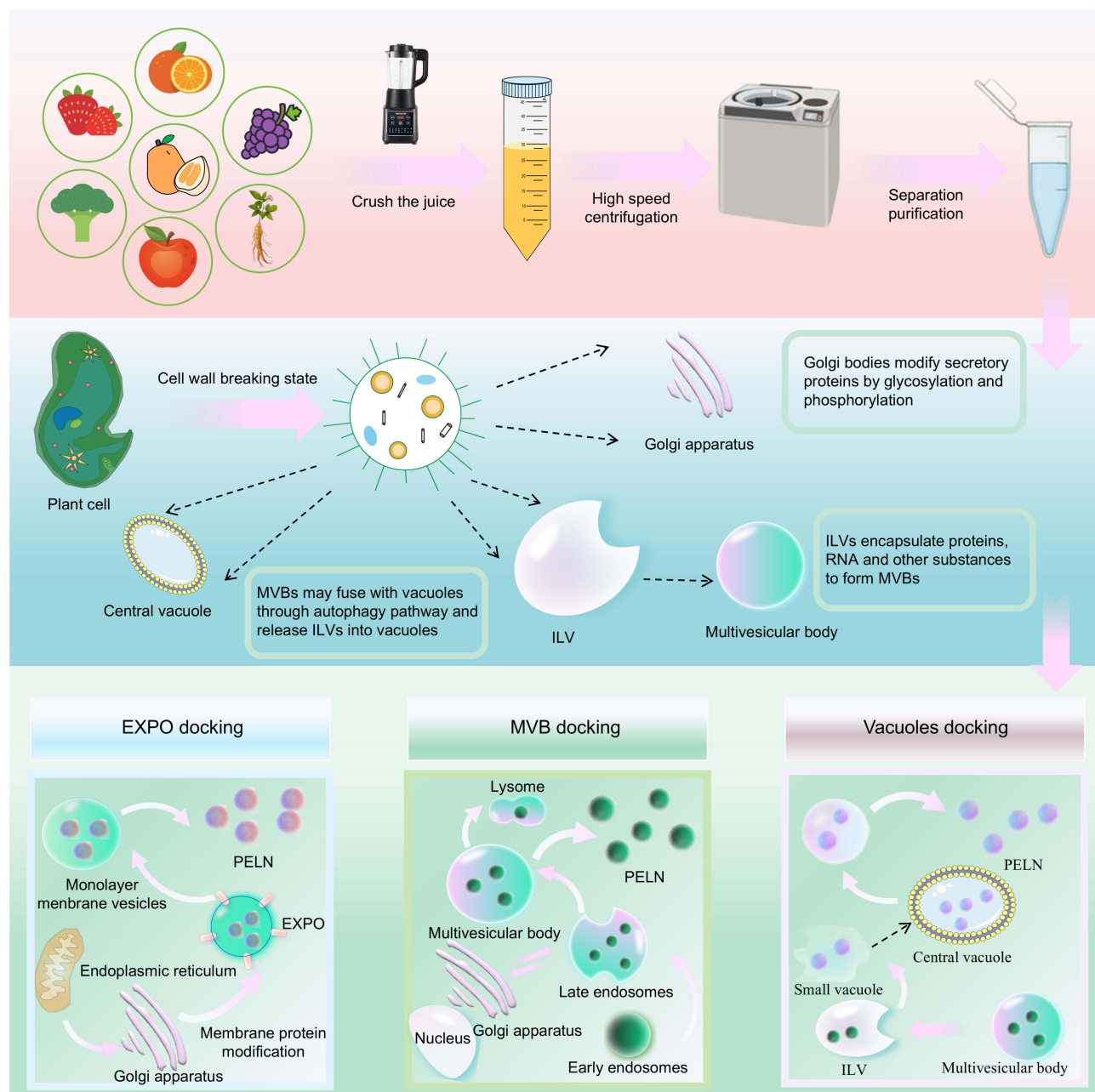


Figure 2 Schematic illustration of PLN biogenesis pathways in plants: MVB-dependent secretion of TET8⁺ vesicles, EXPO-mediated direct release, and vacuole–plasma membrane fusion under biotic stress.

Within MVBs, inward invagination of the endosomal membrane generates intraluminal vesicles (ILVs), which serve as carriers for selectively loaded biomolecules, including RNAs, DNAs, lipids, and proteins. Upon fusion of MVBs with the plasma membrane, ILVs are released into the extracellular milieu as PLNs and contribute to intercellular and inter-organismal communication.^{40,41} The MVB pathway, which is well established in mammalian systems, also operates in plants and has been explicitly demonstrated in *Arabidopsis thaliana* by identifying TET8-positive vesicles.^{42–45} These plant vesicles are functional analogs of mammalian CD63-positive exosomes and are particularly induced during pathogen attacks, facilitating the secretion of small RNAs and immune regulatory molecules crucial in plant defense responses.^{46,47}

The EXPO pathway represents a plant unconventional secretion mechanism that bypasses the classical endoplasmic reticulum–Golgi–endosome system.⁴⁸ It involves the formation of double-membraned vesicles that directly fuse with the

plasma membrane, resulting in the release of their contents into the apoplast. Unlike vesicles derived from the MVB pathway, EXPOs do not associate with canonical endosomal markers, which underscores their independence from endosomal trafficking routes.⁴⁹ The EXPO pathway plays a critical role in the mediation of the rapid extracellular trafficking of defense-related proteins and signaling molecules in response to abiotic stresses, such as drought, salinity, and oxidative stress.⁴⁹ These findings mark a notable shift in our comprehension of the functional landscape of plant extracellular vesicle biogenesis, which extends the relevance of EXPO pathway beyond developmental signaling and pathogen response. In *Arabidopsis thaliana*, stress-induced activation of EXPO vesicle secretion enhances apoplastic reactive oxygen species scavenging and salt tolerance through targeted delivery of antioxidant enzymes and chaperones.⁵⁰ This outcome supports a novel model in which EXPOs act as first responders to environmental extremes, which rapidly reprograms the extracellular milieu. Furthermore, EXPO-derived plant-derived exosome-like nanoparticles, PLNs have shown an increasing potential as therapeutic nanocarriers. Given their origin in stress-adapted pathways, these vesicles exhibit enhanced stability under physiological conditions and can encapsulate stress-induced metabolites and RNAs with pharmacological relevance.⁵¹ They can bypass conventional secretion, which makes them especially valuable for the delivery of hydrophobic or structurally labile therapeutic agents. Recent engineering approaches have explored how the EXPO pathway can be harnessed or mimicked synthetically to design plant-based delivery systems for human applications, including targeted immunotherapy and metabolic disorder modulation.^{50,51} These advances underscore the EXPO pathway not only as a unique secretion mechanism but also as a biotechnological gateway for stress-responsive bioactive compound delivery.

The third pathway involves direct fusion between vacuoles and the plasma membrane, predominantly under biotic stress.⁵² This fusion event results in the extracellular release of hydrolytic enzymes and defense-related proteins, which provides immediate local defense mechanisms against pathogens and environmental stressors.^{47,53,54}

Molecular Composition and Bioactive Cargo of PLNs

PLNs have been isolated from a diverse range of plant species, including grapefruit, ginger, and broccoli (Table 1).^{55–57} These nanoparticles exhibit remarkable biostability and intrinsic biocompatibility, which increases their potential for therapeutic applications. In addition, PLNs are inherently enriched with small regulatory RNAs, secondary metabolites, such as polyphenols and flavonoids, and specific plant defense proteins, which underscores their biological importance in plant physiology and translational potential in biomedical and agricultural applications.^{5,58}

PLNs are nanovesicles enveloped by lipid bilayers and endowed with diverse cargos that confer distinct bioactivity. These cargos encompass lipids, proteins, nucleic acids, and small-molecule metabolites, each of which plays a pivotal role in intercellular communication, immunomodulation, and disease modulation (Table 1). The functional complexity of PLNs arises from the synergistic effects of their molecular constituents, the composition of which varies depending on the plant source, extraction method, and vesicle sub-population.

Lipids: Structure, Function, and Biological Targeting

Lipids form the structural backbone of PLNs and actively participate in vesicle formation, fusion, and cellular uptake.⁸² Lipidomic profiling revealed the enrichment of PLNs from diverse plant species with phosphatidic acid (PA), phosphatidylcholine (PC), digalactosyldiacylglycerol, monogalactosyldiacylglycerol, and glycosylinositolphosphoceramides.^{83–86} Notably, PLNs are devoid of cholesterol, which distinguishes them from mammalian exosomes.⁸⁶ PA, which is abundant in ginger-derived PLNs (GELNs), promotes the expression of *Foxa2* in intestinal epithelial cells and facilitates specific uptake by gut microbiota, such as *Lactobacillus rhamnosus*, which contributes to gut homeostasis and anti-obesity effects.⁸⁷ By contrast, PC-rich grapefruit PLNs preferentially accumulate in liver tissue, which enhances hepatic targeting capabilities.^{88,89} Ceramides in ginseng and *Arabidopsis* PLNs activate toll-like receptor 4 pathways, which results in the modulation of macrophage polarization and offering antitumor potential.^{90–92}

Proteins: Structural and Functional Mediators

Despite the generally lower protein content of PLNs than that of mammalian exosomes, several cytosolic and membrane-associated proteins, including actin, aquaporins, patellin-3-like proteins (PTL3), clathrin, and heat shock proteins, have

