

# Implementation of PPI with Nano Amorphous Oxide Semiconductor Devices for Medical Applications

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**Background:** Electronic devices which mimic the functionality of biolog a large step to replicate the human brain for neuropephic exputing a medical research investigations. One of the represe ative synaptic har is paired-pulse facilitation (PPF). It has been widely investiged because it is regarded to be related to biological memory. However, plasticity belief y part of

which is desired to PPF, i.e., paired-pulse **Methods:** Here, we present a phermen inhibition (PPI), in nano oxide devices for the first time. The research here suggests that rather than being enhanced, the pre-tomena of menery loss would also be possessed by such vice physics mechanism behind memory loss behavior was electronic devices. The d investigated. This mechani a is sustained by historical memory and degradation manufactured by device trauma to relate character ristically stimulated origins of artificial transmission behaviors.

memory device, both the signal amplitude and signal time **Results:** Under the traum lower than the first signal stimulated by a previous pulse in the PPF, nario in the struggle for memory. In this way, more typical human rs could simulated, including the effect of age on latency and error generaellar meet, trauma and memory loss pharmacological actions (such as those hyoscines and nitrazepam).

Conclusion Thus, this study developed a new approach for implementing the manner in hich the brain works in semiconductor devices for improving medical research.

words: artificial bio synapses, ion dynamics, PPI, paired-pulse pulse inhibition, memory loss

### Introduction

Synaptic behaviors are important to investigate and implement because neuromorphic computing has been proposed as a new computing paradigm to analyze complex information like that from the brain. 1-3 This has promulgated the development of "next-generation" nanodevices that have unique functions and characteristics.4 In recent years, many kinds of electronic devices have been used successfully to produce artificial synapses. For example, Kim et al reported that a three-terminal synaptic transistor based on carbon nanotubes can provide reliable synaptic functions that encodes relative timing and regulates weight change.<sup>5</sup> Zou et al also reported the fabrication of tin oxide (SnO<sub>2</sub>) nanowire synaptic transistors using polymer-electrolyte gating. The fabricated devices not only exhibited excellent performance but also can mimic important synaptic behavior. Esqueda et al

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also presented aligned carbon nanotube (CNT) synaptic transistors for large-scale neuromorphic computing systems. The synaptic behavior of these devices was achieved via charge-trapping effects, commonly observed in carbonbased nanoelectronics. Therefore, important artificial synapse devices are needed to realize the synaptic behaviors in neuromorphic systems. Representative synaptic behaviors include information memory and processing. Such synaptic behaviors are initiated by the dynamics of Ca<sup>2+</sup> ion transport influx among synapses.<sup>4,5</sup> When a stimulation such as an action potential drives an influx of ions to reach a synapse, the neurotransmitters are stimulated and released. The transfer mechanism of ion dynamics is analogous to that of Ca2+ dynamics in a biological synapse. In this way, the use of ionic semiconductor channels in electronic devices could be a useful way to emulate the biological synapses. The devices include both resistors, capacitors, transistors and circuits. Here, nanoscale inorganic transistors are employed for neurocomputing and for improving medical research.<sup>6–14</sup>

Amorphous oxide semiconductor (AOS) devices have attracted much attention in recent years. One of the representative materials is In-Ga-Zn-O (IGZO). IGZO has been one of the most popular AOS materials since it was prelished in 2004. They have some attractive properties including transparency, flexibility, and relatively hw-cost fabrication mainly attributed to the low terr cratur processing at no higher than 200°C. <sup>15–19</sup> Met of Archare n-type materials. This is because p-tope Archarderials have carrier mobilities much lower ann n-type Archarderials. What is more, p-type Archarderials are different from n-type materials and the regarded to be much more difficult to obtain. AOS has been regarded as a potential candidate to use in discuss are portable sensors.

Here, this pare show ome type al synaptic charac-IGZC + film transistor (TFT) teristics, base on a contative synaptic behaviors are structure. me re Astance, the artificial synapse that emuinvestigated. lates a "plasticity of a response is required for the development of neuromorphic computing systems. One typical transmission behavior is the excitatory postsynaptic current (EPSC).<sup>7-12</sup> An important plasticity behavior is paired-pulse facilitation (PPF). 20-23 In comparison, the synaptic behaviors mimicked by the three terminal transistors are easier to control than the two terminal devices. 24,25 This paper suggests the feasibility of using semiconductor devices to study memory loss dynamics, which helps in the development of the biocompatible and biodegradable artificial synapse devices for medical applications.