Table 1 Representative Molecular Components of PLNs and Biological Functions

Component Category	Type	Source	Isolation & Purification Method	Size (nm)	Bioactivity	Disease	Reference
Lipids	Herb	Panax ginseng	Ultracentrifugation + Density Gradient Centrifugation	45–97 nm	Anti-senescence	-	[59]
	Herb	Astragali Radix	Ultracentrifugation + Size-Exclusion Chromatography	100–300 nm	Gut microbiota modulation	Qi-deficiency, diabetes	[60]
	Fruit	Orange	Ultracentrifugation	29–319 nm	Reduce plasma lipids and inflammation in gastrointestinal diseases	Obesity-associated diabetes	[61]
	Vegetable	Carrot	Size-Exclusion Chromatography + Ultrafiltration	100–300nm	Anti-oxidant	Parkinson's disease	[62]
	Other	Tea	Ultracentrifugation + Sucrose Gradient	134–145 nm	Anti-inflammatory	Inflammatory Bowel Disease (IBD)	[63]
	Herb	Camellia flower	Differential Centrifugation	131.6 nm	Anticancer	Breast cancer	[64]
Proteins	Vegetable	Celery	Differential Centrifugation	100–200 nm	Anticancer	Lung cancer	[65]
	Herb	Mulberry bark	Ultracentrifugation + Sucrose Gradient	106–196 nm	Heat shock protein family A member 8	Colitis	[66]
	Fruit	Lemon	Ultracentrifugation + 30% Sucrose Gradient	50–70 nm	Anticancer	Chronic Myeloid Leukemia (CML)	[55]
RNAs	Herb	Aloe vera	Differential Centrifugation	50–200 nm	Antioxidant and wound healing	Skin wounds	[67]
	Vegetable	Garlic	Differential Centrifugation	70–200 nm	Anti-inflammatory	Non-alcoholic Steatohepatitis	[68]
	Herb	Astragali Radix	Ultracentrifugation + Size-Exclusion Chromatography	100–300 nm	Gut microbiota modulation	Qi-deficiency, diabetes	[60]
	Vegetable	Bitter melon	Ultracentrifugation	80–800 nm	Anti-inflammatory		[69]
	Fruit	Grapefruit	Sucrose Gradient	123–186 nm	Anti-cancer	Brain Tumor	[70]
	Herb	Rhodiola	Kit-based method		Anti-inflammatory	Pulmonary fibrosis	[71]
	Vegetable	Cabbage	Ultrafiltration + Size-Exclusion Chromatography	100 nm	Anticancer	Colon cancer	[72]
	Vegetable	Bitter melon	Sucrose Gradient Ultracentrifugation or SEC	50–350 nm	Anticancer	Oral squamous cell carcinoma	[73]
	Vegetable	Chive	Differential Centrifugation + Kit	143–147 nm	Anti-inflammatory	Neuroinflammation in microglia-like cells	[74]
	Fruit	Strawberry	Differential Centrifugation	30–191 nm	Antioxidant	Prevention of oxidative stress in human cells	[75]
	Other	Honey	-	142–1556 nm	Anti-inflammatory	Inflammation and liver damage in acute liver injury	[76]

Metabolites	Vegetable	Broccoli	Ultracentrifugation	18–118 nm	Anti-inflammatory	Colitis	[56]
	Herb	Ginger	Sucrose Gradient Ultracentrifugation	142–222 nm	Anti-inflammatory	Colitis	[77]
	Herb	Morinda officinalis	Differential Ultrahigh-Speed Centrifugation	30–200 nm	Anti-inflammatory	Chronic neurodegenerative disease	[78]
	Herb	Lithospermum erythrorhizon	Differential Centrifugation	30–300 nm	Anticancer	Breast cancer	[79]
	Herb	Solanum nigrum	Ultracentrifugation		Anticancer	Prostate cancer	[80]
	Vegetable	Cucumber	Differential Centrifugation	78–370 nm	Anticancer	Lung cancer	[81]

been consistently identified.^{47,93–95} These proteins are implicated in vesicle biogenesis, cargo sorting, and endocytic uptake. Clathrin and PTL3 are highly expressed in citrus-derived PLNs and are associated with vesicle trafficking.¹ Garlic-derived vesicles express lectins that specifically bind CD98 receptors on HepG2 cells, which facilitate targeted uptake and anti-inflammatory responses.⁶⁸ Furthermore, ALIX, a classical mammalian exosome marker, was detected in EVs from germinated kiwi pollen (*Actinidia chinensis* Planch.), suggesting conserved biogenetic pathways across the kingdoms.⁹⁶

Nucleic Acids: Cross-Kingdom Regulatory Agents

PLNs encapsulate diverse nucleic acids, including miRNAs, siRNAs, and occasionally DNA.^{97,98} These RNAs perform regulatory functions in both the plant and mammalian systems. miRNAs from ginger PLNs, such as Mdo-miR7267-3p, target microbial genes to regulate gut microbiota; meanwhile, Osa-miR-530-5p interferes with SARS-CoV-2 replication by blocking ORF1ab translation.^{88,99} In a survey of 11 plant species, over 400 distinct miRNAs were identified, with some common across species (“frequent” miRNAs) and others species-specific (“rare” miRNAs).^{5,69,100} These miRNAs are predicted to target mammalian inflammatory and oncogenic pathways, which enables PLNs to act as natural regulators in therapeutic contexts.

Secondary Metabolites: Synergistic Therapeutic Constituents

Beyond macromolecules, PLNs deliver bioactive secondary metabolites, such as 6-gingerol, curcumin, sulforaphane, polyphenols, and ginsenosides (Figure 3).¹⁰¹ These compounds enhance PLNs’ anti-inflammatory, antioxidant, and anticancer properties of PLNs. Broccoli-derived PLNs enriched in sulforaphane activate AMP-activated protein kinase pathways to ameliorate colitis,⁵⁶ and turmeric PLNs downregulate nuclear factor (NF)- κ B signaling to reduce hepatic inflammation.¹⁰² Compounds, such as 6-shogaol in ginger PLNs, accumulate in lipid membranes and exhibit dose-dependent therapeutic efficacy against gastrointestinal disorders.⁷⁷ Similarly, *Pueraria lobata* PLNs deliver puerarin to promote M2 macrophage polarization and modulate immune responses.¹⁰³

Technology Platform of PLNs

The advancement of PLNs as therapeutic platforms depends on the development of efficient isolation and purification methods (Figure 4). These procedures are crucial for obtaining high-purity, high-yield, biologically active PLNs for drug delivery, diagnostics, and other clinical applications. With the growing interest in PLNs, existing separation methods need to be adapted and optimized, particularly those that consider the unique properties of plant cells. This section outlines the various technologies employed in PLN isolation, critically assesses their limitations and adaptability to PLNs, and presents future directions for the development of more efficient and scalable technologies (Table 2).

Differential Centrifugation: A Traditional Approach

Differential centrifugation remains the most commonly used method for the isolation of exosomes, including PLNs.⁶⁵ Through the application using a series of centrifugation steps at different speeds. Initially, low-speed centrifugation removed intact cells and high-speed centrifugation eliminated larger organelles. The final step involves ultracentrifugation to precipitate PLNs from the supernatant. Although this method is simple, scalable, and widely used, its primary limitation lies in time consumption and the risk of structural damage to PLNs due to prolonged centrifugation.¹²³ The addition of a cushion at the bottom of the centrifuge tube can mitigate a portion of the damage to the exosome structure. However, this method requires optimization to achieve a higher purity and gentler processing. This approach remains indispensable, particularly when dealing with large volumes of plant material.

Density Gradient Centrifugation: Enhancing Purity

Density gradient centrifugation is commonly employed.¹²³ This technique uses a gradient of sucrose or other density agents to separate PLNs based on their buoyant density, is commonly employed to enhance the purity of PLNs isolated via differential centrifugation. Typically, a sucrose gradient is created, with PLNs showing enrichment in the 1.13–1.19 g/mL density range. This method is highly effective for isolating pure PLNs, which makes it particularly valuable for

applications that require high purity and structural integrity. However, this process is labor intensive and time consuming, which limits its scalability for industrial applications.⁵⁹ Furthermore, density gradient centrifugation may fail to fully address the problem of contaminating macromolecules or secondary metabolites commonly found in plant materials, which can affect the purity of the final product.