## **Materials and Methods**

Fabrication of Artificial Synapse Devices. The artificial device of this study had the IGZO TFT bottom gate structure (Figure 1B). A SiO<sub>2</sub>/Si substrate was purchased and used as the bottom gate and dielectric layer (100 nm thick). The IGZO channel was then deposited using radiofrequency (RF) magnetron sputtering. The Ar:O<sub>2</sub> was in the range from about 5:3 to 5:0. The desition time was about 5 mins. The vacuum was / × Torn. \fterwards, about a 25 nm-thick IGZO was cosited and t patterns with the specifically design channel engths and widths were defined by lithography and wet entire. The width and length were in no omet s, which could be scaled down by using fore accepted littegraphy techniques such as e-beat thography. It quently, the electrode patterns were define by the masks made by lithography. The to trodes we formed by thermal evaporation through a shadow mask formed by a photoresist. The 10 i adhesion wer was then deposited using an e-beam evaperator in a vecuum of  $\sim 4 \times 10^{-6}$  Torr. A 10 nm Au top was then deposited after Ti deposition in e-beam evaporator chamber to act as the conducon layer and protection layer for Ti. The photoresistor ayer which prevents metal electrode deposition was conequently removed by ultrasonication and cleaned in acetone, ethanol, and distilled water for 20 min each. The bottom gate TFT structure was annealed at 475 K for 2 h. The length and width of the electrode lines were 30-100μm and 100μm, respectively. The length and width of the electrode in a square were 120–150μm.

Characterization. The measurement of the electrical properties and curves were all performed at room temperature and atmospheric pressure. The current–voltage (I–V) curve including transfer curves ( $I_{DS}$  vs  $V_{GS}$ ) and the time dependence of the discharge current and diffusion potential were measured by using a semiconductor parameter analyzer (4200-SCS, Keithley). The current responses under the pulses were obtained by using the pulse mode of a Keithley 4200. During the electrical measurements, the Ti/Au source electrode was electrically grounded, and an external bias was applied to the Si bottom gate electrode. A top view of IGZO TFT was captured using high-resolution field-emission scanning electron microscopy (FE-SEM, JSM-7401F,JEOL) at a 5 kV acceleration voltage (Figure 1C).

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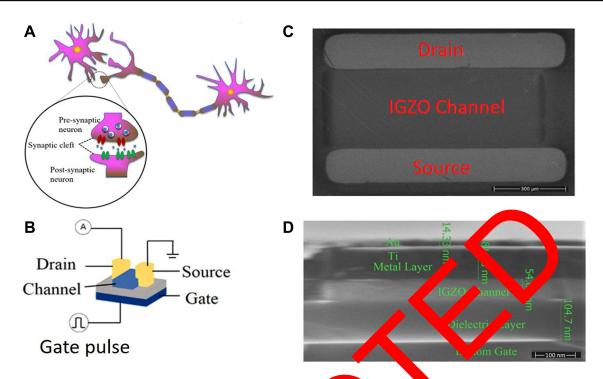


Figure 1 Schematic of the IGZO-based artificial bio synapses, i.e., IGZO TFT. (A) The government of synapse including the synaptic cleft: pre- and postsynaptic neuron parts. (B) A IGZO TFT device bottom gate structure and the proposed measurement of representative synaptic transmission behavior in IGZO TFT. (Voltage is applied to the bottom gate, and the drain current is the bionic neural signal). (C) SEM to image of IGZO TTs with an IGZO channel between the source and the drain top electrodes (scale bar=300µm). (D) SEM image of IGZO TFTs layers cross section (scale bar=100 nm).

#### **Results and Discussion**

Figure 1 shows the IGZO sample structure. Figure 1 a representative synapse. Figure 1B show bottom gate structure. Here, the bottom gate TF was use and fabricated which is more nve However, the top gate TFT cond also be ed to realize The IGZ similar synaptic behaviors transistor samples were fabricated using the recovering steps which are very common for ab study. The fable ation was based on a wafer with type Stas the bottom gate layer and an insulang layer on top. This a 100-nm thick SiO<sub>2</sub> could be archa d from the fabrication company. The annel ler and electrodes were deposited in the lab by us. 16ZO semiconductor layer was then deposited by radio requency (RF) magnetron sputtering. The thickness and quality of the IGZO film could be controlled and adjusted by deposition time, power and gas flow ratio. Here, Ar: O<sub>2</sub> was around 3:0. The 25-50 nm-thick IGZO semiconductor channel was then patterned by lithography, with the width/length ranging from 3 to 400 µm. The electrodes for the source and drain were then deposited and patterned. These electrodes were deposited by electron beam evaporation. The thickness and quality of the films could be controlled also by the deposition time and speed.