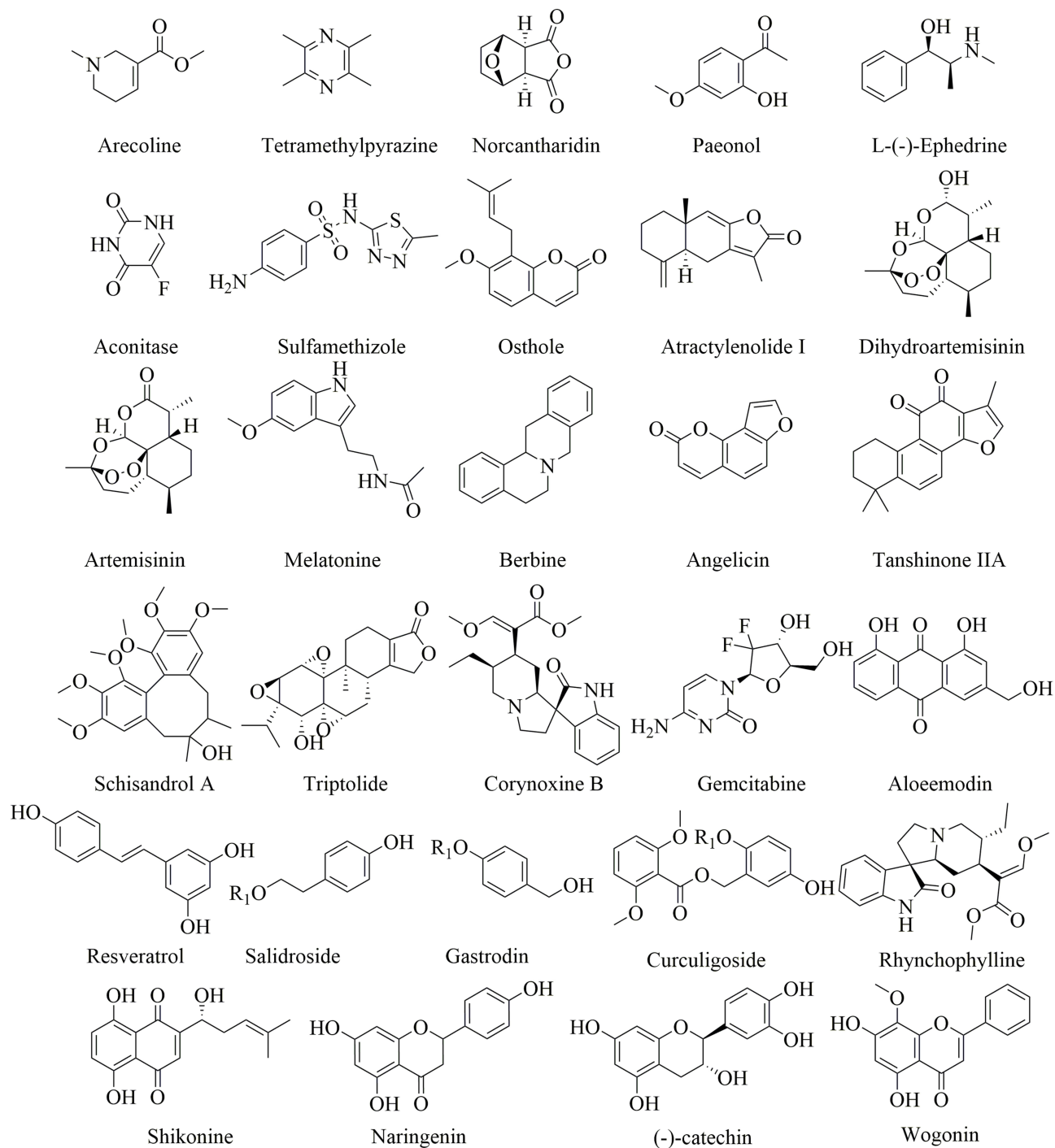


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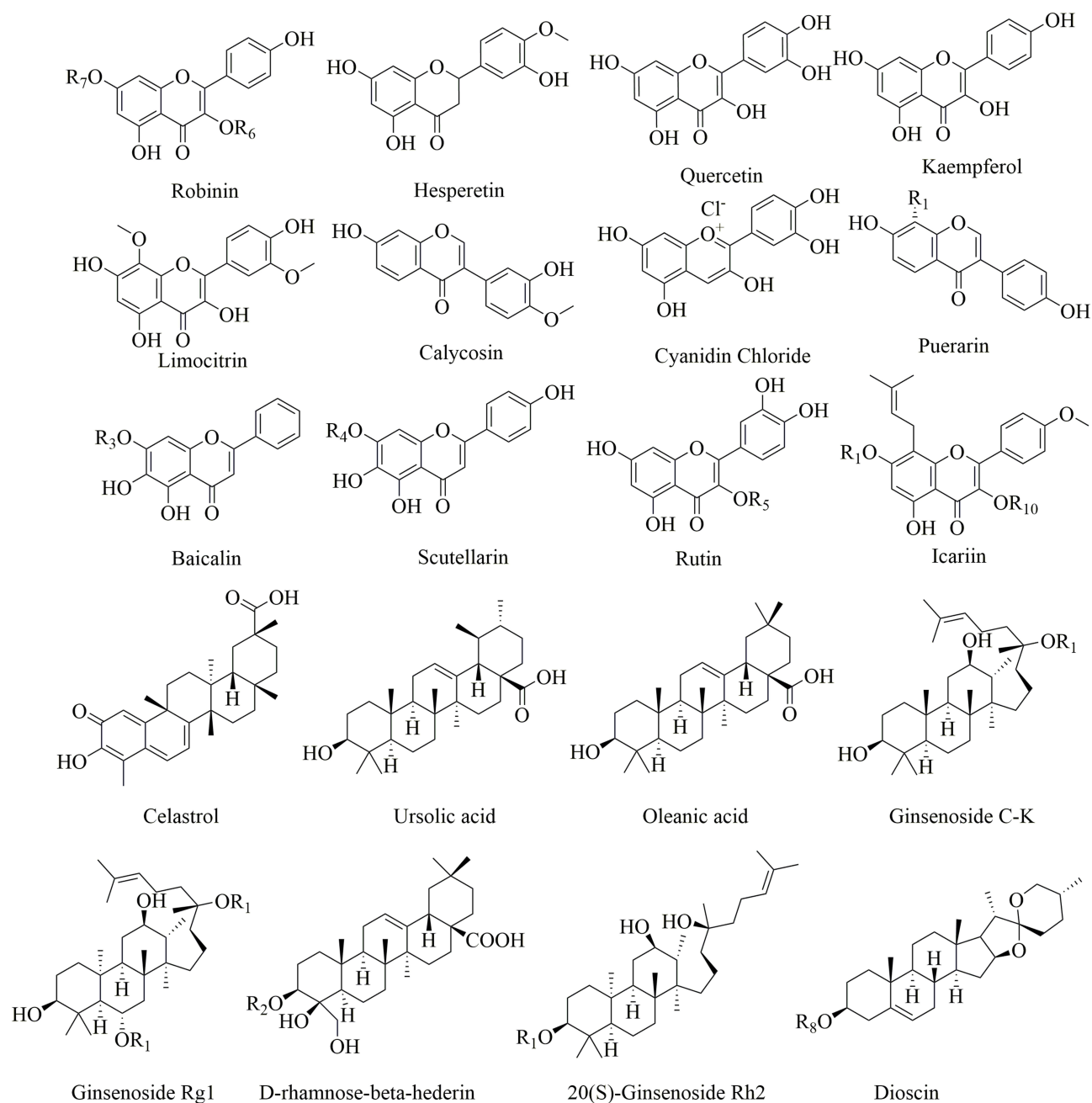


Figure 3 Continued.

Ultrafiltration: Efficient and Scalable

Ultrafiltration offers a more efficient alternative to traditional methods, particularly when dealing with large sample volumes.¹⁰⁴ Through the use of semipermeable membranes with specific molecular weight cutoffs, ultrafiltration separates PLNs based on their size, which allows for their rapid concentration and purification. This method is advantageous for processing large amounts of plant material and is widely applied in research and therapeutic development.⁶¹ However, it is insufficient for eliminating small impurities, such as proteins or lipoproteins, which may co-purify with PLNs. Therefore, this method is typically used in combination with other techniques such as differential centrifugation to achieve high purity.

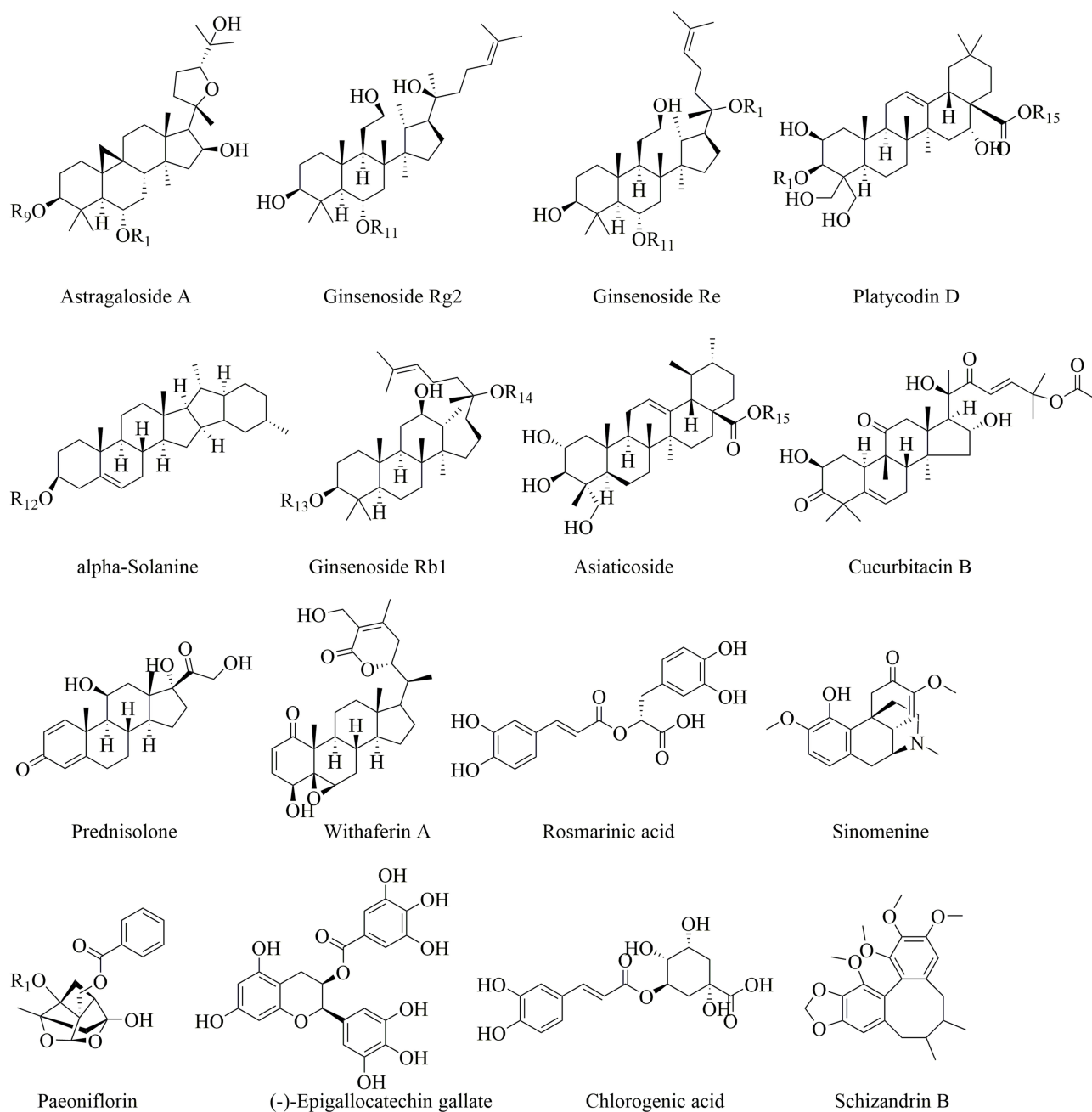


Figure 3 Continued.

Size Exclusion Chromatography (SEC): Preserving Biological Activity

SEC is particularly beneficial for PLNs because it preserves their biological activity during separation.⁶² SEC separates particles based on their size as they move through a column filled with porous beads. Larger particles, such as PLNs, elute faster, and smaller contaminants are retained longer. Unlike ultracentrifugation, SEC does not subject PLNs to high mechanical forces, preserves their integrity and biological functionality.⁷² Furthermore, SEC is scalable, cost-effective, and suitable for the industrial-scale production of PLNs, making it a promising technique for large-scale therapeutic applications. While SEC offers structural preservation, other simpler or cost-efficient strategies, such as precipitation-based methods, also warrant exploration for broader applications.

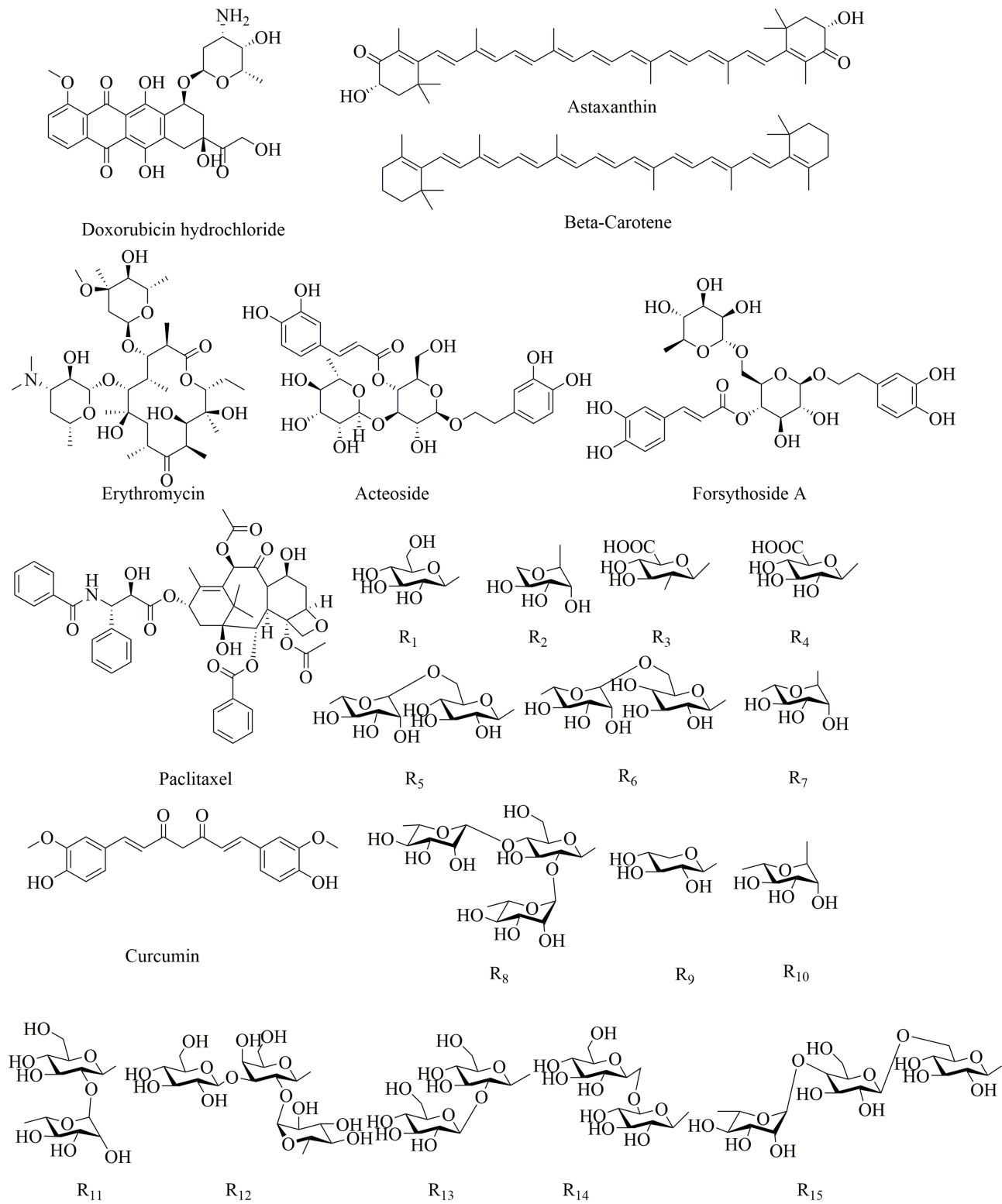


Figure 3 Structural Composition and Molecular Cargo of PLNs.

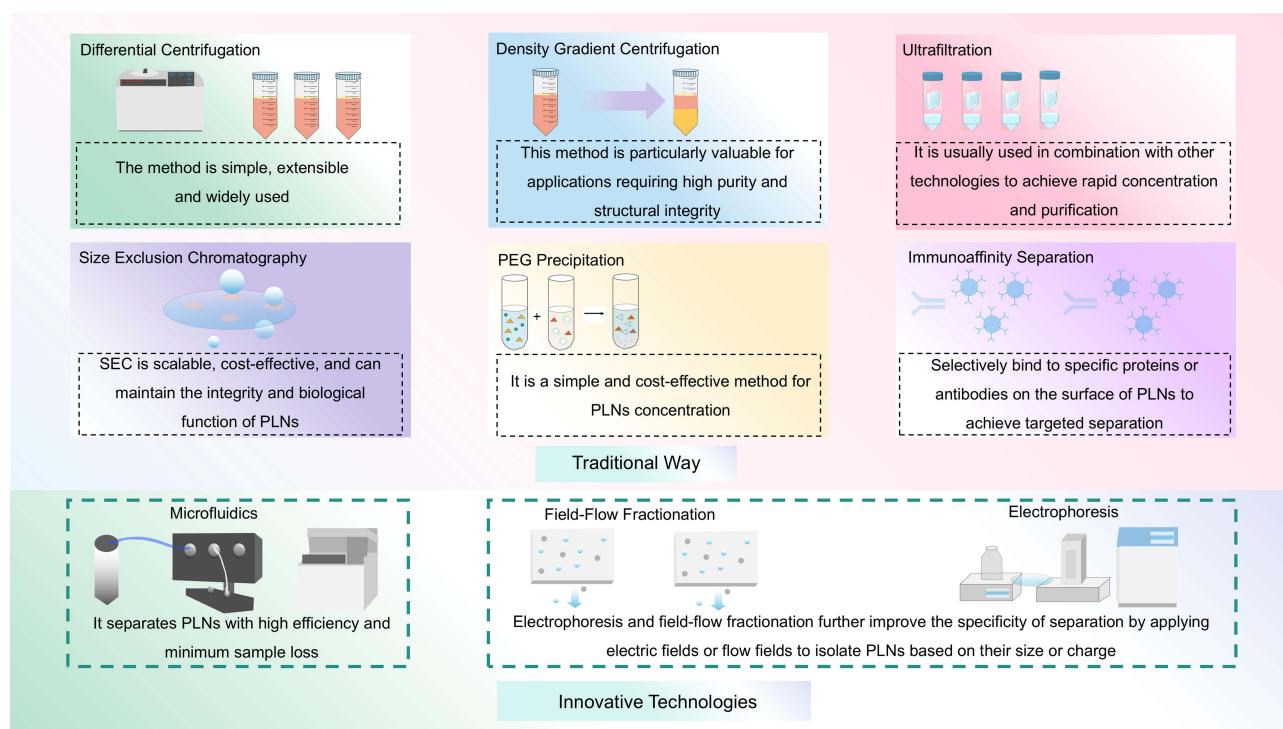


Figure 4 Isolation and purification methods of PLNs.

Polyethylene Glycol (PEG) Precipitation: A Simple and Effective Method

PEG precipitation is a straightforward and cost-effective method for concentrating PLNs.¹⁰⁷ By inducing aggregation through PEG, PLNs can be precipitated and isolated through low-speed centrifugation. This method is highly effective for high-yield production, particularly when working with a small sample size. However, PEG precipitation can lead to the aggregation of PLNs with other impurities, which can complicate downstream applications requiring highly purified

Table 2 Comparison of Production Methods for PLNs, Highlighting Scalability and Purity Challenges

Separation Method	Principle	Advantages	Disadvantages	References
Ultracentrifugation	Uses differences in sedimentation coefficients under strong centrifugal force	Suitable for most samples	Time-consuming, low yield, risk of contamination	[104]
Density Gradient Centrifugation	Particles settle into specific layers based on density in an inert gradient medium	High purity, 10^6 – 10^7 particles/mL	Very sensitive to centrifugation time	[105]
Ultrafiltration	Separates by particle size using ultrafiltration membranes	Simple, efficient, fast, preserves exosome bioactivity	Pressure may cause deformation or rupture	[106]
Size-Exclusion Chromatography (SEC)	Molecules are separated based on different retention times in porous media	Preserves exosome bioactivity and structural integrity	Diluted samples require concentration; special equipment needed	[62]
PEG Precipitation	Precipitates exosomes by reducing solubility	Suitable for proteomics and sequencing	Co-precipitation of proteins; potential contamination	[107]

(Continued)

Table 2 (Continued).

Separation Method	Principle	Advantages	Disadvantages	References
Asymmetric Flow Field-Flow Fractionation (AF4)	Uses external field perpendicular to flow to alter molecule mobility	High separation purity, 10^6 – 10^7 particles/mL	Not suitable for large volumes; high cost	[108]
Precipitation	Based on charge interactions	Simple, fast, low cost	Low purity of isolated exosomes	[109]
Immunomagnetic Beads	Surface functional groups on magnetic beads recognize exosome proteins under magnetic field	High specificity, customizable, easy operation	High cost, low yield, risk of non-specific binding	[110]
Microfluidics	Based on size, density, and surface antigens	Miniaturized, integrated, high throughput, time-saving	Not standardized, high cost, expensive equipment	[111]
Capillary-Channeled Polymer Fibers	Physical screening, charge interaction, or affinity in micron-scale capillaries	Intact structure, high purity, low time consumption	High technical/equipment requirements	[112]
Sucrose Density Gradient	Based on density differences	High purity, suitable for lab research, 10^6 – 10^7 particles/mL	Complex operation, small batch size, difficult to industrialize, possible biofunction loss	[113]
Ultracentrifugation				
Commercial Kits	Depends on kit type	Simple operation	High cost, many impurities	[71]
Tangential Flow Filtration (TFF)	Uses tangential flow across membranes	Efficient, scalable, gentle	Membrane clogging affects separation	[114]
Filtration	Filters with specific pore sizes	Fast, efficient, automatable, high recovery	May damage exosome structure	[115]
Affinity Chromatography	Antibodies and peptides (targeted separation using surface marker-specific ligands)	High specificity and sensitivity	High cost	[116]
	Aptamers (binding target proteins with high affinity)	High sensitivity	Lack of specificity	[117]
	Lipid bilayers as alternative targets for high-affinity lipophilic separation probes	Fast, high purity, 10^6 – 10^7 particles/mL	Lack of universal probes, high cost	[118]
Ion Exchange Chromatography	Separates by surface charge differences	High purity, intact structure, low cost	Time-consuming, experience-dependent	[119]
Bind-Elute + SEC (Multimodal)	Combines charge and size-based purification	High purity, reproducibility, structure preserved, 10^6 – 10^7 particles/mL	Complex, time-consuming, high cost	[120]
Nano-flow Cytometry	Combines optical detection and microfluidics	High resolution, preserves structure, great for rare samples	High equipment cost, limited sorting efficiency	[121]
Nano-Lateral Displacement Arrays	Microcolumn structures sort particles by size	Ultra-high resolution, low sample need, fast	High cost, technical demand, lower resolution in plant samples	[122]

PLNs.¹ To address this issue, researchers often use PEG precipitation in conjunction with other separation techniques to increase the purity of the final product.

Immunoaffinity Separation: Targeted Isolation

Immunoaffinity separation offers a highly specific approach for the isolation of PLNs based on surface markers.¹¹⁰ This method employs antibodies that selectively bind to specific proteins or molecules on the surface of PLNs, which allows for their targeted isolation from complex biological samples. Although this technique is highly effective for mammalian-derived exosomes, the application of immunoaffinity separation for PLNs is currently limited by the lack of well-

characterized surface markers. Research on the identification and targeting of specific plant-derived surface proteins is essential to optimize this method for PLN isolation. Immunoaffinity separation can substantially improve the specificity and purity of PLNs for targeted drug delivery and biomarker discovery.

Innovative Technologies and Future Directions

In addition to traditional methods, emerging technologies, such as microfluidics,¹¹¹ electrophoresis,¹ and field-flow fractionation,¹⁰⁸ offer new possibilities for the isolation and characterization of PLNs. Microfluidics enables the precise control of fluid flow, which allows for the separation of PLNs with high efficiency and minimal sample loss. Electrophoresis and field-flow fractionation further improve separation specificity by applying electric or flow fields to isolate PLNs based on their size or charge. These innovative technologies are not only more efficient but also display potential for real-time monitoring and on-chip analysis, which are highly desirable for clinical and industrial applications. In the future, integration of multiple separation techniques into a single platform could lead to more efficient, scalable, and cost-effective PLN isolation systems. These advancements are crucial for the widespread application of PLNs in biomedicine, especially in drug delivery, vaccine development, and gene therapy.