Here, the electrodes were Ti/Au with 80 nm/14 nm thickness, respectively.

In this artificial synapse, the Ti/Au electrodes are used as the drain and source which are connected with the IGZO channel, as shown in Figure 1B. The gate voltage is defined as V<sub>GS</sub> and the drain voltage is V<sub>DS</sub>. The source voltage is always grounded to be 0 V. The channel current is the drain current measured from the drain and defined as IDS. The IGZO channel has metal ions which could provide mobile carriers, including electrons and holes, to transport from the source to the drain (or vice versa), and to inject into the insolating layer SiO2, when given proper  $V_{GS}$  and  $V_{DS}$ . The transport of the mobile ions is similar to the way ions move in the synapses. Therefore, we could use the IGZO TFT to mimic the representative artificial synaptic transmission behaviors, including EPSC and PPF. 13,14,21,22 The procedure of mimicking is as follows: A pulse with an amplitude V<sub>O</sub> is applied as V<sub>GS</sub> on the bottom gate terminal. As Figure 1B shows, when the pulse is applied on the gate, IDS could be stimulated, measured and demonstrated as a representative transmission behavior, EPSC. Figure 1C shows the SEM image of the sample TFT top view with an IGZO channel. Figure 1D shows the cross-section image of the TFT structure, with different layers from the bottom gate, dielectric layer, and channel layer to the metal layers.

The measured I-T is shown in Figure 2. When a DC voltage sweeps from 0V to 30V and decreases to 5V after holding 5s. (0 V  $\rightarrow$  30 V  $\rightarrow$  5 V), the status of IGZO TFT is from turn-off to turn-on, i.e., with I<sub>DS</sub> reaching a maximum current Io in a transient way and decreasing slowly back to the off state. In general, under an electric field, the active metal ion functional groups and insulating layer could have carrier charging interactions. The channel could then move from the semiconductor to conductive layer. When the pulse is applied, the channel current increases abruptly to the compliance current (CC) level at the Vo level, which means the channel changes from insulating to conducting. When the pulse is released, the channel current decreases back, which corresponds to the channel changing from conducting back to insulating. The measured curve in Figure 2 fits a simple exponential function which is similar to synaptic transmission behavior, such as EPSC. 13,14,26 This simple exponential function is described as:

$$I(t) = I_0 + A \exp(-t/Tau)$$
 (1)

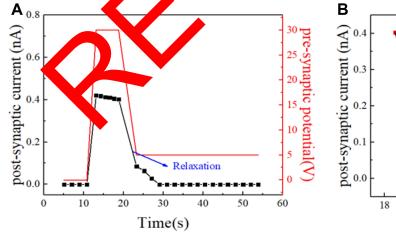
where Tau and A are the relaxation time and the prefactor,  $I_0$  is the current level when the IGZO TFT voltage at 5V steady state, and I(t) is the current level at the time

This transmission behavior is due to the charging and discharging of the mobile carriers stimulated by the gate pulse. The process is illustrated in Figure 3. The pulse consists of an amplitude of  $V_o$  and abase of age of  $v_o$ . We before the  $v_o$  pulse is applied, a stage  $v_o$ , a carriers are not attracted to the interface between the IGZC channel and the insulating layer  $v_o$ . Afterwards, a pulse with

an amplitude of V<sub>0</sub> is applied, it could bring a change in the IGZO TFT which includes functional groups such as Zn-O, In-O, and Ga-O. These functional groups could interact with metal ions and persist in the channel and in metal ions and oxide carriers. At stage 2 when V<sub>GS</sub> increases from 0 to Vo, the mobile carriers in the channel are activated and attracted to the interface between the IGZO and the SiO2 layer. The mobile carriers could continue to stay within the interface of IGZO-SiO<sub>2</sub>, even further injecting into the defects and get trapped, during stage 3 when  $V_{GS}$  is kept at  $V_o$ . pulse with an amplitude Vo is released and Vo decreases from V<sub>o</sub> to 0 V, the mobile carried which are a racted to the interface channel are twen back to the source and the drain. At stage 5 hen V is returned to 0 V, the trapped charges arginje dot the defets which respond more slowly the the mobile carries in the channel and are driven box to e source at the drain.