Therapeutic Applications of Exosomes

PLNs are prominent vehicles for the advancement of drug delivery,¹²⁴ gene therapy,¹²⁵ immunomodulation,¹²⁶ and cancer treatment (Table 3).¹²⁷ PLNs, with their unique biogenesis and functional properties, offer unparalleled advantages in precision medicine owing to their capability to carry and deliver a diverse range of bioactive molecules, including nucleic acids, proteins, lipids, and small-molecule drugs. As illustrated in Figure 5, PLNs are involved in various therapeutic domains. The following sections elaborate on their specific applications, beginning with targeted drug delivery.

Targeted Drug Delivery

Exosomes have garnered increasing recognition for their intrinsic ability to be effective drug delivery systems.¹³⁷ Their natural biocompatibility, coupled with their capacity to cross physiological barriers, such as the BBB, are ideal candidates for targeted drug delivery.¹³⁸ The molecular composition of exosomal membranes, which includes cell-specific surface proteins and lipids, enables them to selectively interact with target cells, leading to enhanced cellular uptake and therapeutic efficacy. Moreover, the ability of exosomes to encapsulate hydrophobic and hydrophilic drugs has expanded their application across a broad spectrum of drug types, further supporting their potential as powerful therapeutic vectors. Recent breakthroughs include the successful use of exosomes for the targeted delivery of antitumor agents, which leads to enhanced therapeutic outcomes with reduced systemic toxicity.¹³⁹

PLNs, which share structural and functional characteristics with mammalian exosomes, represent a promising alternative to traditional drug delivery vehicles.²¹ These plant-derived nanoparticles offer several key advantages, including nontoxicity, low immunogenicity, and natural bioactive compound encapsulation, which makes them particularly attractive for therapeutic applications.⁸² PLNs from ginger, a widely studied plant, can encapsulate bioactive molecules, such as curcumin and 6-gingerol, both of which exhibit potent anti-inflammatory and anticancer properties.^{140,141} The incorporation of these molecules into PLNs enhances bioavailability and targeted delivery to sites of inflammation or tumors. Notably, PLNs cannot deliver small molecules, but they also effectively encapsulate nucleic acids, which enables gene silencing or RNA interference in specific tissues.¹⁴² This versatility, combined with their inherent biocompatibility, makes PLNs an ideal platform for personalized medicine and targeted therapies, particularly in conditions where conventional drug delivery methods face limitations. Nonetheless, clinical translation requires careful resolution of key hurdles such as pharmacokinetic variability, immune clearance in human circulation, and dose equivalence between murine models and human patients. Currently, there is no established framework to determine whether effective preclinical doses can be scaled to therapeutic ranges in humans without compromising safety or efficacy.

Table 3 Comparison of Exosomes and PLNs in Major Therapeutic Applications

	Plant-Derived Exosome-like Nanoparticles, PLNs				
	Advantages	Disadvantages	Current Clinical Status	Key Limitations	References
Drug Delivery	<ol style="list-style-type: none"> 1. Rich in bioactive substances; high biocompatibility 2. Effective drug delivery and synergistic effects 3. Natural molecular transport properties, low immunogenicity and toxicity 	Lack of standardized preparation procedures; complexity of targeting	Preclinical (in vitro and murine models)	Lack of pharmacokinetic (PK) data; unclear dose equivalence; limited biodistribution profiling in humans	[128–131]
Gene Therapy	<ol style="list-style-type: none"> 1. Enables precision delivery of nucleic acids (siRNA, miRNA) for gene silencing or regulation 2. Abundant plant sources; simpler extraction than animal-derived exosomes 3. Easy to modify on surface 	Low cargo-loading efficiency and limited targeting specificity	Preclinical (mostly in vitro)	Low stability of nucleic acid payloads; endosomal escape efficiency unknown; species-specific off-target effects untested	[72,132]
Immunotherapy	<ol style="list-style-type: none"> 1. Good safety in vivo, no significant local/systemic side effects 2. Modulate immune system by altering macrophage polarization, delivering miRNA, altering tumor microenvironment, reducing inflammation 3. Capable of carrying multiple synergistic molecules 	Lack of standardized isolation, purification, characterization, storage, and QC standards	Preclinical (murine inflammation and colitis models)	Human immune tolerance not established; cytokine modulation unverified in clinical settings	[72,90,99,133]
Cancer Therapy	<ol style="list-style-type: none"> 1. Capable of modulating immune system to inhibit tumor growth 2. Good biocompatibility 3. Low toxicity 	Insufficient targeting ability; requires further functional modification	Preclinical (in vitro and tumor-bearing mouse models)	Tumor microenvironment penetration efficiency unclear; intratumoral retention uncharacterized; no human tumor data	[134,135]
Regenerative Medicine	<ol style="list-style-type: none"> 1. Promote wound healing and skin regeneration (eg, aloe exosomes promote skin cell proliferation) 2. Anti-inflammatory and antioxidant effects (eg, ginger exosomes inhibit TNF-α, IL-6) 3. Cost-effective and easy to scale 	Mechanisms of tissue repair not fully understood; more in vivo evidence required	Preclinical (mainly rodent skin and soft tissue repair)	Lack of long-term follow-up; limited data on tissue-specific regeneration in humans; immunogenic risk in chronic exposure	[67,136]

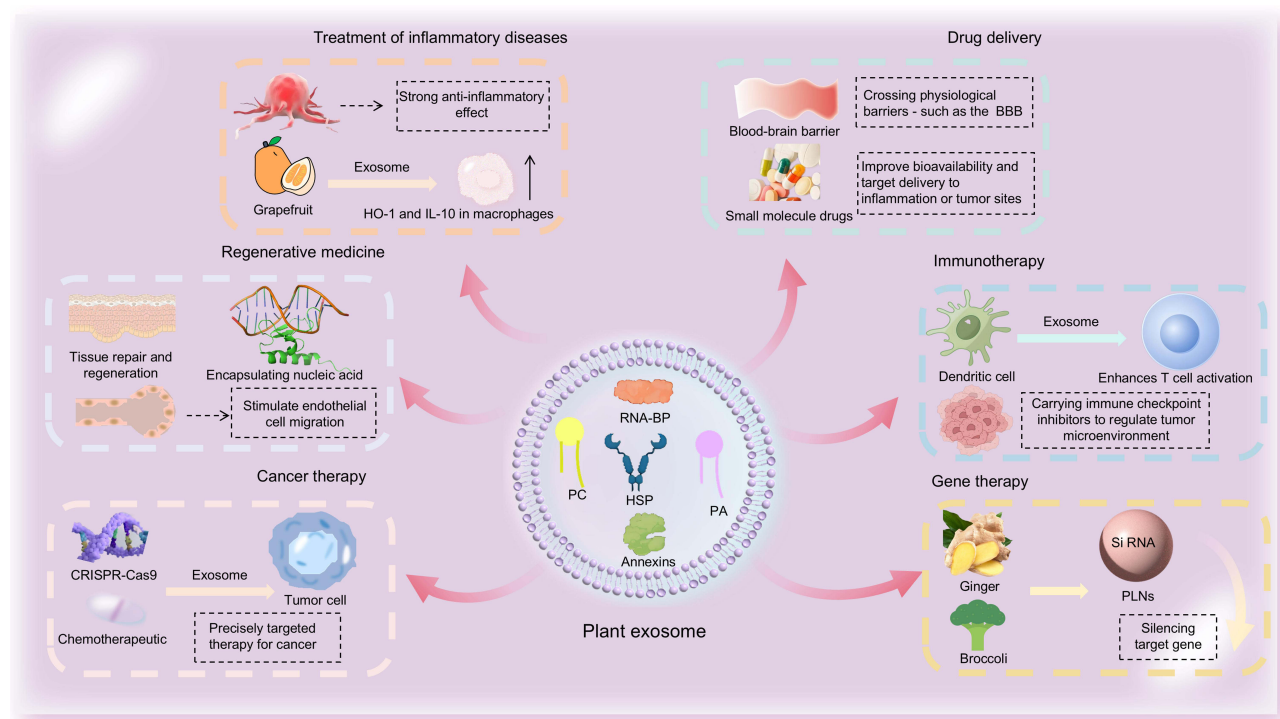


Figure 5 PLNs in therapeutic applications.

Gene Therapy

Exosomes have emerged as promising tools for gene delivery, particularly in gene editing technologies such as CRISPR-Cas9.¹⁴³ Their ability to encapsulate large molecular payloads, such as DNA, RNA, and gene-editing machinery, enables them to function as efficient delivery systems for targeted gene therapy. A notable application is the treatment of genetic diseases, where exosomes loaded with CRISPR-Cas9 complexes can be used to edit specific genes in target cells.¹⁴⁴ Exosomes have been used to deliver CRISPR-Cas9 constructs in Alzheimer's disease models, achieving targeted genome editing with a high efficiency.²³ Exosomes, by virtue of their natural composition and cell-specific targeting, can navigate the cellular membrane and deliver gene-editing tools into cells with minimal off-target effects, offering significant advantages over traditional viral vectors and synthetic nanoparticles.

The potential of PLNs in gene therapy is being increasingly recognized, particularly for their ability to carry and deliver genetic material. Given their ability to encapsulate and protect RNA, siRNA, or DNA, PLNs can be used to facilitate gene silencing or gene editing in a variety of contexts.⁹⁷ While direct evidence for CRISPR-Cas9 delivery via PLNs is currently limited, recent studies have shown that PLNs from sources such as ginger, broccoli, and grapefruit can successfully deliver siRNAs to specific cell types to silence target genes.^{5,69,73,100,145,146} For example, ginger-derived exosome-like nanoparticles (GELNs) have been used to downregulate pro-inflammatory cytokine expression in inflammatory disease models, demonstrating their capacity to deliver functional nucleic acids.¹⁴⁰ Moreover, their excellent biocompatibility, low immunogenicity, and gastrointestinal stability support their promise as next-generation gene delivery vehicles.¹ However, in contrast to mammalian exosomes, PLNs have not yet demonstrated equivalent gene editing efficiency for large cargoes such as CRISPR-Cas9 complexes *in vivo*. This gap is likely due to structural limitations and the current lack of advanced loading and targeting techniques for PLNs. Continued engineering efforts and proof-of-concept studies are needed to explore PLN-mediated CRISPR delivery and optimize their use for precise genome editing. If successful, PLNs may offer a scalable, plant-based alternative to mammalian systems, particularly for oral or mucosal delivery platforms in gene therapy.

Immunotherapy and Inflammatory Disease Treatment

Exosomes play a pivotal role in immune regulation, making them valuable tools for immunotherapy.¹⁴⁷ They can modulate immune cell activity by transferring bioactive molecules such as proteins, lipids, and RNAs to recipient cells.