A previous study painly focussed on the materials, device structure, and pure number impact on artificial synotic behaviors. Here, we focus on the impact on puls camplitude in the paired-pulse regulations. In this way, on the decrees could be used to implement the functual lities of PPF and PPI. 21–23 Therefore, the oxide electronic devices have the potential to mimic biological synapse characteristics, not only in information processing uch as writing and erasing data), but also in both representative synaptic behaviors including memorizing and processing information and memory loss ways. 17,18

As shown in Figure 4, the PPF could be obtained by applying a  $V_{GS}$  pulse with  $V_{o}$  = 30 V which lasts for



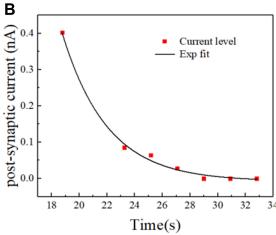


Figure 2 Typical and representative electrical transmission behavior of the IGZO-based artificial bio synapses. (A) Relaxation characteristic of an artificial synapse. (B) Current level measurement and fitting of the relaxation of an artificial synapse based on the IGZO TFTs.

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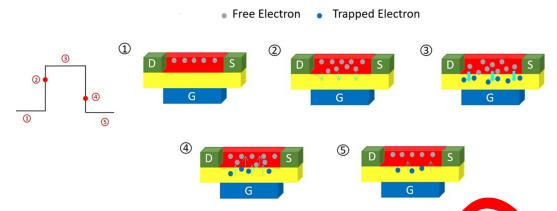


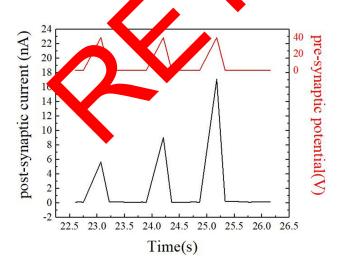
Figure 3 Overview of a voltage pulse profile and the corresponding discharge current in the TFTs with the IGZO channel in red (traced electrons, poblic carriers trapped by interface between the IGZO and the SiO2 layer or defects). The number for the sub-images on the right correspond to each reductive numbered in on in the schematic on the left.

5ms. $^{23,24}$  The CC corresponding to the former pulse is smaller than that for the latter pulse. This shows the CC have an accumulation effect after each pulse. This is reasonable, because the trapped charges are moving slowly so that some might remain in the defects during stage 5, and increase the CC in the next pulse. This suggests that when  $V_{GS}$  is no higher than 30 V, the PPF could be obtained and the related mechanism dominant. The mechanism could be mainly attributed to the reason that the mobile charges trapped in the defects are not released completely during stage 5. The C for the second pulse could include the unreleased charges for the first pulse and increase. This means the time clacer tween 5 two pulses, i e,  $\Delta$ t is not large enough.

When pulse intervals are short because of plast behavior, synaptic will produce a PPI effect. In order to observe a significant PPF specific ve increase the pulse intervals from 0.75s to 25 so that the PPI effect could be

weakened. As short in Fig. 6 5, PPI suld be implemented by applying a V<sub>0</sub> page with Y<sub>0</sub> = 40 V for 5ms. The first stimula d CC is a maximum. This means that the mobile charge stimulated y the former pulse do not remain to increase the CC in the next pulse. 20–23 This has two possible reasons. 1. The mobile charges have eleased completely during stage ⑤. 2. The mobile charges trapped in the defects would lead to a decrease of S. As or reason 1, because the mobile charges during the 30 V pulse are not released between the pulses, it is unincely the charges are released during a pulse of 40 V. The 40 V pulse is higher than 30 V and should attract more charges and would release completely during the same Δt in Figures 4 and 5.

To investigate the effect of voltage stress on the device insulators, different voltage conditions were applied in order to obtain a transfer curve and the loops are compared. <sup>14–16</sup> As



 $\textbf{Figure 4} \ \, \textbf{Experimental demonstration of paired-pulse facilitation (PPF)} \ \, \textbf{through the discharge current stimulated by voltage pulse on the IGZO.}$ 

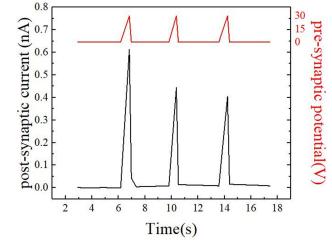


Figure 5 Experimental demonstration of paired-pulse inhibition (PPI) through the discharge current stimulated by voltage pulse on the IGZO TFT.

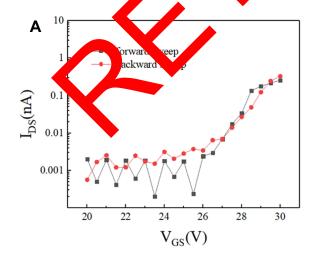
can be seen in Figure 6, a large hysteresis window of transfer curves should be attributed to trapped carriers. When V<sub>GS</sub> increases up to 30 V, as shown in Figure 6A, the hysteresis window is small. This means there were no defects during the  $30\,\mathrm{V}\,\mathrm{V}_{\mathrm{GS}}$  stress. When  $\mathrm{V}_{\mathrm{GS}}$  increased up to 40 V, as shown in Figure 6B, the hysteresis window was significant. This suggests that 40V V<sub>GS</sub>, unlike 30 V V<sub>GS</sub>, had an impact on device film quality and performance. The hysteresis direction is clock-likewise and it suggests electron injection into the insulator. This reason is feasible because when electrons are injected into the TFT insulator by 40 V  $V_{GS},$  the actual  $V_{GS}$ effect applied on the channel could be reduced so that I<sub>DS</sub> and thus CC is reduced at the same V<sub>GS</sub>. Because, when enough V<sub>GS</sub> is applied on the gate and a proper V<sub>DS</sub> applied on drain, a strong electric field would be generated near the drain. Electrons get enough energy in such a field on the drain edge could be injected into the gate oxide and cause damages at the interface and even within the oxide, which is called a hot carrier injection (HCI). Some TFT parameters would decrease caused by HCI, such as the threshold voltage, transconductance, channel mobility, and the drain current I<sub>DS</sub>. <sup>27–29</sup> Therefore, the transfer curve of the sample under 40 V showed a decreased I<sub>DS</sub> when V<sub>GS</sub> is returned from V to 0 V, which is consistent with the decrease of the curre amplitude as shown in Figure 5. This clock-likewise hysteresis and thus the electron injection mechanism a f 40 with the observations that CC decreases pulses V V<sub>GS</sub>.

When a series of voltage pulses of a frequency of 667 Hz and an amplitude of 30 V are point to the IGA TFT, a short-term plasticity (STP) can be observed as shown in

Figure 7. In the first six pulses, the CC continues to increase. The reason explained here is similar to the explanation of PPF, since the trapped charges are moving slowly, there may be some residual in the defect during stage ⑤ and CC, therefore, rises in the next pulse. When a pair of pulses continues to be applied, CC tends to stabilize. This may be due to the trapped charges injected into the defects reaching saturation. Trapped charges spontaneously returned to their original position and led to STP after the weak stimuli (10 pulses) ceased.

#### **Conclusions**

In summary, PPI was obserted for the first tir on nano oxide electronic transfors. Peprese ve artificial naptic transmission, PPF synaptic behaviors, su as ocessed and mi cked here. These and PPI were metal dynamics in the lized by a functions wa nano oxide artificial ynapse. When an electrical stimuartificial bio synapse had approary increase and then spontaneous decay of ctance alo time. The increase in conductance con amplied or reduced by applying successive could puli at snort intervals. Repeated stimuli made the sine have a residual current for the next round of CC, or could have electrons injected to decrease the ext round of CC due to the large amplitude and V<sub>o</sub> impact on the device insulator. This research could, thus, help improve neuromorphic electronics for neurocomputing based on biocompatible artificial synapses as well as the development of medical research.



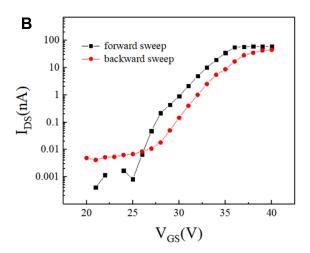


Figure 6 Hysteresis of transfer curve for the IGZO TFT. (A) Transfer curve for the IGZO TFT, during the 30 V V<sub>GS</sub> stress. (B) Transfer curve for the IGZO TFT, during the 40V V<sub>GS</sub> stress.

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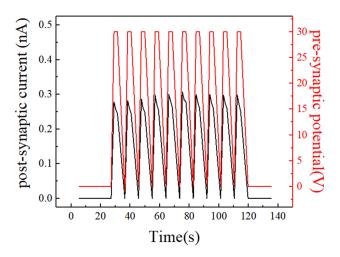


Figure 7 Verification of short-term plasticity (STP) of the IGZO-based artificial bio synapses under a 10 pulses mode.

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#### **Disclosure**

The authors report no afflicts of intensit in this work.

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