The anti-inflammatory properties of PLNs make them an attractive platform for the treatment of inflammatory diseases.^{74,103,148} Plant-derived nanoparticles, such as those from grapefruit, can be taken up by intestinal macrophages, which exert well-established anti-inflammatory effects, up-regulate the expression of heme oxygenase-1 and interleukin (IL)-10 in macrophages, and inhibit the secretion of inflammatory cytokines IL-1 β and tumor necrosis factor- α .¹²⁹ Ginger-derived PLNs (GDNPs) have also been shown by multiple research groups to reduce intestinal inflammation and modulate immune responses. For instance, Zhuang reported that GDNPs could protect against DSS-induced colitis by targeting the colon and restoring barrier function.¹⁴⁹ Likewise, Teng demonstrated that GDNPs deliver shRNA effectively to intestinal macrophages, suppressing TNF- α and IL-6 expression.⁸⁸ Turmeric-derived PLNs alleviate symptoms of inflammatory bowel disease and rheumatoid arthritis by reducing systemic inflammation and restoring immune balance.¹⁰² Similarly, GELNs have demonstrated efficacy in reducing inflammation in conditions such as osteoarthritis and colitis, rendering them an exciting therapeutic option for inflammatory diseases.⁷⁷

Cancer Therapy

Exosomes are gaining traction in cancer therapy, particularly because of their ability to deliver chemotherapeutic agents and gene-editing tools to tumor cells.¹⁵⁰ PLNs are emerging as effective anticancer agents because of their natural bioactive properties. PLNs derived from broccoli,⁸² ginger,¹⁴⁹ and ginseng⁹⁰ have shown promising antitumor effects, which are attributed to the presence of compounds, such as sulforaphane, 6-gingerol, and ginsenosides. These compounds exhibit antioxidant, anti-inflammatory, and apoptosis-inducing activities, which collectively contribute to the inhibition of tumor growth and metastasis. In particular, sulforaphane modulates the tumor microenvironment by activating pathways such as AMPK, which leads to enhanced tumor cell death and reduced tumor growth.¹⁵¹ In addition, PLNs derived from ginseng can inhibit tumor progression by modulating immune responses and reducing inflammation.^{133,152} These findings underscore the potential of PLNs as novel, natural anticancer therapies, either alone or in combination with conventional treatments. Despite these encouraging results, human tumors exhibit higher heterogeneity and complexity than mouse models. Key translational issues, such as intratumoral distribution, endosomal escape, and retention kinetics in solid tumors, remain largely unresolved. Clinical trials are essential to determine whether the antitumor effects of PLNs are replicable in human oncology settings.

Regenerative Medicine

Therefore, exosomes have promising applications in regenerative medicine. These nanocarriers, which can deliver bioactive molecules such as growth factors, cytokines, lipids, and nucleic acids, contribute to stimulating processes such as cell proliferation, migration, and differentiation, which are crucial for tissue repair and regeneration.^{153,154} However, the real breakthrough in regenerative medicine lies in PLNs, which offer advantages far beyond those of animal-derived exosomes. PLNs, including ginger, turmeric, and ginseng, have significant therapeutic potential owing to their natural biocompatibility, non-toxicity, and ability to encapsulate a wide range of bioactive compounds that promote tissue repair. These nanoparticles not only deliver small molecules such as curcumin, 6-gingerol, and sulforaphane, which are known for their potent anti-inflammatory and regenerative properties, but also encapsulate nucleic acids, facilitating gene silencing or gene editing. The delivery of these compounds through PLNs enhances their bioavailability and enables targeted delivery to damaged tissues, greatly improving the therapeutic outcomes (Figure 6). PLNs derived from ginseng and wheat have demonstrated substantial regenerative capabilities, notably by stimulating endothelial cell migration and promoting angiogenesis, which accelerates wound repair and tissue regeneration.^{155,156} Furthermore, dandelion-derived PLNs exhibit potent therapeutic potential by effectively neutralizing exotoxins secreted by *Staphylococcus aureus*.¹⁵⁷ In bone regeneration, PLNs have shown potential for the delivery of growth factors and cytokines, improve osteoblast differentiation, and promote bone healing. Moreover, ginseng-derived PLNs have been used to modulate immune responses, reduce inflammation, and inhibit tumor progression, which further enhance their regenerative potential.¹⁵⁶

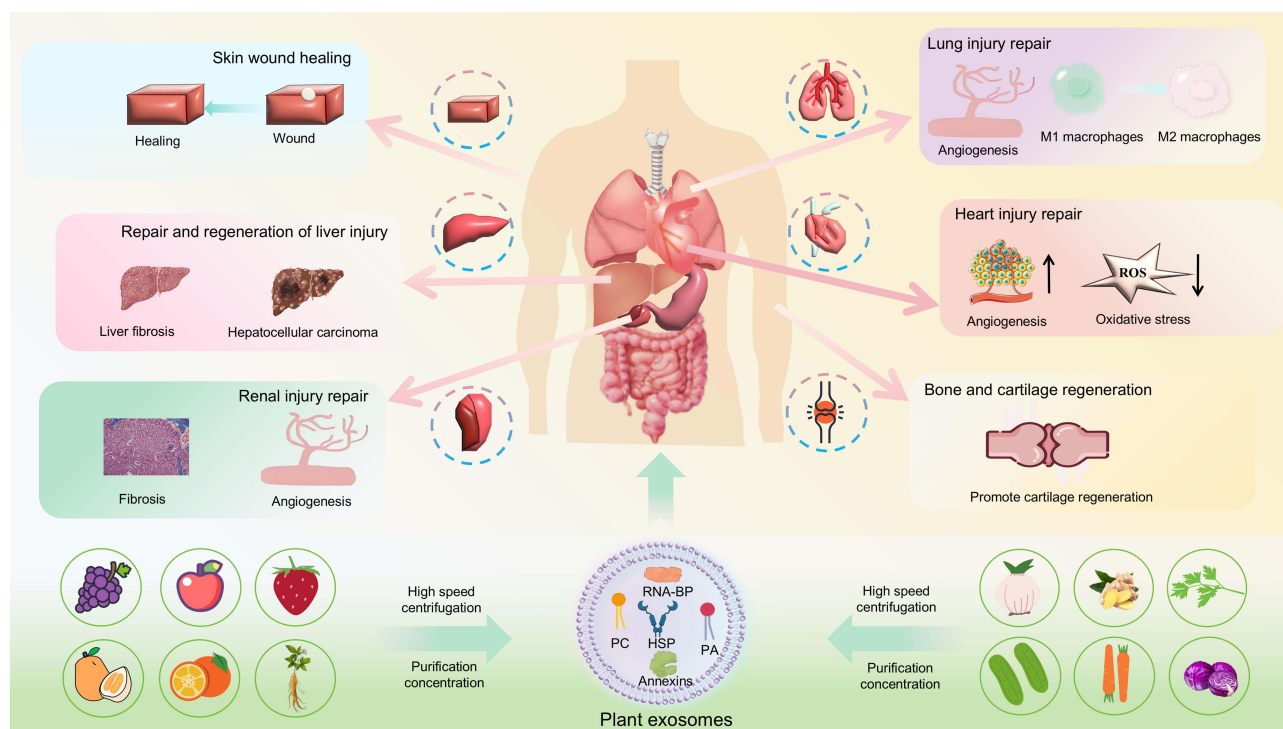


Figure 6 Schematic showing how PLNs contribute to tissue repair and regeneration by delivering growth factors and cytokines.

The use of PLNs in regenerative medicine is particularly appealing due to their ability to promote tissue repair without the risk of toxic side effects, which makes them a safer and more effective alternative to traditional therapies.

Challenges in Clinical Translation

PLNs represent an exciting frontier in nanomedicine because they offer inherent biocompatibility, low immunogenicity, and bioactive compound delivery. However, several persistent bottlenecks must be addressed before PLNs can transition from laboratory proof-of-concept to clinical-grade, regulatory-approved therapeutics. These challenges span technical, biological, and regulatory domains, including scalability, standardization, loading efficiency, and the lack of a comprehensive regulatory framework.

Scalability and Production

One of the most critical and persistent barriers to the clinical application of PLNs is the development of scalable, reproducible, and economically sustainable manufacturing platforms that meet the rigorous demands of pharmaceutical production. Traditional techniques used to isolate extracellular vesicles, such as ultracentrifugation,⁸⁸ SEC,¹⁵⁸ and immunoaffinity capture,¹⁰⁴ although effective in small-scale research settings, are unsuitable for industrial-scale Good Manufacturing Practice (GMP) production due to their high cost, time consumption, and poor yield reproducibility (Table 2). In ultracentrifugation-based protocols, for example, small deviations in speed, duration, or rotor type can significantly impact vesicle recovery and structural integrity.¹⁵⁹ SEC, while providing better separation resolution, scales poorly due to column capacity limitations and often requires trade-offs between throughput and purity.⁷² Immunoaffinity methods offer specificity but are cost-prohibitive and difficult to standardize for large-volume processing. Compared to synthetic nanoparticles, PLNs are often considered more cost-effective due to their natural abundance and plant-based origin, which reduce raw material expenses. However, this cost advantage can be significantly offset by the complexity and inefficiency of current purification and isolation methods. Synthetic nanoparticles benefit from well-established, scalable, and automated production processes, while PLN production still suffers from low yields, labor-intensive protocols, and batch-to-batch variability. Therefore, when considering total production costs—including downstream

processing and quality control—PLNs may not currently offer a significant economic advantage over synthetic alternatives. To address these issues, the field is increasingly exploring emerging technologies such as tangential flow filtration (TFF), microfluidics-based continuous separation, and automated high-throughput isolation platforms. TFF, in particular, is gaining momentum for its compatibility with GMP environments and ability to process large volumes while maintaining vesicle integrity. However, industrial adoption remains limited by technical bottlenecks such as membrane fouling, vesicle retention, and shear stress effects. Moreover, plant cell suspension cultures and controlled-environment agricultural systems (eg, vertical farming) have been proposed for the standardization of PLN production across species and batches.¹⁶⁰ These systems offer better control over environmental variables and enable continuous harvesting, which is crucial for batch consistency and regulatory compliance. However, widespread industrialization will require more than technological solutions—it will also necessitate the establishment of process analytical technologies (PAT), validated quality control assays for vesicle identity and purity, and real-time monitoring protocols compatible with GMP standards. Lessons learned from other biologics (eg, vaccines, monoclonal antibodies, enzyme therapies) suggest that early integration of scalable manufacturing design with regulatory compliance pathways is critical to reduce translational delays and downstream reengineering costs.

Purity, Contamination, and Regulatory Issues

Purity and compositional consistency are among the most critical concerns in the clinical translation of PLNs.²¹ Given the intrinsic biological complexity of plant systems, PLN preparations are often contaminated with cellular debris, lipoproteins, and other non-vesicular particles. Furthermore, their bioactive content and physicochemical properties can vary considerably depending on the plant species, cultivar, growth conditions, and extraction processes.^{161,162} This lack of formulation uniformity poses a direct threat to clinical reproducibility and safety.

A particularly urgent and unresolved issue is the undefined *in vivo* pharmacokinetic (PK) profile of PLNs. Despite growing evidence of the systemic bioavailability and cellular uptake of PLNs, their absorption, distribution, metabolism, and excretion characteristics remain largely unexplored. Without clear PK data, dosing regimens and assessment of long-term biodistribution or prediction of off-target effects—factors that are essential for any clinical-grade therapeutic product—become extremely challenging. Moreover, batch-to-batch consistency in PLN production is difficult to achieve under current protocols, especially when crude plant extracts are used as starting materials. This variability can affect not only therapeutic efficacy but also safety and regulatory concerns. Current manufacturing techniques lack validated quality control measures to ensure compositional stability, vesicle-size homogeneity, and functional integrity.

Given these technical limitations, international regulatory standards tailored to PLNs must be established urgently. Although agencies such as the US Food and Drug Administration (FDA) and the European Medicines Agency (EMA), have commenced formulating guidelines for mammalian-derived exosomes, plant-based nanovesicles currently lack clear classification and approval pathways.¹⁶³ Critical parameters such as minimum identity thresholds, allowable variance in bioactive content, acceptable particle size distribution, and validated analytical methods remain undefined. To move toward clinical-grade applications, comprehensive PK/PD (pharmacokinetics/pharmacodynamics (PD)) profiling, longitudinal safety studies, and global regulatory harmonization are essential. Establishing GMP protocols specific to plant-derived extracellular vesicles, including standardized production pipelines, in-process controls, and post-release specifications, is fundamental for the translation of PLNs into reliable, reproducible, and regulatory-compliant therapeutics.

Stability and Immunogenicity

Another barrier is the physicochemical stability of PLNs during storage and after administration. Factors such as temperature, pH, oxidative degradation, and mechanical stress can affect PLN integrity, which leads to reduced encapsulation efficiency and premature drug release.¹⁶⁴ Some therapeutic cargos, such as hydrophobic small molecules or siRNAs, can further destabilize vesicle membranes or aggregates during storage.¹⁶⁵ Although plant-derived vesicles generally exhibit lower immunogenicity than mammalian exosomes, their behavior in human hosts is not fully understood. Variables such as the genetic background, gut microbiota composition, and co-administered agents can influence immune activation. Although initial studies have indicated that PLNs are well-tolerated, systematic immunotoxicity testing, allergenicity profiling, and long-term biodistribution tracking are necessary before their clinical use.¹⁶⁶

Storage and Delivery Challenges

PLNs are sensitive to temperature, freeze-thaw cycles, and moisture, which makes cold chain logistics a potential bottleneck. Lyophilization and cryoprotectant strategies are being explored to increase shelf life without compromising bioactivity.^{37,167} Although PLNs demonstrate a certain capability to traverse biological barriers, such as the BBB or intestinal epithelium, their targeting efficiency remains suboptimal. Advances in surface modification, such as the incorporation of ligand-targeting peptides, aptamers, or pH-/enzyme-responsive polymers, can improve biodistribution and enable stimulus-responsive drug release.¹⁶⁸ Combining PLNs with hydrogels, microneedles, or oral capsule coatings has emerged as a delivery strategy to increase clinical practicality.

Ethical Issues

The clinical translation of PLN therapies raises ethical concerns, particularly for PLNs. Issues related to long-term safety, potential environmental impacts, and regulatory approval can complicate the widespread adoption of these therapies. Although plant-derived nanoparticles exhibit biocompatibility and low toxicity, their widespread clinical use requires careful ethical considerations, particularly in terms of their manufacturing processes and long-term effects.

PLNs hold great promise for clinical application and offer a wide range of therapeutic possibilities. However, the successful translation of these therapies into clinical practice requires overcoming important challenges, including scalability, purity, stability, and regulatory hurdles. Technological advancements in exosome production, purification, and delivery systems, along with clearer regulatory frameworks, are essential for unlocking the full potential of these therapies. As ongoing research continues to address these challenges, exosome-based and PLN-based therapies are poised to become the cornerstones of personalized medicine and advanced therapeutics.

Technological Innovations and Future Directions

With the continued advancement of PLNs, numerous innovations have propelled their clinical application. However, the focus should be beyond optimistic projections, and the technical limitations, biological uncertainties, and regulatory voids that still constrain their widespread implementation should be critically assessed.

Exosome Engineering: Enhancing Targeting and Delivery

Exosome engineering plays a crucial role in improving the specificity and effectiveness of drug delivery systems (Figure 7).¹⁶⁹ By modifying the surfaces of exosomes with specific peptides, antibodies, or aptamers, their targeting capacity can be enhanced, allowing them to deliver therapeutic agents more precisely to target cells or tissues.^{170,171} Surface modification of exosomes with tumor-targeting antibodies greatly enhances their ability to deliver chemotherapeutic drugs directly to cancer cells, thereby reducing off-target effects and minimizing systemic toxicity.¹⁷²

Moreover, advances in synthetic biology have enabled the development of multifunctional exosomes that can simultaneously carry multiple therapeutic agents simultaneously.¹⁷³ These exosomes can deliver a combination of small molecules, proteins, and nucleic acids, thus offering a more robust therapeutic approach than single-agent therapies. Through the incorporation of stimulus-responsive elements, such as pH-sensitive polymers or light-responsive molecules, exosomes can be engineered to release their cargo in response to specific environmental triggers to provide controlled drug release for better therapeutic outcomes.¹⁷⁴ To date, multifunctional exosomes capable of co-delivering small molecules, nucleic acids, and proteins have been investigated for the treatment of complex diseases using synergistic approaches. However, major technical issues still persist. Loading efficiency, cargo stability, and batch-to-batch variability remain largely unresolved. Current cargo-loading strategies—pre-loading during exosome biogenesis and post-loading after secretion—face trade-offs between biological compatibility and scalability. Electroporation and sonication can compromise the membrane integrity, and passive incubation often results in suboptimal payload incorporation. Therefore, a universal, scalable, and cargo-specific loading protocol remains elusive, limiting its clinical standardization. Table 4 summarizes the current exosome engineering strategies and their mechanisms, advantages, limitations, and appropriate uses. A more comprehensive and systematic comparison of these techniques is critical to guide future engineering frameworks.

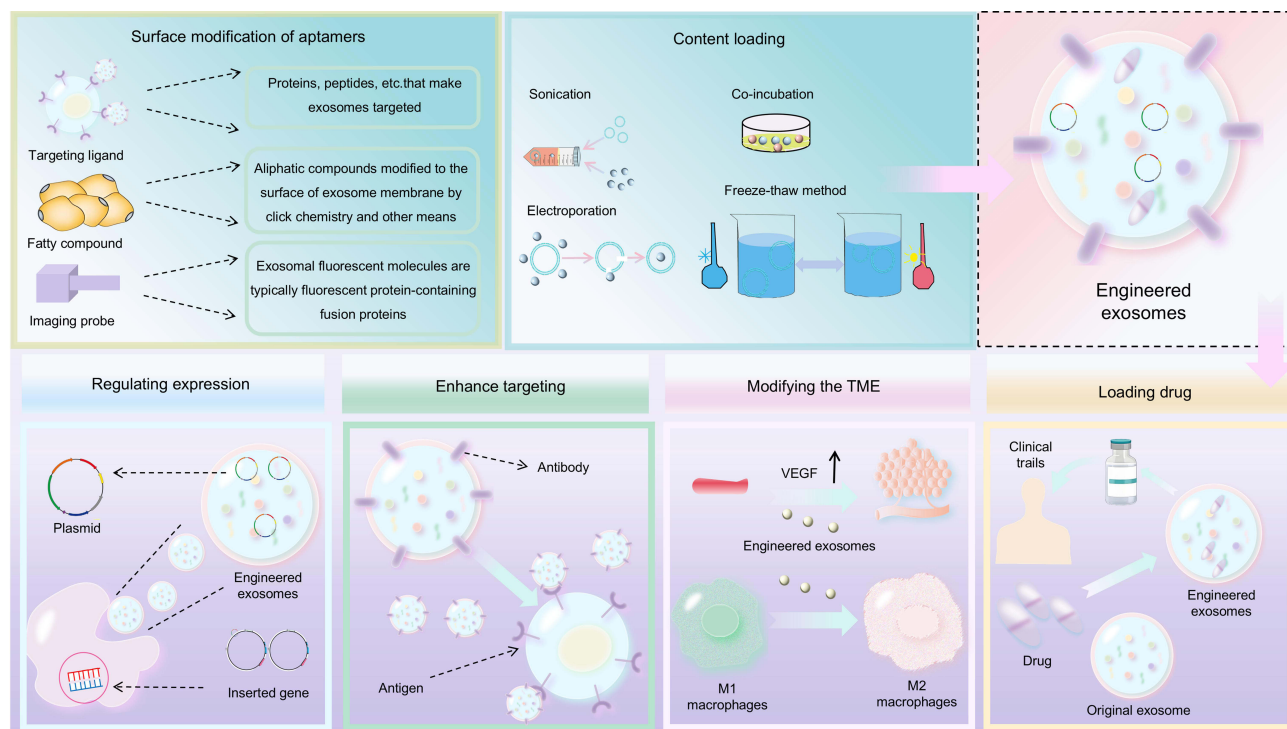


Figure 7 Illustration of exosome engineering strategies for enhanced targeting and drug delivery.

Plant-Based Nanoparticles and the Future of Exosome-Like Delivery

PLNs are promising candidates for next-generation drug delivery systems because of their natural abundance, low immunogenicity, and intrinsic pharmacological activity. Compared with mammalian-derived exosomes, PLNs can encapsulate a wider range of plant-derived secondary metabolites, such as flavonoids, alkaloids, and terpenoids, and thus offer therapeutic potential in oncology, inflammation, and neurodegeneration. In addition, plant-derived nanoparticles have demonstrated potential for efficient delivery of small molecules, proteins, and nucleic acids. PLN production is more scalable and cost-effective than exosome production, which makes it an attractive option for large-scale applications. Innovations in plant-based nanoparticle production, such as the use of plant cell cultures or hydroponics, have enabled more efficient and controlled production processes. Furthermore, PLNs are often derived from widely available plant sources, making them accessible for a wide range of therapeutic applications, particularly in resource-limited settings.

Despite these promising features, crucial technical challenges persist. Most critically, PLNs lack well-defined PK and PD profiles, making it difficult to assess their *in vivo* behavior, therapeutic windows, and long-term biodistribution. Moreover, their formulation consistency remains challenging to control given the biological variability introduced by various plant species, growth conditions, and processing techniques. This inconsistency affects therapeutic efficacy and reproducibility. Current extraction and purification methods are incompatible with GMP standards, which raises concerns regarding the clinical readiness of PLNs. Therefore, future research must prioritize the development of robust, scalable, and reproducible production pipelines coupled with systematic bioanalytical studies to define the safety, efficacy, and mechanistic pathways of PLN action. PLNs can be integrated into clinically relevant exosome-like delivery platforms to address these limitations.

Regulatory Advancements and Clinical Implementation

Clinical translation of PLNs has been hindered by the absence of dedicated regulatory frameworks. Although the FDA and EMA have initiated the development of guidelines for mammalian-derived exosome therapies, PLNs currently exist in a regulatory vacuum.¹⁷⁵ A major challenge lies in the intrinsic heterogeneity of PLNs, where variations in plant

Table 4 Strategies for Constructing Engineered Exosomes

Loading Type	Method	Cargo Type	Key Features	Advantages	Limitations
Pre-loading	Transfection	Peptides, proteins, nucleic acids	Genetic modification of parental cells via plasmid strategies	Simple operation; wide applicability	Genetic risk
	Membrane fusion	Membrane proteins	Targeted membrane protein integration	Minimal impact on exosome characteristics	Limited by protein types
Post-loading	Cell electroporation	Small molecules	Hydrophilic pore formation under electric field	Safe; no chemical additives	Size-limited delivery
	Microenvironmental modulation	Endogenous cell materials	Alteration of cell environment to induce desired exosomal content	Technically simple	Poor precision
	Exosome electroporation	Small molecules	Direct electrical insertion into exosomes	Safe; no chemical reagents	Cargo size limitations
	Co-incubation	Drugs, small molecules	Passive diffusion during shared culture	Easy; preserves exosome integrity	Low efficiency; cell-type dependent
	Ultrasonication	Drugs, small molecules	Uses mechanical force of ultrasound	High loading efficiency	Potential damage to membrane structure
	Extrusion	Drugs	Structural disruption by repeated extrusion through filters	High yield	Low purity of exosomes
	Freeze–thaw cycles	Drugs, small molecules	Repeated freezing and thawing enables passive cargo incorporation	High loading without extra reagents	May affect exosome integrity; complex downstream handling

species, cultivation environments, extraction methods, and post-processing steps can considerably alter nanoparticle composition and bioactivity. For regulatory approval, PLNs must meet stringent criteria for identity, purity, potency, and stability. However, unlike synthetic drugs or mammalian biologics, PLNs often lack a clearly defined mechanism of action and their bioactive payloads are difficult to quantify using existing assays. This dilemma complicates the establishment of batch-to-batch consistency, safety margins, and dosage regimen. Currently, there is no unified consensus on how plant-derived exosome-like nanoparticles should be classified within existing regulatory systems. Under the US FDA framework, PLNs may be evaluated under several categories depending on their intended use and characterization: if designed to treat or prevent disease, they may fall under the botanical drug classification as outlined in the FDA's Botanical Drug Development Guidance, which applies to complex natural mixtures of plant origin; if they are extensively purified and mechanistically defined, they might alternatively be regulated as biological products; or, if used for general health support without therapeutic claims, they may be treated as dietary supplements. In the European context, the EMA has not yet issued specific guidance for PLNs, but similar to the FDA, they may be considered biological medicinal products if derived from living sources with demonstrated therapeutic activity, potentially falling under the scope of the Committee for Advanced Therapies (CAT). However, in both jurisdictions, no dedicated category currently exists for vesicle-based plant nanotherapeutics, which often leads to fragmented, case-by-case evaluations.

Given this ambiguity, we propose a roadmap to facilitate regulatory approval and translational development of PLNs. First, regulatory agencies should collaborate to establish a working definition of PLNs that clearly distinguishes them from synthetic nanoparticles, crude plant extracts, and conventional biologics. This includes establishing threshold criteria for natural vesicular origin, lipid bilayer structure, and active component characterization. Second, standardization of manufacturing processes—including plant material sourcing, growth conditions, isolation procedures, and purification methods—is essential to ensure consistency and reproducibility. Third, an analytical toolkit for PLN characterization should be developed, incorporating particle size, zeta potential, protein/lipid cargo profiling, and functional assays. Furthermore, tailored safety evaluation protocols—including immunogenicity, biodistribution, and toxicology—must be established specifically for plant-derived nanovesicles. Early regulatory engagement, such as pre-IND (FDA) or scientific advice (EMA), is recommended to clarify classification, clinical trial design, and quality control expectations. Ultimately, international harmonization efforts will be necessary to define acceptable quality attributes, shelf-life, labeling, and clinical indications, thereby supporting the scalable and compliant development of PLNs for therapeutic use.

Personalized Medicine and the Role of Exosome-Based Therapies

PLNs can also have a crucial impact on the development of personalized medicine is another key area.¹⁷⁶ Utilizing the natural ability of exosomes and PLNs to carry and deliver a variety of therapeutic agents to specific tissues or organs, these nanoparticles can be engineered to match individual patient profiles. Personalized exosome-based therapies can be developed to deliver gene-editing tools, such as CRISPR-Cas9, directly to target tissues in patients with specific genetic diseases. Similarly, PLNs can be used to deliver personalized cancer therapies targeting specific mutations or tumor types, which can improve the effectiveness of treatment and minimize side effects. Recent advances in genomics and bioinformatics have enabled the identification of specific biomarkers that can be targeted by PLNs.¹⁷⁷ The ability to engineer exosomes to carry specific biomolecules that target individual mutations or overexpressed proteins can lead to highly individualized therapeutic strategies.

Future Prospects and Challenges

Although PLNs offer tremendous therapeutic potential, several challenges must be addressed to realize their full capabilities. These challenges include refining the production methods for scalability, improving particle stability, enhancing targeted delivery capabilities, and ensuring long-term safety. Additionally, the lack of clear regulatory pathways and standardized protocols for clinical use remains an important barrier to their widespread adoption. From an ethical and environmental standpoint, the long-term effects of repeated or chronic exposure to PLNs remain poorly understood. Comprehensive studies on their potential bioaccumulation, immunogenicity, and interaction with host cells over extended periods are essential to ensure patient safety. Furthermore, the environmental impact of large-scale PLN

production—including agricultural practices, energy consumption, and waste management—must be carefully evaluated to develop sustainable and responsible manufacturing strategies. On a more optimistic note, emerging technologies such as CRISPR-based protein engineering hold great promise for the precise design and functionalization of PLNs. These tools could enable the development of highly customizable delivery platforms with enhanced specificity, reduced immunogenicity, and tailored release profiles. With ongoing technological advancements in exosome engineering, plant-based nanoparticle production, and personalized medicine, these challenges are likely to be progressively overcome.

As the field evolves, PLN-based therapies are poised to play a central role in the future of nanomedicine and offer highly targeted, nontoxic, and efficient therapeutic options for a wide range of diseases. Their unique properties, including biocompatibility, low toxicity, and ability to deliver bioactive molecules, make them key players in the next generation of precision medicine. Continued technological innovation, robust regulatory frameworks, and ethically conscious development will be essential to unlock the full potential of these therapies and transform the landscape of modern medicine.

Conclusion

PLNs are increasingly being recognized as versatile and biocompatible platforms for next-generation therapeutics. Their intrinsic properties, including membrane compatibility, low immunogenicity, and the ability to encapsulate diverse bioactive molecules, enable applications across a broad therapeutic spectrum, from gene editing and immunotherapy to regenerative medicine. PLNs offer distinct advantages, such as oral bioavailability, gastrointestinal stability, and cost-effective scalability, making them especially promising for accessible and sustainable nanomedicine. Recent advances in vesicle engineering have significantly expanded the functional landscapes of exosome-based systems. Surface functionalization, cargo-selective loading, and hybridization with synthetic materials have facilitated precise delivery of miRNAs, siRNAs, CRISPR–Cas9 components, and therapeutic proteins. Clinical trials of several mammalian-derived exosome platforms are ongoing. PLNs have demonstrated unique bioactivities through their enrichment in plant metabolites, proteins, and small RNAs, with therapeutic effects on inflammation, cancer, oxidative stress, and gut immunity. These natural nanocarriers display strong potential not only as standalone therapeutics but also as delivery vehicles synergizing with mRNA vaccines, immune checkpoint inhibitors, and other emerging biologics. However, despite recent advancements in vesicle engineering and biofunctionalization, the field still faces critical scientific bottlenecks that must be addressed to realize their translational potential.

Future Outlook

Moving forward, one of the most pressing challenges is the lack of comprehensive PK and PD characterization of PLNs in human systems. However, the mechanisms governing its absorption, biodistribution, intracellular trafficking, and clearance remain poorly understood. This knowledge gap severely limits the establishment of optimized dosing strategies and safety profiles. Future research should focus on *in vivo* tracking technologies, such as real-time imaging and labeled tracer systems, to elucidate the behavior of PLNs across biological compartments. Another major limitation is the absence of standardized GMP-compliant production protocols. Current isolation methods lack reproducibility at this scale, which leads to batch-to-batch variability in vesicle composition, purity, and bioactivity. To ensure clinical-grade consistency, researchers should develop automated, scalable production systems, such as plant cell bioreactors or microfluidic isolation platforms, alongside robust quality control assays that can characterize vesicle structures and functional payloads.

Regulatory ambiguity remains a substantial barrier, particularly for PLNs. Although regulatory bodies such as the FDA and EMA have initiated the groundwork for mammalian-derived exosome classification, PLNs currently lack formal regulatory definitions, product categories, and safety testing frameworks. Advancements in clinical approval will necessitate the establishment of internationally harmonized guidelines for plant-derived vesicle therapeutics, including identity thresholds, potency assays, and immunogenicity testing. The integration of exosome-based systems with emerging technologies, such as CRISPR–Cas9 gene editing, mRNA delivery, and tumor microenvironment-targeted immunotherapies, has immense potential. However, such applications will require not only enhanced targeting precision

and controlled-release mechanisms, but also a deeper understanding of host–nanoparticle interactions, especially in the context of chronic use, off-target effects, and long-term immunological consequences. Future studies should address these multidimensional challenges by adopting multidisciplinary approaches and accumulating expertise in plant molecular biology, nanotechnology, pharmacology, regulatory science, and systems biology. Additionally, the creation of open-access PLN databases, including vesicle compositions, cargo profiles, and functional readouts, will support global data integration and accelerate innovation.

In summary, PLNs represent a transformative platform for targeted and personalized medicine. However, to move beyond proof-of-concept toward approved therapeutics, the field must address key challenges in standardization, mechanistic clarity, clinical validation, and regulatory alignment. Success in this direction will depend on sustained investment in basic science, engineering innovation, and global collaboration, paving the way for the safe, effective, and equitable use of nanotherapeutics in diverse clinical contexts.

Data Sharing Statement

All data generated or analyzed during this study are included in this published article.

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Disclosure

The authors declare that they have no known competing financial interests or personal relationships that could influence the work reported in this study.

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